

REVIEW

- [a] Ralph Freund
Solid State Chemistry
University of Augsburg
86159 Augsburg, Germany
- [b] Dr. Stefano Canossa
EMAT, University of Antwerp
2020 Antwerp, Belgium
- [c] Prof. Seth M. Cohen
Department of Chemistry and Biochemistry
University of California, San Diego
La Jolla, California, CA 92093, USA
- [d] Dr. Wei Yan, Prof. Hexiang Deng
College of Chemistry and Molecular Sciences, Chemistry Building West, Rm 212
Wuhan University
Luojiashan, Wuhan, China 430072
- [e] Dr. Vincent Guillerm, Prof. Mohamed Eddaoudi
Functional Materials Design, Discovery and Development Research Group (FMD3),
Advanced Membranes and Porous Materials Center, Division of Physical Sciences and Engineering
King Abdullah University of Science and Technology (KAUST)
Thuwal 23955-6900, Saudi Arabia
- [f] Dr. David G. Madden, Prof. David Fairen-Jimenez
Adsorption & Advanced Materials Laboratory (A²ML)
Department of Chemical Engineering & Biotechnology
University of Cambridge
Philippa Fawcett Drive, Cambridge CB3 0AS, UK
- [g] Hao Lyu, Orysia Zaremba
Department of Chemistry
University of California, Berkeley
Berkeley, CA 94720, USA
- [h] Dr. Lauren K. Macreadie
School of Chemistry
University of Sydney
Sydney, NSW, 2006, Australia 12, Pisa, 56127, Italy
- [i] Dr. Zhe Ji
Department of Chemistry
Stanford University
Stanford, California 94305-5012, USA
- [j] Dr. Yuanyuan Zhang, Prof. Bo Wang
Advanced Research Institute of Multidisciplinary Science
School of Chemistry and Chemical Engineering, Beijing Institute of Technology
Beijing 100081, China
- [k] Dr. Frederik Haase, Prof. Dr. Christof Wöll
Institute of Functional Interfaces (IFG)
Karlsruhe Institute of Technology (KIT)
76344 Eggenstein-Leopoldshafen, Germany
- [l] Orysia Zaremba, Dr. Jacopo Andreo, Prof. Dr. Stefan Wuttke
BCMaterials, Basque Center for Materials
UPV/EHU Science Park, Leioa 48940, Spain
E-mail: stefan.wuttke@bcmaterials.net
- [m] Prof. Dr. Stefan Wuttke
IKERBASQUE
Basque Foundation for Science
48009 Bilbao, Spain
- [n] Dr. Christian S. Diercks,
Department of Chemistry
The Scripps Research Institute
La Jolla, California 92037, United States
Email: cdiercks@scripps.edu

Abstract: At its core, reticular chemistry has translated the precision and expertise of organic and inorganic synthesis to the solid state. While initial excitement over metal-organic frameworks (MOFs) and covalent organic frameworks (COFs) was undoubtedly fueled by their unprecedented porosity and surface areas, the most profound scientific innovation of the field has been the elaboration of design strategies for the synthesis of extended crystalline solids through strong directional bonds. In this contribution we highlight the different classes of reticular materials that have been developed, how these frameworks can be functionalized and how complexity can be introduced into their backbones. Finally, we show how the structural control over these materials is being extended from the molecular

scale to their crystal morphology and shape on the nanoscale, all the way to their shaping on the bulk scale.

1. Introduction

Reticular chemistry as exemplified by metal-organic frameworks (MOFs) and covalent organic frameworks (COFs) is concerned with linking molecular building blocks through strong bonds into porous crystalline 2D and 3D frameworks in a designed manner.^[1] 25 years ago, at the outset of the field, there was a noticeable absence of such structures which was generally ascribed to the challenge of crystallizing porous frameworks through strong directional bonds. This was in no small part due to

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a major disconnect between solid state organic and inorganic synthesis at that time. Fundamentally, organic synthesis makes use of covalent bond formation, thus enabling the rational multi-step synthesis of complex natural products and polymers. However, the lack of microscopic reversibility of such reactions complicates the crystallization into extended 2D and 3D lattices through strong bonds and prior to the development of reticular chemistry rational organic synthesis was limited to discrete molecular and 1D polymeric structures. In contrast, inorganic synthesis is often carried out under thermodynamic control, which allows for the synthesis of highly symmetric discrete and extended architectures from simple precursors in a single step. The thermodynamic control over product formation does however complicate the rational design of the size and shape of molecular species and, in the case of extended structures, favors the formation of dense crystals. This difference can best be highlighted by the respective syntheses of the complex organic natural product Taxol, a multi-step synthesis with overall low yield and that of the inorganic ferrous wheel, a highly symmetric and near quantitative one step assembly from simple precursors.

The first strategy to combine the unique features of both disciplines was the synthesis of the first MOFs, MOF-2 and MOF-5.^[2,3] Fundamentally, the structures of dense inorganic extended crystals were opened up by reticulating inorganic polynuclear secondary building units, fragments of metal oxides, with shape persistent organic linkers. The reversibility of bond formation of the constituent inorganic SBUs enabled crystallization while the shape persistent organic terephthalate linkers rendered the resultant extended frameworks porous. In contrast to supramolecular assemblies and coordination polymers, the organic and inorganic units in MOFs were linked through strong (charged metal-carboxylate) and directional (bridging carboxylate binding mode) bonds. This was essential to the development of the field as it led to permanently porous frameworks with surface areas exceeding that of all other materials known to date.^[4,5] The marriage of covalent organic and inorganic chemistry in reticular frameworks has enabled an unprecedented control over the design of porous materials and the vast possibilities of linking the many amenable inorganic clusters and organic linkers has rendered these materials the most diverse class of extended crystals today (>100,000 different structures).^[6,7]

The development of COFs, a second class of reticular frameworks comprised entirely of molecular organic building units

linked through covalent bonds, required the elaboration of synthesis conditions that allow for microscopic reversibility of covalent bond formation to enable their crystallization.^[8] This was achieved for the first time in 2005 and 2006 for 2D (COF-1 and COF-5) and 3D structures (COF-105 and COF-108), respectively.^[9,10] The fact that reticulation was achieved through highly directional covalent boroxine and boronate ester bonds between shape persistent organic molecules not only endowed these COFs with high internal surface areas but also made the *a priori* design of their structure type and metrics highly accurate. Since this initial report, reticulation reactions in COFs have been extended to a myriad of organic transformations, and today COFs extend the retrosynthetic principle of organic synthesis from molecules and 1D polymers to 2D and 3D organic extended structures.

Reticular chemistry begins with the identification of a target structure. Deconstruction into its fundamental geometric units allows for determination of its underlying topology and for the identification of molecular constituents that represent the shape and connectivity of these units. Reticulation, the assembly of these units through strong bonds into a robust crystalline lattice, yields the target structure. Optimization of the structure metrics can be achieved according to the isoreticular principle and functionality be introduced through post-synthetic modification. Synthetic control in reticular chemistry further extends to control over the nanoscale (as nanocrystals or films), to their structuring into mesoscopic objects and implementation into monoliths (Figure 1).^[1,8,11]

From the very outset, reticular chemistry has been a highly multidisciplinary field that requires the expertise and know-how of scientists from various backgrounds and the field has always defied what many previously considered 'legitimate' divisions within the different sub-disciplines of organic and inorganic chemistry, materials chemistry, and engineering. Today, scientists from diverse backgrounds work in the field and their unique contributions are at the very core of the continued progress in this area of research. In this review, we aim to summarize the key milestones in the chemistry of reticular frameworks by experts in the respective areas to give an all-encompassing overview of the state of the art in the field 25 years after its inception.

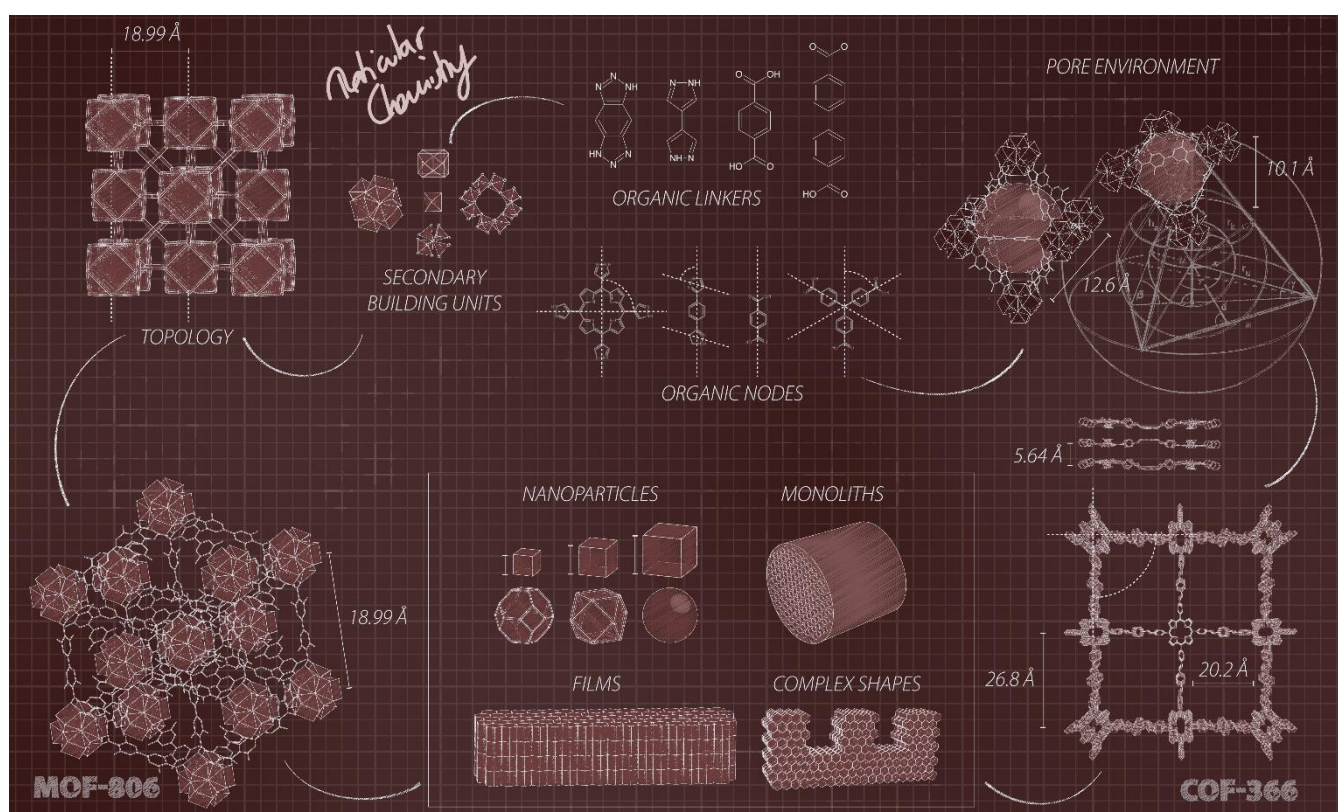


Figure 1 Reticular chemistry design concepts.

2. Synthesis of MOFs

Coordination chemistry has been explored for a long time for the synthesis of extended solids (coordination networks),^[12] and for years, mainly consisted of single metal ions linked by polytopic monodentate ligands such as bipyridines.^[13] The flexibility around the angles of coordination metals and their diversity in coordination number allowed for the formation of various nets, suggesting the potential to construct a myriad of periodic structures with diverse underlying topologies. However, the encountered flexibility in single-metal ion based networks hindered their rational design due to a lack of control of the coordination bonds' directionality. Additionally, while relatively

easily synthesized, these frameworks based on comparatively weak bonds were prompt to collapse upon evacuation of their pore content.

Therefore, two main parameters were needed for establishing permanent microporosity in these materials: (i) rigidity and directionality of the framework's constituents and (ii) an increased bond strength between them. The development of rigid and directional molecular building blocks (MBBs) based on stronger metal-ligand binding was found to meet these requirements. It is to be noted that phosphonates^[14,15] and sulphonates^[14] afforded the formation of highly stable frameworks, but their use in reticular chemistry remained limited. Explicitly, they do not provide the same level of predictable directionality as the ligand class which permitted the achievement of remarkable milestones in the design and synthesis of MOFs: carboxylates.^[16–20]

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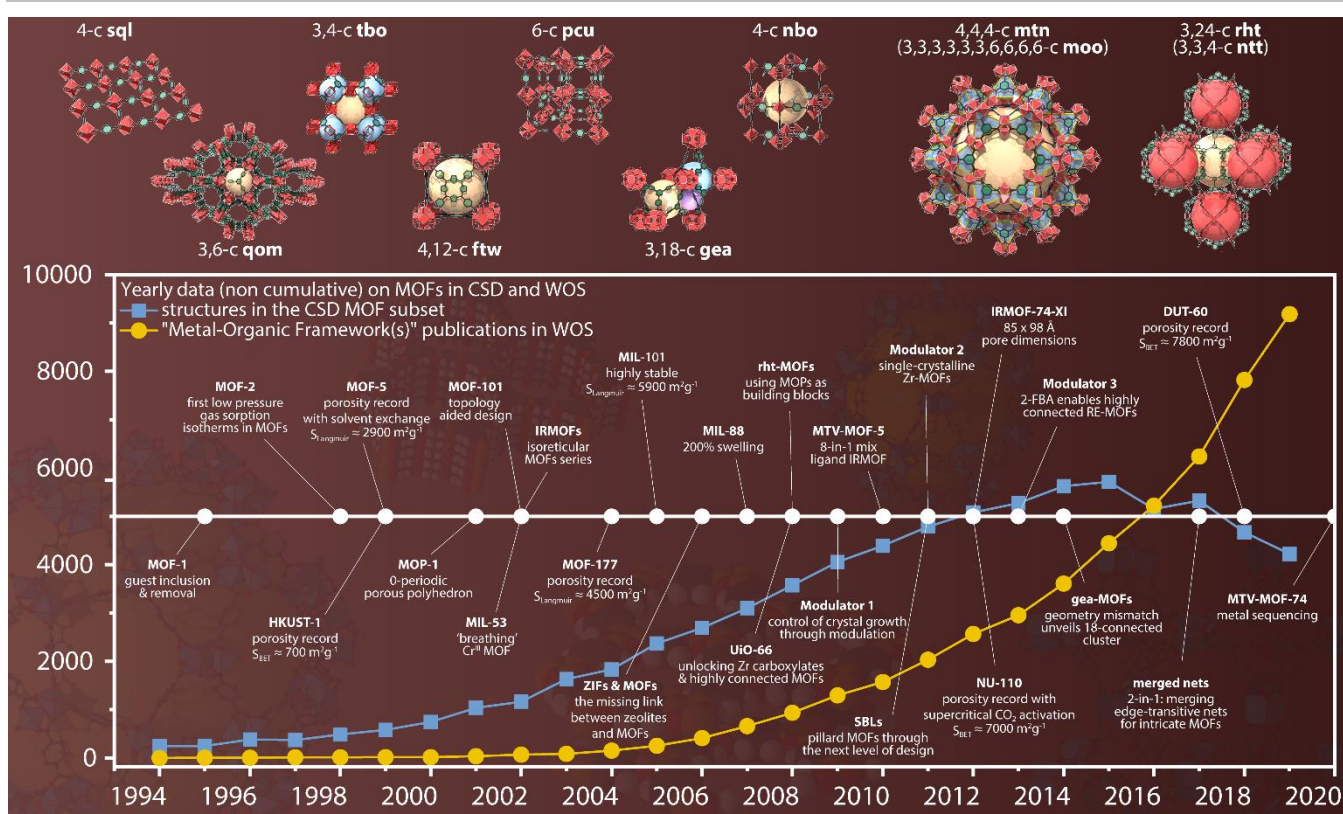


Figure 2. Top: A few carboxylate-based MOFs, reflecting chemical, structural and topological diversity. Bottom: Timeline showing some major MOFs achievements, along with the yearly number of MOFs publications and reported MOFs structures to the CSD.

