Halide Perovskite Light-Emitting Diode Technologies

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Halide perovskites have attracted considerable attention in next-generation solid-state lighting and displays due to their outstanding optoelectronic properties. Over the past few years, perovskite light-emitting diodes have achieved high external quantum efficiencies of > 20% with active layers showing photoluminescence quantum efficiencies close to unity. This article reviews the historical breakthroughs and recent advancements in perovskite LEDs with nearinfrared, red, green, and blue emission colors. Critical challenges, including device stability and material toxicity, are discussed. Finally, an outlook on white emission and lasing applications based on perovskite materials is presented.

1. Introduction

Since the first production in 1962, light-emitting diodes (LEDs) have only increased their importance in our everyday life, with prospects to replace every lamp and display given their more efficient use of energy, longer operational lifetimes and versatility, among other reasons, in comparison to traditional light sources.^[1] Recently, the re-emergence of metal halide perovskites with a general formula of ABX_3 (where A is a monovalent organic cation such as methylammonium (MA), formamidinium (FA) or an inorganic cation $Cs⁺$, B is a metallic

cation such as Pb^{2+} or Sn^{2+} , and X is a halide anion including I, Br or Cl as given rise to a new family of LEDs.^[2] Their excellent electro-optical properties,^[3,4] ease of processing, and versatility are particularly promising in optoelectronic applications. [5-7] Compared to traditional inorganic semiconductors such as gallium arsenide (GaAs) and indium gallium nitride (InGaN), metal halide perovskites in general have more easily tunable bandgaps^[8] and linewidths^[9], and low-temperature solution-processability, which can offer high color quality, cost-effectiveness and flexibility for wearable technology, among other advantages.^[7] Perovskite emitters can also be quantum-confined like quantum dots while still allowing adaption of multiple dimensions (such as quasi-2D perovskites) to obtain high emission yields while preserving charge injection,^[10] as in organic LEDs (OLEDs). Negligible Stokes shifts^[11] compared with typical OLEDs together with high photoluminescence quantum efficiencies (PLQEs) will potentially allow perovskite LEDs (PeLEDs) to surpass the existing power efficacies and other specifications.^[12,13] For these reasons, halide perovskites can surmount the limitations of both traditional LEDs (suboptimal color quality) and emerging LEDs based on quantum dots (slow response time) and organic emitters (low maximum brightness) by producing bright, cost-effective, and high-color-purity LEDs.^[14] Moreover, their thin-film character creates new opportunities to combine PeLEDs with nanostructured optical elements to achieve fine control over color and directionality of emission.[15-17]

PeLEDs were first demonstrated in the early 1990s based on layered two-dimensional perovskite with large organic cations.[18-21] However, those devices were only operational at very low temperatures (< 200 K) because near room temperature the electroluminescence (EL) efficiency dropped significantly due to exciton quenching. The first PeLEDs incorporating three-dimensional perovskite were reported in 2014, which operated at room temperature.[2] Since then, the development of PeLEDs has been highly influenced by well-established thinfilm LED technologies based on organic and quantum dot emitters. The standard PeLED architectures and fabrication protocols are a legacy of their evolution from OLEDs, and many of the injection layers including 2,2',2''-(1,3,5-Benzinetriyl)-tris(1-phenyl-1-H-benzimidazole) (TPBi) and poly(9,9-dioctylfluorene-alt-N-(4-sec-butylphenyl)-diphenylamine) (TFB) employed in the field were developed for OLEDs.^[22,23] The deposition of high optical quality films by solution process and thermal evaporation and synthetic methods such as contact doping and control over spatial confinement have also been influenced by previous works in thin-film LED technologies.^[24,25] These collective insights have allowed the PeLED technology to evolve rapidly. Near-infrared and red PeLEDs were developed,^[26] followed by efficient green PeLED as promising candidates to overcome the green gap in LED.^[27] To date, the performance of blue-emitting PeLEDs is still lagging behind their red, green, and nearinfrared analogues and is a key focus for the community, but important recent advances are encouraging. Together with new concepts developed for efficient blue emission and further performance enhancements in the green and red, extensive efforts are focusing on resolving the instability of this technology *in operando*, which is caused by a series of processes, especially ion migration occurring in metal-halide perovskites under different stimuli and associated chemical reactions in the perovskite layers and at interfaces. [28,29] These undesirable effects are hindering the development of long-lifetime PeLEDs covering the entire visible spectrum, including yellow and orange, thus preventing their ultimate leap toward commercialization for both display and solid-state lighting technologies.

