

Mastication-Enhanced Taste-Based Classification of Multi-Ingredient Dishes for Robotic Cooking

Grzegorz Sochacki^{1,*}, Arsen Abdulali¹ and Fumiya Iida¹

¹ *Bio-Inspired Robotics Laboratory, Department of Engineering, University of Cambridge, Cambridge, UK*

Correspondence*:
Grzegorz Sochacki
gks33@cam.ac.uk

2 ABSTRACT

3 Chefs frequently rely on their taste to assess the content and flavor of dishes during cooking.
4 While tasting the food, the mastication process also provides continuous feedback by exposing
5 the taste receptors to food at various stages of chewing. Since different ingredients of the
6 dish undergo specific changes during chewing, the mastication helps to understand the food
7 content. The current methods of electronic tasting, on the contrary, always use a single taste
8 snapshot of a homogenized sample. We propose a robotic setup that uses the mixing to imitate
9 mastication and tastes the dish at two different mastication phases. Each tasting is done using
10 a conductance probe measuring conductance at multiple, spatially distributed points. This data
11 is used to classify 9 varieties of scrambled eggs with tomatoes. We test four different tasting
12 methods and analyze the resulting classification performance, showing a significant improvement
13 over tasting homogenized samples. The experimental results show that tasting at two states
14 of mechanical processing of the food increased classification F1 score to 0.93 in comparison
15 to the traditional tasting of a homogenized sample resulting in F1 score of 0.55. We attribute
16 this performance increase to the fact that different dishes are affected differently by the mixing
17 process, and have different spatial distributions of the salinity. It helps the robot to distinguish
18 between dishes of the same average salinity, but different content of ingredients. This work
19 demonstrates that mastication plays an important role in robotic tasting and implementing it can
20 improve the tasting ability of robotic chefs.

21 **Keywords:** Electronic Tongues, Mastication, Robotic Chef, Robotic Cooking, Taste Feedback, Salinity Sensing

1 INTRODUCTION

22 Culinary arts is one of the activities where human dominates over automated robotic systems with a
23 great advantage. Automation of culinary tasks necessitates solving challenges in many fields. Some of
24 these challenges were tackled, including translation of recipe(Beetz et al. (2011)) and human chef body
25 pose(Danno et al. (2021)) into robotic action. Few attempts to build commercial robotic kitchens were made,
26 including integrating robots into kitchens(Moley Robotics (2022)) and launching a robotic restaurant(Spyce
27 Ltd (2021)). Visual feedback was used to adjust frying time of a sausage, but only simple and not robust
28 approach of background masking and averaging the hue was used(Mauch et al. (2017)). Teleoperation
29 was also used to help the robotic chef at cake decoration(Bolano et al. (2019)). Loading dishwashers with
30 robotic arms was also investigated(Voysey et al. (2021)). Some robotic chefs can improve their cooking

31 based on a feedback from diners(Junge et al. (2020)) or replicate a human cooked dish using its own
32 taste(Sochacki et al. (2021)).

33 However, one of the most influential differences between the cooking procedure of robotic and human
34 chefs is that the latter continuously taste the food during the cooking. Moreover, the chewing process
35 enhances tasting, as in addition to the flavour of a bite, the mastication enables tasting flavour changes
36 during the mechanical processing of the food. An example of such flavour changes is chewing a tomato,
37 causing it to release the juice, and changing the perceived taste. Saliva release is also a part of mastication.
38 It is causing at least two types of effects - wetting the food and introducing digestive enzymes. Examples
39 of these effects are melting of a sugar cube inside a mouth, which releases a strong sweet taste, as well
40 as sweet taste arising after keeping bread in the mouth for a moderately long time - effect of exposure to
41 enzymes from saliva. All these effects take a part in the tasting process and need to be understood to match
42 the human ability to taste with a robotic setup.

43 While few electronic tongue implementations are proven effective(Di Rosa et al. (2020)), and some are
44 even commercially available(ASTREE (2022); Insent (2022)), they all require precise and elaborate
45 preprocessing for any non-liquid samples. For example, e-tongue was used for detection of meat
46 adulteration, but the samples required 3 minutes of mincing(Tian et al. (2019)). Similarly, tracking
47 the taste of Dezhou-Braised Chicken required homogenization with distilled water and centrifugation(Liu
48 et al. (2017)). Other examples include mixing cheese samples with distilled water for 10 minutes(Valente
49 et al. (2018)), while in the case of cheddar analysis the sample was homogenized with chloroform, before
50 the addition of methanol and water and waiting for 20 minutes(Lipkowitz et al. (2018)). Some liquids
51 like honey and sugary syrups also required dissolving in water and 10 minutes wait before tasting(Oroian
52 et al. (2018)). Classification of oils was also done, but the samples needed to be mixed with distilled water,
53 alcohol and mixed for 10 minutes(Dias et al. (2014)). Voltammetric sensors were used for classification
54 of grapes, but required freshly squashed must to be prepared(Rodriguez-Méndez et al. (2014)). Similarly,
55 mandarin quality was assessed with e-tongue based on its juice(Qiu et al. (2015)). Other studies limit
56 themselves to liquid samples(Zhang et al. (2019)).

57 Equipment necessary for discussed preprocessing prohibits its application in kitchens. Furthermore,
58 the required time delays the feedback, effectively making it impossible to react in time when cooking.
59 Therefore, existing solutions are not compact and fast enough for robotic chef applications. Furthermore, the
60 tendency to produce a wet homogeneous pulp for the sensor trivializes a large part of a human experience
61 of tasting, and human's agency over the measurement result - mastication, tongue movement, saliva
62 production and more. Noticeably, all the spatial structure of the dish is completely lost. Additionally, the
63 whole time sequence of measurements usually available for a human taster across stages of mastication is
64 reduced to a single measurement, effectively removing the time dimension of the tasting experience.

65 In this paper, we developed a robotic setup reproducing the human mastication process to extract
66 additional time-variant information. We show that tasting at several states of mechanical processing of
67 the food can significantly increase the classification performance of the food with different amounts of
68 the same ingredients. To prove the concept, we built a robotic setup equipped with a salinity sensor for
69 taste measurements. We prepared the sample set of nine dishes of scrambled eggs with tomato, containing
70 different quantities of tomato and salt in each dish. The experimental results show that tasting at even two
71 states of mechanical processing of the food increased classification F1 score to 0.93 in comparison to the
72 traditional tasting of a homogenized sample resulting in F1 score of 0.55. We also highlight how different
73 compositions of a dish can result in the same measurement outcomes after homogenization, therefore
74 making the classification task impossible.

2 MODEL OF TASTING

75 We model the tasting process as a series of measurements at different moments in time and stages of
76 chewing. Moreover, we take into account the fact that the human tongue has multiple receptors distributed
77 across its surface. This fact is represented in the experiment by tasting in multiple spots and representing
78 flavour as an array of measurements. The robot used is fitted with a single salinity sensor. To mitigate this
79 limitation we fit the sensor on a robotic arm and physically move the sensor to multiple spots. Furthermore,
80 the known location of samples enables showing the data as an image (further referred to as a taste map).
81 This approach is shown in the middle of Figure 1. The taste map is further shown in Figure 3.

82 Mastication is the process of crushing and grinding food and its main purpose is to reduce the average size
83 of the food particle. Smaller particles present a larger surface area for digestive enzymes to act. However,
84 chewing also plays an important part in the tasting process, as the flavour changes while chewing. Our
85 setup simulates it with a mixer shown in Figure 1.

86 Every tasting model needs a computation component to produce a meaningful signal(Di Rosa et al.
87 (2020)), otherwise, it remains a collection of measurements. In our application, we use previously
88 established taste metrics(Sochacki et al. (2021)) to reduce the dimensionality of data. These taste metrics
89 relate to the average salinity and "mixed-ness" of a dish. Various subsets of these samples are then used to
90 train and validate the support vector classifier. Support vector machines were previously used for taste-based
91 classification with success(Zhang et al. (2019); Ouyang et al. (2013)). This computation part of sensing is
92 represented by the right part of Figure 1.

93 2.1 Salinity Sensing

94 The robot recreates salinity taste with a conductance sensor. A conductance sensor determines the degree
95 of ease for current to flow through a sample. This is achieved by measuring the current flowing through
96 the sample between two electrodes, under pre-determined voltage. The dominant mechanism behind the
97 conductivity is the movement of ions, therefore the salinity increases with ion concentration, ion mobility
98 and the ionic charge. Due to low cost, robustness and ease of use, salinity sensors are a prime candidate for
99 robotic applications. Conductance sensing is also used in the food industry, for example, to detect milk
100 adulteration(Sadat et al. (2006)) and determination of salt content in different foods(Benjankar and Kafle
101 (2021)).

102 For the need of this experiment, we created a salinity sensor probe made out of a testing tip of a standard
103 salinity sensor testing device (ExTech salinity probe) same as in our previous work(Sochacki et al. (2021)).
104 The same calibration procedure was followed, as well as placing the sample on a non-conductive(ceramic)
105 plate. The main differences between this implementation and the human taste of saltiness are the lack of
106 ion specificity(saltiness is selective for Na⁺ and K⁺ ions) and the ability to pierce the sample(tongue is
107 limited to tasting the surface).

108 Moreover, the contact between electrodes and the dish can influence the reading. For example, piercing the
109 dish at different depths will result in conduction paths of different depths, therefore different conductances.
110 This effect was mitigated by always piercing at the full length of the electrode, resulting in conduction
111 paths of the same depth for all the samples. Temperature can also affect the conductance, therefore the dish
112 was always chilled down to room temperature before tasting.