2.1. Carboxylate based MOFs: the Breakthrough

The development of carboxylate-based MOFs has been a breakthrough in the field of porous materials, with consecutive milestones that established MOFs as candidates for various key applications requiring porosity (Figure 2).

For instance, selective adsorption properties of aromatic vs. aliphatic solvents was established by a 2-periodic Co-trimesate, thanks to preferred π - π interactions.^[16] Moreover, they were proven to show permanent porosity upon their full evacuation with the first fully reversible nitrogen adsorption isotherm recorded for MOFs, in a 2-periodic sq1-MOF (MOF-2).^[18] It is to be noted that gas adsorption either at constant pressure (isobar)^[17] or at high pressures^[21] were also conducted but not considered at that time as a definitive proof of permanent porosity of MOFs, as they were differing from the standard characterization used for conventional porous materials such as zeolites.

Further developments led to the discovery of HKUST-1,^[19] a Cu-trimesate with tbo topology and MOF-5,^[20] a Zn-terephthalate with pcu topology. Both set porosity records at the time of their publication, but their influence went beyond just numbers, as they established themselves as the most prototypical and utilized MOFs in reticular chemistry for years.

Importantly, the evolution of crystallization methods from slow diffusion in solvent or gels, layering to solvothermal methods facilitated the development of the field and allowed for higher yields.^[19,22] Overall, establishing proper conditions for the formation of specific inorganic MBBs permitted to explore the myriad ways with which they can be assembled together with organic ligands into 0, 1, 2 or 3-periodic nets.^[23–25]

2.2. Isoreticular MOFs

Once the appropriate reaction conditions to provide the suitable chemical environment for the formation of a given MBB were identified, it became possible to rationally approach the design and assembly of isoreticular MOFs, using elongated or decorated ligands. This reduces the parameters to take into consideration in the crystallization to “only” the chemical changes induced by the new ligand (e.g., solubility, pKa). The pioneering series of IRMOFs,^[26] derived from MOF-5 with pcu topology,^[20] initiated the development of isoreticular MOFs platforms (i.e., MOFs sharing the same topology), while enabling the fine tuning of their properties. Throughout the years, the isoreticular chemistry strategy has been applied to a plethora of additional MOF platforms, such as fcu,^[27] rht/ntt,^[28–30] nbo/fof,^[30,31] acs,^[32,33] and tbo^[34,35]

Along the way, major milestones have been reached such as achieving new porosity records (NU-110, DUT-60)^[29,36] and ultra large channels (85x98 Å in IRMOF-74-XI),^[37] as well as controlling pore apertures at the sub-angstrom level in ultramicroporous MOFs to enable challenging chemical separations.^[38]

2.3. The Touch of Rational Design

In parallel to the fruitful systematic screening of combinations of organic ligands with various metals, the need for a higher level of prediction in the assembly of MOFs was inevitably raised. This is where topology and geometrical considerations found their major role. Aside from being an invaluable tool for the description and understanding of MOFs structures,^[39–41] topology, and particularly edge-transitive nets^[42] are a precious asset for their

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design and identification of required geometrical attributes to achieve a given net. The first example of this strategy is the synthesis of MOF-101, where the steric hindrance generated by the bromo functionalization of a terephthalic acid forces the adjacent carboxylate to rotate out of plane. Therefore, instead of a 2-periodic **sql** MOF,^[17] where all paddle wheel MBBs are in the same plane, each of them rotates out of plane compared to its neighbours, allowing for the assembly of a MOF with underlying **nbo** topology when the temperature of synthesis is not high enough to overcome the rotational energetic barrier.^[43]

Such practice has been developed throughout the years with the use of tilted,^[25,44] bent,^[25] and zigzag^[45] ligands that generate a geometry mismatch and help deviating from default topologies.^[46] Once meticulously controlled, the combination of several geometric/angular constraints opens new rational design opportunities.^[47,48]

2.4. Trivalent Metals and New Building Blocks

With the exception of rare earth (RE) MOFs, which crystallize relatively easily,^[22] the reactivity of other trivalent metals has been an obstacle to their early exploration in MOF chemistry, due to predominance of oxides and hydroxides over a wide pH range.^[49] However, their scarcity is balanced by their usually high chemical stability, and in time, notable examples with exceptional properties have been developed, such as the mesoporous MIL-100^[50] and MIL-101^[51] MOFs with zeolitic topologies, based on corner sharing of supertetrahedra composed of trigonal prismatic inorganic trimers and organic ligands. In addition, MOFs with fascinating breathing properties^[52–54] have been developed (MIL-53,^[55] MIL-88's^[32]), maintaining crystallinity upon more than 200% swelling.

Recent developments of M^{III} based **soc** and **acs**-MOF platforms achieved new highs for water^[56] or methane^[33,57] storage capacities.

2.5. Tetravalent Metals and High Connectivity

Given the notable overall increase of chemical stability exhibited by MOFs based on M^{III} clusters/chains, the MOF community naturally explored the potential of tetravalent metal carboxylate MOFs, such as zirconium^[27] and titanium.^[58] As expected, many of these long-awaited materials exhibit improved chemical and hydrothermal stability,^[59,60] initiating the study of their potential for water harvesting.^[61,62]

Notably, the high coordination of the most common zirconium MBB (ideally 12) permits to target nets with high connectivity, ideal for rational design (see below).^[63]

2.6. Modulator, a 'Major Cornerstone'

While the right balance between nucleation and growth had been identified early on for MOFs based on divalent metals such as Zn, Cu, it remained a major challenge to elucidate the structure of several M^{III} (Cr, Al) and M^{IV} (Ti, Zr) MOFs, which relied on powder X-ray diffraction (PXRD), sometimes aided by computational tools.^[50] In order to control the reaction kinetics of metals with high reactivity, therefore allowing for crystal growth, a modulation approach has been developed, using monotopic agents to stabilize the targeted MBBs, inducing a regulated exchange/competition with the organic polytopic ligand. While

formic acid had already been used in the synthesis of early carboxylate MOFs,^[17] its widespread implementation to the field took years. Wisely utilized, it permits controlling anisotropic growth.^[64] It has also enabled the growth of Zr-MOFs single crystals,^[65] thus unlocking the possibility to take advantage of a plethora of structural opportunities provided by the versatility of the Zr-hexanuclear MBB.^[63]

Finally, it has been found that some specific modulators not only help in the growth of single crystals, but are in fact mandatory for the in-situ formation of specific clusters,^[66] even allowing the discovery of new ones.^[48]

2.7. Quest for New and Higher Connectivities

The use of polynuclear clusters clearly marked a step in the rational design of MOFs, providing access to MBBs of higher connectivities and directionality.^[67] As the number of possible nets quickly decreases when the connectivity of the nodes increases, achieving high connectivity not only allows targeting previously unattainable nets, but also limits the number of possible outcomes, which is a must to promote and achieve rational design.

In recent years, several highly connected MBBs have been unveiled with connectivity higher than 8. These can have 12 connected cuboctahedral (Zr,^[27] Hf,^[68] Ti,^[58] RE^[66]), hexagonal prismatic (RE,^[69] Zr,^[70] Np^[71]) directionality, or higher connectivity such as 18^[48] or even 24.^[72]

Thus, the enrichment of the highly connected MBBs arsenal permits the assembly of MOFs in complex, yet highly symmetrical ways. Apart from the awaited highly connected edge-transitive nets (**fcu**, **shp**, **alb**)^[27,73,74] this quest for highly connected MBBs permitted the discovery of nets that had not even been enumerated by mathematics or computational tools.^[48,75]

2.8. Derived Nets and Ligand Diversity

The quest for highly connected MOFs stimulates researchers' creativity; when a specific geometry does not exist in the MBB catalogue, or is yet to be discovered, it is often possible, by means of using *derived* and *related* nets^[41] to find alternative ways to reach the overall expected topology.

This often requires the skills and creativity of excellent organic chemists who have the ability to include in multistep synthesis all the organic arms and terminal binding groups in positions that will match the vertex figure of the targeted polygon/polyhedron building block.^[47,48,75] This permits the assembly of complex, intricate multinodal MOFs with high connectivity.^[75]

While from a pure topological point of view, many materials exhibit a derived net topology, it is widely accepted/recommended to name them after the parent net that provides the main information for design needs. Some relevant examples are the **soc**-MOFs (formally **edq**), many **nbo**-MOFs (**fof**, derived from **nbo-b**), **rht**-MOFs (**ntt**).^[40]

To conclude this section, we would like to highlight that meanwhile the yearly number of MOFs papers is constantly increasing, the yearly number of new entries in the CSD database started decreasing, which suggests the field is reaching some maturity, while the enthusiast molecule architect will identify new challenge of designing innovative MOFs structures (Figure 2).

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3. Multicomponent MOFs

Creating hierarchy in a porous network is to incorporate multi-level and/or multi-domain arrangements in one system.^[76] Synthetic control over hierarchical MOF development, in terms of tailoring the order and sequence of functionalised linkers, and their subsequent interaction within the framework, has gathered increasing attention due to the prospect of novel applications. In fact, the incorporation of multiple components (multiple linkers and/or metal clusters (SBUs)) into one MOF system acts as a versatile platform for the development of MOFs with sophisticated function, specifically in terms of increasing host-guest selectivity and reactivity of a framework (Figure 3).

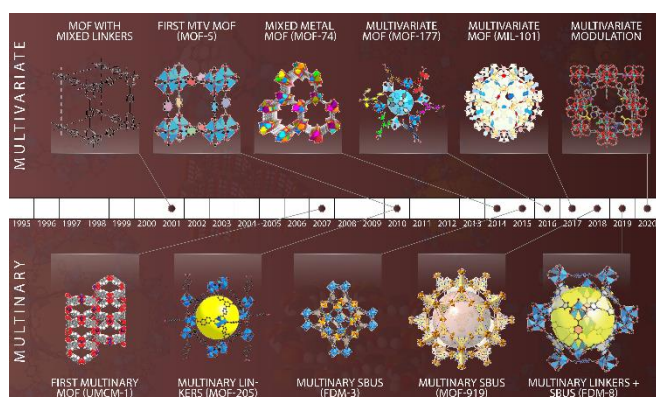


Figure 3 Illustrative timeline of the milestones in the multicomponent and multivariate MOFs. MOF with mixed linkers. Reproduced from ref.^[77] First MTV MOF (MOF-5). Reproduced from ref.^[78] Mixed metal MOF (MOF-74). Reproduced from ref.^[79] Multivariate MOF (MOF-177). Reproduced from ref.^[80] Multivariate MOF (MIL-101). Reproduced from ref.^[81] Multivariate modulation. Reproduced from ref.^[82] First multinary MOF (UMCM-1). Reproduced from ref.^[83] Multinary linkers (MOF-205). Reproduced from ref.^[84] Multinary SBUs (FDM-3). Reproduced from ref.^[85] Multinary SBUs (MOF-919). Reproduced from ref.^[86] Multinary linkers+SBUs (FDM-8). Reproduced from ref.^[87]

The incorporation of multiple components in one framework can be classified in two distinct classes, multivariate MOFs (MTV-MOFs) and multicomponent MOFs. In many cases, control over the arrangement of organic linkers is an important consideration for the design of MOFs for a specific operation thus precluding the use of multivariate systems. An alternative strategy for incorporating multiple linkers into one framework such that they can be individually distinguished in a crystalline lattice are multicomponent MOFs, which are well-ordered systems with periodic pore architectures, constructed from multiple linkers which are topologically distinct from one another (in terms of length and connectivity), often bearing differing functional groups.^[88,89] This results in multiple functionalities being positioned in pre-defined areas within a MOF pore. Crystallographic and positional order are addressed during framework growth, where the arrangement of the different linkers and their respective spatial orientation can be achieved.^[90]

Careful control over the reaction conditions is necessary for multicomponent MOF synthesis to hinder the formation of competing phases, specifically when solvothermal synthetic methods are employed. UMCM-1 ($[\text{Zn}_4\text{O}(\text{btc})(\text{btb})_{4/3}]$) (btb = benzene-1,3,5-tribenzoate) is a ternary MOF built three topologically distinct linkers (one ditopic and two tritopic) and a basic zinc oxide SBU, resulting in a **muo** topology giving both

mesopores and micropores.^[91] However, minor changes in synthetic conditions (*i.e.*, incorrect linker ratio and/or solvothermal reaction conditions) can lead to the formation of the thermodynamically favored, single component competing phases, MOF-177 and MOF-5.^[88,91] This was postulated to provide a synthetic limitation on the complexity of multicomponent MOFs offering several linker combinations. However, recent advances in this area have seen the emergence of quaternary and quinary MOFs with three and four distinct linkers, respectively.^[90,92–94]

The ability to further tune specific building blocks at predicted lattice positions in the MOF delivers a strategy to expand the range and complexity of porous materials for modern applications. The clearest examples of this is the use of multicomponent MOFs for catalysis or for tailored separation applications. MUF-77 ($[\text{Zn}_4\text{O}(\text{bdc})_{1/2}(\text{bpdc})_{1/2}(\text{hmtt})_{4/3}]$) (bpdc = 4,4'-biphenyl dicarboxylate, hmtt = 5,5',10,10',15,15'-Hexamethyltruxene-2,7,12-tricarboxylate), a quaternary MOF with an **ith-d** topology, has small, tetrahedral pores that can be primed as a selective heterogeneous catalytic site. Through judicious positioning of functional groups on the three distinct linkers, the small tetrahedral pore in MUF-77 was found to act as a highly competitive heterogenic catalyst for Aldol reactions while repressing the competing Henry reaction.^[95] Recently, the shorter ditopic linker (bdc) in MUF-77 was replaced with cubane-1,4-dicarboxylate (cdc) to generate CUB-30. Both linkers exhibit the same metrical spacing of their carboxylate functionalities, however the cdc linker has greater steric bulk due to its 3D geometry. The substitution of cdc for bdc in CUB-30 resulted in a framework with superior host-guest properties due to interactions with the cubane protruding into the MOFs' pores. This granted CUB-30 with exceptional separation characteristics, making it the first MOF to selectively separate of cyclohexane from azeotropic cyclohexane/benzene mixtures.^[92]

Multicomponent MOFs can also be found through incorporating multiple inorganic clusters (or SBUs) into one framework. Despite resulting in interesting frameworks with accompanied high catalytic activities, these MOFs are more difficult to engender due to the sensitivity of SBU formation relative to synthetic conditions.^[88] Recently, a quaternary MOF system was realised with the combination of Cu-based triangular nodes and Zn-based octahedral and square planar nodes to give an overall **ott** topology.^[85] The only organic linker employed was pyrazolecarboxylate and the combination of the four components leads to a FDM-3 with four distinct types of pore.^[85]

Recently, a multicomponent MOF was developed with both multiple metal clusters and multiple organic linkers. FDM-8 is a quinary MOF and comprises three distinct organic linkers (carboxylate- and pyrazolate-based) and two distinct metal clusters (Cu^I and Zn^{II}), ($[\text{Zn}_4\text{O}]_3(\text{Cu}_3(\text{PyC})_3)_4(\text{bdc})_2(\text{ndc})$) PyC = 4-pyrazolecarboxylate, ndc = 2,6-naphthalenedicarboxylate). As mentioned earlier, a significant challenge in multicomponent MOF synthesis lies in the co-crystallisation of competing thermodynamic MOF phases. Considering only two of the five components used for FDM-8, gives 70 alternative MOF structures that have been accounted for crystallographically, with numerous more possible. Remarkably, the solvothermal synthesis involving all five components results in the exclusive assembly of FDM-8 in pure form.^[94]

Systematic programming of linker ratios in multicomponent MOFs remains a relatively underexplored area but shows big promise for applications in catalytic transformations and selective

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separation. These higher order, hierarchical systems hold huge potential for complex pore chemistry to be thoroughly explored. Looking forward, the prospect of creating multi-catalytic systems, where high catalytic turnover can be achieved by localizing reaction networks in neighbouring pores within one single framework, is an exciting avenue for the next generation of multicomponent MOFs.

