

# Carbohydrate Polymers

## Effect of thermal treatments on chiral nematic cellulose nanocrystal films

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<b>Abstract:</b>	<p>The ability to manipulate the optical appearance of materials is essential in virtually all products and areas of technology. Structurally coloured chiral nematic cellulose nanocrystal (CNC) films proved to be an excellent platform to design optical appearance, as their response can be moulded by organising them in hierarchical architectures. Here, we study how thermal treatments influence the optical appearance of structurally coloured CNC films. We demonstrate that the CNCs helicoidal architecture and the chiral optical response can be maintained up to 250°C, while the helicoidal arrangement can be further preserved up to 900°C, thus producing aromatic chiral carbon. The ability to retain the helicoidal arrangement, and thus the visual appearance, in CNC films up to 250°C is highly desirable for high temperature colour-based industrial applications and for passive colorimetric heat sensors. Similarly, the production of chiral carbon provides a new type of conductive carbon for electrochemical applications.</p>

1 Effect of thermal treatments on chiral nematic cellulose nanocrystal  
2 films

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25

26 *Abstract*

27 The ability to manipulate the optical appearance of materials is essential in virtually all  
28 products and areas of technology. Structurally coloured chiral nematic cellulose nanocrystal  
29 (CNC) films proved to be an excellent platform to design optical appearance, as their response  
30 can be moulded by organising them in hierarchical architectures. Here, we study how thermal  
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32 demonstrate that the CNCs helicoidal architecture and the chiral optical response can be  
33 maintained up to 250 °C, while the helicoidal arrangement can be further preserved up to  
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36 temperature colour-based industrial applications and for passive colorimetric heat sensors.  
37 Similarly, the production of chiral carbon provides a new type of conductive carbon for  
38 electrochemical applications.

39

40 *Keywords*

41 Cellulose nanocrystals, cross-linking, carbonisation, chiral carbon, thermal stability, photonic  
42 pigments

43

44 *1. Introduction*

45 Cellulose nanocrystals (CNCs), as extracted from wood pulp and cotton and dispersed in an  
46 aqueous phase, can spontaneously form a chiral nematic liquid crystalline phase that can be  
47 retained in solid state films (J.-F. F. Revol et al., 1992, 1998). The helicoidal arrangement of  
48 birefringent rod-like CNCs causes the reflection of circularly polarised light in the specular  
49 direction (Dumanli et al., 2014; Frka-Petesic et al., 2015; Marchessault et al., 1959). While the

50 reflected or diffracted colour can be tuned by controlling the cellulose nanocrystal suspension  
51 properties (Beck-Candanedo et al., 2005; Dong et al., 1998; Elazzouzi-Hafraoui et al., 2008;  
52 J.-F. Revol et al., 1997) or the drying history (Beck et al., 2013; Frka-Petesic et al., 2019; Zhao  
53 et al., 2019), the directionality of the reflection (Frka-Petesic et al., 2019) can, instead, be tuned  
54 exploiting external forces (Cao et al., 2020; Frka-Petesic, Guidetti, et al., 2017; Frka-Petesic,  
55 Radavidson, et al., 2017) or confinement of the drying suspension (Parker et al., 2016, 2018).  
56 For such unique properties, CNC films are a particularly interesting system for the production  
57 of renewable photonic pigments that can find application in anti-counterfeiting devices, in the  
58 textiles, food and cosmetic industries. The heat treatment of CNC films can be both  
59 detrimental, as it degrades the films' optical properties, but can also be advantageous, as it can  
60 allow the development of *e.g.*, chiral carbonaceous electrodes. In particular, industrial  
61 processes often require the use of melt-extrusion processes for the fabrication of composite  
62 materials; therefore, to use chiral nematic CNC films as photonic pigments it is necessary to  
63 tune their thermal resistance to prevent the loss of structural integrity and of the coloration due  
64 to the cellulose degradation at high temperatures. On the other hand, high temperature  
65 treatments (*e.g.*, carbonisation) that lead to the controlled decomposition of CNC films into  
66 chiral carbonaceous structures can be interesting for the development of conductive chiral  
67 nanostructured substrates for electrochemical applications.

68 The thermal stability of chiral nematic CNC films refers to structural, chemical, and optical  
69 integrity of the films at high temperatures as the helicoidal arrangement, the cellulose nanorods  
70 composition, and their birefringence are all necessary properties to obtain the chiral optical  
71 response. Therefore, the CNCs source and extraction protocols are important parameters to  
72 take into account when performing thermal treatments. Structural stability of the CNCs at high  
73 temperatures is usually increased by using highly crystalline sources, such as wood pulp rather  
74 than cotton. Moreover, during the acid hydrolysis of cellulose, employed to obtain CNCs that

75 self-assemble into films with helicoidal nanoarchitecture, some hydroxyl groups at the surface  
76 of the crystalline domains are esterified to give negatively charged sulfate half-ester groups ( $-$   
77  $\text{OSO}_3^-$ ) (Hamad & Hu, 2010; Marchessault et al., 1959). These surface charges are one of the  
78 driving forces for the CNCs to self-assemble into a chiral nematic phase; at the same time, this  
79 charge substitution extends only to the primary hydroxyl groups while the secondary hydroxyl  
80 groups are unaffected (Dong et al., 1998). The sulfate half-ester groups and the remaining  
81 secondary hydroxyl groups on the CNCs surface are reactive centres that can, therefore,  
82 promote an earlier thermal degradation unless stabilised by further functionalisation or by  
83 cross-linking (Beck & Bouchard, 2014; Eyley & Thielemans, 2014; Lin & Dufresne, 2014;  
84 Roman & Winter, 2004; Wang et al., 2007). Specifically, the presence of the  $-\text{OSO}_3^-$  groups  
85 can cause hydrolysis and release sulfuric acid, leading to the chiral nematic CNC films  
86 degradation for temperatures as low as 150 °C. Consequently, the choice of polymers for the  
87 fabrication of structurally coloured CNC-based composites, *via* hot-melt extrusion processes,  
88 has been so far limited to polar polymers with a lower melting point.