3 EXPERIMENTAL SETUP AND PROCEDURES

113 3.1 Robotic Setup

114 The setup for the experiment, shown in Figure 2, consists of a UR5 robotic arm fitted with a conductance-
115 based taste sensor. The sensor is placed in a place of an effector and is controlled by Arduino UNO, which
116 provides an interface to a laptop via USB. The sensor is able to achieve 2Hz sampling rate, including all
117 interfacing to the laptop and saving the data. UR5 arm is also controlled by the laptop, effectively making
118 the laptop a centre of the whole system. The robotic arm is placed on a trolley, allowing its convenient
119 placement in the kitchen. Python program is used to process information from the sensor, store it, and
120 analyze it. Dishes are prepared using a pan on an induction hob. A prescribed amount of salt is measured
121 using a scale with an accuracy of 0.05g. A porcelain plate is used as a waterproof and non-conductive
122 platform for the tasted dish. Mastication is recreated using a mixer.

123 3.2 Ingredients and Produce

124 The cooked dishes were made of three products only, leaving out ingredients like butter to make the
125 dishes more consistent. We use large free-range eggs (The Co-operative Group; UK) for the experiment.
126 We weight and measured with a calliper 12 of them, obtaining an average weight of 68.1g with a standard
127 deviation of 2.37g, an average diameter of 45.6mm with a standard deviation of 0.72mm, as well as
128 an average height of 58.3mm with a standard deviation of 1.03mm. All tomatoes come from a local
129 store (The Co-operative Group; UK). These are vine tomatoes rated as class 1, grown in Italy, and are of a
130 standardized size (radius between 47mm and 67mm). We weight and measured with a digital calliper 12 of
131 them, obtaining an average weight of 82.1g with a standard deviation of 19.57g, and an average diameter
132 of 53.4mm with a standard deviation of 3.46mm, as well as an average height of 47.8mm with a standard
133 deviation of 4.05mm. All of the measurements are presented in concise form in table 1. We use standard
134 table salt (The Co-operative Group; UK), purchased in a large bottle.

135 3.3 Tastemaps

136 The taste information acquired during the experiments can be mapped and shown as an image. Using an
137 image enables effortless understanding of the data for humans. Our setup produces taste maps based on
138 two parameters - the number of test points and plate size. The test points are placed on a square grid, which
139 is generated by constructing a square around the plate with a side length equal to the plate's diameter. Then
140 a required number of test points is distributed evenly inside the square. This number is limited to squares
141 of integers to ensure that test points are placed on a square grid. In the next step, the check is done which
142 of the points lay inside the plate, rather than in the part of the square outside the plate. Only points inside
143 the plate are sampled, while the value of all other points is set to 0. An example of this method at work is
144 shown in Figure 3, where we map a trivial meal composed of unsalted scrambled eggs, unsalted scrambled
145 egg whites, and blended tomatoes using this method. These measurements are further used for taste metrics
146 extraction.

147 3.4 Classification Task

148 We set up a classification task to evaluate each of the tasting methods. We prepare nine variations of
149 scrambled eggs with tomatoes for the experiment. These are made by adding three different amounts of
150 tomatoes and three different amounts of salt to a fixed base of 6 large eggs. The tomato amount is set to 0,
151 3 or 6 tomatoes. The salt levels are 0g, 1.2g and 2.4g. Each combination of these levels of additives was
152 used to cook a dish, resulting in 9 dishes, as detailed in Table 2. Each of the dishes is treated according

153 to the experiment procedure shown in Figure 4. Cooking starts with placing 6 eggs in a pan, then salting
154 them evenly with a prescribed amount of salt. After that, each tomato is cut into 8 sections and added to the
155 dish. The dish is heated on the hob until the eggs scramble while mixing slowly, but constantly resulting in
156 smooth eggs. These actions are done by a human, but constant mixing was done to reduce bias from human
157 cooking and improve repeatability. Further, the dish is left to cool down to room temperature, to avoid the
158 effect of temperature as an additional experimental condition. In real-world scenarios, the temperature
159 effect on conductance can be compensated for, which is beyond of the scope of the current study. After
160 cooling, the first tasting is done, with 400 samples spread across 16x16cm square. This number is a result
161 of a trade-off between time required for experimentation and producing a large enough dataset, with 400
162 samples being enough for training and collecting more is made difficult by the probe size(around 1 cm
163 spacing between the electrodes). Out of these 400 samples, 324 lie inside the plate and become test points.
164 Each dish is tasted three times, but only the first and the last tasting is used for classification to improve
165 experiment repeatability. The first tasting is done on not mixed food, giving an experience right at the
166 beginning of the chewing process. Then, the sample is mixed for a few seconds and is tasted again. This
167 measurement is used for visualization only. After another 60 seconds of mixing on maximum RPM, the
168 dish is tasted again. This amount of mixing is more than sufficient for the dish to become a homogeneous
169 pulp well before the end of the process, hence making the procedure easy to replicate. This final tasting
170 measures the flavour of the dish during the final stages of chewing.

171 Furthermore, the data is processed to produce multiple instances for each of the classes. Each class
172 corresponds to one of the dish types (Dish 1 - 9). The instances of the classes are subsets of samples
173 collected tasting a dish of a specific class. This instance or subset represents a real-world tasting, that is
174 done with a smaller amount of samples. This procedure enables leveraging data collected from a single dish
175 for each of the classes. Therefore, 40 instances of each class were made, each containing randomly chosen
176 40% of the samples collected in the tasting. Each of the resulting instances contains 129 samples collected
177 before chewing and the same number of samples collected after chewing. The resulting instances are then
178 split into training and testing data sets at a 4:1 ratio. Next, each instance is reduced to a set of 4 numbers -
179 mean and variance, both before and after chewing. These are the inputs to the SVM classifiers. SVM was
180 chosen due to its good performance with limited data. This is crucial as acquiring data is extremely hard
181 when working with food due to the cost and time involved in cooking. This fact makes approaches like
182 neural networks or reinforcement learning impossible to apply.

183 We test a few methods of classification. All of them use an SVM classifier with the same settings, that
184 performs one-vs-many classification for each of the classes. We did not see a noticeable difference in
185 classifier performance varying penalty factor C in range 0.8 to 1.2. Therefore, default value of 1 was used
186 for all the experiments. We use a polynomial kernel and balance classes weights to correct for an uneven
187 number of samples, caused by the one-vs-many approach. The methods differ only by the type of data
188 available to the classifier, but it introduces a profound change. From the point of view of the classifier, it
189 brings additional data about every class, and this data add additional dimensions to the space where the
190 SVM is finding a boundary between the classes. Each of the configurations represents a different method
191 of tasting, even if all the data is gathered in a single experiment where the chewing is performed in the
192 most general way. The configurations are shown in Figure 5.

193 The first configuration recreates the current state of the art method of tasting a homogeneous pulp. It is
194 done by computing a mean of the readings from a mixed dish, which is an approximation of a perfectly
195 homogenized sample. The second and third configuration takes both taste metrics - taking the advantage of
196 the spatial distribution of taste - from either mixed or unmixed dish. It simulates the tasting only at one

197 moment of the mastication process. The last configuration uses both metrics, calculated both before and
198 after mixing to make a classification. It is a configuration that is closest to natural tasting and implements
199 the tasting approach shown in Figure 1.

4 RESULTS

4.1 Quantitative Representation of Taste

201 In this section, we construct taste maps of one of the dishes at different stages of mastication. The
202 resulting maps, together with a picture of the tasted dish are shown in Figure 6. The unmixed sample shows
203 many very distinct areas of lowered conductivity in the meal, with very sharp borders visible between these
204 and scrambled eggs. The next sample - half-mixed - shows less of these regions, and those still present
205 are less sharply defined. Moreover, the scrambled eggs "area" itself became less conductive, possibly
206 due to tomato juice being mixed in into this area. Finally, the last sample shows a rather homogeneous
207 conductance distribution, with a conductance value in between the conductance of the tomato and the eggs.
208 All spatial information is erased, producing pulp similar to those used for electronic tongues currently.
209 Moreover, each of the stages of mastication results in a significantly different taste map, therefore providing
210 additional information.

4.2 Effects of Mastication

212 Variances of conductance measurements for each of the dishes are presented in Figure 7. Analyzing them
213 showed that adding the tomato significantly decreases post-chewing variance. Running multivariate linear
214 regressions shows that adding tomato (any non-zero amount) lowers the post-chewing variance by 0.73
215 mS/cm and is statistically significant with a p-value of 0.000019. The amount of salt, another variable
216 in this model had a much smaller effect size of 0.1 mS/cm and a p-value of 0.013. This shows that the
217 addition of the tomato is indeed the dominant factor reducing the variance of measurements.

218 Another effect that we observed is the rise of conductance average during the chewing process, but
219 again only in the cases when tomato was a part of the dish variance. The difference between post-chewing
220 variance and pre-chewing variance for different dish varieties is shown in Figure 8. Matching the data
221 to a multivariate linear model shows that adding tomatoes increases this value by 1.15 mS/cm, and it is
222 statistically significant. Changing the amount of salt does not have a statistically significant effect.

223 Histograms showing the effects of adding extra ingredients are shown in Figure 9. The dish without
224 any additional ingredients does not change significantly when mixed. Mixing starts to have much more
225 effects if a tomato is added, squeezing the histogram at later mixing stages. Finally, adding salt moves the
226 histogram to the higher values, not changing its shape considerably.