4. Multivariate MOFs

One of the central paradigms of reticular synthesis is that careful consideration of the geometry and metrics of molecular building units enables the rational design of both structure type and metrics of frameworks. This is in no small part predicated on the fact that the vast majority of MOFs and COFs adopt 'simple' nets formed from a small number of building units that are periodically repeated in high symmetry arrangements. While the rational design of framework structures has undoubtedly contributed to the rapid development of reticular chemistry, it has also put an intrinsic limit to the diversity of their structures and properties. When drawing inspiration from biological systems, it becomes apparent that the introduction of complexity onto an ordered backbone (e.g., DNA, RNA, peptides) is central to the sophistication of their function.^[96] As such, the development of strategies that retain the precision with which the structure of reticular materials can be controlled while allowing for a high level of complexity is paramount. This challenge has been addressed with the discovery of multivariate MOFs and COFs, where 'heterogeneity within order' is achieved by introducing variance in functionality (e.g., appended functional groups, metal ions, or vacancies) without altering the underlying backbone of their structure (Figure 3).^[96,97]

4.1. Heterogeneity in Linkers

First steps to increasing the complexity of MOFs by incorporating multiple linkers within one structures date back to as early as 2002 and the discovery of a pillar-layered MOF of the formula $\text{Cu}_2(\text{pzdc})_2(\text{dpyg})$ (pzdc = pyrazine-2,3-dicarboxylate; dpyg = 1,2-di(4-pyridyl)-glycol).^[98] In the framework, the two distinct linkers occupy two crystallographically distinct positions making it the first multinary MOF. In contrast, the first multivariate (MTV) MOF was achieved by the incorporation of up to eight distinct linkers (terephthalate and its $-\text{NH}_2$, $-\text{Br}$, $-(\text{Cl})_2$, $-\text{NO}_2$, $-(\text{CH}_3)_2$, $-\text{C}_4\text{H}_4$, $-(\text{OC}_3\text{H}_5)_2$ and $-(\text{OC}_7\text{H}_7)_2$ derivatives) within one pure phase of MOF-5. In the crystal structure, the linkers are mutually interchangeable leading to a heterogeneous arrangement of appended functional groups throughout the ordered backbone of the framework.^[89] This discovery raised the question whether the heterogeneity in linker apportionment had an impact on the material properties. It was observed that MTV MOF-5 displayed properties that could not be achieved with linear combinations of different single-linker MOF crystals. Specifically, the multivariate framework displayed a ~400% enhancement in selectivity for sorption of CO_2 over CO compared to its single linker analogues. The generality of such synergistic effects was confirmed for MTV MOF-177, where a 25% increase in volumetric H_2 uptake over linear combinations of single linker analogues was observed.^[80] A direct consequence of multivariate linker arrangements is that host-guest interactions can be tuned

continuously by modulating the ratios of their constituents. This was illustrated for MTV MIL-101, where the ratio of two functionalized linkers was incrementally tuned between 0% and 100%. This way, the interaction of the resulting MTV frameworks with guest molecules (i.e., ibuprofen, rhodamine B, and doxorubicin) could be modulated. This was confirmed by the release profiles of these molecules from MTV MOFs: while physical mixtures of single linker frameworks showed two distinct release events, the MTV MOFs displayed a single release that could be controlled by the ratio of the constituents.^[81]

4.2. Heterogeneity in Metals

MTV MOFs can also be achieved by mixing of metals within the inorganic SBUs. This has been demonstrated for both infinite and discrete SBUs. The challenge in making these frameworks lies in the fact that reticulating more than one type of metal precursor often results in the synthesis of mixed MOF phases rather than a single mixed metal MTV MOF. To overcome this issue, metals need to be chosen carefully, such that they can form the same SBU under identical reaction conditions. This was demonstrated first for mixed metal MTV MOF-74, in which 2, 4, 6, 8, and 10 kinds of divalent metals (Mg, Ca, Sr, Ba, Mn, Fe, Co, Ni, Zn, and Cd) were introduced into a single phase pure structure.^[79] Multi-metal MTV MOFs can also be realized in discrete SBU framework. Toward this end, mixed metal MOFs comprised of M_3O trigonal SBUs ($\text{Mn}_x\text{Fe}_{3-x}\text{O}$, $\text{Ni}_x\text{Fe}_{3-x}\text{O}$, $\text{Co}_x\text{Ni}_{3-x}\text{O}$, $\text{Mn}_x\text{Co}_{3-x}\text{O}$, $\text{Mn}_x\text{Mg}_{3-x}\text{O}$, and $\text{Mn}_x\text{Ni}_{3-x}\text{O}$) and tetrakis (4-carboxyphenyl) porphyrin linkers were synthesized.^[99] The resulting electronic modulation of the metal centers in mixed-metal MOFs was found beneficial in the exemplary photo-oxidation reaction of 1,5-dihydroxynaphthalene.^[99]

4.3. Heterogeneity by Post-Synthetic Modification

Post-synthetic modification, as outlined in a later section of this review, can be applied to introduce functionality into the backbone of MOFs and COFs. Generally speaking, such transformations do not go to full completion and as such inevitably lead to heterogeneity. This has been specifically exploited in the generation of MOFs with both functionality and metal heterogeneity.^[100–103] One particularly impressive example is the successful modification of MTV IRMOF-74-III through seven post-synthetic reactions to covalently incorporate tripeptides whose spatial arrangement resemble the active site of enzymes into its pores. The heterogeneous pore environment thus achieved was shown to catalyze reactions that were previously exclusively accomplished by enzymes.^[101]

4.4. Heterogeneity in Vacancies

A special case of heterogeneity within order are vacancies of either organic linkers or inorganic SBUs in frameworks. This has been studied extensively for the case of UiO-66. In the synthesis of the framework modulators such as acetic and formic acid are added to the reaction mixture to improve crystallinity. Inevitably, these modulators compete with organic linkers for coordination sites in the SBUs and thus create linker vacancy defects in the structure (up to ~10% in UiO-66), while retaining the underlying topology of the framework and crystallizing in a single phase.^[104] In an analogous approach, heterogeneity in vacancies can be

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targeted in a systematic fashion by purposefully doping in linkers of lower topology, resulting not only in missing organic linkers but also in inorganic SBU vacancies.^[105]

5. Synthesis of COFs

Over the course of the 20th century, the understanding of covalent bonding in organic molecules elevated organic synthesis from a purely empirical toward a fully rational field of research. In contrast, covalently linked organic macromolecules, with the exception of linear 1D polymers, remained largely undeveloped. This was pointed out in a landmark article in 1993, which stated that: "Organic chemists are masterful at exercising control in zero dimensions. One subculture of organic chemists has learned to exercise control in one dimension. These are polymer chemists, the chain builders. But in two or three dimensions, it's a synthetic wasteland."^[106] The apparent lack of extended structures in organic synthesis was in stark contrast to inorganic chemistry, where the study of extended 2D and 3D solids was commonplace. To understand this, it is instrumental to consider the fundamental prerequisites for the rational formation of extended organic materials: (i) their synthesis must be carried out under conditions that maintain the integrity of the molecular precursors, but (ii) allow for the reaction to be under thermodynamic control (*i.e.*, with microscopic reversibility) to afford crystalline product. In this context, crystallinity is not merely a means of characterization but instead the direct consequence of phase purity and definitiveness of structure. This challenge was addressed with the development of COFs, extended structures formed from molecular building blocks that are reticulated (assembled through strong bonds) through directional covalent bonds. This became possible by identifying reaction conditions under which this reticulation occurred under thermodynamic control, thus providing the prerequisite microscopic reversibility for isolating them in crystalline phase pure form (Figure 4).

5.1. 2D and 3D COFs

The synthesis of the first COFs was achieved through reversible boroxine and boronate ester bond formation. Specifically, self-condensation of 1,4-phenylenediboronic acid (bdba) or its co-condensation with 2,3,6,7,10,11-hexahydroxyterphenylene (hhtp) yielded COF-1 and COF-5, respectively.^[107] The use of shape persistent organic building blocks and strong directional covalent bonding imparted a high level of designability to the synthesis and both frameworks crystallized with the expected underlying **hcb** default net. Furthermore, it endowed these organic solids with high architectural and thermal stability, allowing for full removal of residual solvent from their pores and thus permanent porosity. It must be noted that the stacking of layers in the two frameworks is not controlled by covalent bonding but by non-covalent π - π interactions. Consequently, control of the stacking is more difficult to achieve. This is illustrated by the fact that COF-1 assumes a staggered stacking conformation, whereas in COF-5 the layers are eclipsed.

According to the reaction conditions elaborated in the formation of 2D COFs, 3D structures were targeted using boronate ester bond formation. Here, condensation of tetra(4-dihydroxyborylphenyl)methane (tbpm) or tetra(4-

dihydroxyborylphenyl)silane (tbps) yielded 3D frameworks COF-102 and COF-103 with underlying **ctn** topology. Cross condensation of hhtp with tbpm or tbps gave the crystalline 3D framework COF-108 (**bor** topology) and COF-105 (**ctn** topology), respectively.^[10] In the 15 years following the discovery of 2D and 3D COFs a myriad of new structures based on a vast variety of linkage chemistries, structure types and pore metrics. While the structural diversity and reticulation chemistry has been developing ever since these initial accounts, the fundamental design principles have remained the same. A target structure type is identified and is decomposed into its fundamental geometric units. Equivalents of these geometric units are found in molecules and the necessary functional groups for reticulation appended to their backbone. Finally, reaction conditions are identified under which the constituents can be linked with sufficient microscopic reversibility to enable crystallization and thus unambiguous structural characterization.^[8]

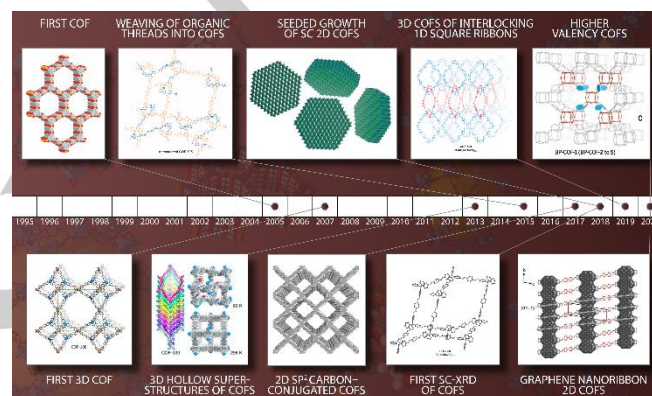


Figure 4. Illustrative timeline of the milestones in the COFs synthesis.

First COF (Reproduced with permission from ref.^[107]. Copyright 2005 The American Association for the Advancement of Science). First 3D COF (Reproduced with permission from ref.^[10]. Copyright 2007 The American Association for the Advancement of Science). 3D hollow superstructures of COFs (Reproduced with permission from ref.^[108]. Copyright 2013 American Chemical Society). Weaving of organic threads into COFs (Reproduced with permission from ref.^[109]. Copyright 2016 The American Association for the Advancement of Science). 2D sp^2 carbon-conjugated COFs (Reproduced with permission from ref.^[110]. Copyright 2017 The American Association for the Advancement of Science). Seeded growth of sc 2D COFs (Reproduced with permission from ref.^[111]. Copyright 2018 The American Association for the Advancement of Science). 3D COFs of interlocking 1D square ribbons (Reproduced with permission from ref.^[112]. Copyright 2018 American Chemical Society). First sc-XRD of COFs (Reproduced with permission from ref.^[111]. Copyright 2018 The American Association for the Advancement of Science). Higher valency COFs (Reproduced with permission from ref.^[113]. Copyright 2020 The American Association for the Advancement of Science). Graphene nanoribbon 2D COFs (Reproduced with permission from ref.^[114]. Copyright 2020 Elsevier Inc).