89 Efforts on increasing CNCs structural and chemical stability at high temperatures have  
90 suggested the use of weaker acids (Camarero Espinosa et al., 2013) or ionic liquids (Lazko et  
91 al., 2014) for the hydrolysis step, and the decrease of the concentration (Beck & Bouchard,  
92 2014) or pH neutralization (Acierno et al., 2020; Nan et al., 2017) of the sulfate half-ester  
93 groups on the CNCs surface. Most of these techniques are, however, applied on the CNCs  
94 when in the liquid phase, thus changing their ionic interactions and prohibiting the transition  
95 to a chiral nematic phase that can lead to chiral nematic solid films upon drying. In contrast,  
96 approaches such as cross-linking offer a significant advantage to improve the thermostability  
97 of polymeric materials (Hennink & van Nostrum, 2012; Mane et al., 2016) as it is possible to  
98 apply the cross-linker directly on solid CNC films, therefore, allowing for greater variability  
99 of optical properties. Specifically, CNCs allow for a variety of chemical cross-linking types

100 due to their high surface area and their tuneable surface charges. For instance, bacterial  
101 cellulose has been reported to be successfully cross-linked by glutaraldehyde, (GA) (Brown et  
102 al., 2012), which can cross-link hydroxyl and amine groups and thus it has been commonly  
103 used for deacetylated chitin, chitosan and cellulose (Chan et al., 2019; Dai & Barbari, 1999;  
104 Hennink & van Nostrum, 2012; Wine et al., 2007).

105 Here, we investigate the effect of thermal treatments on the optical response of structurally  
106 coloured CNC films, promoting cellulose decomposition directly into carbon. We demonstrate  
107 that our methodology allows for the fabrication of CNC films that retain the helicoidal  
108 architecture, while also homogeneously improving the colour contrast, resulting in films with  
109 minimal thermal darkening, which can be used for industrial processes with working  
110 temperatures as high as 250 °C and as passive colorimetric sensors of past heat exposure. In  
111 particular, we first show that a good colouration in thin films can be retained for temperatures  
112 up to 250 °C by first immersing the films in a concentrated base (KOH), then cross-linking  
113 with glutaraldehyde and, finally, performing a thermal treatment under inert atmosphere at  
114 250 °C (hypothesis 1). Then, we show a second methodology to preserve the helicoidal  
115 architecture of CNC films up to 900 °C, therefore generating chiral carbon, without the need  
116 for hard templating (hypothesis 2). The evolution of the helicoidal architecture of CNC films  
117 at different thermal treatment temperatures ( $T_{\text{room}}$ , 250 °C, and 900 °C) is monitored using  
118 polarised optical microscopy, while their structural integrity is investigated by scanning  
119 electron microscopy (SEM). The pre-treatments effect on the chemical stability is evaluated by  
120 thermogravimetric analysis (TGA), while the structural transformations induced by the thermal  
121 treatments are monitored via Fourier-transform infrared (FTIR) spectroscopy.

122

123 *2. Material and methods*

124 *2.1 Materials*

125 Sodium hydroxide, potassium hydroxide and glutaraldehyde were purchased from Sigma  
126 Aldrich. All chemicals were used as received. The wood pulp suspension of cellulose  
127 nanocrystals (CNCs) was provided by CelluForce Inc., at pH 2.2 and with  $[-OSO_3^-] =$   
128 243 mmol/kg, as measured by titration against NaOH, and stored at 4 °C when not in use.

129

130 *2.2 Cellulose nanocrystal films preparation*

131 The cellulose nanocrystal films were prepared by evaporation-induced-self-assembly (EISA).  
132 The CNC suspension was vortexed for about 1 minute to ensure homogeneity before casting  
133 (Gallenkamp, Spinmix, 50–60 Hz, 220-240 Volts, 90 Watts) and poured on non-treated  
134 polystyrene Petri dishes (35 mm internal diameter, 10 mm height Corning®, 430588). The  
135 suspension was allowed to dry at ambient conditions in a drying cabinet containing silica gel  
136 beads (Acros, 2–5 mm, 1327-36-2). The drying time varied from 3 to 7 days depending on the  
137 suspension volume and concentration. The dry films were detached from the substrate and  
138 stored in a dry cabinet until further use. The films used for the KOH treatment and cross-linking  
139 were cast from 3 mL of 2 wt% suspension, whereas those used for the vacuum treatment were  
140 cast from 1 mL of 2 wt% suspension.

141 The CNC dry films were pH-neutralised by immersing them in 30 wt% potassium hydroxide  
142 (KOH) solution in water for 24 hours at room temperature. The films were then gently rinsed  
143 with warm MQ water ( $T \sim 50$  °C), until the pH of the rinsing water was stable and equal to 7.  
144 This rinsing step allowed for the removal of the remaining KOH. The samples were left to dry  
145 in a drying box at room temperature until further use. The sample curling upon drying was  
146 minimised by a rigid sheet of polytetrafluoroethylene placed on top of the CNC films.

147 CNC films cross-linked with glutaraldehyde (GA) were fabricated starting from free-standing  
148 CNC films that were infiltrated in KOH for 24 h following the above-described protocol and  
149 subsequently immersed in 8 mL 25 wt% GA at 70 °C for 5 h. The films were successively  
150 retrieved from the GA solution, dried in an air oven at 70 °C for 1 h and dried in a vacuum  
151 oven at 60 °C overnight to ensure effective water removal.