4.3 Classification of the Dishes

228 The quality of classification is measured using the F1 score, as it punishes both false negative and false
229 positive errors when evaluating a classifier. We assume that both of these types of errors are equally
230 undesirable, as we believe that both precision and recall are important in the future implementation of a
231 robotic chef. Therefore, the F1 score is chosen as a single measure balancing the accuracy and recall in a
232 single number. Results of a one-vs-all classification for each of scrambled eggs variations are shown in
233 Figure 10. Each of the four configurations of tasting is shown as a separate bar. We can see that variations
234 are easier to classify than others, but we also see that overall classification quality is rising with the
235 introduction of extra information. Clearer trends are extracted by looking at the average F1 scores, which

236 are shown in Figure 11. We clearly see the first method(homogenized sample tasting) comes with the lowest
237 result while the last method(tasting both before and after chewing) scores the highest. Other methods come
238 with medium scores. Moreover, we investigate the results further. Figure 12 shows the accuracy, precision
239 and recall of each of discussed classification methods. Firstly, we see that accuracy varies between 75%
240 and 95% and follows a trend similar to the previously shown F1 score. Recall, on the other hand, is always
241 very high, showing that the classifier almost always recognizes the dish of the tested class. Furthermore,
242 precision closely follows the same trend as the F1 score, and due to consistently high recall. Therefore, we
243 can conclude that the performance improvements come from improving the precision and reducing the
244 number of false-positive classifications. We speculate it is due to our tasting method effectively adding
245 extra features and placing the dishes in a space of higher dimensionality, making it easier for the SVM to
246 classify.

5 DISCUSSION AND CONCLUSION

247 5.1 Tasting Configurations' Performance

248 While some of the results seem intuitive, like for example the homogenized sample performing the worst,
249 there are lots of effects that were dish specific or pose an interesting question for future research. Starting
250 from the homogenized sample - it performed the worst - probably because, in some cases, it faced an
251 impossible task. It is because mixing different amounts of salt and tomatoes could bring the same average
252 salinity. Therefore, due to specific sensor construction, this tasting mode results in the same readings for
253 different ingredients mixtures. This applies to almost all of the current implementations of an electronic
254 tongue, which are hopeless to distinguish between two dishes of the same chemical composition. This is a
255 serious limitation especially if implemented tongue measures a limited number of substances.

256 Tasting a chewed dish performed surprisingly well given a very small difference in tasting procedure
257 between it and the homogenized dish tasting. We believe it deserves some investigation. We notice that the
258 dish variations without tomato have a variance of around 1mS, while the dishes containing tomato tend to
259 have their variance to fall to almost 0. We believe this is the effect that allowed differentiation between
260 dishes of very similar average salinity. We attribute it to tomato juice released while chewing, moisturizing
261 the dish during mixing and preventing the formation of air gaps in the dish. We confirm this theory by
262 experimenting once again on the dish containing a middle salt level and no tomato. This time we taste it at
263 4 different points. Two of them are our standard before and after mixing tastings. We add tasting in the
264 middle of mixing(same as for taste maps generation). Also at the end of the experiment, we add around 50
265 ml of tap water to the sample and mix it further. We use Dish 4 for this purpose, because it is one of three
266 dishes for which this experiment is valid (dishes with no tomato), and it is the dish with a medium amount
267 of salt. Therefore, we think it is the most representative dish for this kind of experiment. We plot the mean
268 and variance of this experiment in Figure 13. The addition of the water enabled the fall of the variance to
269 virtually zero, as in all dish variations that included tomato. It shows that the taste perceived by the robot
270 can be affected by dry samples, as it doesn't moisturize the sample as it is naturally done by saliva.

271 Tasting a not chewed sample seems to underperform in comparison with the previous sample, even if
272 according to taste maps it seems to contain more information. We believe it is due to the very simple
273 algorithm we use for classification. All spatial information is compressed to a single number by computing
274 variance. Perhaps, taste maps could be processed in the future similarly to pictures - using computer vision.
275 Convolutional neural networks may also find use in the future, but only if making large data sets becomes
276 feasible.

277 Tasting at both stages of mastication performed the best, which is not surprising. This is because tasting
278 at different stages of mastication provides different information, and this configuration has access to all
279 information available to all other configurations. Therefore, it can increase the classification quality by
280 spreading the data into more dimensions, making it easier for SVM to find a boundary between them.

281 5.2 Limitations

282 While a human is continuously tasting while chewing, acquiring the information at a large number of
283 chewing stages is hard to recreate with the proposed setup. This is due to the lack of controllability of the
284 mixing process that makes it impossible to apply exactly the same mixing to each of the tasted dishes. We
285 work around this limitation by limiting the number of tasting to 2. The sensing is therefore done on not
286 chewed dishes and then on a dish fully chewed. Fully chewed dishes are processed significantly longer after
287 the dish looks homogeneous. Therefore, we apply the maximum possible mixing, that is easy to replicate.
288 Future work should explore the possibility of sampling at more stages. Moreover, the strong temperature
289 dependence requires cooling down the dish to room temperature before sensing. Even though it effectively
290 keeps the temperature stable, it stops the robot from tasting during cooking. Implementation of feedback
291 during cooking would be a huge step towards matching human cooking skills with a robot.

292 It is reasonable to expect that the proposed approach with mastication works best for solid-state non-
293 homogeneous dishes, especially if they contain a significant amount of water. This group contains all stews,
294 soups, scrambled eggs with additives, salads or baked beans. Moreover, it is the only known approach that
295 may taste a full course, made of main and sides, where the spatial distribution of the ingredients matter. On
296 the other hand, some dishes like liquids and yoghurts may benefit from the proposed approach less, due to
297 little effect of chewing on these foods.

298 5.3 Conclusion and Future work

299 In the paper, we simulated chewing with a robotic setup and used it to extract additional information by
300 taking spatially and temporally separated samples. We introduced taste maps as a visualization tool, that
301 proved that additional, non-trivial information is present at each stage of chewing. We show that imitation
302 of natural mastication results in higher classification performance than tasting homogenized samples. We
303 also investigate some phenomena contributing to these changes like the role of moisturizing the sample.

304 Future work should include an investigation of saliva as part of the robotic tasting, perhaps including
305 chemical reagents to recreate lipase and amylase present in human saliva. Moreover, we will investigate
306 the usefulness of the proposed approach for other dishes in the future. Finally, we want to investigate
307 the fundamental question of how we approach recreating the taste, how we process it and what form the
308 taste output fundamentally is. We should also consider if classification is a good approach to tasting or
309 should we long for measuring exact chemical composition as an analogue value. Considering the lowest
310 level - a single taste receptor on the tongue - it is recording an analogue signal, but the signal finds its
311 way to our consciousness in a completely different form. Therefore, on the higher abstraction level - the
312 psychophysical approach - classification tasks are frequently used working with human participants (e.g.
313 asking which of the two samples is saltier). Furthermore, looking at the basic evolutionary role of taste -
314 bringing information to enable a decision if to eat something - the taste is used for a classification task.
315 Finally, if we think about the enjoyment we gain from eating we see it as an analogue signal, yet again it is
316 not a solid number like a chemical composition analysis. Therefore, currently, we are using classification
317 as a convenient benchmark and as a benchmark that can be used in the future to compare robotic taste to
318 human taste psychophysical studies, while we believe this concept should be extended in the future.

CONFLICT OF INTEREST STATEMENT

319 This study received funding from BEKO plc. The funder had the following involvement with the study:
320 sponsoring the kitchen appliances used and sponsoring the first author's PhD. All authors declare no other
321 competing interests.

AUTHOR CONTRIBUTIONS

322 FI conceived the idea of including mastication in a robotic tasting. GS did the literature survey and
323 developed software. Experiments were also done by GS. AA brought the idea of classification as a
324 benchmark task, while implementation was done by GS. AA and FI both acted in a supervisory role and
325 contributed to writing the paper. All of the authors read and approved the final manuscript.

FUNDING

326 We are grateful for the support from Beko plc and Engineering and Physical Sciences Research Council
327 (EPSRC) Agriforwards CDT Project [EP/S023917/1] who made this work possible.

DATA AVAILABILITY STATEMENT

328 The dataset gathered for this study can be found in a github repository at [https://github.com/Grzegorr/Paper-](https://github.com/Grzegorr/Paper-Taste-Mastication/tree/main/PythonCode/Data)
329 [Taste-Mastication/tree/main/PythonCode/Data](https://github.com/Grzegorr/Paper-Taste-Mastication/tree/main/PythonCode/Data).