5.2. Linkage Chemistry

A variety of covalent reactions have been adapted to the formation of COFs. One major class of are the aforementioned boron oxygen bond forming condensation reactions including boroxine, boronate ester, borosilicate, spiroborate, and borate formation.^[107,115,116] At elevated temperatures these reactions are highly reversible in the presence of water. This reduces their

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chemical stability and thus severely limits their applicability. Consequently, the development of new linkages chemistries has been a major pursuit of COF chemistry. One class of reactions that has been developed is Schiff base chemistry of imines, hydrazones, and squaraines.^[117–119] For these reactions, acid catalyst is required to allow for crystallization. Consequently, their chemical stability in the absence of catalyst is substantially enhanced. To further increase their stability Schiff base chemistry can be coupled to subsequent tautomerization (β -ketoenamine)^[120] or aromatization (phenazine)^[121] steps. Finally, *in-situ* and *ex-situ* strategies for post-synthetic linkage transformation of imines have been developed, giving rise to chemically stable amide (oxidation),^[122] amine (reduction),^[123] benzoxazole and benzothiazole (linker exchange followed by oxidative cyclization),^[124] or quinoline (aza Diels-Alder cycloaddition). While those two classes of reactions account for the majority of COFs reported to date, a number of other chemistries have been developed include borazine, imide, acrylonitrile formation, and triazine formation.^[9,125,126]

5.3. Overcoming the Crystallization Problem

For a long time, one of the major challenges of COF research has been that their small crystallite size precluded solving their structures by single crystal X-ray diffraction and researchers had to rely on PXRD for structure determination. It was often postulated that fast reaction speeds and precipitation precluded controlled nucleation and thus limited crystal growth, however generalized statements are hard to postulate due to the diversity in linking reactions and concomitant differences in the reticulation pathway. Since the majority of COFs are imine and boronate ester linked, a lot of effort has been devoted to obtaining sufficiently large crystals for these frameworks. First, it was shown that the structure of the **dia** topology imine-linked COF-320 solved by electron diffraction, proving for the first time the single crystallinity of nano-sized COF crystals.^[108] To slow down the nucleation and prolong precipitation, aniline was added in the imine COF reticulation. This addition converted aldehyde starting materials into imine that subsequently formed imine COFs through slow transamination as opposed to the faster imine formation. According to this strategy the single crystal structures of three **dia** topology imine COFs (COF-300, COF-303, and LZU-70), as well as one **lon** topology framework (LZU-111) could be solved.^[127] The latter one highlights the importance of single-crystal structure determination of COFs, as the binary and 3-fold interpenetrated **lon** net of the structure is not its default topology and would therefore have been difficult to unambiguously confirm using PXRD. One remaining challenge in the field is to obtain single crystal structures of layered 2D COFs. A lot of progress has been made toward this aim and a strategy for the controlled growth of crystals of up to 1 μm in diameter for the boronate ester linked COF-5 been established based on a two-step seeded crystal growth. However, to date, their single-crystal structure has not been determined.^[128]

5.4. Increasing the Connectivity

Another challenge in COFs is the limitation in connectivity of their constituent building blocks, which severely limits their structural diversity compared to MOFs. This holds particularly true for 3D COFs, which are mostly constructed from (poly)aromatic building blocks that generally favor the formation of layered 2D

structures. The main strategy to favor the formation of 3D frameworks in COFs has been the use of tetrahedral building blocks (e.g., based on tetramethyl methane). Consequently, the vast majority of 3D COFs are of **dia**, **bor**, **ctn**, and **pts** topology – the default topologies for the linking of tetrahedra with linear linkers, triangular linkers, and square planar linkers, respectively.^[6] In contrast, the large variety of connectivity and shapes of inorganic SBUs in MOFs allow for more diversity in 3D structures. To emulate this, organic SBUs with high connectivity have been targeted. One such strategy is based on linking of trigonal prismatic shape-persistent organic cages with six pendant amine groups with linear aldehyde linkers into a framework with an interpenetrated **acs** topology.^[129] This strategy holds a lot of promise as the cage utilized in this study can also be linked with higher connectivity linkers to target a number of different topologies. Additionally, a great deal of research efforts have been devoted to the synthesis of shape persistent organic cage molecules thus giving a number of additional candidates for analogous cage COFs. The disadvantage of the use of shape persistent cages as SBUs lies in the fact that they are themselves formed from dynamic bond formation, thus complicating their use in COF formation due to the potential for their deconstruction in the process. In the case that organic cages are stable under COF forming reaction conditions, still need to be synthesized at large scale prior to COF formation which makes the entire process laborious and time consuming. In MOFs, the formation of SBUs generally occurs *in situ* and establishing an analogous methodology for COFs would be beneficial. One such strategy has been developed for the reticulation of 1,4-boronophenylphosphonic acid. Self-condensation of the linker leads to the *in situ* formation of $\text{B}_4\text{P}_4\text{O}_{12}$ cube SBUs with eight points of extension and the reticulation into a 3D COF with underlying **bcu** topology.^[113] Finally, the establishment of linear SBUs with infinite points of extension have been achieved by linking benzaldehyde functionalized cove type polymeric graphene nanoribbons with linear benzidine linkers into an extended 2D framework.^[130] While this strategy has not yielded 3D frameworks in this case, the utilization of rod-like infinite SBUs will undoubtedly expand the number of accessible structure types of COFs beyond the state of the art.

5.5. Molecular Weaving

Reticular chemistry is the linking of molecular building blocks through strong bonds into crystalline extended structures. While in the case of MOFs, this has been achieved by linking through strong charged coordination bonds, for COFs it has been due to covalent bonding. One additional type of link that has been developed based on COF chemistry is mechanical bonding. This was first established for COF-505, a three-dimensional framework constructed by interlacing of organic threads at regular intervals into a 3D **dia** material. Practically, this was achieved by linking of tetrahedral aldehyde functionalized $\text{Cu}(\text{PDB})_2(\text{BF}_4)$ (copper(I)-bisphenanthroline tetrafluoroborate) with bz (benzidine) linkers. Here, the copper centers serve as templates for the formation of the targeted woven arrangement (as opposed to the favored parallel arrangement) and can be reversibly removed following reticulation. Removal results in a ten-fold increase in elasticity of the material, highlighting the prospect of woven structures in the design of solids with unprecedented flexibility in the solid state.^[109] Along these lines, related woven COFs have been shown to

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incorporate guest molecules that exceed the size of their pores in a process termed adaptive inclusion.^[131] Linking through mechanical bonding is not restricted to molecular weaving but can also be achieved through interlocking of rings. Reaction of the $\text{Cu}(\text{PDB})_2(\text{PO}_2\text{Ph}_2)$ complex with a tetratopic linker yields COF-500 of **pts** topology.^[132] Upon template removal the structure is comprised exclusively of 1D corner sharing ladders that are held together through the interlocking of rings. Vapor sorption experiments demonstrate that the structure displays large motion of the frameworks' constituent threads with respect to each other to accommodate the guests. The fact that structural integrity is maintained throughout this process gives further credence to the notion that mechanical bonding in woven and interlocking COFs holds promise for the next generation of dynamic framework materials.

6. Synthesis of ZIFs

Zeolitic imidazolate frameworks (ZIFs) are a unique subclass of MOFs. Unlike many MOFs made of polynuclear metal nodes and chelating organic linkers, ZIFs are constructed from single metal ions bridged by imidazolate linkers. The special choice of building units yields especially porous structures, making ZIFs distinctive from other MOFs (Figure 5).

The discovery of ZIFs originates from the idea of introducing zeolitic topologies into MOF chemistry.^[133–139] When creating large pores in MOFs, long organic linkers are often required, but they are less synthetically accessible than short, simple ones. Using short linkers to construct large pores is possible when the pore, geometrically a polygon, is enclosed by a high number of faces (or edges); although each edge is short, they can add up to enclose a vast space. This principle can be observed from the structure of zeolites, whose structures serve as a pillar of modern chemical industry. In zeolites, Al^{3+} and Si^{4+} are connected by O^{2-} forming large cages, which in turn encompass void space accessible to desired guest molecules.^[140] The key structural feature of zeolites is the tetrahedral silicate unit, which shares an O atom at one common vertex at $\angle(\text{Si-O-Si}) = 145^\circ$. This bridging angle precludes the formation of dense structures with the default **dia** topology, and thus allows for a wide range of synthetic outcomes with a high porosity.

ZIFs emerged as the metal-organic analogue of zeolites, where the tetrahedral Al^{3+} and Si^{4+} in zeolites are replaced by M^{2+} ($\text{M} = \text{Zn}$ or Co), and O^{2-} by imidazolate to connect the metal ions.^[141–144] The two N donors on imidazolate are positioned in a way such that $\angle(\text{M-imidazolate-M}) = 145^\circ$, a value coinciding with $\angle(\text{Si-O-Si})$ in zeolites, thus favoring the formation of tetrahedral topologies and porous structures that can be found in zeolites.^[133,136] For example, ZIF-8, a prototypical ZIF structure of chemical formula $\text{Zn}(\text{2-methylimidazolate})_2$, has a sodalite topology (**sod**), which is named after the naturally occurring mineral sodalite.^[135,136] In the structure of ZIF-8, tetrahedral Zn nodes are connected by the 2-methylimidazolate linkers into 4- and 6-membered rings. These rings are fused along their common edges into a truncated octahedral cage with a diameter of 11.6 Å, which is composed of 24 Zn vertices and 36 imidazolate edges. Such cages are further fused into a 3D porous network by sharing their 4-membered rings. more than 240 different topologies have been found in zeolites,^[145] the combination of tetrahedral metal centers and imidazolates allows access to a

vast design space for exploring metal-organic counterparts. Today more than 40 topologies have been achieved in the synthesis of ZIFs, some of which have previously been unrealized in zeolites.

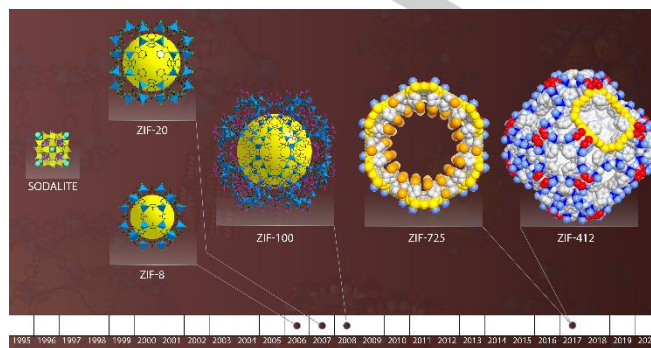


Figure 5. Illustrative timeline of the milestones in the ZIFs synthesis.

Unlike zeolites, the synthesis of ZIFs does not rely on the use of structure directing agents (e.g., alkylammonium salts) to achieve desired topologies; structure-directing agents often act unpredictably. Instead, synthetic outcomes can be modulated through the judicious choice of substitution groups on the imidazolate linker, allowing for structure tuning by design.^[138,146,147] Based on a comprehensive examination of ZIF structures, it has been found that large rings and therefore large cage openings can be potentially achieved by introducing bulkiness to imidazolate.^[147] Under this design principle, a highly bulky linker 6-bromobenzimidazolate was employed for the synthesis of ZIF-725, yielding a ring of 24 Zn nodes and a record-breaking cage opening of 22.5 Å. When targeting a large cage size (large pore volume), it is necessary for tetrahedral structures to not only have large rings but more importantly many small rings. Accordingly, a balance must be struck by combining imidazolate linkers with both low and high bulkiness. This is exemplified by the structure of ZIF-412, where the bulky benzimidazolate and 4-nitroimidazolate linkers lead to the formation of 8- and 12-membered rings, while imidazolate, the less bulky one, facilitates 4- and 6-membered rings; the four sizes of rings all fuse into the largest cage known for all porous tetrahedral structures: 45.8 Å in diameter.^[147]

Compared with zeolites, ZIFs are amenable to a wider range of functionalization chemistry by virtue of the flexibility with which the organic units can be varied. The 2-, 4-, and 5-positions of imidazolate can be designed to bear functional groups of choice, imparting new properties and functions beyond the scope of zeolite chemistry. The incorporation of hydrophobic functional groups into ZIFs, for instance, enables selective capture of CO_2 under humid conditions.^[148] Functional groups can be converted post-synthetically without compromising the integrity of the whole. For example, an aldehyde appended on the 2-position of imidazolate in ZIFs is reduced to an alcohol with NaBH_4 .^[149] These reactions, being carried out on crystals that behave as single molecules, open the way for the creation of new composition, structures, properties and applications of ZIFs.

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7. Characterization of Reticular Materials

The history of MOFs and COFs is firmly grounded on their characterisation possibilities. In particular, the understanding of their structures lies at the heart of reticular chemistry as key source of information for the engineering of new architectures and emergent properties. This section is concerned with the characterisation of the structure of reticular materials as a fundamental aspect for understanding their behaviour, and will target specifically their morphology, size, crystal structure, local structure, and porosity (Figure 6).

Morphology and particle size are the most macroscopic structural aspects and among those that have been studied since the early years of reticular chemistry. Scanning and transmission electron microscopy (SEM and (S)TEM), played a pivotal role among imaging tools used to reveal morphological features.^[150] These have been complemented by atomic force microscopy (AFM), whose use in solution allowed *in situ* monitoring of single-crystal morphology evolution during crystal growth.^[151] While on one hand imaging offers an unparalleled level of morphological detail, on the other hand the study of size and shape distributions requires much larger amounts of particles. In this regard, dynamic light scattering (DLS) and fluorescence correlation spectroscopy (FCS) have been employed to derive the size distribution of particles suspended in liquid media,^[152] while information on shape anisotropy has been retrieved by small-angle and wide-angle X-ray scattering (SAXS/WAXS).^[153] In particular, the use of WAXS, often generalised as PXRD, allows to distinguish sizes of particles from that of crystal domains. Although these sometimes coincide, MOFs and COFs often grow in polycrystalline aggregates that behave as single particles in DLS and FCS experiments, and whose single-crystal characteristics can seldom be assessed by microscopy. In these

cases, an expert use of the Scherrer equation on PXRD data allows to refine the crystal sizes distribution, thus complementing the information acquired by other scattering and microscopy analyses.^[152]

The average structure, also known as crystal structure, is largely considered the most crucial information to acquire on MOFs and COFs. Regardless of whether the material is made of (nearly) periodic crystals or defective domains, the structure of a conceptual unit cell resulting from averaging every unit cell in the sample—the average unit cell—can be derived from the Bragg peaks measured in diffraction experiments. With over a century of history and constant technological and methodological development, single-crystal X-ray diffraction (SXRD) remains the gold standard for accuracy in crystal structure determination. Since the dawn of reticular chemistry, crystal structure analysis relied on SXRD, provided suitably large domains can be isolated.^[154] Such size requirement, once of several tens of microns, nowadays reaches down to a few microns when synchrotron radiation is used and is expected to decrease further with future sources and detectors. While PXRD has been used to provide an often less accurate yet more representative information on polycrystalline samples, it has been also employed for *ab initio* structure determination when too small or intergrown crystals made the use of SXRD unfeasible.^[155] This solution remained the best available, until the establishment of low-dose electron diffraction (ED) revolutionized the field of single-crystal diffraction analysis. While the strong electrons-sample interaction causes problematic non-kinematical scattering phenomena that keep the quantitative accuracy of ED below that of SXRD, crystal size of MOFs and COFs became a rare problem as quasi-parallel electron beams can reach even a few nanometers in size, thus allowing to illuminate small domains as well as parts of polycrystalline aggregates.^[156]

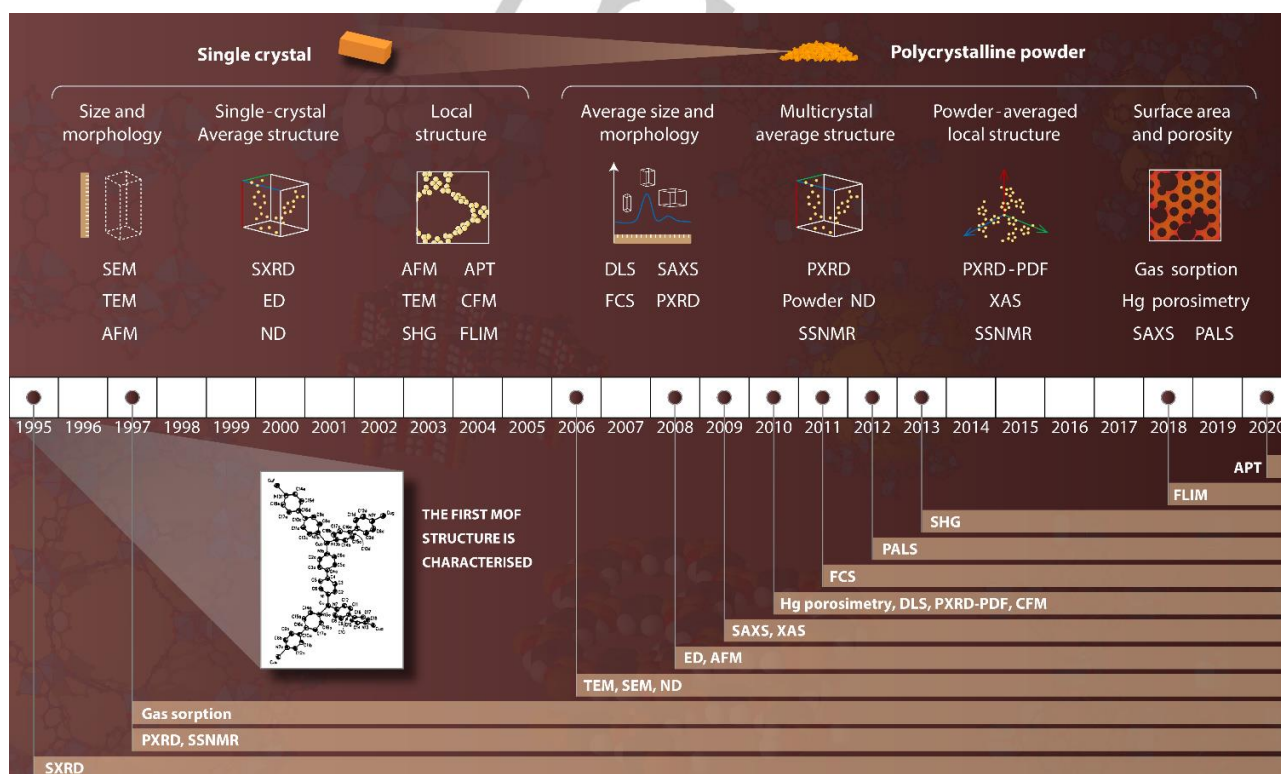


Figure 6. Illustrative timeline of the milestones in the characterization of reticular materials.

