Improved methodology for performing the inverse Abel transform of flame images for colour ratio pyrometry

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A new method is presented for performing the Abel inversion by fitting the line-of-sight projection of a predefined intensity distribution (FLiPPID) to the recorded 2D projections. The aim is to develop a methodology that is less prone to experimental noise when analysing the projection of antisymmetric objects, in this case co-flow diffusion flame images for colour ratio pyrometry. A regression model is chosen for the light emission intensity distribution of the flame cross-section as a function of the radial distance from the flame centre-line. The forward Abel transform of this model function is fitted to the projected light intensity recorded by a colour camera. For each of the three colour channels, the model function requires three fitting parameters to match the radial intensity profile at each height above the burner. This results in a very smooth Abel inversion with no artifacts such as oscillations or negative values of the light source intensity, as is commonly observed for alternative Abel inversion techniques, such as the basis-set expansion (BASEX) or onion-peeling. The advantages of the new FLiPPID method are illustrated by calculating the soot temperature and volume fraction profiles inside a co-flow diffusion flame, both being significantly smoother than those produced by the alternative inversion methods. The developed FLiPPID methodology can be applied to numerous other optical techniques for which smooth inverse Abel transforms are required. © 2019 Optical Society of America

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1. INTRODUCTION

Laminar flames are widely used for fundamental studies of soot formation [1–4] and the synthesis of materials [5–8]. Characterising such systems with accurate and reliable techniques is vital for understanding the processes controlling particle formation in flames and is an ongoing field of research [9]. The employed techniques can generally be divided into intrusive and non-intrusive methods. Examples for the former are measurements of the flame temperature with a thermocouple, soot sampling to measure particle size distributions [1, 10], or thermophoretic soot collection for ex situ analysis [11, 12]. Whenever possible, non-intrusive techniques are preferred to avoid perturbation of the system. One such technique that has gained increasing attention in recent years, is colour ratio pyrometry [9, 13–15]. Here, the colour and intensity of the visible light emitted by hot soot are used to infer their temperature and volume fraction [16, 17]. No expensive equipment is required, making pyrometry an economic and rapid method to obtain 2D soot temperature and volume fraction data.

One of the main challenges in colour ratio pyrometry is the reconstruction of the flame cross-section emission profile, $R(r, z)$, from the projected area profile $P(x, z)$ recorded by a camera (Fig. 1). In case of optically thin flames (i.e., negligible soot self-absorption [9]) with axial symmetry, the recorded 2D projection $P(x, z)$ and the 3D flame emission density $R(r, z)$ are linked through the forward and reverse Abel transforms [18–21]:

$$
P(x, z) = 2 \int_{x}^{\infty} \frac{R(r, z) r}{\sqrt{r^2 - x^2}} \, dr,
$$

$$
R(r, z) = -\frac{1}{\pi} \int_{r}^{\infty} \frac{\partial P(x, z)}{\partial x} \frac{1}{\sqrt{x^2 - r^2}} \, dx,
$$

where $z$ is the height above the burner (HAB), $r$ is the cylindrical coordinate and $x$ is the projected coordinate (distance from the central axis).
Unfortunately, applying the inverse transform directly to experimental data recorded for $P$ is not feasible because the experimental noise is significantly amplified in the reconstructed density, especially close to the axis of symmetry [22]. The reason is that the recorded signal is not sensitive enough to the emission intensity near the centre. Numerous methods have been developed to circumvent this information deficit and to reduce the noise amplification upon image reconstruction (reviewed by Buie et al. [23]). Examples are integral transform techniques such as the Fourier–Hankel method [24] and its extension to filter noise [25], iterative methods [26], or fitting of polynomials or splines to the observed data [27–29]. Two techniques especially common in flame pyrometry are the basis-set expansion (BASEX) [18, 19] and the onion-peeling method combined with a Tikhonov regularisation [20, 21]. These two approaches are computationally cheap, they are often unable to dampen the noise amplification in $R(r, z)$ towards the axis of symmetry despite the regularisation. The noisy image reconstruction has a significant effect on the soot temperatures $T$ and volume fractions $f_v$ computed from $R$. This is especially problematic if flame centre-line values are the desired quantity. For example, estimating sooting propensities of fuels with the yield sooting indices (YSIs) requires the maximum of $f_v$, which is often in the flame centre [13, 30, 31].