152 CNC films used for vacuum treatment were cast from a suspension heat treated in a water bath  
153 at 60 °C for 24 h. Once dry, the films were peeled off from the polystyrene Petri dish and  
154 desiccated in a vacuum oven at 60 °C for 5 days. All the samples were stored in a drying box  
155 until further use.

156

### 157 *2.3 Thermal treatment*

158 Cellulose nanocrystal films were heat treated in a Carbolite Gero split tube furnace. Free-  
159 standing films were positioned in an alumina boat and kept flat by using quartz slides on the  
160 edges of the films to prevent curling. A perforated quartz slide was positioned on top of the  
161 alumina boat to prevent the flakes from being blown away by the gas flow. The ceramic boat  
162 containing the flakes was placed inside a quartz cylinder ( $l = 65$  mm,  $\varnothing_{\text{int}} = 29$  mm,  $\varnothing_{\text{out}} =$   
163  $32$  mm) in the central part of the furnace to provide homogeneous heating. To ensure complete  
164 sealing of the quartz tube, it was connected to the gas hoses with metallic end seals (TS-032-  
165 042-0020, Carbolite Gero) and greased. For optimal thermal insulation, ceramic insulating  
166 plugs were inserted at both ends of the quartz tube (51-50-11, type D, Carbolite Gero). The  
167 thermal treatments were carried out under continuous Argon flow. The gas flow was controlled  
168 with a flow-meter set at 200 mL/min and the exhaust gas was directed in an oil bubbler to  
169 prevent reflux in the furnace. The heating ramps followed during the heat treatment were the  
170 following: for the heat treatments up to 250 °C we used 1°C/min, while for the heat treatments



171 up to 900 °C we used 1 °C/min from room temperature up to 300 °C, then 3 °C/min from 300 °C  
172 to 500 °C, and finally 5 °C/min from 500 °C to 900 °C. Before each heat treatment, the samples  
173 were inserted in the furnace, which was then tightly sealed, and stabilised at room temperature  
174 under 200 mL/min argon flow for 1 h, to ensure complete removal of air by replacement with  
175 argon gas. After the heating ramp, the samples were left to naturally cool down inside the  
176 furnace under continuous argon flow at 200 mL/min until room temperature.

177

#### 178 *2.4 Polarised optical microscopy*

179 The films were analysed in bright field reflection on a customised Zeiss Axio Microscope using  
180 a Halogen lamp (Zeiss HAL100) as a light source with Koehler illumination. The light reflected  
181 off the samples passed through a quarter wave plate and a polarizing filter, specifically oriented  
182 to let only left-circularly polarized or right-circularly polarized light pass before being split  
183 between a CCD camera (Thorlabs DCC3240C) and an optical fibre mounted in confocal  
184 configuration and connected to a spectrometer (AvaSpec-HS2048, Avantes). This set-up  
185 allows for the spectral acquisition from specific areas in the samples; all the spectra were  
186 normalized to the reflection of a silver mirror in one polarization channel. Macroscopic pictures  
187 of the analysed films were taken using a Canon DSLR camera.

188

#### 189 *2.5 Scanning electron microscopy*

190 The morphological properties of the CNC films were studied using a Leo Gemini 1530VP,  
191 Zeiss, scanning electron microscope, operating in high vacuum mode at 5 kV accelerating  
192 voltage and working distance 3–4 mm with an InLens secondary electron detector. To study the  
193 internal structure of the CNC films, samples were mounted on aluminium stubs at an angle of  
194 90° with respect to the electron beam, exposing the cross-section. To minimise charging effects  
195 the films were fixed on the stub using conductive carbon tape and were subsequently sputter-

196 coated with a 5-10 nm thick layer of Au/Pd to minimise the charging effect (Emitech K550; I  
197 = 55 mA for 10–14 s).

198

### 199 *2.6 Thermogravimetric analysis*

200 The decomposition behaviour of the fabricated CNC films was studied in a thermo gravimetric  
201 analyser (TGA 2 (SF), Mettler Toledo). CNC film flakes (~10 mg) were put in an Al<sub>2</sub>O<sub>3</sub>  
202 crucible, which was positioned on a balance arm and heated from 50 °C to 900 °C with a heating  
203 rate of 10 °C/min in continuous nitrogen flow at 100 mL/min. The first derivative of the mass  
204 change as a function of the time was calculated and defined as derivative-TGA (DTGA). The  
205 software *Matlab R2016B* and *STARe Evaluation Software* were used to calculate the maximum  
206 degradation peak,  $T_{\max}$ , the onset temperature,  $T_{\text{onset}}$ , the temperature for which 10% and then  
207 half of the material has degraded,  $T_{10}$  and  $T_{50}$ , and the yield,  $Y$ . The onset degradation  
208 temperature was defined as the intersection of tangents drawn from thermogravimetric curves,  
209 one before inflection caused by the degradation and another from the cellulose degradation  
210 step.

211

### 212 *2.7 Fourier Transformed Infrared Spectroscopy*

213 The transmittance spectra were measured using a Bruker Alpha II spectrometer in the range  
214 4000-400 cm<sup>-1</sup> with a resolution of 2 cm<sup>-1</sup> and 64 averages.

215

### 216 *2.8 X-ray Crystallographic Analysis*

217 The X-ray diffractograms of the CNC films were acquired using a PANalytical X-ray  
218 diffractometer operating with a Cu K $\alpha$  radiation source ( $\lambda = 1.5405 \text{ \AA}$ ) generated at 40 kV and  
219 40 mA and recorded in the  $2\theta$  range of 5°-40° using 0.017° increments for 25 minutes at room  
220 temperature.