REFERENCES

- 330 ASTREE (2022). Astree electronic tongue - taste analysis. URL: [https://www.alpha-mos.com/astree-](https://www.alpha-mos.com/astree-electronic-tongue-taste-analysis)
331 [electronic-tongue-taste-analysis](https://www.alpha-mos.com/astree-electronic-tongue-taste-analysis) Accessed: 2022-1-30
- 332 Beetz, M., Klank, U., Kresse, I., Maldonado, A., Mösenlechner, L., Pangercic, D., et al. (2011). Robotic
333 roommates making pancakes. In *2011 11th IEEE-RAS International Conference on Humanoid Robots*.
334 529–536
- 335 Benjankar, R. and Kafle, R. (2021). Salt concentration measurement using re-usable electric conductivity-
336 based sensors. *Water, Air, & Soil Pollution* 232, 1–16
- 337 Bolano, G., Becker, P., Kaiser, J., Roennau, A., and Dillmann, R. (2019). Advanced usability through
338 constrained multi modal interactive strategies: The cookiebot. In *2019 19th International Conference on*
339 *Advanced Robotics (ICAR)*. 213–219
- 340 Danno, D., Hauser, S., and Iida, F. (2021). Robotic cooking through pose extraction from human natural
341 cooking using openpose. *16th International Conference on Intelligent Autonomous System*
- 342 Di Rosa, A. R., Leone, F., and Chiofalo, V. (2020). 7 - electronic noses and tongues. In *Chemical Analysis*
343 *of Food (Second Edition)*, ed. Y. Pico (Academic Press). Second edition edn., 353–389
- 344 Dias, L. G., Fernandes, A., Veloso, A. C., Machado, A. A., Pereira, J. A., and Peres, A. M. (2014). Single-
345 cultivar extra virgin olive oil classification using a potentiometric electronic tongue. *Food Chemistry*
346 160, 321–329
- 347 Insent (2022). "ts-5000z" intelligent sensor technology. URL:
348 http://www.insent.co.jp/en/products/ts5000z_index.html Accessed: 2022-1-20
- 349 Junge, K., Hughes, J., Thuruthel, T. G., and Iida, F. (2020). Improving robotic cooking using batch
350 bayesian optimization. *IEEE Robotics and Automation Letters* 5, 760–765

- 351 Lipkowitz, J., Ross, C., Diako, C., and Smith, D. (2018). Discriminating aging and protein-to-fat ratio in
352 cheddar cheese using sensory analysis and a potentiometric electronic tongue. *Journal of Dairy Science*
353 101
- 354 Liu, D., Li, S., Wang, N., Deng, Y., Sha, L., Gai, S., et al. (2017). Evolution of taste compounds of
355 dezhou-braised chicken during cooking evaluated by chemical analysis and an electronic tongue system.
356 *Journal of food science* 82, 1076–1082
- 357 Mauch, F., Roennau, A., Heppner, G., Buettner, T., and Dillmann, R. (2017). Service robots in the field:
358 The bratwurst bot. In *2017 18th International Conference on Advanced Robotics (ICAR)*. 13–19
- 359 Moley Robotics (2022). Moley robotics' robotic kitchen. URL: <https://moley.com/?target=kitchen>
360 Accessed: 2022-1-22
- 361 Oroian, M., Paduret, S., and Ropciuc, S. (2018). Honey adulteration detection: Voltammetric e-tongue
362 versus official methods for physicochemical parameter determination. *Journal of the Science of Food*
363 *and Agriculture* 98
- 364 Ouyang, Q., Zhao, J., and Chen, Q. (2013). Classification of rice wine according to different marked ages
365 using a portable multi-electrode electronic tongue coupled with multivariate analysis. *Food Research*
366 *International* 51, 633–640
- 367 Qiu, S., Wang, J., Tang, C., and Du, D. (2015). Comparison of elm, rf, and svm on e-nose and e-tongue to
368 trace the quality status of mandarin (citrus unshiu marc.). *Journal of Food Engineering* 166, 193–203
- 369 Rodriguez-Méndez, M., Medina-Plaza, C., García-Hernández, C., de Saja, J., Fernández-Escudero, J.,
370 Barajas-Tola, E., et al. (2014). Analysis of grapes and wines using a voltammetric bioelectronic tongue:
371 Correlation with the phenolic and sugar content. In *SENSORS, 2014 IEEE*. 2139–2142
- 372 Sadat, A., Mustajab, P., and Khan, I. A. (2006). Determining the adulteration of natural milk with synthetic
373 milk using ac conductance measurement. *Journal of Food Engineering* 77, 472–477
- 374 Sochacki, G., Hughes, J., Hauser, S., and Iida, F. (2021). Closed-loop robotic cooking of scrambled eggs
375 with a salinity-based 'taste' sensor. In *2021 IEEE/RSJ International Conference on Intelligent Robots*
376 *and Systems (IROS)*. 594–600
- 377 Spyce Ltd (2021). Spyce relaunched with new robotic kitchen. URL: <https://thespoon.tech/spyce-kitchen-relaunched-with-all-new-robot-kitchen-dynamic-menu-and-delivery/> Accessed: 2021-11-10
- 379 Tian, X., Wang, J., Ma, Z., Li, M., and Wei, Z. (2019). Combination of an e-nose and an e-tongue for
380 adulteration detection of minced mutton mixed with pork. *Journal of Food Quality* 2019
- 381 Valente, N. I., Rudnitskaya, A., Oliveira, J. A., Gaspar, E. M., and Gomes, M. (2018). Cheeses made from
382 raw and pasteurized cow's milk analysed by an electronic nose and an electronic tongue. *Sensors* 18,
383 2415
- 384 Voysey, I., George Thuruthel, T., and Iida, F. (2021). Autonomous dishwasher loading from cluttered trays
385 using pre-trained deep neural networks. *Engineering Reports* 3, e12321
- 386 Zhang, L., Wang, X., Huang, G.-B., Liu, T., and Tan, X. (2019). Taste recognition in e-tongue using local
387 discriminant preservation projection. *IEEE Transactions on Cybernetics* 49, 947–960

FIGURE CAPTIONS

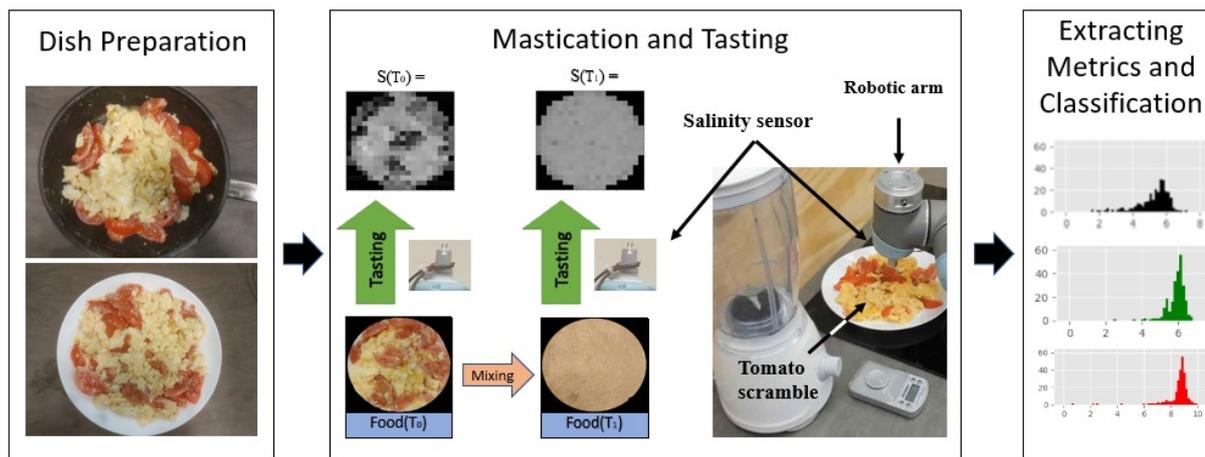


Figure 1. Experiment overview. Nine dishes is prepared for robotic tasting. Each of the dishes is tasted by the robot before and after mixing. A set of taste metrics is then extracted from each tasting and used to train a test SVM classifier.

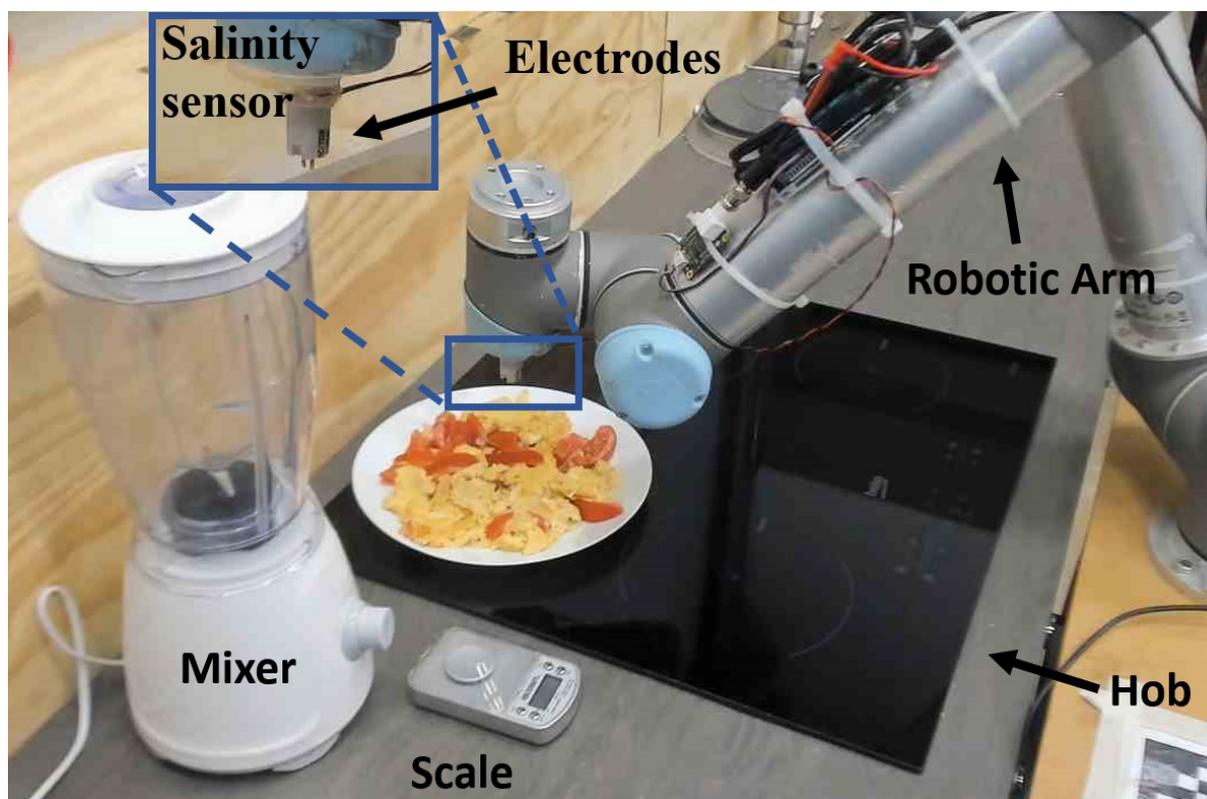


Figure 2. Experimental setup. UR5 robot is fitted with conductance sensor for saltiness tasting. Induction hob is used for cooking. Food is presented for tasting on a ceramic plate. The whole setup is controlled by a program run on a laptop.