The purpose of this work is to describe a new Abel inversion technique that is less sensitive to noise and produces smooth intensity cross-section reconstructions from their 2D projections. The proposed method is based on fitting the line-of-sight projection of a predefined intensity distribution (FLiPPID) to the recorded projection. The predefined intensity distribution $R(r)$ is tailored to the geometry of the studied signal source, applying physically motivated constraints such as a non-negative light intensity ($R > 0$). The function of choice is specific to the application, but the methodology is general and can be applied to any steady, optically thin, axisymmetric system.

2. EXPERIMENTS

The system studied here was a co-flow diffusion flame. The analysed signal originated from hot soot particles emitting black body radiation (Fig. 1). The flame was stabilised using a Yale burner [32] fed with 7 g/h pre-vaporised (Bronkhorst CEM) n-heptane in 200 mL/min argon carrier gas. The fuel/carrier gas mixture was delivered through heated lines to a central 1/4” stainless steel tube (inner diameter 0.218”). A 50 L/min co-flow of air was passed through a 3” honeycomb mesh (0.017” wire diameter, 18x18 mesh). The flame images were recorded with a Blackfly S (BFS-U3-32S4C-C, FLIR Integrated Imaging Solutions, Inc.) having a 1/1.8” Sony IMX252 CMOS sensor with 2048x1536 pixels (pixel size 3.45 µm). The camera lens was a MVL25M23 from Thorlabs with an aperture set to f/1.4 and a focal length of 25 mm. The distance between the camera and the flame was 25 cm, resulting in a pixel width corresponding to 1/34 mm in the focal plane through the centre of the flame. A BG-7 filter (Thorlabs) was used to balance the intensity ratios of the three colour channels and to block infra-red light. The assumption of parallel ray acquisition (orthographic imaging) was taken as valid given the small flame radius (< 4 mm) compared to the object distance (25 cm). A more comprehensive discussion on the effect of non-parallel ray collection on potential errors in the Abel conversion is given by Walsh et al. [33]. The image processing was performed on single frames to avoid blurring of the flame edges upon averaging. A flow chart of the image processing algorithm is shown in Fig. 2 while a more detailed description of the individual steps is given in Appendix A. Links to the archived and current versions of the corresponding Python code can be found at the end of Appendix B in Ref. [1] and [2], respectively.
Appendix B.

A residual sum-of-squares objective function (Eq. 1) of model functions to test:

conditions were used to help with the selection of a family of selected as most likely. Additional non-restrictive “convenience” the data, the reconstruction with the fewest parameters is se-

straints on the model function in Fig. 3. A detailed descriptions of each step can be found in channels. A flow chart of the FLiPPID methodology is shown thus all height above the burner (HAB), and for all three colour and [2] in Appendix B).

methods can be selected in the provided Python code (Ref. [1] minimised. A Simplex optimisation was used here but other

to the power of polynomials (exp-polynomials); (ii) polynomi-
als multiplied by exp-polynomials; (iii) various derivatives of 1/cosh(r); (iv) sums of these, and modifications of these with terms proportional to r^{1/2}, ln r and 1/(r + a) added to the polynomi-

The agreement between a test function $R$ and the data was considered sufficiently good when the optimal value of the objective function $g$ was by no more than 0.5% different from the intrinsic residual sum-of-squares of the experimental data, $g_{\text{int}}$, tested at 10–15 different $z$. The latter parameter $g_{\text{int}}$ was defined as the minimal value of the sum-of-squares for the recorded data at a given $z$ and a set of regression models for $P$ generated by fitting polynomials of increasing order $n$ to the data. The optimal sum-of-squares of the polynomial models decreased with $n$ until a well-defined plateau value - namely, $g_{\text{int}}$ - was reached at $n=15–30$. The optimal sum-of-squares for the polynomial models does not decrease further until $n$ approaches the number of data points, producing oscillating polynomial functions following the noise of the measured data.