221

### 222 3. Results and Discussion

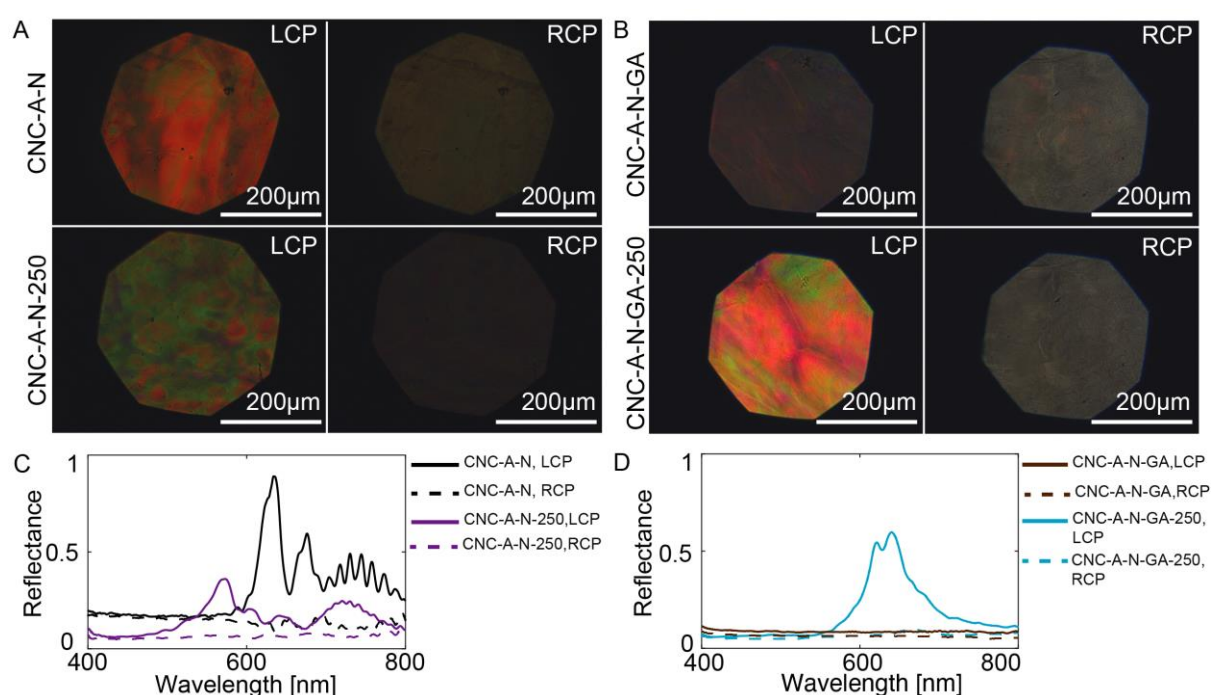
223 We fabricated a series of different CNC films for the investigation of the morphological,  
224 optical, and structural changes upon thermal treatment, as presented in Table S1. All the films  
225 were cast from acidic CNC suspensions (*i.e.*, with H<sup>+</sup> as counter-ions) and treated as reported  
226 in the Experimental Section. The fabricated films were: 1) as-cast CNC films used as an acidic  
227 control (CNC-A); 2) CNC-A films further processed by immersion in a potassium hydroxide  
228 bath for 24 h followed by extensive rinsing with milli-Q water, used as a pH-neutral control  
229 (CNC-A-N); 3) CNC-A-N films further immersed in glutaraldehyde (GA), cross-linked and  
230 dried (CNC-A-N-GA); 4) CNC-A films exposed to vacuum for five days (CNC-A-Vac). These  
231 CNC films were then heat treated under inert atmosphere either at 250 °C (CNC-A-N-250 and  
232 CNC-A-N-GA-250) or at 900 °C (CNC-A-N-GA-900 and CNC-A-Vac-900).

233 Notably, similarly to NaOH, treating CNC films with KOH can induce the mercerisation of the  
234 cellulose and the transformation of the crystalline structure from Cellulose I to Cellulose II  
235 (Figure S1). This polymorphic transformation is characterized by the irreversible shift of the  
236 crystalline peaks generated by the family of planes {100} and {200} from  $2\Theta = 14-17^\circ$  to  $12^\circ$   
237 and from  $2\Theta=23^\circ$  to  $20-21^\circ$ , respectively (Nan et al., 2017; J. Revol & Goring, 1981). The  
238 cross-linking reaction between CNCs and glutaraldehyde consists in the formation of acetal  
239 bridges between the residual hydroxyl group of the CNCs and the aldehyde under alkaline  
240 conditions (Brown et al., 2012; Hennink & van Nostrum, 2012; Wine et al., 2007), which are  
241 also known to favour the glutaraldehyde polymerization leading to the formation of poly-  
242 glutaraldehyde (Migneault et al., 2004).

243 The investigated thermal treatments temperatures were set at  $T=250^\circ\text{C}$  and  $T=900^\circ\text{C}$ . At  
244  $T=250^\circ\text{C}$  the cellulose in KOH-treated CNC films did not appear to have optically degraded  
245 much yet; therefore, we chose this temperature to ensure the non-degradation of the CNCs

246 chiral optical response while also being a temperature that is high enough to be compatible  
 247 with thermoplastic materials and melt-extrusion industrial processes. In contrast,  $T=900\text{ }^{\circ}\text{C}$   
 248 was chosen to have a full decomposition of the CNCs into aromatic carbon, therefore allowing  
 249 for good electrical conductivity (Dumanli & Windle, 2012).

250 The microscopic chiral optical response of CNC-A-N films with and without the cross-linking  
 251 agent was investigated by macroscopic photography (Figure S2) and by polarized optical  
 252 microscopy (Figure 1).