	Mean	Standard Deviation
Egg Weight [g]	68.1	2.37
Egg Height [mm]	58.3	1.03
Egg Diameter [mm]	45.6	0.72
Tomato Weight [g]	82.1	19.57
Tomato Height [mm]	47.8	4.05
Tomato Diameter [mm]	53.4	3.46

Table 1. Table showing the distribution of size and weight of the products used.

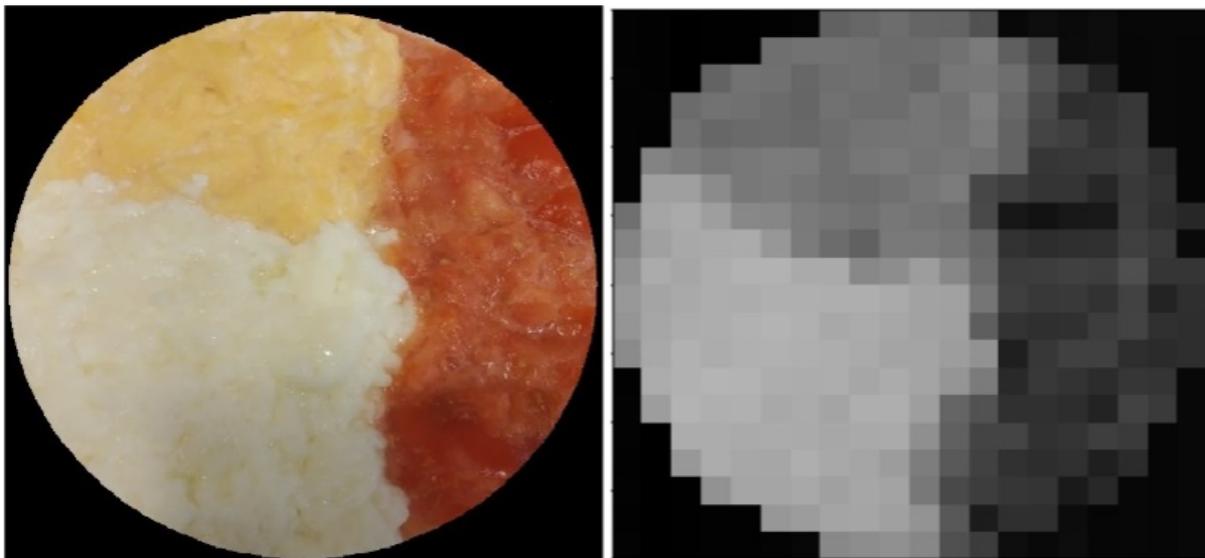


Figure 3. Trivial meal(left) and it’s taste map(right) produced with a salinity sensor. The meal is made out of unsalted scrambled eggs, scrambled egg whites, and blended tomatoes, placed separately.

		Amount of Tomato		
		No Tomato (0 tomatoes)	Medium Tomato (3 tomatoes)	High Tomato (6 tomatoes)
Amount of Salt	No Salt (0g)	Dish 1	Dish 2	Dish 3
		No Salt	No Salt	No Salt
		No Tomato	Medium Tomato	High Tomato
	Medium Salt (1.2g)	Dish 4	Dish 5	Dish 6
		Medium Salt	Medium Salt	Medium Salt
		No Tomato	Medium Tomato	High Tomato
	High Salt (2.4g)	Dish 7	Dish 8	Dish 9
		High Salt	High Salt	High Salt
		No Tomato	Medium Tomato	High Tomato

Table 2. Table showing composition of 9 dishes used in classification experiment. The listed ingredients are combined with 6 large eggs to make a tomato scramble.

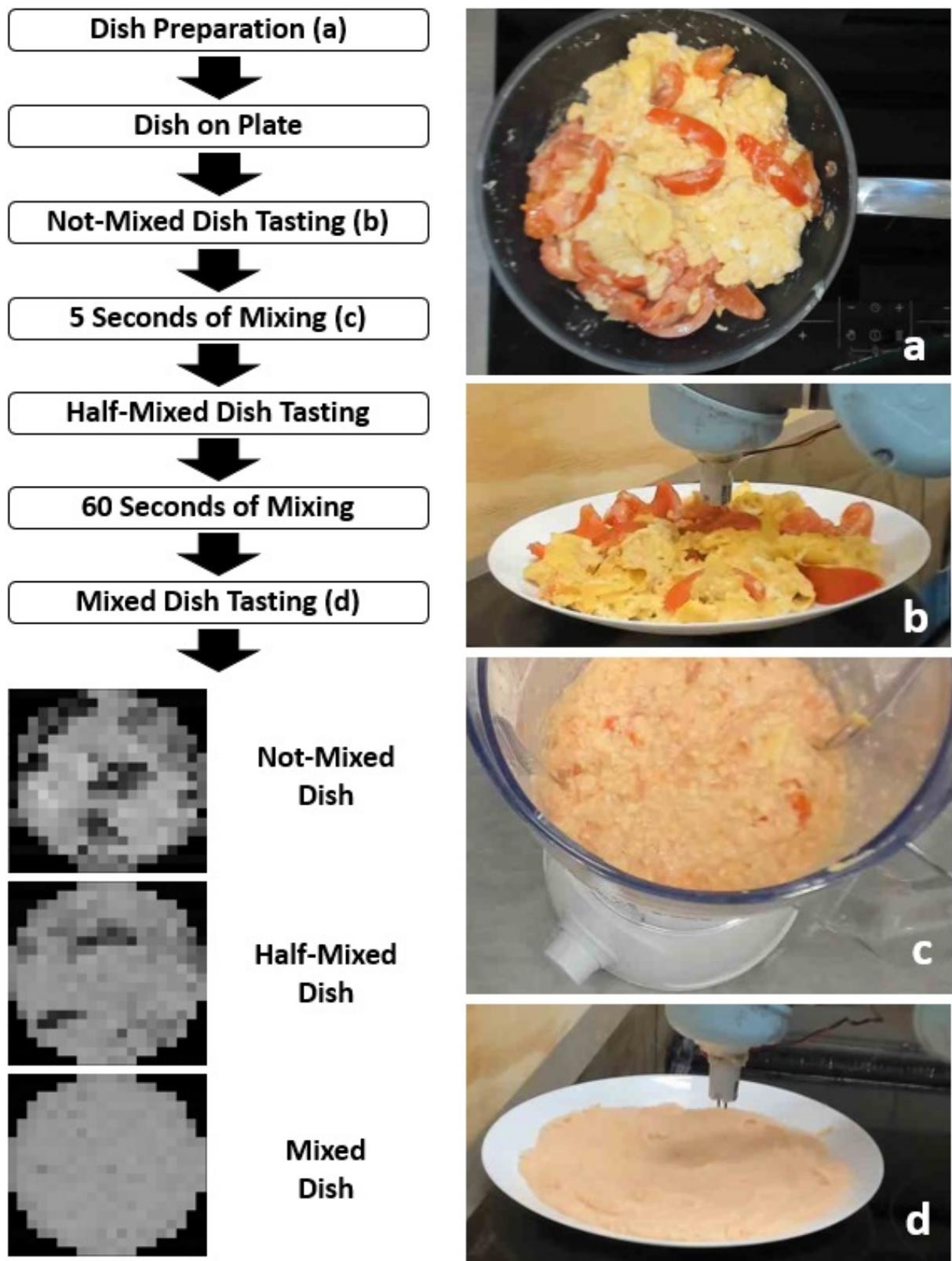


Figure 4. Experimental procedure used to taste a dish on various stages of chewing.