The plateau value $g_{\text{int}}$ is a practically model-independent characteristic of the recorded data, and is used as a benchmark for how well a model can possibly fit the data. The permissible difference between $g$ and $g_{\text{int}}$ (0.5 %) was chosen to be smaller by a factor of 5–10 than the typical reproducibility of the recorded signal (discussed below), to ensure that no statistically signifi-

Information is lost by imposing the simplicity condition on $R$.

3. FLiPPID METHODOLOGY

The FLiPPID method developed here requires the definition of a suitable function $R(r; a, b, c,...)$, $a, b, c...$ being fitting parameters, that is able to describe the intensity distribution at the cross-section of the studied signal source. The forward Abel transform (Eq. 1) of $R$ was computed numerically to obtain $P(x; a, b, c,...)$. A residual sum-of-squares objective function $g(z; a, b, c,...)$ measuring the difference between the calculated projection $P$ and the corresponding experimentally recorded 2D projection was minimised. A Simplex optimisation was used here but other methods can be selected in the provided Python code (Ref. [1] and [2] in Appendix B).

The fitting procedure was repeated for all pixel rows in $z$ and thus all height above the burner (HAB), and for all three colour channels. A flow chart of the FLiPPID methodology is shown in Fig. 3. A detailed descriptions of each step can be found in Appendix B.

By first intent, the FLiPPID method imposes reasonable constraints on the model function $R(r; a, b, c,...)$. The first condition $R$ has to fulfill is non-negativity - light intensity has to be positive at all $r$. The second constraint is simplicity - among all possible functions that fulfill a predefined criterion for agreement with the data, the reconstruction with the fewest parameters is selected as most likely. Additional non-restrictive “convenience” conditions were used to help with the selection of a family of model functions to test:

(i) The test functions should be applicable at all $z$.

(ii) The test functions should be able to represent the known shape of the source density. In this case, functions with a maximum intensity either located on the centre-line or located in the wings of the flame. This shape of $R$ has been well-documented with methods that do not rely on inverse Abel transforms, e.g., laser-induced incandescence [17, 32].

(iii) While testing different model functions, it was noted that $R$ should decay as $\exp(-kr^2)$ where $n \geq 2$ to achieve reasonable fits to the observed data.

The functions considered as possible models for $R$ were: (i) $e$ to the power of polynomials (exp-polynomials); (ii) polynomi-

als multiplied by exp-polynomials; (iii) various derivatives of $1/cosh(r)$; (iv) sums of these, and modifications of these with $P = \int R \, dx$. The plateau value either located on the centre-line or located in the wings of the flame. This shape of $R$ has been well-documented with methods that do not rely on inverse Abel transforms, e.g., laser-induced incandescence [17, 32].

The agreement between a test function $R$ and the data was considered sufficiently good when the optimal value of the objective function $g$ was by no more than 0.5% different from the intrinsic residual sum-of-squares of the experimental data, $g_{\text{int}}$, tested at 10–15 different $z$. The latter parameter $g_{\text{int}}$ was defined as the minimal value of the sum-of-squares for the recorded data at a given $z$ and a set of regression models for $P$ generated by fitting polynomials of increasing order $n$ to the data. The optimal sum-of-squares of the polynomial models decreased with $n$ until a well-defined plateau value - namely, $g_{\text{int}}$ - was reached at $n=15–30$. The optimal sum-of-squares for the polynomial models does not decrease further until $n$ approaches the number of data points, producing oscillating polynomial functions following the noise of the measured data.

The plateau value $g_{\text{int}}$ is a practically model-independent characteristic of the recorded data, and is used as a benchmark for how well a model can possibly fit the data. The permissible difference between $g$ and $g_{\text{int}}$ (0.5 %) was chosen to be smaller by a factor of 5–10 than the typical reproducibility of the recorded signal (discussed below), to ensure that no statistically signifi-

Information is lost by imposing the simplicity condition on $R$.

4. RESULTS

The least-parametric function $R(r; a, b, c)$ that fulfills the imposed conditions is:

$$R(r) = \frac{a}{b \sqrt{\pi}} \exp \left[ c \left( \frac{r}{b} \right)^2 - \left( \frac{r}{b} \right)^6 \right], \quad a, b \in R^+, \quad c \in R. \quad (3)$$

Here, $a$ is characteristic of the amplitude of $R$, $b$ is of the order of magnitude as the radius of the flame, and $c$ defines the radial location of the maximum. No other positive 4-, 5- or 6-parameter test function for $R$ was found that led to a $g$ significantly closer to $g_{\text{int}}$ than the one given by Eq. 3.

