

Highest Schmid factors for deformation in different  $\gamma$ -TiAl variants in the pillars presented; for transverse twinning, only the highest Schmid factor for twinning operative in compression is reported. The suffixes C and T indicate that the twin is operative in compression and tension, respectively.

|  | $\gamma$ -TiAl variant | Longitudinal |               |                   | Transverse |
|--|------------------------|--------------|---------------|-------------------|------------|
|  |                        | Twinning     | Ordinary slip | Superlattice slip | Twinning   |
| Pillar with $\Phi = 55^\circ$ ,<br>Fig. 3(a) | I <sub>M</sub>         | 0.45C        | 0.10          | 0.45              | 0.43C      |
|  | II <sub>M</sub>        | 0.14T        | 0.45          | 0.34              | -          |
|  | III <sub>M</sub>       | 0.32T        | 0.34          | 0.45              | -          |
|  | I <sub>T</sub>         | 0.45T        | 0.10          | 0.45              | -          |
|  | II <sub>T</sub>        | 0.14C        | 0.45          | 0.34              | 0.14C      |
|  | III <sub>T</sub>       | 0.32C        | 0.34          | 0.45              | 0.32C      |
| Pillar with $\Phi = 25^\circ$ ,<br>Fig. 3(c) | I <sub>M</sub>         | 0.25C        | 0.27          | 0.35              | 0.26C      |
|  | II <sub>M</sub>        | 0.11C        | 0.35          | 0.27              | 0.06C      |
|  | III <sub>M</sub>       | 0.35T        | 0.07          | 0.35              | 0.14C      |
|  | I <sub>T</sub>         | 0.25T        | 0.27          | 0.35              | -          |
|  | II <sub>T</sub>        | 0.11T        | 0.35          | 0.27              | -          |
|  | III <sub>T</sub>       | 0.35C        | 0.07          | 0.35              | 0.48C      |