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Quite the opposite occurs in neutron diffraction (ND), which generally requires single-crystals in the size range 0.5–1.0 mm due to the scarce brilliance of neutron sources. Nevertheless, neutrons offer unique possibilities due to the radically different trend of their scattering cross sections, which unlike those of electrons and X-rays, do not strongly decrease with lower atomic numbers. This allows light and heavy elements to contribute similarly to diffraction patterns, and for this reason powder ND has been employed on polycrystalline MOFs to study host-guest interactions involving H₂, CH₄, and CO₂.^[157–159] Besides diffraction techniques, solid-state nuclear magnetic resonance spectroscopy (SSNMR) on polycrystalline powders has also entered reticular chemistry as a useful crystallographic tool with the advantage of discriminating between different elements in the crystal.^[160]

While the average structure is a useful simplification allowing for a general description of MOFs and COFs, their properties can be rationalised only when their actual structure is known. Nearly perfect crystals can sometimes be sensibly approximated as periodic repetition of a single unit cell model, but often the more sophisticated structures of MOFs and COFs are properly understood once their spatially varying features such as disorder, defects or dynamics are unravelled. Local structural information has been obtained either as absolute and relative to a very restricted region of a crystal or averaged over all crystals in a powder sample. Absolute local structure can be achieved by microscopy or tomography techniques, traditionally (S)TEM and AFM,^[161,162] but also second harmonic generation (SHG) microscopy,^[163] confocal fluorescence microscopy (CFM),^[164] fluorescence lifetime imaging microscopy (FLIM)^[165] and atom probe tomography (APT).^[166] Diffraction techniques based on X-rays, electrons and neutrons are useful to investigate not only crystal structures, but also powder-averaged local structures. In fact, diffuse scattering distributed between the Bragg positions always populate the diffraction patterns of MOFs and COFs. The use of this scattering component from PXRD data has been used to derive the radial distribution function (PDF), against which local structure models can be refined.^[167] Finally, an important role is also played by spectroscopies such as SSNMR and X-ray absorption spectroscopy (XAS),^[168] which allow advantageous isolation of atomic species where the detected signals originate. It is worthwhile mentioning that these techniques have been particularly crucial in the research of amorphous and glassy frameworks as their lack of long-range periodicity makes the local structure their most important crystallographic aspect.

One last structural feature that has always been paramount in the study of MOFs and COFs is porosity. Since the origins of reticular chemistry, nitrogen and argon sorption measurements remained a standard practice due to their long-time methodological development and wide availability.^[169] On the other hand, this method strongly relies on theoretical models and approximations, and therefore several complementary techniques have been added to the analytical toolbox for porosity investigation. SAXS analysis qualified well for this purpose as it provides reliable detection of nanometric porosity variations in a bulk polycrystalline sample.^[170] Porosimetry measurements by mercury intrusion-extrusion cycles also allows to explore porosity while also providing additional information on sample density and pressure-induced mechanical behaviour.^[171] Finally, positron annihilation lifetime spectroscopy (PALS) has been employed to determine the local free volume of framework materials and to

unravel the complex porosity of MOF-polymer matrix composites.^[172]

8. Computational Modelling of Reticular Frameworks

Reticular frameworks have opened an immense chemical space where countless possibilities exist in their structures, interactions, and applications, which has yet remained largely undiscovered experimentally. The utilization of computational power, as a result, is indispensable to the field in exploring this chemical space beyond its experimental limitation.^[173]

This effort involves the modelling and simulation of reticular frameworks, specifically, the building of mathematical models that replicate the framework structures, of which the physicochemical properties, interactions, and dynamics are studied with algorithms derived from known physical principles and chemical knowledge. The aims, as such, include (i) the accurate representation of the structures, (ii) the precise calculation of their energy and thus physicochemical properties, (iii) the proper simulation of the interactions within frameworks and with guests, (iv) the achievement of affordable computational tools, and (v) their generalized establishment to enable predictive studies of new materials. With these considered, we briefly summarize the development of computational modelling and simulation in reticular research to date.

8.1 Structural Modelling

The accurate representation of the structure of reticular frameworks represents the fundamental basis on which *in silico* simulations become feasible. Benefitting from the crystalline nature, models of reticular frameworks characterized by SXRD or 3D-ED can be built by importing the crystallographic coordinates.^[3,174] It is however worth noting that diffraction studies mostly yield periodic, averaged structural information, while reticular structures with disorder, aperiodic defects, and dynamics, are inevitably studied with modelling for accurate representation of local structures. In other cases, where diffraction data are unavailable, *ab initio* structural models are built. This process intellectually benefits from the principle of reticular synthesis,^[1] in which a selected topology determines the connectivity and symmetry, fragments of SBUs or linkers are superimposed onto the nodes and edges, and linkages are created in between to form extended frameworks, followed by geometric optimization. This process plays a critical role in structure elucidation in such cases. COFs are exemplars where only several single-crystal structures have been reported to date.^[127] Since the first publication of COFs,^[175] a routine has been established in which modelled structures are generated as above, predicted PXRD patterns are compared with experimental PXRD data, and finished by whole-pattern powder refinement. Automation of this process has been achieved through custom codes^[176] or general-purpose packages^[177]. This enables the generation of hypothetical structures in large quantities which are useful for screening studies (Figure 7).

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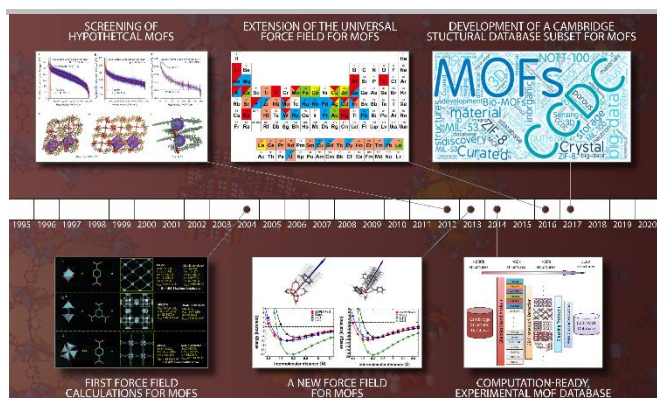


Figure 7. Illustrative timeline of the milestones in the computational modelling of reticular frameworks. First force field calculations for MOFs (Reprinted with permission from ref. [178]. Copyright 2007 Wiley - VCH). Screening of hypothetical MOFs (Reprinted with permission from ref. [179]. Copyright Springer Nature 2011). A new force field for MOFs (Reprinted with permission from ref. [180]. Copyright 2013 Wiley-VCH). Computation-ready experimental MOF database (Reprinted with permission from ref. [181]. Copyright 2014 American Chemical Society). Extension of the universal force field for MOFs (Reprinted with permission from ref. [182]. Copyright 2016 American Chemical Society). Development of a Cambridge structural database subset for MOFs (Reprinted with permission from ref. [183]. Copyright 2017 American Chemical Society).

8.2 Calculation on Energy and Interactions

The precise calculation of energy of a model serves as the pivot towards all other simulation studies. The early stage of these research employs existing computational methods at *ab initio* quantum mechanics (QM), density functional theory (DFT), and molecular mechanics (MM) levels, to address emphasize different interactions. QM or DFT on reticular frameworks follow mostly the same principles as in other materials such as molecular species.^[184]

Framework-guest interactions, especially non-reactive physisorption where intermolecular forces prevail, can be well handled with molecular mechanics.^[185] Simulation of framework dynamics upon uptake and removal of guests are also practical to study at this level.^[186] The forcefields that were first used in these studies were existing ones such as DREIDING,^[187] UFF,^[188] and OPLS.^[189] These served as the basis for the development of new, dedicated potentials and parameters for reticular materials, such as DWES,^[178] MOF-FF,^[190] BTW-FF,^[191] VMOF,^[192] and UFF4MOF.^[182] In cases of stronger interactions such as chemisorption or catalysis, hybrid quantum mechanics/molecular mechanics (QM/MM) methods have been employed in reticular materials to achieve a higher level of accuracy while maintaining efficiency.^[193,194] The simulation of dynamic processes at the MM level includes molecular dynamics (MD) and Monte Carlo (MC). These have been successfully achieved in the simulation of processes such as sorption,^[195] diffusion,^[196] breathing,^[186] and framework degradation.^[197]

8.3 Predictive Screening

Once the transferability of the above methods is established, the most exciting aspect of computational studies of reticular materials can be enabled — the predictive screening of undiscovered materials or hypothetical structures, thus circumventing the challenge of exhaustive synthesis experimentally. The Cambridge Structural Database (CSD) has

established a dedicated MOF subset to host their crystallographic data,^[183] while disorder-free, cleaned structure models from these data are built as computation-ready experimental databases.^[198,199] Hypothetical databases have been generated as well.^[200,201] Based on these, numerous simulation screening works have been performed in the prediction of methane^[198] and hydrogen storage,^[202] and carbon capture,^[203] showing considerable agreement with experiments.

The combination of the above computational tools has marked the next trend of the field for high-efficiency, high-throughput predictive screening for reticular materials. It is anticipated that more powerful tools such as machine learning will also be more generally deployed, moving the field further beyond the limit of contemporary experimental capacity, and in turn benefitting experimental discoveries.

9. Postsynthetic Modification

When MOFs first emerged in the 1990s, their synthesis largely focused on methods to optimize their crystallization and produce crystalline, permanently porous materials. With the prevalence of solvothermal reaction conditions, adding functionality to frameworks became centered on ligand synthesis, and to a lesser extent, the selection of the metal ions used to construct the SBUs. Beyond ligand length and symmetry, ligand synthesis can also introduce a wide range of organic (and potentially inorganic) groups. However, the compatibility of functional groups with solvothermal methods becomes a limiting factor (*e.g.*, thermally unstable groups, undesired cross-reactivity, and solubility). Therefore, the impediment to using functionalized ligands to synthesize functionalized MOFs is not the ability to access functionalized ligands, but rather the limitations posed in using these ligands in solvothermal MOF synthesis.

In light of these restrictions, the need for alternative synthetic methods to functionalize MOFs was sought out. The concept of postsynthetic modification (PSM) is to chemically functionalize the framework post-assembly. Although the concept and first demonstrations of PSM were introduced earlier, active exploration of PSM of MOFs began in 2006, and since that time has grown substantially.

The concept of PSM was first described in 1990 in the report of an extended 3D coordination solid, where it was proposed that: “*Relatively unimpeded migration of species throughout the lattice may allow chemical functionalization of the rods subsequent to the construction of the framework.*”^[204] This statement accurately predicted not only the eventual development of PSM, but also the idea that PSM might be used to introduce (catalytic) functionality into these materials, stating, “*The introduction of one or more catalytic centers per rod may thereby be straightforward. The very open structure should again ensure both easy access of substrates to catalytic sites and ready release of catalytic products.*”^[204] Today, PSM is a routine approach for MOF functionalization that has arguably exceeded the use of direct MOF functionalization *via* ligand pre-functionalization (Figure 8).

Early Reports of PSM

In an early example of PSM on the ligands of coordination solids, alcohol bearing 1,3,5-tris(4-ethynylbenzotrile)benzene ligands were crystallized Ag(I) into an open hexagonal lattice.

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PSM with trifluoroacetic anhydride vapor converted the alcohol to the corresponding ester with retention of the porous structure of the lattice.^[205] Similar ligands were subsequently treated postsynthetically with silyl triflates that could not only react with a single alcohol group, but with multiple alcohol groups on different ligands.^[206] While generally resulting in complex mixtures of products, this experiment demonstrated that PSM could result not only in modification, but also crosslinking, oligomerization, and polymerization of ligands.^[206] Another early example of PSM in MOFs was alkylation of uncoordinated pyridine groups of POST-1 using iodomethane, which was used to identify the catalytic active site of the framework.^[207]

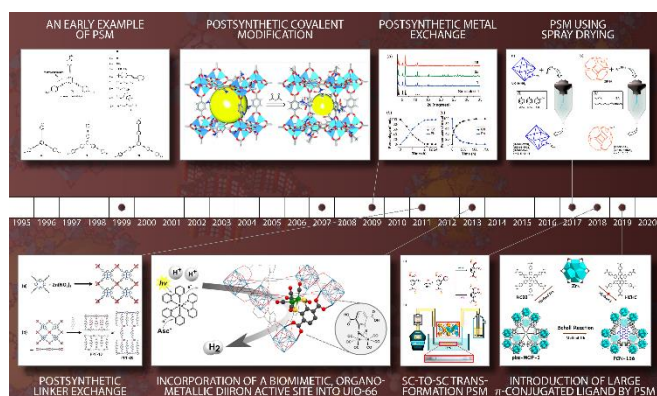


Figure 8. Illustrative timeline of the milestones in the postsynthetic modification. An early example of PSM (Reproduced with permission from ref.^[205]. Copyright 1999 American Chemical Society). Postsynthetic covalent modification (Reproduced with permission from ref.^[206]. Copyright 2007 American Chemical Society). Postsynthetic metal exchange (Reproduced with permission from ref.^[209]. Copyright 2009 American Chemical Society). Postsynthetic linker exchange (Reproduced with permission from ref.^[210]. Copyright 2011 American Chemical Society). Incorporation of a biomimetic organo-metallic diiron active site into UiO-66 (Reproduced with permission from ref.^[211]. Copyright 2013 American Chemical Society). PSM using spray drying (Reproduced with permission from ref.^[212]. Copyright 2017 American Chemical Society). Sc-to-Sc transformation PSM (Reproduced with permission from ref.^[213]. Copyright 2018 American Chemical Society). Introduction of large π -conjugated ligand by PSM (Reproduced with permission from ref.^[214]. Copyright 2019 American Chemical Society).