This function was further used for the analysis of all recorded images and cross-sections. The computation of the Abel transform of Eq. 3 as required for the fitting procedure is the computationally most demanding step of FLiPPID. However, the integrals can easily be tabulated into a look-up table by writing Eqs. 1 and 3 in the equivalent form:

$$P(x) = \frac{2a}{\sqrt{\pi}} I(x/b, c), \quad (4)$$

where $I$ is the integral.
The computation of this look-up table and the optimisation to find the best fit from it is included in the provided Python code (Ref. [1] and [2] in Appendix B).

\[ I(X, c) = \int_0^\infty \exp \left[ c \left( \sigma^2 + X \right)^2 - \left( \sigma^2 + X \right)^3 \right] d\sigma. \] (5)

The shown temperatures were obtained using the quantum efficiency of the camera and wavelength dependent filter transmission data provided by the respective manufacturers. For calibration, an R-type thermocouple was placed at different distances above a Bunsen burner and imaged. The detected colour ratios at different thermocouple temperatures (1570–1930 K) were used to calibrate the camera response [16]. The values reported by Ma and Long [17] were used for \( \epsilon(\lambda) \) of the thermocouple. After calibration, the difference in the calculated and observed thermocouple temperatures for a given colour ratio were within 20 K. Using the calibrated camera response in Eq. 7, the expected light colour of soot was calculated as a function of temperature. The results of the calculations were used to create a look-up table for the temperature as a function of the three different RGB ratios. Assigning a value of \( c_{\text{ads}}(\lambda) \) for soot is not straightforward as it is a function of the soot growth history and carbon/hydrogen ratio, and thus varies within the flame [35–38]. The optical properties of soot are beyond the scope of this work and the most commonly used dependence in the field [13, 16, 36], \( \lambda^2 c_{\text{ads}}(\lambda) \propto \lambda^{-1.38} \), was used.

Fig. 4a compares the calculated soot temperatures using FLiPPID, BASEX and onion-peeling for converting the recorded projected intensity profiles \( P(x, z) \) to the emission intensity cross-section distributions \( R(r, z) \). The shown temperatures were obtained using Eq. 7, with three different RGB ratios (R/G, R/B, G/B) and averaging the results as per [16]. The regularisation parameters for the BASEX and Tikhonov regularisation were the same as used in Fig. 4. All the other conditions (assumed \( c_{\text{ads}} \) for soot, raw flame image, the T look-up table) were identical. The soot temperatures are in a similar range as the ones reported for similar co-flow diffusion flames using different fuels [13, 16]. All three methods (FLiPPID, BASEX, onion-peeling with Tikhonov regularisation) gave qualitatively similar temperature distributions. However, BASEX and onion-peeling both gave noisy results close to the centre-line. Below 32 mm HAB, the centre-line temperatures were too noisy to obtain reliable
values. It should be noted that colour ratio pyrometry is particu-
larly sensitive to noisy reconstructions because their ratios
are required for the soot temperature. FLiPPID led to relatively
smooth centre-line temperatures even down to 27 mm HAB
and to the smooth reconstruction, does not suffer from noise
amplification when taking colour ratios. The reduction in noise
along the flame centre is further illustrated in Fig. 6a.

Once T is known, the soot volume fraction \( f_v \) can be calcu-
lated [16, 17, 39]:

\[
f_v = \frac{-\lambda_{\text{eff}}}{K_{\text{ext}}L} \ln \left(1 - \epsilon_l(\lambda_{\text{eff}}) \frac{R_i}{\tau S_L}\right) \approx \frac{\lambda_{\text{eff}} \epsilon_l}{K_{\text{ext}}L} \frac{R_i}{\tau S_L}.
\]