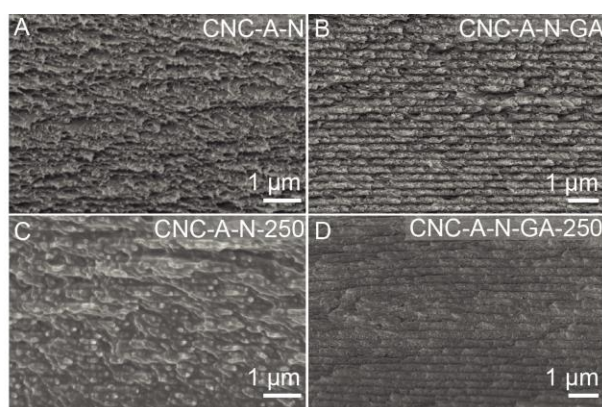
253

254 **Figure 1. Optical analysis of the cross-linking effect on CNC films at room temperature**  
 255 **and after thermal treatment at 250 °C.** (A, B) Polarised optical microscopy images and (C,  
 256 D) corresponding reflectance spectra, normalised to a silver mirror in one polarisation channel  
 257 of (A, C) CNC-A-N films and (B, D) CNC-A-N-GA films at room temperature and after  
 258 thermal treatment at 250 °C. The bright field reflectance micrographs and the corresponding  
 259 spectra are shown both for the left- and for the right-circular polarisation channel, respectively,  
 260 LCP and RCP.

261 Before the thermal treatments ( $T_{\text{room}}$ ) both the CNC-A-N film and the CNC-A-N-GA film  
 262 display polarisation-selective reflection: they reflect left-circularly polarised (LCP) light and  
 263 transmit right-circularly polarised (RCP) light, as shown by the micrographs of Figure 1, A and  
 264 B, and by the corresponding reflectance spectra reported in Figure 1, C and D. Only minimal

265 coloration is observed for the RCP reflection both for the CNC-A-N and the CNC-A-N-GA  
266 films, thus indicating the presence of helicoidal domains with uniform orientation in the films  
267 (Frka-Petesic, Guidetti, et al., 2017; Parker et al., 2018). Since the CNC-A-N film reflects red  
268 light, after the infiltration with the GA, the reflectance is red-shifted to near IR and no  
269 difference between the LCP and RCP can be measured in the visible range. The presence of an  
270 internal helicoidal arrangement in the CNC-A-N-GA films and in the CNC-A-N films is also  
271 confirmed by scanning electron microscopy (SEM), as illustrated by the film cross-sections  
272 shown in Figure 2, A and B ( $T_{\text{room}}$ ). The cross-linking of the CNC films induces the formation  
273 of a compact pseudo-layer structure with long-range order and helicoidal architecture, Figure  
274 2B. Macroscopically, after the heat treatment at 250 °C, CNC-A-N films show minimal  
275 scattering, but also little coloration due to the excessive darkening, which has been ascribed to  
276 cellulose dehydration during the thermal treatment (Dumanli & Windle, 2012; Vignolini et al.,  
277 2016) (Figure S2). These films appear darker both on white and on black backgrounds,  
278 especially at the edge, possibly due to a higher local concentration of sulfuric acid at the edge  
279 of the film arising from the drying front that starts from the centre to the edge of the dish. As  
280 this darkening was observed both in thin and thick films, we speculate to be independent from  
281 the thickness (that can also vary at the edge); rather, we believe it could be caused by the  
282 gradient of free sulfuric acid released during the heat treatment from the CNCs surface (Beck  
283 & Bouchard, 2014). This excessive darkening can easily overpower the structural colour of  
284 the CNC films. However, this darkening can also be reduced in presence of a cross-linker in  
285 the CNC films, such as the glutaraldehyde (GA), as shown in Figure S2 (Beck & Bouchard,  
286 2014). Macroscopically, in the thermally treated cross-linked films, strong blackening is only  
287 observed at the very edge of the films, where the helicoidal arrangement of the CNCs is less  
288 pronounced. The larger portion of the films displays the structural colour typical of chiral  
289 nematic CNC films with minimal darkening.

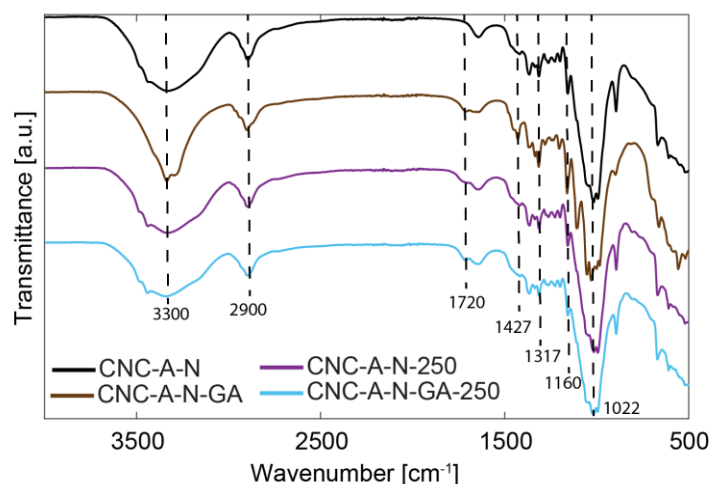
290 Microscopically, the optical response of the films after heat treatment at 250 °C shows a clear  
291 chiral response in the visible range, supported both by the micrographs with bright colours and  
292 by the broad reflection peaks visible only in LCP in Figure 1. The blue-shift in the reflected  
293 light is expected from the thermally-induced shrinking and confirms that the helicoidal  
294 arrangement can be retained in both CNC-A-N and in CNC-A-N-GA films after a heat  
295 treatment at 250 °C; the chiral nematic nature of the films is also confirmed by the SEM cross-  
296 sections showing a tightly packed helicoidal arrangement (Figure 2C, D).