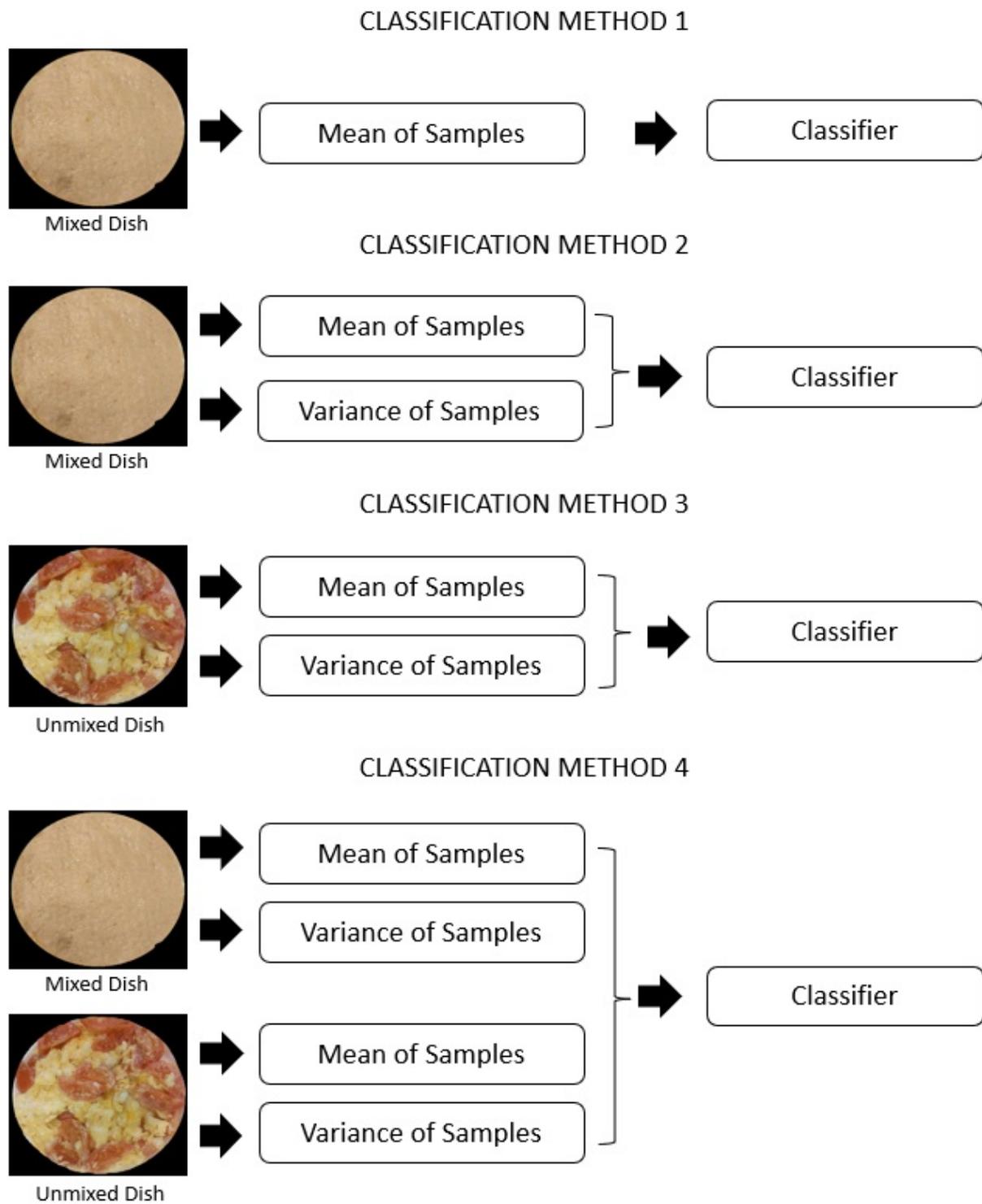


Figure 5. Schematics showing classification methods tested. Each dish was tasted twice - before and after chewing, with taste metrics extracted for at each stage.

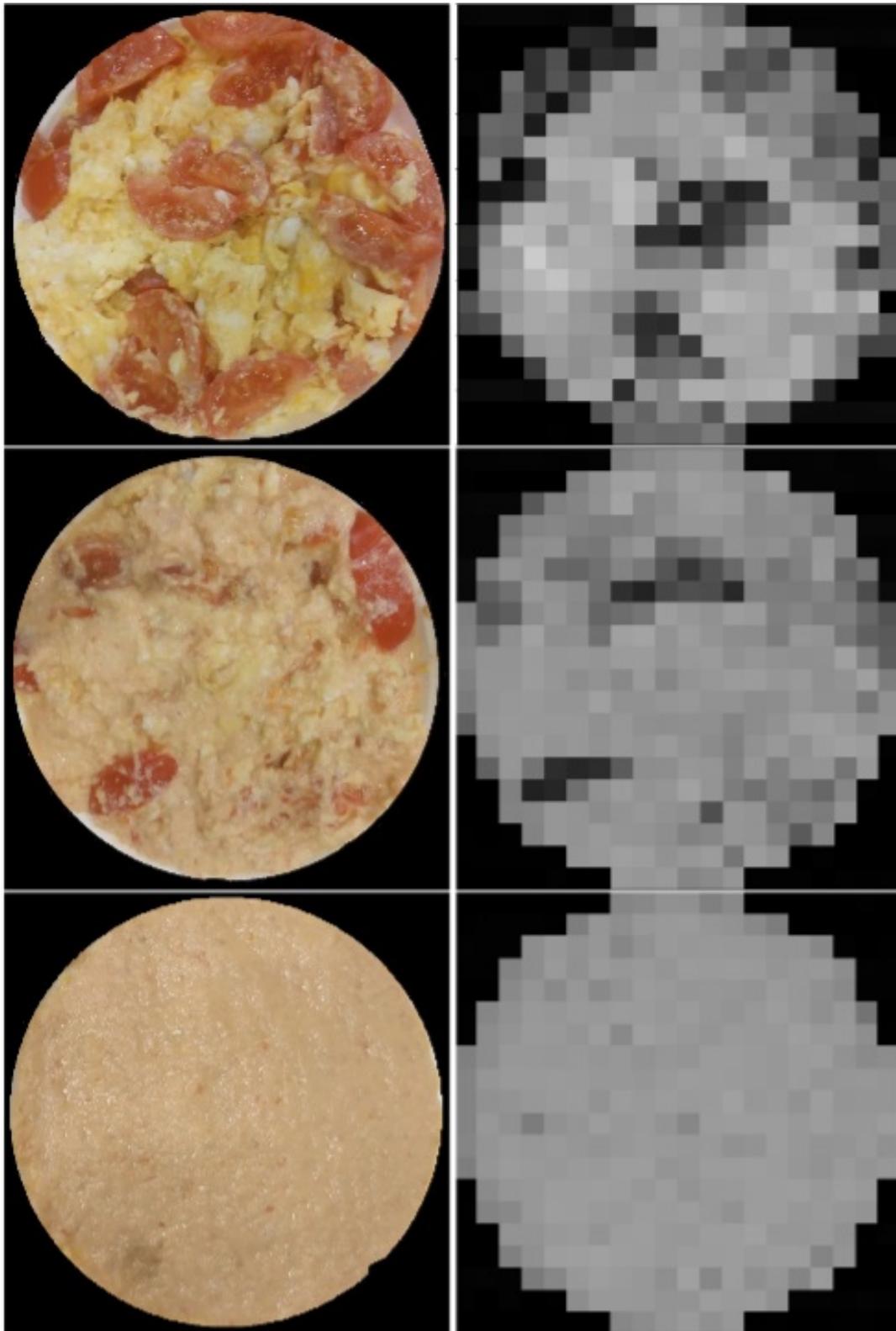


Figure 6. Figure showing the taste mapping of the same tomato scramble after mixing it to three different stages, with unmixed and "visually homogeneous" being the extreme cases.

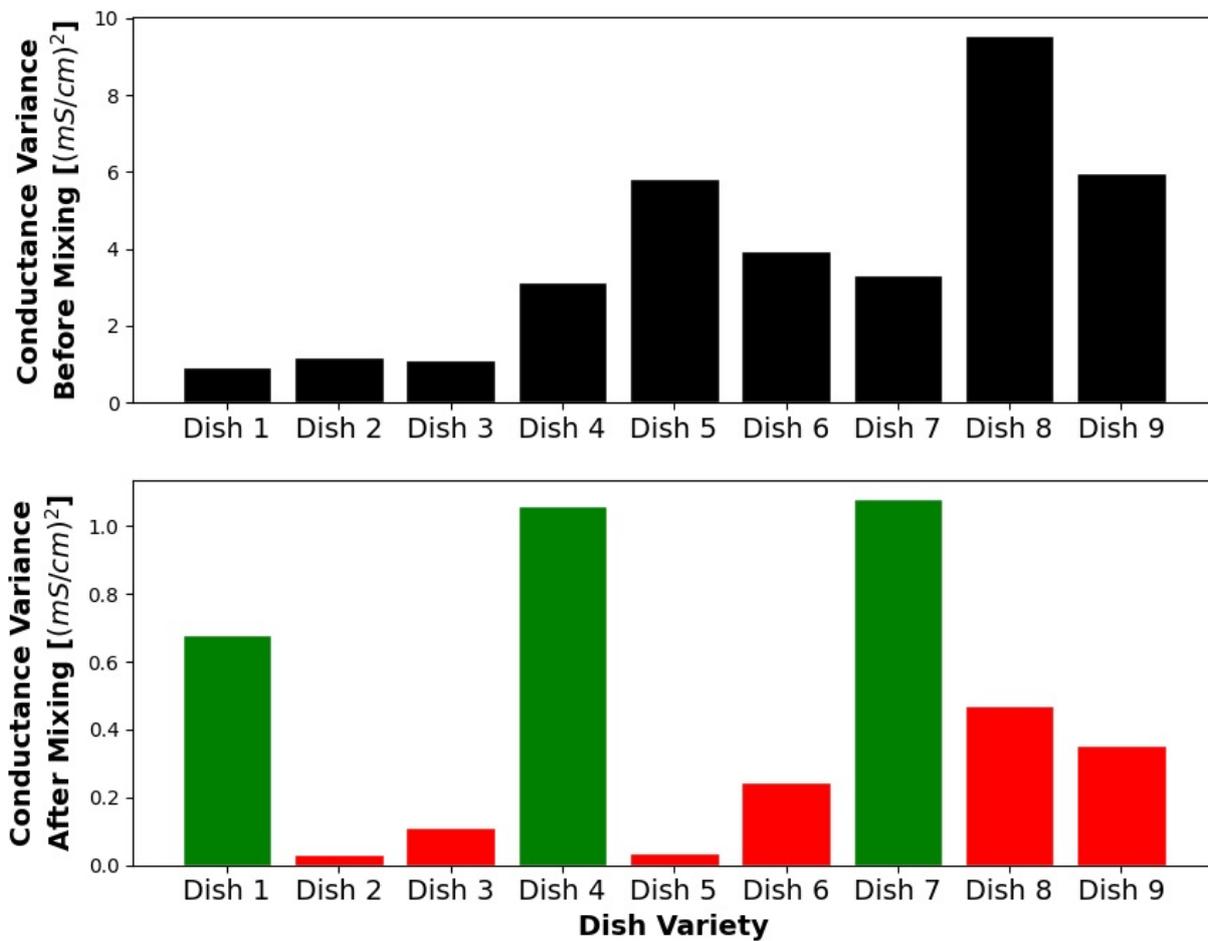


Figure 7. Figure showing the variance of salinity measurements, before and after mixing, for each dish. Dishes including tomato(red) tend to have much lower variance after mixed.