(as it follows from Eqs. 1&5 of Ref. [39]; the expansion of the
natural logarithm in series is accurate for optically thin flames).
Here, \( \lambda_{\text{eff}} \) is the effective filter wavelength [17], \( K_{\text{ext}} \) is the
soot dimensionless extinction coefficient (value taken as 8.6 [16]),
\( L \) is the pixel dimension (1 mm per 34 pixels), and \( \epsilon_l(\lambda_{\text{eff}}) \)
is the emissivity at \( \lambda_{\text{eff}} \) of the calibration source (R-type thermocou-
lple). The light emitted from a layer of soot particles, 1 pixel thick,
which is recorded by colour channel \( i \) using exposure time \( \tau \) is
\( R_i \). For \( R_i \) the intensity of the green colour channel obtained
by applying FLiPPID, BASEX, or onion-peeling was used. Images
of the hot thermocouple provided the light intensity of the cali-
bration source (R-type thermocouple). An interpolation of \( S_L \)
per exposure time as a function of the temperature was used in Eq. 8
at the respective soot temperature calculated previously (Fig. 5a).

The values of \( f_v \) calculated using the three Abel inversion
methods are shown in Fig. 5b. The maximum value of \( f_v \) was
around 1.1 ppm, which is in between values reported for
cowflow diffusion flames fed with methane (0.08 ppm [13, 40]) and
ethylene (5-8 ppm [16, 36]) and similar to a nitrogen diluted
\( \pi \)-heptane flame operated at 2 bar (0.8 ppm) [41]. Among
the three methods for Abel inversion, the new FLiPPID method led
to significantly smoother profiles. This is evident on the plot
of the centre-line values of \( f_v \) against HAB (Fig. 6b). Note that
for FLiPPID, single pixel centre-line values are shown in Fig. 6
while for BASEX and onion-peeling, averages of the central 11
pixels (corresponding to 0.32 mm) were used instead to reduce
the noise. Even then, the values obtained with BASEX and onion
peeling were significantly noisier.

The reproducibility of the three Abel inversion methods was
analysed by processing 50 image frames taken during one ex-
periment and comparing soot volume fractions (Fig. 7). Two
different approaches were chosen to evaluate the images: (1)
calculate the soot volume fraction for each individual frame
and average the results and (2) average the 50 image frames and
calculate the soot volume fraction using the averaged image. The
shaded areas show the standard deviation \( (\sigma_{f_v}) \) when method
(1) was used and is a quantitative measure of the uncertainty
bounds of the Abel inversion technique. Note that the average
of method (1) is not shown as it would simply lie in the middle of
\( \sigma_{f_v} \). At all \( r \), onion peeling combined with Tikhonov regularisa-
tion led to significantly higher uncertainty bounds than FLiPPID.
It can also be seen that for onion peeling, \( \sigma_{f_v} \) increases with
decreasing \( r \) and even reaches negative \( f_v \). In contrast, FLiPPID
results in positive \( f_v \) at all \( r \) with a maximum \( \sigma_{f_v} \) of 0.1 ppm.
Processing an averaged image \( \bar{P}_{frames} \) as per method (2) reduces
the noise and its amplification towards the centre when using
onion peeling (red lines, Fig. 7), as would be expected due to the
less noisy input image. The absolute values of the \( f_v \) are now
similar to the ones obtained by FLiPPID but overall still exhibit
substantial noise. Thus, FLiPPID is capable of producing reliable
soot volume fractions from a single image frame with tighter
uncertainty limits than alternative methods produce from 50
averaged frames.

It is also worth noting that onion peeling appears to lead
very often to several local extrema in the vicinity of \( r=0 \).
Although such extrema in \( f_v \) were observed before for Abel in-
verted data [42], they are most likely an artifact caused by noise
amplification towards the flame centre when conventional Abel
inversion methods are used. The amplitudes of the maxima
decrease when multiple frames are averaged to reduce the noise
in the recorded data (compare the shaded area and lines in Fig. 7).
In fact, the maximum at the central line for \( z=28 \) mm completely
disappeared for the averaged image (Fig. 7b). Furthermore, such sharp local extrema are not observed in experiments not relying on inverse Abel transforms [17, 32].

Additional error analysis of FLiPPID is presented in Appendix C, where a 4th (dummy) parameter is introduced in order to take only seconds. In addition, the error analysis of FLiPPID is given in Eq. 5. In comparison, BASEX and onion peeling required 39 min (not counting the integral computation). These advantages are at the expense of speed: with the current version of the Python code ([1] and [2] in Appendix B), the FLiPPID analysis of one image takes 39 min (not counting the integral tabulation; cf. Eq. 5). In comparison, BASEX and onion peeling take only seconds. In addition, the error analysis of FLiPPID is less straightforward as for other methods.