297 **Figure 2. SEM of CNC films cross-sections before and after crosslinking with GA, at**  
298 **room temperature and after thermal treatment at 250 °C.** The typical periodic structure  
299 indicative of the helicoidal architecture is visible for the CNC-A-N films both before (A) and  
300 after (C) the thermal treatment at 250 °C. Similarly, in cross-linked films the periodic structure  
301 observed at room temperature (CNC-A-N-GA) (B) is retained after the thermal treatment  
302 (CNC-A-N-GA-250) (D).  
303

304 To investigate the CNC-A-N and CNC-A-N-GA films evolution with the thermal treatment,  
305 Fourier-transform infrared spectroscopy (FTIR) was conducted, as reported in Figure 3. Before  
306 the thermal treatment, the typical transmission peaks of cellulose can be seen for the CNC-A-  
307 N film and for CNC-A-N-GA films, which are: single bond O-H ( $3300\text{ cm}^{-1}$ ), C-H ( $2900\text{ cm}^{-1}$ ),  
308  $^1$ ), C-O ( $1022\text{ cm}^{-1}$ ), and C-O-H ( $1160\text{ cm}^{-1}$ ) stretching, C-H ( $1431\text{ cm}^{-1}$ ) deformation  
309 stretching and CH<sub>2</sub> ( $1427\text{ cm}^{-1}$ ) bending (Guidetti et al., 2016). Moreover, for the CNC-A-N-  
310 GA film the additional double bond C=O stretching typical of GA is visible at  $1720\text{ cm}^{-1}$ . After  
311 the thermal treatment, the cellulose dehydration induces the formation of double bonds C=O,  
312 whose stretching signal can be seen at  $1720\text{ cm}^{-1}$  both for thermally treated CNC-A-N films

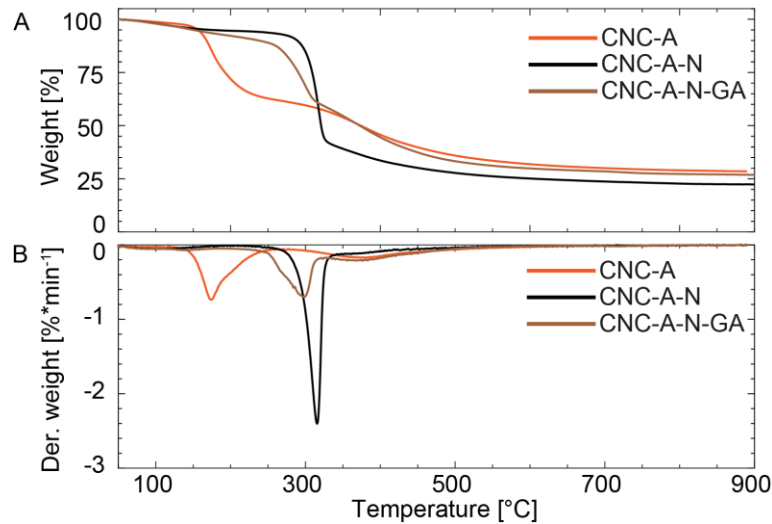
313 and for the CNC-A-N-GA films (Țucureanu et al., 2016). Therefore, at 250 °C most of the  
314 typical cellulose FTIR signals are retained as expected due to the early stage of the cellulose  
315 decomposition that occurs for such low thermal treatment temperatures.



316 **Figure 3. FTIR of CNC films before and after thermal treatment at 250 °C.** FTIR  
317 measurement of CNC-A-N films and CNC-A-N-GA films before and after thermal treatment  
318 at 250 °C showing the typical cellulose transmittance peaks. Both the addition of cross-linker  
319 and the dehydration cause the observation of a C=O double bond (1720 cm<sup>-1</sup>).  
320

321 The chemical stability of cross-linked CNC-A-N-GA films at high temperatures was also  
322 quantified by thermogravimetric analysis (TGA) as reported in Figure 4. The thermal  
323 behaviour of the cross-linked films is compared to the films cast from an acidic suspension  
324 (CNC-A) and to films treated with KOH for 24 h (CNC-A-N). GA cross-linking induces a  
325 lower degradation onset temperature,  $T_{onset} = 260$  °C, compared to the CNC film only treated  
326 with KOH,  $T_{onset} \sim 300$  °C, as reported in Table S2; this can be caused by residual bound water  
327 in the CNC films, retained by the presence of unreacted GA, which provides additional oxygen  
328 to promote the cellulose degradation into volatile carbon species (Kim et al., 2001). However,  
329 GA crosslinking promotes a more gradual weight loss (occurring over a broader range of  
330 temperatures) than for CNC-A and CNC-A-N films. Interestingly, while the CNC-A is rapidly  
331 degrading between 150 °C and 200 °C compared to the CNC-A-N, its final residue is larger  
332 than the CNC-A-N above 300 °C, presumably due to the heat-induced release of free sulfuric  
333 acid (Kim et al., 2001). Comparatively, the CNC-A-N-GA allows for both a higher degradation

334 temperature than CNC-A and a similarly improved final residue of 26.8% for CNC-A-N-GA  
335 films vs 22.3% for CNC-A-N films. The CNC-A-N-GA option thus suggests overall improved  
336 chemical stability at lower temperature and increased final residue at higher temperature.



337

338 **Figure 4. Thermogravimetric curves of CNC films.** (A) Weight variation as a function of  
339 the thermal treatment temperature and (B) corresponding derivative curves for CNC-A films,  
340 CNC-A-N films, and for CNC-A-N-GA films.