9.1. PSM Reemerges

Around the mid-2000s, a number of studies that focused more on the potential for functionalizing and modulating the properties of MOFs brought PSM out of a nearly seven-year hiatus. PSM of IRMOF-3 (comprised of Zn(II) and $\text{NH}_2\text{-bdc}^{2-}$) with acetic anhydride yielded the acylated framework IRMOF-3-AM1 (80% conversion), which could not be obtained by direct synthesis.^[208] Notably, the aforementioned study coined the term postsynthetic covalent modification (PSM).^[208] Experiments with anhydrides with alkyl substituents varying in length showed that there was a steric upper limit for high PSM conversion efficiencies in IRMOF-3 (>80%) at about nine alkyl carbons.^[215] Further elongation resulted in substantial drops in conversion (<11%),^[215] suggesting the possibility of confining PSM to the surface of the MOF crystallites. Such steric effects were subsequently used to render hydrolytically unstable MOFs more stable by making their surface hydrophobic^[216] or even superhydrophobic.^[217] More recent studies have highlighted how solvent choice and reagent

reactivity can allow for a high degree of spatial control of PSM within MOF crystals.^[218]

One limitation of the reported amine-to-amide PSM reactions was the formation of acidic byproducts that could degrade many early MOFs.^[208,219] As an alternative, the reaction of amine handles with isocyanates and isothiocyanates was developed, which produce (thio)urea linkages without any byproducts.^{[220],[221]} Additionally, imine condensations on amine-bearing MOF ligands were reported. For example, the reaction of IRMOF-3 with salicylaldehyde produced the imine condensation product *via* PSM (13% conversion).^[222] The resulting salicylidene metal binding sites were subsequently metallated with $\text{V}(\text{O})\text{acac}_2$ to yield a catalytically active material for the oxidation of cyclohexene with *t*-BuOOH, laying out the foundation for future studies.^[222]

The use of imine condensation reactions in PSM further motivated the use of aldehydes as versatile chemical handles.^[223] An aldehyde tagged analog of IRMOF-9 was treated with a substituted hydrazine to produce a hydrazone functionalized MOF.^[224] This study was the first to observe crystallographic evidence for PSM. Another early report of the use of aldehyde tags for PSM was achieved with ZIF-90.^[149] In this study, the aldehyde handle was transformed *via* PSM by either reduction to the corresponding alcohol with NaBH_4 or condensation with ethanolamine to produce the resulting imine.^[149] The modifications resulted in ZIFs with markedly different N_2 gas sorption isotherms, indicating that PSM could dramatically alter the porosity and gas sorption properties of the resulting framework.

Targeting an 'imbedded' olefin in a MOF ligand (as opposed to a 'pendant' amine tag), resulted in quantitative conversion of the central alkene of *trans*-4,4'-stilbene dicarboxylate linkers in an IRMOF type structure by electrophilic addition of Br_2 .^[225] Importantly, only the *meso*-dibromide ligand was formed within the MOF, while the free ligand produced a mixture of *meso*- and *rac*-ligand products.^[225] This diastereoselectivity was due to conformational restrictions imposed on the ligand by the framework, demonstrating that PSM reactions could generate products not readily achieved by solution phase chemistry.

9.2. PSM Portfolio

The development of PSM inspired the elaboration of related methods including PSD (postsynthetic deprotection), PSE (postsynthetic exchange), PSP (postsynthetic polymerization), SALE (solvent-assisted linker exchange), SALI (solvent-assisted ligand incorporation), and others. In PSD, instead of introducing a new chemical functionality into the MOF lattice, the chemical handle is removed to uncover an underlying chemical group. Important examples of PSD include the introduction of phenol/catechol groups, free amines, and alkyne substituents using photoreactive, thermal, and chemical deprotection strategies, respectively.

Alcohols or diols (in the forms of phenol or catechol groups) were introduced into UMCM-1 *via* a photochemically driven PSD reaction.^[226] Here, the standard H_2bdc ligand was replaced with either 2-hydroxy-1,4-benzenedicarboxylic acid ($\text{HO-H}_2\text{bdc}$) or 2,3-dihydroxy-1,4-benzenedicarboxylic acid ($\text{CAT-H}_2\text{bdc}$, CAT = catechol). Because the strong metal binding capabilities of the $\text{HO-H}_2\text{bdc}$ and $\text{CAT-H}_2\text{bdc}$ ligands preclude their direct use in the preparation of UMCM-1, nitrobenzyl protected versions of these

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ligands, 2-((2-nitrobenzyl)oxy)terephthalic acid ($\text{NO}_2\text{BnO-H}_2\text{bdc}$) and 2,3-bis((2-nitrobenzyl)oxy)terephthalic acid ($(\text{NO}_2\text{BnO})_2\text{-H}_2\text{bdc}$), were employed. Following formation of the framework, PSD by irradiation at 365 nm afforded the target structure with high conversion efficiency (75-100%), retention of crystallinity, and increased N_2 accessible surface areas resulting from the removal of space-occupying groups. Exposure of the deprotected framework UMCM-1-CAT to an Fe(III) source resulted in a color change of the material to deep red purple showing that the PSD generated catechol groups that are available for metal binding.^[226]

In another report, thermal deprotection was used to deprotect an amine functional group and free up surface area within a MOF.^[227] Appending a bulky NHBoc group onto the ligand of an IRMOF-12 derivative prevented framework interpenetration during synthesis (as opposed to the framework with unfunctionalized ligand), thus demonstrating the use of the protecting group to control framework interpenetration. Heating the MOF crystals to 150 °C in DMF lead to PSD by thermolysis in a SCSC fashion.^[227]

Deprotection can also be achieved chemically, and in a surface selective manner.^[228] A pillared paddlewheel MOF was prepared by the combination of 3-[(trimethylsilyl)ethynyl]-4-[2-(4-pyridinyl)ethenyl]pyridine, 2,6-naphthalenedicarboxylic acid, and Zn(II). Desilylation of the ligands was achieved by treatment with tetrabutylammonium fluoride (TBAF), with the large size of the NBu^{4+} counterion restricting the fluoride deprotection to the crystal surface. The produced alkyne groups could be coupled to ethidium bromide monazide (via 'click' chemistry) and analysis by fluorescence confocal microscopy showed their localization on the surface of the crystals.^[228]

Another modification strategy is PSE, versions of which are also frequently referred to as SALI and SALE (solvent-assisted linker incorporation and - exchange). PSE reactions involve the replacement of ligands in a postsynthetic manner, and, in the case of SALI, ligand introduction without replacement. In addition to ligands, the exchange (and addition) of metal ions into MOFs by PSE has also been reported.^[229] PSE has proven to be an incredibly versatile approach for functionalizing MOFs, and has been studied extensively.^[229,230]

Many of the earliest examples of PSE were demonstrated using metal ions, rather than ligand exchange. Complete SCSC metal ion PSE was achieved with isostructural Pb(II) and Cd(II) MOFs by placing the Cd(II)-based framework in an aqueous solution of $\text{Pb}(\text{NO}_3)_2$.^[209] The process was reversible, with Cd(II) being able to displace Pb(II) from the MOF. The Cd(II) ions could also be replaced by Dy(III) or Nd(III) ions, despite the difference in charge, demonstrating the power of PSE to produce frameworks that could not be accessed by direct synthesis. Subsequent studies on metal ion PSE using metals that produced different colors allowed for insight into the PSE process and synthetic access to heterometallic core-shell MOF structures.^[231] Metal ion PSE studies require careful characterization of the MOF products. Indeed, even with substantial characterization, the author of this section once misidentified a metal ion PSE process in a series of UiO-type MOFs; what was originally described as PSE of Zr(IV) for metal ions such as Ti(IV) or Hf(IV),^[232] was later identified as the formation of a thin metal oxide coating on the surface of the MOF crystallites.^[233]

With respect to ligand PSE in MOFs, one early study showed that the pillaring ligands in the paddlewheel MOF PPF-18 could

be exchanged.^[210] Specifically, the 'parent' MOF was prepared with the long pillaring linker *N,N*-di-4-pyridyl-naphthalenetetracarboxydiimide (DPNI). Soaking of PPF-18 in a DEF/ethanol solution of 4,4'-bipyridine resulted in pillaring ligand PSE, producing a 'daughter' framework (PPF-27) in a SCSC fashion. The approach was shown to be general with a structurally distinct MOF PPF-20, which upon incubation with 4,4'-bipyridine was transformed via PSE to the isorecticular PPF-4.^[210] This can also be applied to the introduction of longer ligands,^[234] the creation of hierarchical structures,^[235] or to the introduction of functionalized ligands.^[236]

One early study that projected the broad utility of PSE incorporated a complex, biomimetic, organometallic diiron active site into UiO-66.^[211] The ligand 1,4-dicarboxylbenzene-2,3-dithiol (H_4dcbdt , a dithiocatechol analogue of H_2bdc) was combined with $\text{Fe}_3(\text{CO})_{12}$ to produce $[\text{FeFe}](\text{dcbdt})(\text{CO})_6$, a model of the diiron site in the hydrogenase metalloenzyme. The $[\text{FeFe}](\text{dcbdt})(\text{CO})_6$ complex was too thermally unstable to incorporate into a UiO-66 type MOF by direct solvothermal synthesis. However, PSE proved successful, replacing ~14% of the bdc^{2-} ligand in UiO-66 with the $[\text{FeFe}](\text{dcbdt})(\text{CO})_6$ model compound. Stabilization of the model compound in the framework significantly improved the proton reduction activity of this hydrogenase mimic when compared to the soluble model compound.^[211]

9.3. PSM Progress

Since the early findings on PSM, PSD, and PSE the field has expanded dramatically and more complex transformations, including multiple tandem or serial PSM reactions, as well as complex combinations of PSM and other postsynthetic methods (e.g., PSD, PSE) have been reported.

Zr(IV) or Hf(IV) framework (of the UiO type) constructed from 4,4'-ethynylendibenzoate ligands undergo PSM with Br_2 in a stereoselective manner (as detailed earlier).^[237] SCRXD of the brominated PSM MOF showed a 3.7% reduction in unit cell volume due to a change in hybridization of the carbon atoms in the MOF linkers, highlighting that PSM can be used to alter both the chemical and structural features of a MOF.^[238]

Spray drying can be used to perform imine condensations on amine or aldehyde tagged MOFs in a matter of seconds, thereby significantly reducing reaction times and thus making PSM suitable for coatings, films and related industrial processes.^[212] Spray drying an ethanol solution of UiO-66- NH_2 ^[239] with a variety of aromatic aldehydes instantaneously produced MOF powders with up to 20% conversion. Similarly, spray drying of ZIF-90^[149] in the presence of various amines resulted up to 42% conversion to the imine products.^[212] Solid MOF crystals can be treated with a gaseous reagent to affect the PSM reaction. Using a stream of ozone, pendant alkene groups in UiO-66 were quantitatively transformed into 1,2,4-trioxolane groups by ozonolysis in a SCSC manner.^[213] Depending on the workup conditions one of two final products could be produced from the resulting trioxolane MOF (pendant aldehyde or carboxylic acid). Such alternative reaction conditions (solid-gas phase) may overcome many of the limitations of conventional solid-solution phase PSM chemistry. Another advancement in PSM is the variety of organic reactions that have been adapted to PSM in recent years with the development of a number of 'click' reactions (e.g., sulfur(VI) fluoride exchange, SuFEx) that have been readily adapted to MOFs.^[240-243]

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In one outstanding postsynthetic example, a large, conjugated, and hydrophobic π -conjugated hexabenzocoronene group was introduced by PSM.^[214] A Zr(IV)-based MOF was constructed using a hexakis(4'-carboxy[1,1'-biphenyl]-4-yl)benzene (HCBB) ligand, followed by PSM *via* an FeCl₃ catalyzed intramolecular oxidative cyclodehydrogenation (Scholl reaction) to produce the analogous MOF with hexabenzocoronene-based (HCHC) linkers in a SCSC fashion. The photophysical properties of the HCHC ligand in the resulting framework (PCN-136) were exploited to promote visible-light irradiation driven reduction of CO₂ to formate.^[214]

Beyond new organic reactions, the use of PSM to make new materials has seen continuous growth and exciting results. Using a variety of multifunctional linkers and multifunctional reagents, PSM has been used to connect (a.k.a., crosslink) multiple ligands together, ultimately stitching the MOF into a 3-dimensional monolithic gel.^[244–246] Some of these reports have shown that the resulting MOF gels are sufficiently crosslinked such that the soft gels retain the facets and edges of the parent MOF crystals, even upon swelling in solvent. In addition, by clever selection of the MOF, crosslinker, and PSM reaction, MOF-derived gels have been produced that display anisotropic swelling, a feature reminiscent of muscle tissue and other biological structures.^[245,247]

10. MOF Nanoparticles

As established in the previous chapters, MOFs present a unique variety of structures and properties that can be tailored through rational design. Size is an interesting addition to the variables that contribute to determining the features of a material. Usually, MOFs are investigated at the macroscopic level in bulk assemblies with crystal domains that are significantly varied in size. Moving to the nanoscopic size, new properties arise — high surface to volume ratio and the possibility to make colloidal suspensions that bridge the boundaries between solid and liquid.^[248,249] Despite the additional complication of working at the nanoscale in the study of MOF nanoparticles, the rationalization of their chemistry has provided and keeps providing key insight into reticular chemistry, in particular with regard to nucleation and growth processes.