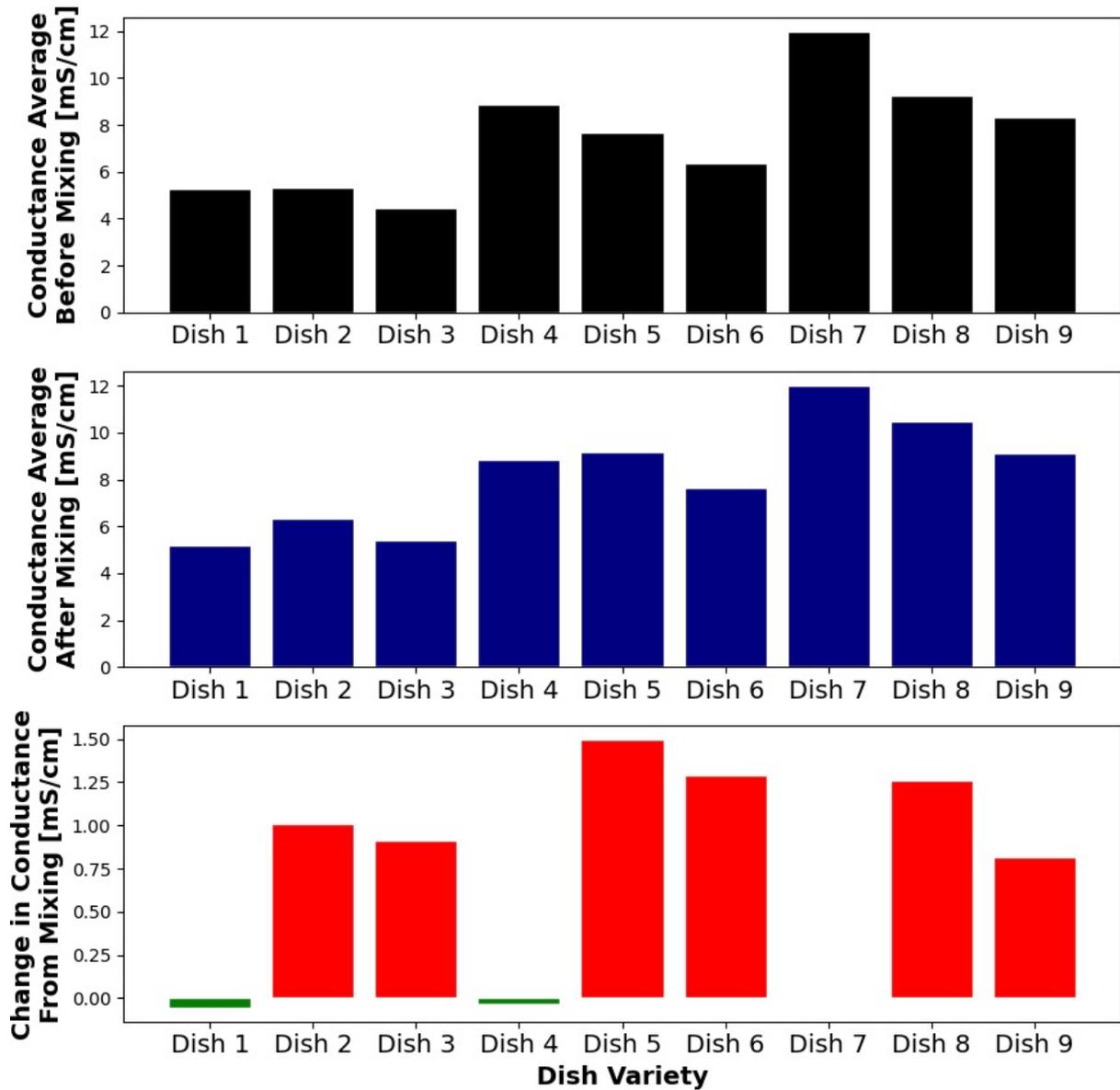


Figure 8. Figure showing the average salinity of gathered samples, before and after mixing, for each dish. Dishes including tomato(red) show an increase in the average salinity due to mechanical processing.

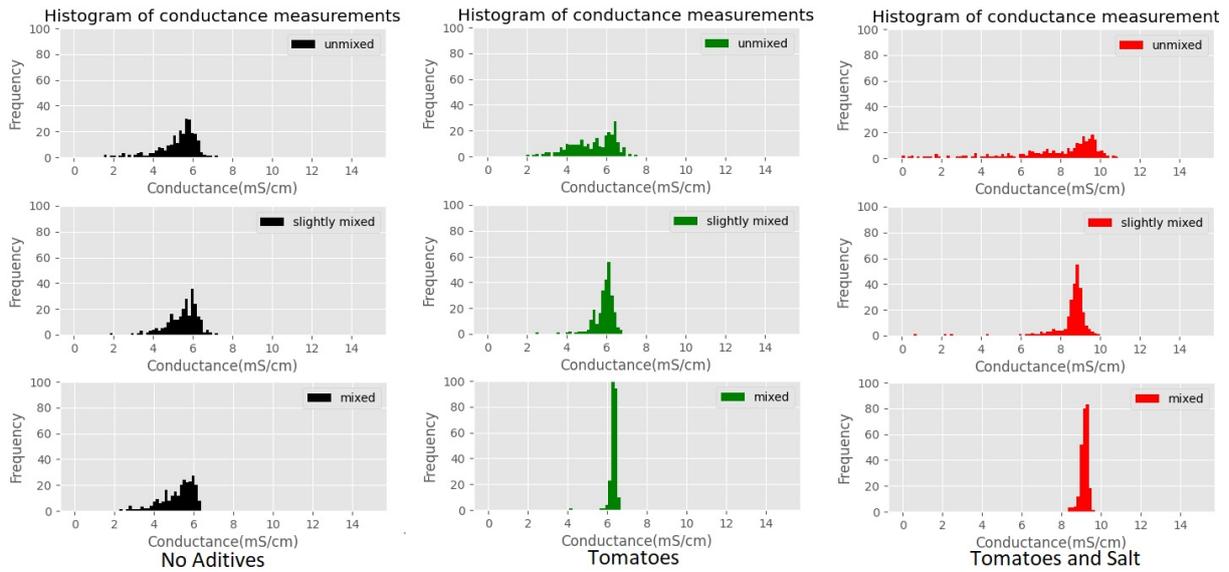


Figure 9. Histograms of conductance measurements at each of the mixing stages and with different mixtures of additives.

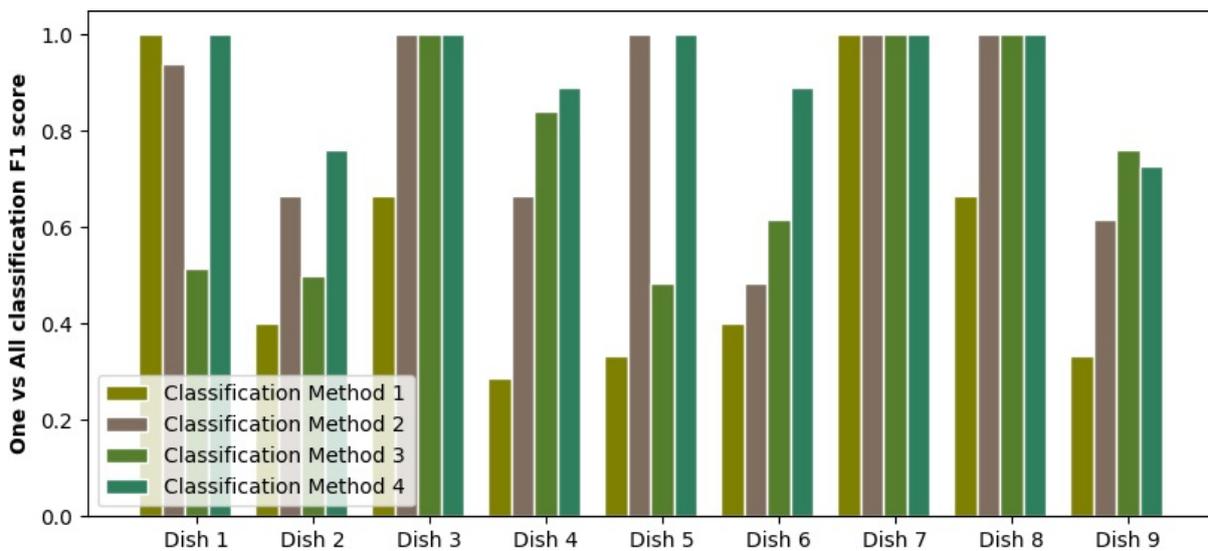


Figure 10. Figure showing a F1 score for one-vs-all classification done for each variation of tomato scramble. The classification was done based taste collected in four ways: homogenized sample, mixed sample, unmixed sample and unmixed and mixed sample together.