The obtained values for the soot temperature $T$ and volume fraction $f_v$ were generally in a similar range as for commonly used Abel inversion methods (BASEX and onion peeling with Tikhonov regularisation). However, FLiPPID produced significantly less noisy reconstructed images compared to BASEX and onion-peeling, especially close to the flame centre. The pre-defined intensity distribution chosen here (Eq. 3) was optimised for co-flow diffusion flames and preliminary tests showed that Eq. 3 seems to be applicable to a wide range of such flames. It is expected that the FLiPPID methodology described here can be applied to other experimental techniques employing the Abel transform (e.g., modulated absorption/ emission [43, 44], laser extinction [42], or in-line holography [18, 45]) simply by adjusting or extending Eq. 3.

APPENDIX A: IMAGE PROCESSING

The algorithm for calculating soot temperature and volume fraction profiles is schematically shown in Fig. 2. A brief description of each step is given below.

**Import RGB flame image.** The images were recorded in 12-bit raw format with a resolution of 1536x2048 pixel. The images were converted to TIF format using ImageJ and imported into Python. The RGB channels are obtained by debayering the raw image with the Python colour-demosaicing function.

**Pre-process image.** For performing the inverse Abel transform, the flame image has to be cropped such that the axis of symmetry is in the centre. The Python code automatically detects the flame edges by searching for the first and last column above a threshold and taking the middle of these as centre (Fig. 2). The procedure is repeated for a number of rows to obtain an averaged flame centre and to check that the flame is not tilted. The user-defined burner position (HAB0), crop width and crop height are used to cut the raw image from HAB0 to the crop height in the $z$-direction and to the crop width with the flame centre in the middle in $x$-direction (see Fig. 2).

**Extract RGB channels.** The cropped red, green, and blue colour channels of the image are extracted.

**Performing inverse Abel transform.** The inverse Abel transform of the image is calculated for each colour channel. The detailed flow chart of the FLiPPID method is shown in Fig. 3 and described below. Alternative methods such as the basis-set expansion (BASEX) [18, 19] and the onion-peeling method combined with a Tikhonov regularisation [20, 21] are described in detail in the literature.

**Calculate colour ratios R/G, R/B, and B/G.** The colour ratios of the reconstructed flame cross-sections are calculated. If the intensity of one of the colour channels falls below a predefined threshold, the ratio at this pixel is set to 0 to prevent meaningless background colour ratios to be calculated.

**Convert colour ratios to soot temperatures.** The calculated colour ratios are converted to soot temperatures using a temperature look-up table. A description of how this table is obtained is given in [16].

**Calculate soot volume fraction.** Using Eq. 8, the previously obtained soot temperatures, the camera exposure time used while recording the flame image, and the camera calibration, the soot volume fractions are calculated.

**Export soot temperature and volume fraction.** The obtained soot temperature and volume fraction profiles are exported.

APPENDIX B: FLIPPID ALGORITHM

Import pre-processed RGB channels. Input to the FLiPPID method are matrices of the experimental 2D projections recorded
by the camera and the predefined intensity distribution \( R(r; a, b, c) \) (Eq. 3 in this study). The axis of symmetry of the experimental data has to be in the centre of the matrix.

**Initial guess for** \( a, b, c \). The initial values of \( a, b, c \) are selected. The values should be reasonable to assure fast convergence in the subsequent optimisation.

**Select first colour channel** \( i \). The first RGB channel is selected.

**Select first pixel row** \( z \). The first line of pixels is selected.

**Calculate the forward Abel transform to obtain** \( P(x; a, b, c) \). The line-of-sight projection of \( R(r; a, b, c) \) is calculated using the forward Abel transform (Eq. 4).

**Compare the experimental data of colour channel** \( i \) **at pixel row** \( z \) **to** \( P(x; a, b, c) \). The residual sum-of-squares objective function \( g(z; a, b, c, ...) \) for the calculated projection \( P \) and the corresponding experimentally recorded 2D projection data is constructed.