The simplest synthetic approach is the solvothermal one. The combination of solutions of each precursor and eventual modulators allows easy control over their concentration; temperature, pressure and stirring speed can be varied during the process.^[250,251] Microwave assisted synthesis differs from classic solvothermal synthesis in the fact that microwave heating is faster and more uniform than conventional heating.^[252] This improved heating leads to up to 30 times faster nucleation and growth of the nanoparticles, improving their homogeneity in morphology and shape.^[253] Syntheses within less than 10 seconds have been reported with this technique.^[254] Another useful heating source that accelerates particle nucleation is ultrasound irradiation. In this case heat is not applied homogeneously, but ultrasonic waves cause cavitation bubbles in the solution, generating points of extreme heat and pressure in the solution when they collapse. These points of extreme heat and pressure start the nucleation and permit the growth of the nanoparticles.^[255] A kinetic study of these three different methods demonstrated that ultrasonication is two orders of magnitude faster than solvothermal synthesis and

one order of magnitude faster than the microwave assisted one.^[256]

Microfluidic flow reactors follow a different, non-bulk, approach, as the precursor solutions are mixed and forced in sub-millimetric channels. Due to the small channel size, heating is extremely effective and localized and with control on the scale of a fraction of a second over its application time by simply varying the velocity of the solution through the apparatus. This allows for an excellent control over the nanoparticle size, morphology, as well as for very fast reaction speed.^[257] Micro-confinement is also used in reverse-phase microemulsion reactions, where the macro and the micro combine, utilizing solvothermal setups not with solutions, but with micro or nano-droplets of polar solvents stabilized by surfactants emulsified in an oil bath. This setup achieves nanosized reactors in which only few nanoparticles can grow at the same time, ensuring good uniformity in the emulsion, but favoring aggregation especially at high reactants concentrations.^[258] If this approach is taken to its limit, it can produce interesting spherical micro-aggregates of nanoparticles.^[259]

Once synthesized, a material must be characterized, and reproducibility of the synthetic procedure be thoroughly checked. Characterizing nanoparticles is not trivial, but the sensible use of different techniques can form a detailed picture of their properties.^[260]

The crystal surface is a key feature of a nanoparticle, as it determines its behaviour in the suspension medium. If the surface has more affinity toward itself than the medium, the particles will aggregate. This process leads to polycrystalline particles, with a broader size dispersion, varied morphology and, ultimately, to their precipitation from suspension.^[261] For this reason, surface functionalization has become crucial in determining the desired behavior of the particles and their interaction with the surroundings. The surface of a MOF present two kind of sites useful for functionalization: partially uncoordinated metal centers and organic linkers. It has been demonstrated that it is possible to form coordination bonds between the surface exposed metal centers of a MOF and the functionalizing molecule achieving complete surface functionalization with mild reaction conditions.^[262] More common is the functionalization of MOF nanoparticles by covalent bonds by either reacting of uncoordinated bonding sites of the linkers exposed on the surface or reacting secondary functional groups present on the MOF's organic linker.^[263,264] This approach has been proven successful in functionalizing various MOF nanoparticle with natural macromolecules, such as peptides and DNA strands.^[264,265] Recently, it has been demonstrated that nanoparticle functionalized with compatible DNA strands can form superlattice assemblies.^[266] These assemblies are ordered 3D superstructures formed by the periodic stacking of nanoparticles with uniform morphology. These bulk materials are held together by weak interactions and present interesting properties of photonic crystals, depending on the size of the constituent particles.^[267,268]

The study of MOF nanoparticles is in constant expansion and is leading to a better understanding of the whole field (Figure 9). The application of rigorous and standardised characterization protocols will provide common ground for the rationalization of the field. A deeper understanding of the synthesis and properties of MOF nanoparticles will widen their possible application to new and uncharted fields. A good example of this is provided by their superlattices assembly, that is leading to the discovery of new

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bulk materials with exciting properties strongly intertwined with the dimensions of their constituent building blocks.

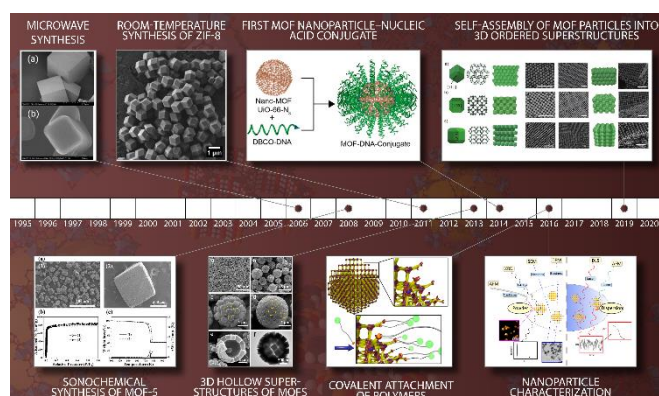


Figure 9. Illustrative timeline of the milestones in the MOF nanoparticles. Microwave synthesis (Reproduced with permission from ref.^[252]. Copyright 2006 American Chemical Society). Sonochemical synthesis of MOF-5 (Reproduced with permission from ref.^[255]. Copyright The Royal Society of Chemistry 2008). Room-temperature synthesis of ZIF-8 (Reproduced with permission from ref.^[251]. Copyright 2011 American Chemical Society). 3D hollow super-structures of MOFs (Reproduced with permission from ref.^[259]. Copyright 2013 American Chemical Society). First MOF nanoparticle-nucleic acid conjugate (Reproduced with permission from ref.^[264]. Copyright 2014 American Chemical Society). Covalent attachment of polymers (Reproduced with permission from ref.^[263]. Copyright 2016 American Chemical Society). Nanoparticle characterization (Reproduced with permission from ref.^[269]. Copyright The Royal Society of Chemistry 2016). Self-assembly of MOF particles into 3D ordered superstructures (Reproduced with permission from ref.^[268]. Copyright 2019 Wiley - VCH).

11. Reticular Thin Films

While most of the reported synthesis routes for reticular materials yield powdery products, many of their numerous applications require their isolation as thin films (e.g., for optical applications, devices involving charge transport, and fabrication of membranes).^[270] Key parameters determining the functionality and performance of such systems are lateral film dimensions, crystallographic orientation, thickness, homogeneity, roughness, crystallite orientation, defect concentration, and absence of pinholes.^[271] These requirements have led to the development of a large number of different thin film synthesis methods, opening up a vast parameter space for the optimization of these properties with regard to an ever increasing number of applications (Figure 10).^[272,273]

11.1. Synthesis Methods

One of the most obvious routes to obtain reticular thin films is to deposit particles fabricated using conventional methods on a solid support.^[274–277] Alternatively, nonconventional synthesis schemes allow direct growth of such films on appropriately modified substrates (e.g., via formation of self-assembled monolayers).^[278] Such direct synthesis can either be realized by heterogeneous nucleation on a substrate^[279] or by using layer-by-layer methods where the reactants are kept apart.^[280] In addition, chemical vapor deposition schemes have been reported, for

example by using coordinative replication of metal oxide thin films by chemical vapor deposition (Figure 10).^[281] Fine tuning of synthesis parameters allows for thickness adjustment, roughness control,^[282] as well as to control the crystallographic orientation of the deposited film.^[283] Also the realization of heterolayer using (quasi) epitaxy becomes possible (Figure 10),^[271,284] introducing the possibility for integration concentration gradients. A straightforward way to achieve preferential orientation specific to COFs is to invoke π - π interactions between flat aromatic building blocks and graphene-based substrates (Figure 10).^[283] Instead of directly nucleating and growing the entire reticular thin film from the mother solution, it is possible to control the thin film thickness by supplying the precursors in an alternating fashion. Numerous variants of such layer-by-layer methods have been reported,^[280] allowing for the realization of a number of casting methods.^[285] Another approach is so-called vapor-assisted conversion, where first a precursor thin film is deposited, which is then converted into a reticular thin films by exposure to solvent vapors.^[285–287] Interfacial growth in biphasic systems allows the fabrication of self-supported thin films at the air/solvent^[288] or solvent/solvent interface.^[289] The latter approach can also be used to first orient precursors, which are then converted into a COF while maintaining the original orientation (Figure 10).^[290] The Langmuir-Blodgett method allows the formation of molecularly monolayers, which can then transferred onto solid substrates.^[291]

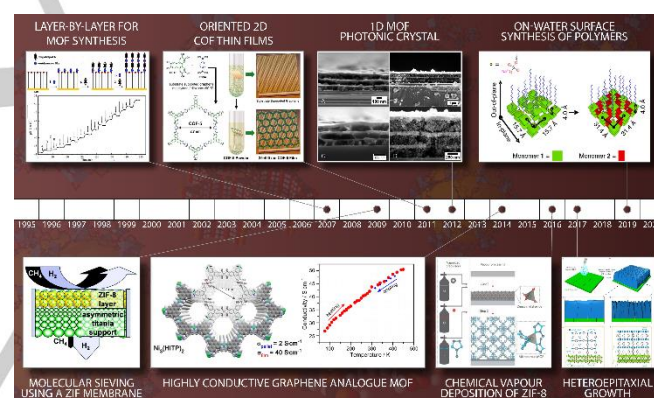


Figure 10. Illustrative timeline of the milestones in the reticular thin films. Layer-by-layer for MOF synthesis (Reprinted with permission from ref.^[280]. Copyright 2007 American Chemical Society). Molecular sieving using a ZIF membrane (Reprinted with permission from ref.^[292] Copyright 2009 American Chemical Society). Oriented 2D COF films (Reprinted with permission from ref.^[293]. Copyright 2011 American Association for the Advancement of Science). Highly conductive graphene analogue MOF (Reprinted with permission from ref.^[294]. Copyright 2012 Royal Society of Chemistry). Copyright 2014 American Chemical Society). Chemical vapour deposition of ZIF-8 (Reprinted by permission from ref.^[296]. Copyright 2016 Springer Nature). Heteroepitaxial growth (Reprinted by permission from ref.^[297], Copyright 2017 Springer Nature). On-water surface synthesis of polymers (Reprinted with permission from ref.^[298]. Copyright 2019 Springer Nature).

11.2. Applications

Membranes are a typical application of reticular thin films, as they have accessible voids, which can be tuned in their selectivity for a wide range of guests. Growing dense films of reticular materials on porous supports allows constructing membranes

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(Figure 10),^[292,299] e.g., suited for the separation of different gases by selective diffusion.^[300] Other examples are dye or salt rejection for water purification.^[301] Tailoring the interaction of the molecular modules comprising the reticular network with guests is of interest with regard to the selective transport of ions, which can be used for separator batteries^[302] and for proton exchange membranes in electrolyzers, as well as in fuel cells.^[303,304] Charge carrier transport in reticular thin films enables applications as diverse as field-effect transistors, memristors, solar cells, photoresistors/photoconductors, and sensors.^[270] The programmed assembly from different molecular modules enables a rational approach to tuning the electronic structure of reticular thin films, which can be further modified by loading guests into the pores.^[305] High electrical conductivities of reticular thin films are accessible by through-space charge transport accomplished by π - π interactions of adjacent building units^[306] or by through-bond conduction^[270] and extended conjugation (Figure 10).^[307,308] Such highly conductive materials are especially useful for chemiresistive sensing.^[270,309] Ionic conductance combined with electronic conductance and efficient redox processes enable applications as supercapacitors,^[310] as electrode materials for CO₂ reduction,^[311] or as electrodes in batteries.^[312] Instead of electrical readout, also gravimetric methods employing a quartz crystal microbalance have shown to be highly sensitive.^[313] A very attractive way for detecting small amounts of target molecules is to monitor absorption-induced changes in the thin film optical properties, e.g., in 1D photonic crystals (Figure 10).^[279] In a number of cases, switchable moieties have been integrated in reticular thin films, allowing to change the selectivity of membranes or the proton conductivity by optical control.^[314]

12. Monolithic Reticular Materials

While MOFs have shown potential for use in a wide range of applications, their use in industrial processes has been limited by a lack of practical options for materials shaping.^[11] The shaping of MOF powders into bulk samples with desired size, shape, density and mechanical stability, is a critical step for their industrial deployment.^[315] At the end of the day, the main questions are very simple. First, is it possible to shape powders to avoid pressure drops in large adsorption systems such as adsorption columns or storage tanks while not affecting the adsorption properties of the porous material? Second, can we design a material with high surface area and pore volume as well as high density to maximize volumetric adsorption capacity? Mechanical shaping is the most common method for forming shaped bodies from powders and can be divided into several subclasses, including granulation, extrusion and pressing.^[316] Mechanical shaping has already been widely utilised for shaping MOFs, including prototypical materials such as HKUST-1,^[317,318] ZIF-8,^[319,320] UiO-66^[321] and Ni-MOF-74.^[322,323] While mechanical shaping is relatively simple and fast, the resulting materials often display two major issues. On one hand, extruded materials where low mechanical pressures are applied can often display low bulk densities due to the presence of large void spaces as a result of the use of low mechanical pressure or the removal of binder during the aging step. Conversely, in powder pressing, the delicate crystalline structures of MOFs are prone to collapse under high mechanical pressures, leading to crumple zones of amorphous material.^[324] These

amorphous phases can give way to pellets with high bulk densities but with large reductions in the overall porosity.

In contrast to traditional shaping, self-shaping methods can effectively circumvent the issues related to extrusion and high-pressure pressing of MOF shaped bodies. Self-shaping can eliminate the need for additives and/or use of mechanical presses or extruders. This unique methodology holds promise for reducing performance-related issues for MOF shaping whilst simultaneously reducing the cost for shaped MOF production. So far, there have only been a limited number of reports on self-shaping MOFs. One of the first MOFs found to be capable of self-shaping was Fe-BTC (MIL-100).^[325] In this study, researchers found that the precursor MOF gels would form powders with heat aided drying, while self-shaped materials formed *via* syneresis when the MOF gel was dried at room temperature. The shaped Fe-BTC sample was found to be hierarchically porous, containing ca. 8 times more porosity than the powdered Fe-BTC xerogel dried at elevated temperature. This additional porosity, however, corresponded to meso- (> 2 nm) and macroporosity (> 50 nm), which while it can be useful to improve adsorption kinetics, can oftentimes not be exploited in gas storage applications. Furthermore, the density of such highly meso-/macroporous materials will result in low-density bodies and therefore low volumetric adsorption capacities.

The importance of this study went relatively unnoticed until the recent development of monolithic MOFs (*mono*MOFs). Similar to previously reported monolithic gels, monolithic MOFs are formed *via* a sol-gel synthesis approach, offering a viable alternative to traditional MOF shaping processes. *mono*MOFs enable the synthesis of high-density, mechanically and chemically stable, centimeter-scale shaped materials, which retain their porosity during synthesis. The first such report on monolithic MOF synthesis came with the development of *mono*ZIF-8.^[326] The transparent, glassy-looking material displayed high bulk mechanical strength (hardness, H , = 0.43 GPa) and BET area (S_{BET} = 1423 m² g⁻¹) and a density that, at ρ_b = 1.05 g cm⁻³ (crystal ρ_b = 0.95 g cm⁻³). This methodology was subsequently modified to encapsulate SnO₂ nanoparticles to form SnO₂@*mono*ZIF-8,^[327] a catalytically active variant of *mono*ZIF-8 capable of degrading aqueous methylene blue *via* photocatalysis. The *mono*ZIF-8 synthesis was further modified in a recent study to form MAF-4 monoliths *via* ligand substitution.^[328] The MAF-4/ZIF-8 composite monoliths were found to demonstrate a high optical transmittance (69% to 84%) in the visible light region (400 to 700 nm).

This sol-gel synthesis approach was subsequently extended to other MOFs, starting with HKUST-1.^[329] The remarkable physical and mechanical properties displayed by *mono*HKUST-1 (ρ_b = 1.06 g cm⁻³, S_{BET} = 1288 m² g⁻¹ and H = 0.46 GPa) resulted in an outstanding volumetric methane uptake capacity of 261 cm³ (STP) cm⁻³ (65 bar, 298 K). This was found to substantially exceed the previously reported results for pelletised HKUST-1 compacted under a range of pressures; in the case of *mono*HKUST-1, the higher density of the monolith did not have a detrimental impact on its porosity.^[318] The benchmark volumetric methane uptake of the densified *mono*HKUST-1 rendered it the first material to effectively reach the DOE target for methane storage.^[330] This synthesis approach was subsequently adapted to incorporate graphene platelets (GP) into the *mono*HKUST-1 material to form GP@*mono*HKUST-1 for use in electrical conductivity applications. The GP@*mono*HKUST-1 composite was found to retain a high

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surface area ($1156 \text{ m}^2 \text{ g}^{-1}$) whilst achieving high electrical conductivity ($7.6 \times 10^{-6} \text{ S m}^{-1}$).