341

342 Further increase of the temperature of thermal treatment of CNCs leads to the progressive  
343 decomposition of cellulose in an amorphous carbon structure, which may retain the initial  
344 helicoidal arrangement of the CNCs, depending on the applied thermal treatment (Dumanli &  
345 Windle, 2012; Titirici et al., 2015). However, the complete transformation of the crystalline  
346 cellulose in amorphous carbon is likely to cause the loss of the intrinsic birefringence that is  
347 characteristic of the anisotropic crystalline structure of cellulose, on top of increasing light  
348 absorption. Since the selective reflectance of circularly polarised light arises from the  
349 birefringent nature of the helicoidally arranged CNCs, fully carbonised CNC films that lost  
350 their birefringence are not expected to selectively reflect LCP light, regardless of whether the  
351 initial helicoidal arrangement is preserved. This is in contrast to opal structures, which can still  
352 retain their photonic response after high temperature thermal treatments (Gil-Herrera et al.,  
353 2018). The thermal treatment of CNC-A-N-GA films up to 900 °C presented, indeed, no

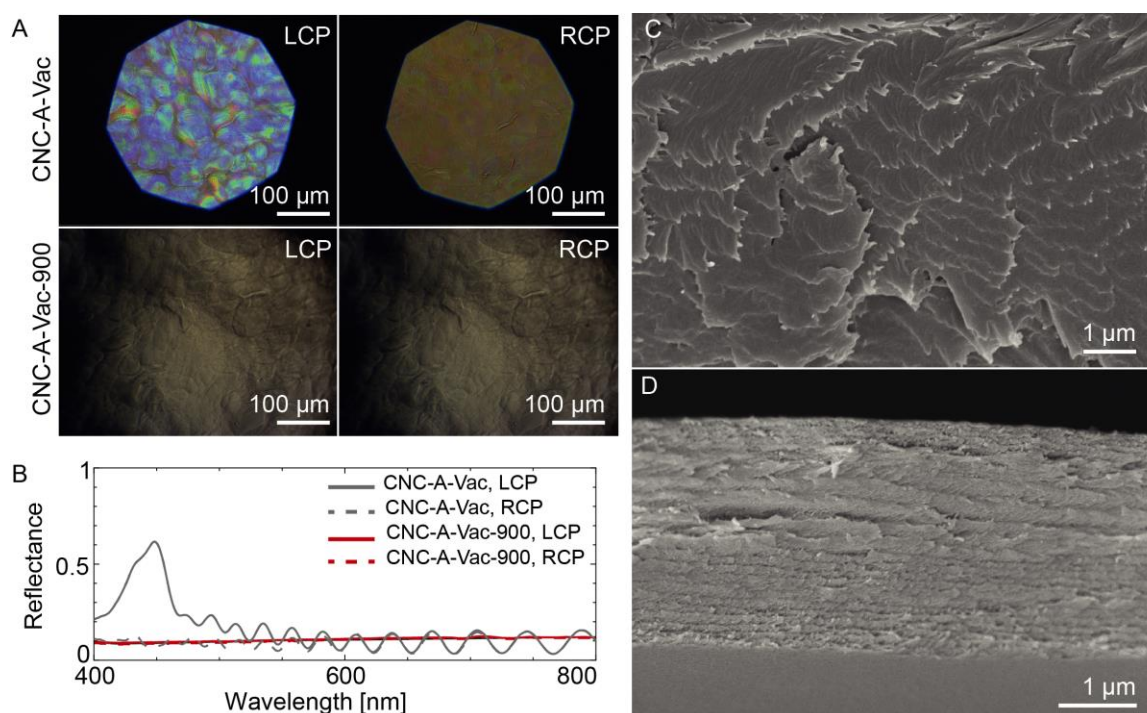


354 apparent polarization selectivity after cellulose decomposition into carbon and showed no sign  
355 of underlying helicoidal architecture (Figure S3).

356

357 Chiral nematic CNC films have previously been used as templates for the fabrication of chiral  
358 carbon for, *e.g.*, electrochemical and catalysis applications (Lizundia et al., 2017; Nguyen et  
359 al., 2019; Shopsowitz et al., 2011; Walters et al., 2020). One way to retain the helicoidal  
360 architecture for temperatures as high as 900 °C is to mix CNCs with a sol-gel precursor with  
361 high thermal stability. This enables the transformation of cellulose into carbon while also  
362 preserving the helicoidal arrangement (Shopsowitz et al., 2011). Here we show that sol-gel  
363 structural elements are actually not necessary to preserve the helicoidal architecture and that  
364 the direct fabrication of chiral carbon can be achieved by postprocessing optimisation of the  
365 surface charges of CNCs chiral nematic films. CNC films were cast in acidic conditions and  
366 desiccated at low-temperatures (CNC-A-Vac), allowing for the removal of water traces and the  
367 release of sulfate half ester groups (Bardet et al., 2015; Beck-Candanedo et al., 2005; Beck &  
368 Bouchard, 2014).

369 Before pyrolysis, the films displayed a helicoidal nanoarchitecture, as confirmed by the  
370 brilliant blue colouration (Figure S2), and by the strong reflectance peak at  $\lambda \approx 450$  nm  
371 observed in LCP only, Figure 5, A and B ( $T_{\text{room}}$ ), suggesting a pitch about  $p \approx 290$  nm  
372 (assuming  $n = 1.55$ ). Note that the cross-sectional images of the films in SEM (at low and  
373 intermediate resolutions) are consistent with this periodicity, but did not allow for a precise  
374 pitch comparison due to insufficient resolution (Figure S4).



375  
 376 **Figure 5. Polarised optical microscopy and SEM analysis of the vacuum-treated CNC**  
 377 **films.** (A) Polarised optical micrographs of CNC films before (CNC-A-Vac) and after (CNC-  
 378 A-Vac-900) the pyrolysis in left- and right-circular polarisation channel, respectively LCP and  
 379 RCP. (B) Corresponding reflectance spectra normalised with respect to a silver mirror in one  
 380 polarisation channel. (C) High magnification SEM image of a delaminating area of the heat-  
 381 treated films showing the arcing of the rods typical of chiral nematic films, and (D) cross-  
 382 sections showing the pseudo-layer arrangement and the individual carbonaceous nanorods.