**Optimisation.** The fitting parameters \( a, b, c \) are determined by minimising the objective function \( g \).

**Last pixel row** \( z \). If the last pixel row \( z \) of the input matrix was reached, the code checks if there are other colour channels to process. If the last row was not reached the next pixel row is selected and the previously optimised \( a, b, c \) are used as initial guess.

**Last colour channel.** If all three RGB channels were processed the program exits. Otherwise the next colour channel is selected.

**Output optimised** \( a, b, c \) **for each colour channel** \( i \) **and pixel row** \( z \). Matrices of \( a, b, c \) for the three colour channels as function of \( z \) are exported. An example for the optimised parameters of the green colour channel is shown in Fig. 8.

![Fig. 8. Optimised fitting parameters \( a, b, c \) for the green colour channel as function of pixel row \( z \).](image)

**Flame pyrometry and FLiPPID Python code**


**APPENDIX C: FLiPPID ACCURACY**

Consider the following two 4-parametric functions:

\[
R(r) = \frac{a}{b \sqrt{\pi}} \exp \left[ c \left( \frac{r}{b} \right)^2 + d \left( \frac{r}{b} \right)^4 - \left( \frac{r}{b} \right)^6 \right].
\]  (9)

These functions simplify to Eq. 3 when \( d = 0 \). Since the optimised Eq. 3 is already very closed to the intrinsic sum-of-squares, the variation of the new parameter \( d \) cannot decrease the sum-of-squares significantly: the optimised standard deviation of the residuals of Eq. 3 is 427 counts per pixel (fluctuation 2.66%), and the optimised Eqs. 9 and 10 both produce standard deviation of the residuals 0.2% lower than that of Eq. 3 for the given example (\( z=28 \text{ mm HAB} \)). Accordingly, the parameter \( d \) can be varied as a dummy parameter in a range of values; for each value of \( d \), the other three parameters, \( a, b, \) and \( c \), can be optimised with \( g \) changing insignificantly. Thus, an infinite set of 4-parametric functions (note that \( d \) was fixed) can be produced that show that the same level of agreement with the data as the optimal Eq. 3 in terms of \( g \). The subset of functions for which \( g \) is within 3% of the value of \( g \) for the optimised Eq. 3 is plotted in Fig. 9, as a shaded area. This plot is informative in 3 respects. First, the spread of the sub-set is a measure of the uncertainty bounds of FLiPPID. According to both Fig. 9a and b, the sum-of-squares varies by less than 3% for an infinite set of models for \( R \) that differ at most by \( \pm10.2\% \) (the maximum difference between Eq. 3 and Eq. 10, which is in the centre of the flame) or within \(+12\% \) for Eq. 9.

Second, the analysis demonstrates the effect of relaxing the simplicity constraint: adding one parameter to the model function improves the fit insignificantly, but adds to the uncertainty of the result. The simplest function able to explain the observed data is the best one can hope for; any additional features (parameters) should be considered dubious. Third, the second function, Eq. 10, allows also the non-negativity constraint to be relaxed. The global minimum of the residual sum-of-squares of this function and the data is at \( d = -0.3 \). However, this value leads to unphysical negative light intensity at the edge of the flame (Fig. 9b, red line). We should note that it is often the case with our data that if the non-negativity condition is relaxed, the optimised \( R \) shows a negative region (the optimal function is rarely positive). We believe that this is not a coincidence and is related to the optically thin flame approximation. The recorded projection is likely affected by self-absorption, which should cause a drop of \( P \) near the flame centre. Our preliminary analysis suggests that
this should result in a tendency for a positive average residual near the centre when non-negativity is imposed, and negative values of $R$ near the wings when this constraint is relaxed (we indeed observe both effects). In a future study, we will attempt to correct for the self-absorption.

**APPENDIX D: SUPPORTING FIGURES**

![Fig. 10](image-url)

**Fig. 10.** (a) Selected L-curves for the onion peeling method with Tikhonov regularisation showing that the chosen values of $\lambda$ are close to the L corners. (b) $R$ close to 33 mm HAB obtained using onion peeling with Tikhonov regularisation indicating that the extrema around $r=0$ are most likely produced by noise.

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