Issues regarding the stability of HKUST-1 prompted researchers to pursue *mono*MOF variants from families of stable MOF materials. Through a gel-based synthesis, different groups have extended the possibility of creating *mono*MOFs to the highly stable UiO-66 family.^[331–333] Initial studies produced UiO-66 materials with low densities (*ca.* 0.39 g cm^{-3}) and large amounts of meso- and macroporosity. Recently, the formation of *mono*UiO-66 was achieved by varying the sol-gel drying conditions employed during synthesis.^[334] The bulk physical properties of *mono*UiO-66 were tuned with a high level of experimental control, resulting in materials with bulk densities varying between 0.43 and 1.05 g cm^{-3} (crystal $\rho_b = 1.20 \text{ g cm}^{-3}$). Fluorescence lifetime imaging microscopy (FLIM) of *mono*UiO-66 revealed that the highly transparent materials consisted of primary particles which aggregated as a result of close physical proximity. The inclusion of mesoporosity and its resultant alteration to the adsorptive properties of the MOF yielded outstanding improvements in the methane working capacity of *mono*UiO-66 ($261 \text{ cm}^3 \text{ (STP) cm}^{-3}$, $5 - 100 \text{ bar}$, 298 K). This study demonstrated that unprecedented levels of synthetic control can be exerted on local structures of *mono*MOFs, enabling the enhancement of gas adsorption properties beyond theoretical maxima of purely microporous materials. While the field of *mono*MOFs is relatively new, these materials have shown their potential as a viable alternative to traditional shaping methods for producing high-density materials for industrial utility (Figure 11).



Figure 11. Illustrative timeline of the milestones in the monolithic reticular materials. First monolithic MOF (Reproduced with permission from refs.^[325], 2009 Royal Society of Chemistry). *MONO*ZIF-8 as the first *MONO*MOF variant (Reproduced with permission from ref.^[326], 2015 Royal Society of Chemistry). Monolithic Zr-MOF UiO-66 via sol-gel process (Reproduced with permission from ref.^[331], 2017 Royal Society of Chemistry). *MONO*HKUST-1 with record volumetric CH_4 storage (Reproduced with permission from ref.^[329], 2018 Springer Nature). Synthesis of *MONO*UiO-66 with precise control over local structure and micro-/mesoporosity. (Reproduced with permission from ref.^[334], Springer Nature 2019).

13. Shaping Reticular Materials at the Meso and Bulk Scale

Reticular chemistry endows MOFs and COFs with tremendous opportunities to tune the properties at the molecular level. For practical applications, further assembling and shaping these

materials into desired meso-architectures and bulk physical forms are of significance.^[272] At the mesoscale, assembling the reticular nanocrystals into higher-order superstructures can lead to unusual structural complexity, thus enhancing performance or creating emerging properties as a result of collective and/or synergistic effects. These hierarchical structures may offer fully exposed active sites, fast mass transfer, and high selectivity, showing potentials in applications such as catalysis. Furthermore, reticular materials are often obtained in the form of powders, which is not industrially favorable as they may cause problems of high pressure drops, low volumetric packing efficiency, clog, and mass loss. Modulating the shape of MOFs and COFs at the bulk scale to meet the requirements in application scenarios is vital for these materials' optimal performance. In this part, shaping strategies to achieve reticular materials with diverse superstructures and distinctive morphologies will be summarized (Figure 12).

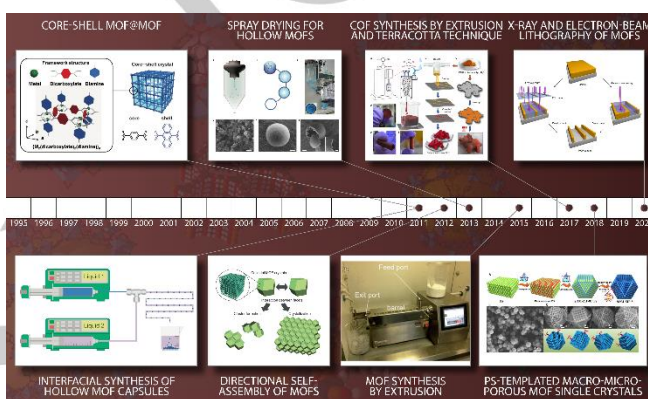


Figure 12. Illustrative timeline of the milestones in the shaping reticular materials at the meso and bulk scale. Core-shell MOF@MOF (Reprinted with permission from ref.^[335], Copyright 2011 Wiley-VCH). Interfacial synthesis of hollow MOF capsules (Reproduced from ref.^[336], Copyright 2011 Springer Nature). Directional self-assembly of MOFs (Reproduced with permission from ref.^[267], Copyright 2012 Wiley-VCH). Spray drying for hollow MOFs (Reprinted with permission from ref.^[337], Copyright 2013 Springer Nature). MOF synthesis by extrusion (Reproduced with permission from ref.^[317], Copyright 2015 Royal Society of Chemistry). COFs synthesis by extrusion and terracotta technique (Reproduced from ref.^[338], Copyright 2017 American Chemical Society). PS-templated macro-micro porous MOF single crystals (Reproduced with permission from ref.^[339], Copyright 2018 American Association for the Advancement of Science). X-ray and electron-beam lithography of MOFs. (Reproduced from ref.^[340], Copyright 2020 Springer Nature).

13.1 Reticular Meso-Superstructures

To construct complex and fine superstructures of reticular materials, the key is to localize the crystallization process within a desired space and/or guide the ordered assembly of crystals, which can be driven by the self-assembly process and/or external control. Engineering strategies to achieve meso-superstructures can be sorted as template-free method and template method.

13.1.1. Template-free Methods

Reticular superstructures can be evolved based on Ostwald ripening,^[341] surface-energy-driven^[342] and self-template^[343] mechanisms, and the key procedure is to find the appropriate conditions for intermediates. In the self-templated mechanism,

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intermediates forming in the early-stage act as the self-template for the second growth and evolve into particular structures. In one case of COF hollow spheres, crystallites first assembled into spheres that further developed into hollow superstructures due to inside-out Ostwald ripening.^[344] Modulators or competitors can be used to control the crystal growth, ultimately achieving the manipulation of the micro-/macroscale morphology. In this way, COFs with different morphologies including sphere, fiber, and films were obtained due to the enhanced the reversibility of the reaction.^[345] Selectively etching the core parts of the structures may lead to hollow architectures. Polyphenolic acid was employed as an etching agent to engineer voids in MOFs, and its synergistic surface function protects the frameworks from full destruction.^[346] X-ray and electron-beam lithography of MOFs was conducted affording high quality patterns with resolution of sub-50 nm.^[340] Sophisticated forms including single- and double-shell hollow MOFs were fabricated by a sequential self-assembly strategy that is based on the metal-organic polyhedral (MOP)-to-MOF conversion, in which the MOP core was chemically etched.^[347]

For pre-formed uniform reticular nanocrystals, well-organized assembly can be realized through inter-particle interactions and/or external driving forces. For example, capillary forces or van der Waals attractions can induce the spontaneous assembly of MOF particles, affording self-assembled clusters as well as ordered 3D superstructures.^[267,348] An external electric field was employed to guide the particle assembly forming liner chains, and the induced dipolar attractions between ZIF-8 crystals were responsible for the attachment.^[349] To enhance the interactions between particles, polymer chains and covalent bonds were introduced to assist the construction of MOF and COF monolayers. Specifically, ZIF-8 nanoparticles covalently coated with a layer of polymer were self-assembled on a liquid-air interface as the polymer shell fuses.^[350] In the covalent self-assembly approach, the residual functionality on the surface of COF nanospheres promotes the covalent bonding by dynamic covalent chemistry.^[351]

13.1.2. Template Methods

Spatial control of the reaction systems and precise manipulation of the assembly can be realized by employing hard or soft templates that can induce the nucleation and crystal growth on the pre-shaped surfaces. The main advantage of this method lies in the direct and facile modulation of the shape of the superstructures. In addition, the templates may also introduce special features resulting in composite superstructures with enhanced and versatile functions.

Hard templates for reticular meso-structure construction include polymers, metal oxide, inorganic salt, and their rigid structure can directly influence the morphology of the products. Polystyrene (PS) nanospheres are effective template for shaping, and *in-situ* growth of ZIF-8 within the voids of the PS monolith template successfully leads to single crystals with ordered macropores.^[339] Shaped metal oxides can work as metal sources as well as structure-directing agents, which could offer more available configurations for replication due to their well-established morphology control procedures. In a coordination replication strategy, local dissolution of the alumina template and crystallization of Al-MOF on the interface ensure the preservation of the parent structure.^[352] MOF hollow superstructures could be

evolved from metal salt and metal oxide as a result of diffusion effects.^[353] Similarly, MOPs and MOFs can also be used as the sacrificial templates, and hollow single crystalline and box superstructure MOFs^[354] were successfully fabricated.

Functional templates can be introduced to further increase composition and structure complexity. Templated by Fe₃O₄ nanoclusters, core-shell COF microspheres with magnetic responsiveness were prepared by an amorphous-to-crystalline transformation strategy.^[355] Core-shell structures can be applied for structuring yolk-shell or capsule composites, where the selective decomposition of the inner shell yields a cavity in between them.^[356,357] In this way, nanocrystals and biomolecules were included in reticular porous shells with fully exposed surfaces. Specially, the controlled growth of reticular frameworks can also be directed by another reticular component core giving structured MOF@MOF, MOF@COF, and COF@COF.^[335,358,359] In addition, delicate design of MOF-on-MOF heterostructures was achieved by an internal extended growth method and multiple selective assembly strategies.^[360,361]

Soft template methods generally utilize the micelle or aggregate formed by intramolecular or intermolecular interactions, featuring tunable structures and facile removal. Surfactants are mostly employed since they can form supramolecular assemblies with tunable morphologies and nucleation sites. An example is the construction of helical MOF nanotubes, in which amphiphilic templates form helical supramolecular aggregates and induce the growth of MOFs on the surface.^[362] Determined by the packing forms of the surfactants, MOFs with hollow sphere and ringlike structure can also be achieved. Specially, cell walls themselves are hollow structures with porous walls, and can be used for inside/outside interfacial crystallization of continuous MOF layers, giving MOF/cell wall microcapsules with size selectivity.^[363]

Liquid-liquid and gas-liquid interfaces can be considered as special soft templates, offering confined spaces for precise localization and controlled construction of superstructures, which has been applied for nanosheet and film preparation. When mold membranes or micro-patterned substrates were introduced, MOF superstructure patterns with defined shape can be engineered.^[364] Droplets are effective spherical templates for hollow structure fabrication, which can be formed in the emulsion system,^[259] microfluidic environment^[336] and spray-drying process^[337]. Taking the emulsion templated system as an example, MOF particles were observed to organize at the interface of the droplets and integrate into 3D hollow architectures. By charging CO₂ into the ionic liquid, gas-liquid interface can be created and used as the templates.^[365]

13.2 Reticular Bulk Materials

In industrial applications, there are requirements for the geometry, size and mechanical strength of materials. The loose powders of reticular materials need to be shaped into desired forms such as granule, pellet, film, and monolith depending on the application scenarios.

Reticular frameworks are rather rigid showing poor processability and developing shaping techniques to produce reticular materials with desired forms, as well as good mechanical property is crucial.

Mechanical shaping methods including pressing, granulation, and extrusion are commonly used for the processing of powdery materials, and special cautions should be paid in the case of

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reticular materials as they may lose crystallinity and porosity due to the fragile nature. In some cases, pressing may present positive effects such as enhanced mechanical strength and catalytic activity. It was also observed that the pressed COF pellets show anisotropic ordering with preferred orientation.^[366] As for granulation and extrusion, wet technology is generally applied as the binders/and or solvents would enhance the processability and mechanical strength of the shaped materials, despite a risk of porosity loss. Inorganic binders such as alumina, silica, siloxane and kaolin have been utilized for shaping, and organic binders including cellulose, methyl cellulose, alginate, and polyvinyl alcohol are commonly used. Uniform spheres or beads can be acquired using granulators, syringes, and centrifuges. With the assistance of a screw or plunger, shaped bodies can be produced continuously with high efficiency; promisingly, single- and twin-screw extruders have been successfully applied for continuous synthesis of MOFs^[317] and COFs,^[338] with potentials for scale-up production. More complex architectures can be achieved by 3D printing, either from precursors or pre-synthesized reticular materials with additives.

14. Outlook

25 years after the landmark discovery of the first MOF and the concomitant emergence of the field of reticular chemistry the field has matured into a broad, multidisciplinary area of research. At the core of the reticular chemistry is the design and synthesis of new materials starting from molecular building blocks, their reticulation into extended solids, all the way to their post-synthetic modification. Over the past years, while the number of MOF and COF papers is constantly increasing, the yearly number of new entries in the CSD database has started decreasing. While the enthusiast molecular architect will always identify new challenges of designing innovative MOFs structures the trend nonetheless suggests that the field has reached a certain level of maturity with respect to material discovery and that the focus is shifting toward other aspects of synthesis, as well as the design and identification of materials with specific properties. The latter aspect poses new challenges to understanding MOFs and COFs that go beyond information about the average structure and focuses more on phenomena such as complexity, multivariance, and disorder. For many of these challenges, reticular chemistry is uniquely suited to find solutions that might benefit not only researchers in the field but of chemistry and material science as a whole. Finally, there is an increased effort to control reticular materials beyond the framework and the elaboration of techniques to control their morphology and shape from the nanoscale (nanocrystals and films) all the way to the bulk with the in monoliths and shaping of these materials. We predict that the next 25 years will see an increased focus on the development of these areas of reticular chemistry.

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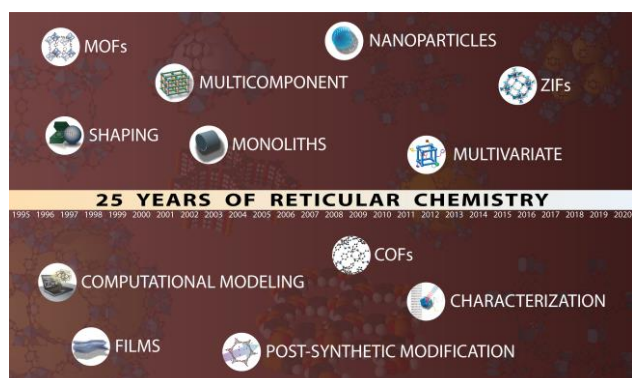
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Table of Contents

**Institute and/or researcher Twitter usernames:**

@wuttkescience, @BCMaterials, @Ikerbasque, @seth_cohen_lab, @Yuanyuan0217, @gecniv, @Eddaoudi_FMD3, @Frederik_Haase, @MOFCambridge, @DavidFairen, @dottiamadan, @stecanossa