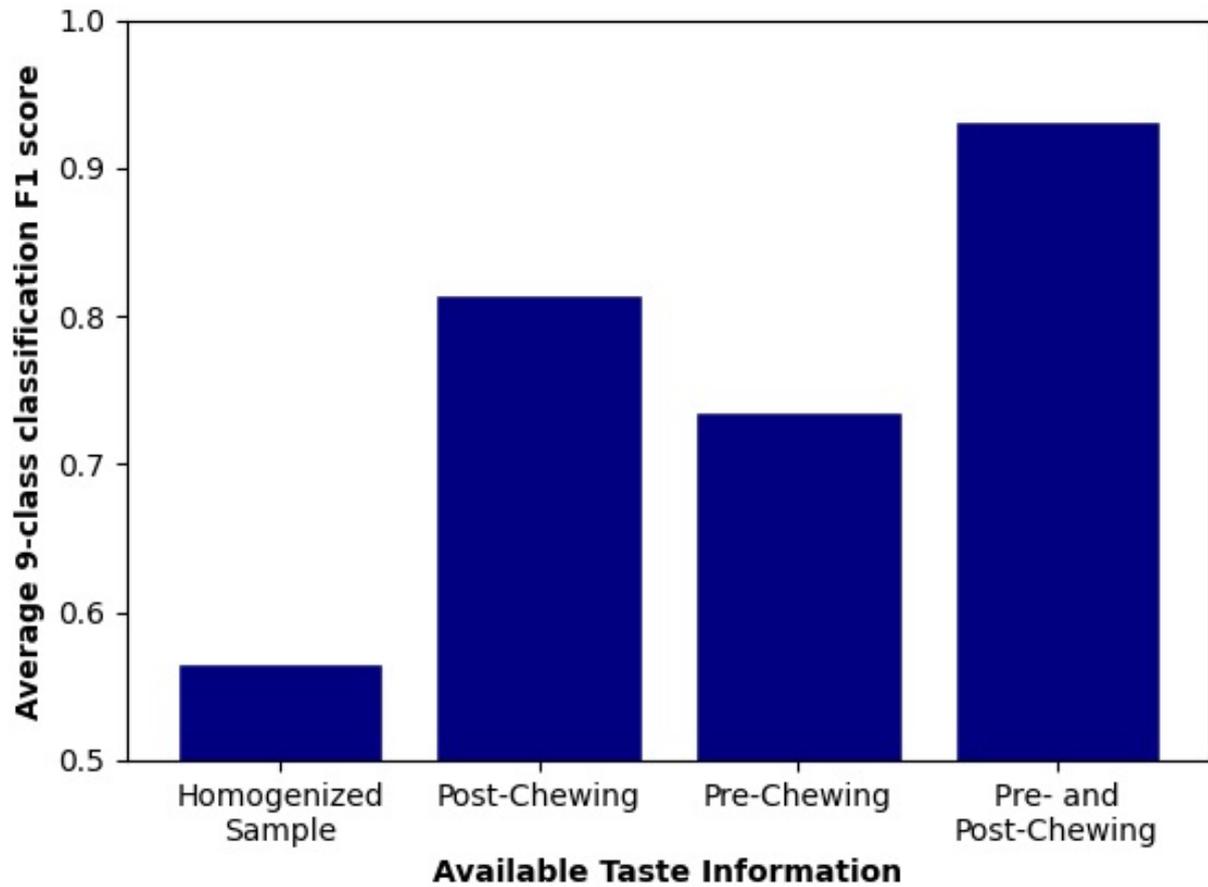


Figure 11. F1 score averaged from dish specific classifications. It shows a steady growth of F1 score while additional information is introduced.

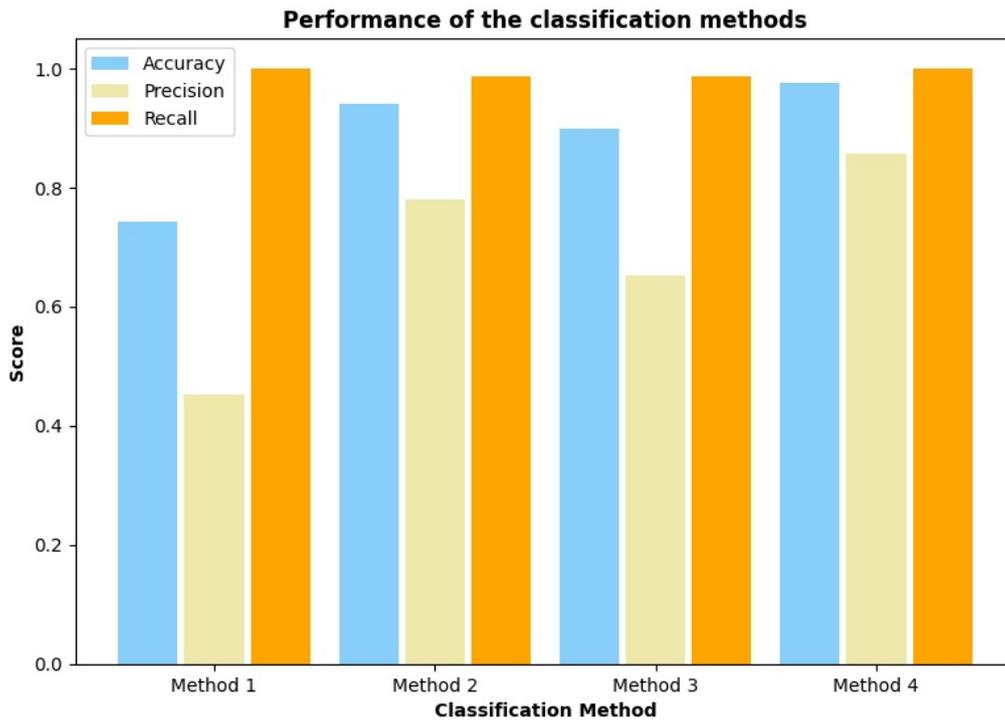


Figure 12. The figure shows accuracy, precision and recall, averaged across all dishes. Precision is the main parameter that improves with more information provided.

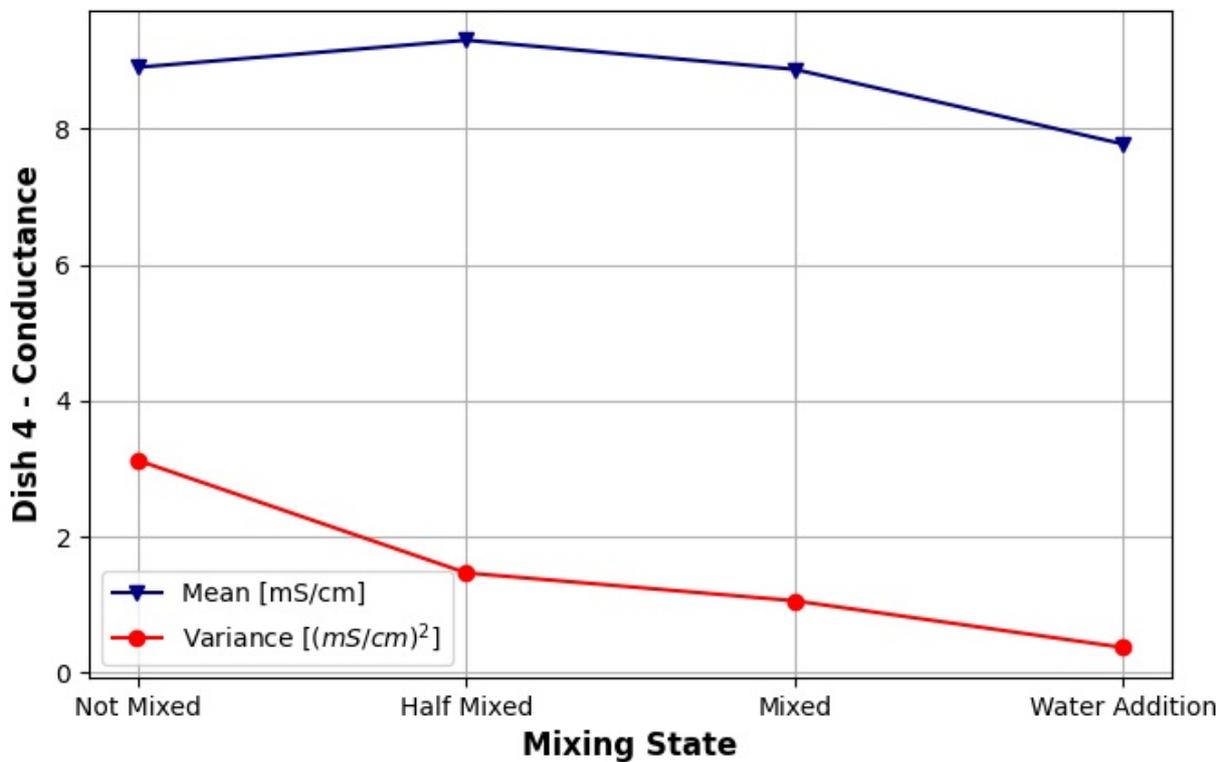


Figure 13. Effect of adding water to a dish variety with no tomato. Mean and variance of salinity measurements for three different stages of chewing and additional mixing after adding 50ml of tap water.