383 After the pyrolysis at 900 °C, the films appear colourless both in LCP and in RCP as shown in  
 384 Figure 5A ( $T_{900^{\circ}\text{C}}$ ). No chiral difference in the reflectance signal of the films in LCP and RCP  
 385 can be observed in the range 400–800 nm (Figure 5B), suggesting either the presence of a  
 386 helicoidal architecture reflecting outside of the visible range (in this case in the UV due to the  
 387 thermally-induced shrinkage of the sample), a strong absorbance given by the aromatic carbon  
 388 (Figure S2), a loss of the birefringence of the helicoidal architecture, or the complete thermal  
 389 degradation of the helicoidal arrangement. However, helicoidal architectures in CNC films  
 390 were visible after the thermal treatment in SEM images (Figure 5C, D). The helicoidal  
 391 arrangement is seen both in top view (Figure 5C) in delaminating areas of the films and in  
 392 cross-sections (Figure 5D). These observations ruled out the thermal degradation of the  
 393 helicoidal architecture as the main cause of the colour loss. Regardless of the birefringence loss  
 394 that could have happened upon carbonisation, the pitch of the retained helicoidal architecture

395 is of the order of 215-235 nm, therefore too small to induce selective reflection above 400 nm  
396 to appear in the visible range (Parker et al., 2018). Interestingly, the shape of the original  
397 cellulose nanorods appeared to be retained in the carbonaceous structure, as well as  
398 heterogeneities in the pitch and in the cut; this indicates minimal thermal deformation of the  
399 cellulose nanocrystals shape during the thermal treatment, making it an interesting system for  
400 producing hierarchically organized 3D carbonaceous materials (Gil-Herrera et al., 2020; Herou  
401 et al., 2019; Kubo et al., 2013; Shopsowitz et al., 2011; Yan et al., 2016). While the helicoidal  
402 architecture of the films was retained for thermal treatments at 900 °C, this was not uniformly  
403 observed throughout the films' cross-section. This variation in the carbon nanoarchitecture  
404 possibly arises from CNC films heterogeneities in terms of defects presence and concentration  
405 of sulfuric acid in the dry film that can induce different carbonisation sequences. The CNC  
406 films heat treated at 900 °C appeared to be more brittle, which could be caused by a partial lack  
407 of interconnected hierarchical structure in the films. Despite requiring further investigation, the  
408 retained helicoidal arrangement is thought to be promoted by the low temperature desiccation  
409 process that allows to remove residual water traces as well as sulfate half ester groups that  
410 would, otherwise, promote a harsh cellulose degradation during the high temperature heat  
411 treatment. Finally, to further confirm the evolution of the cellulose structure in a carbonaceous  
412 material, FTIR measurements on the CNC-A-Vac samples before and after the thermal  
413 treatment at 900 °C were performed, see Figure S5. The typical cellulose transmittance peaks  
414 are clearly visible for CNC-A-Vac films before the pyrolysis but are mostly absent after the  
415 thermal treatment. The low intensity transmittance peaks at 3300, 2900 and 1022  $\text{cm}^{-1}$  indicate  
416 the presence of, respectively, few residual O-H, C-H and C-O bonds in the carbonaceous  
417 material.

418

419 *4. Conclusions*

420 In this work, we have reported the effect of various heat treatments on the optical and structural  
421 properties of CNC films. First, we demonstrated that, by immersing chiral nematic CNC films  
422 in a concentrated base, cross-linking the KOH-treated CNC films with glutaraldehyde, and then  
423 thermally treating them in inert atmosphere, we can retain colour and selective LCP reflectance  
424 up to 250 °C. At this temperature, and due to the first signs of cellulose pyrolysis, the colour  
425 shown by the films is a combination of structural colour, caused by the cellulose chiral nematic  
426 assembly, and a yellowish pigmentation, attributed to the cellulose thermal degradation by-  
427 products, giving a golden shine to the resulting films. Cross-linking CNC films with GA allows  
428 for an improvement of the macroscopic colour appearance for intermediate thermal treatment  
429 temperatures ( $T=250\text{ °C}$ ), minimizing the thermal darkening induced by the release of sulfuric  
430 acid. Therefore, this method can be used to adjust the optical response of chiral nematic CNC  
431 films by inducing a controlled darkening of the cellulose, useful in situations when the  
432 colouring end-use cannot rely on a dark background to enhance the structural colour  
433 component (*e.g.*, glitter dispersed in a fluid or on light skin), or when the simple addition of  
434 dark pigments (such as carbon black and melanin) might compromise the formation of a chiral  
435 nematic liquid crystalline phase in the first place. Similarly, the improved colour contrast of  
436 chiral nematic CNC films exposed at temperatures up to 250 °C makes them promising as  
437 passive colorimetric sensors of past heat exposure. Second, we showed that thermal treatments  
438 of chiral nematic CNC films at 900 °C lead to cellulose decomposition in amorphous carbon  
439 with helicoidal arrangement of the cellulose nanorods retained in some regions, thus producing  
440 chiral carbon. This latter ability is relevant for the fabrication of conductive carbon for  
441 electrodes with controlled morphology.

442 Author contributions:

443 **Giulia Guidetti**: Conceptualization, Methodology, Investigation, Data curation, Formal  
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445 Conceptualization, Methodology, Investigation, Data curation, Formal analysis, Validation,  
446 Visualization, Supervision, Writing-original draft. **Wadood Y. Hamad**: Conceptualization,  
447 Resources, Formal analysis. **Ahu G. Dumanli**: Conceptualization, Methodology, Formal  
448 analysis, Supervision. **Silvia Vignolini**: Conceptualization, Funding acquisition, Resources,  
449 Methodology, Formal analysis, Visualization, Project administration, Supervision, Writing-  
450 original draft.

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456

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458

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