Figure 1 shows a schematic representation of a typical PeLED device.^[30] These devices are typically comprised of a glass substrate covered with a transparent conductive electrode such as fluorine-doped tin oxide or indium-doped tin oxide (ITO). A perovskite emissive film is sandwiched between a hole-injecting layer (HIL) and an electron-injecting layer (EIL), where HIL and EIL also act as blocking barriers for electrons and holes, respectively. To close the device electrically, a thermally evaporated metallic film is typically used as the back contact. An external bias is applied to bring electrons and holes into the device under operation. The device architecture is designed in a way that electrons and holes (ideally) recombine radiatively in the perovskite emissive layer, giving rise to electroluminescence (EL). While optimization of the perovskite emissive layer plays an important role in reaching high efficiency, proper band alignment, interfacial engineering, and outcoupling designs are crucial to further push the efficiency limit of PeLEDs.

Figure 1. Schematic of an archetypical p-i-n perovskite light-emitting diode. Note that the electron-injection and hole-injection layers can be interchanged to form an n-i-p architecture. Reproduced with permission.[30] Copyright 2019, Springer Nature Ltd.

In this review, we discuss the recent progress and development of PeLEDs covering different spectral ranges. We summarize key reports in the field leading to highly efficient PeLEDs through a series of strategies that have defined the standards in the community. We then discuss the challenges and outlook of PeLED technologies and present potential pathways towards white emission and lasing. We note that this review primarily focuses on electroluminescent LED technologies and does not extensively cover alternative light-emitting approaches including color-converting phosphors in which a highly emissive neat halide perovskite thin-film is excited by an inorganic blue-emitting LED to generate high quality green and red for displays, a very promising near-term commercial technology. [31]

2. Progress on halide-perovskite-based LEDs

Understanding of the working principles of PeLEDs has been possible thanks to ongoing continuous feedback between the development of new synthesis routes of metal-halide perovskites, in-depth characterization of the materials, and device fabrication. This iterative process has, to date, led to emitting devices that are becoming enticing for industry implementation into real-world applications such as displays. We note the importance of following unified characterization protocols to ensure the report of consistent LED metrics, allowing the identification of real breakthroughs in the field and accurate assessment of the technology readiness levels. [30] **Table 1** shows the most relevant examples of PeLEDs reported in the literature to date.

Table 1. Relevant reports of Pb-based PeLEDs according to their emission peak, alongside PLQE values of perovskite emitters measured in either solid film, blend film (mixed with organics/polymers), or solution. *Pev* in the device architecture refers to the perovskite emissive layer.

2.1. Early PeLEDs

The first bright near-infrared PeLEDs were fabricated from solution-processed hybrid organicinorganic halide perovskites by Tan *et al.* in 2014, as well as red and green PeLEDs with lower efficiencies.^[2] In their work, a perovskite emitter was sandwiched between TiO₂ and poly(9,9di-n-octylfluorenyl-2,7-diyl) (F8), with ITO and MoO3/Ag as the cathode and anode of the devices, respectively. A thin 15-nm 3D MAPbI_{3-x}Cl_x perovskite layer was made by spincoating perovskite precursors in dimethylformamide (DMF) onto the TiO₂ EIL followed by annealing – a method adapted from the processing of high-performance perovskite solar cells.[32] The thin perovskite layer acted as a quantum well to confine electrons and holes, improving radiative recombination over thicker-film analogs. Their infrared PeLED exhibited a maximum EQE of 0.76% and radiance of 13.2 W sr⁻¹ m⁻² with EL peaking at 754 nm. It is worth mentioning that PeLEDs sharing typical solar cell configuration with solution-processed TiO2 EIL and Spiro-OMeTAD HIL (now injecting carriers instead of extracting them) were also demonstrated in the early stage, achieving a 0.48% EQE with an EL peak at 773 nm and a turn-on voltage as low as the perovskite bandgap $(\sim1.45 \text{ V})$.^[33]

Fabrication of high-quality perovskite films is crucial for suppressing non-radiative recombination and improving the quantum efficiency of PeLEDs. Cho *et al.* reported that excess metallic Pb was present in perovskite films even with correct nominal stoichiometry in the precursor solutions because of the unintended loss of halide atoms or incomplete chemical reactions, resulting in increased non-radiative recombination in the perovskite.^[34] MAPbBr₃ perovskite films fabricated with excess MABr (MABr:PbBr₂ = 1.05:1) exhibited an enhanced external PLQE from 3% to 36%. Also, chloroform as an antisolvent was used to wash away the precursor solvents (DMF and DMSO), facilitating rapid crystallization of perovskite crystals and resulting in a uniform perovskite layer with small grain size. TPBi was introduced as an additive in the antisolvent to further reduce perovskite grain size. The reduction in perovskite grain size led to a \sim 2.8 times enhancement in PL intensity and an increase in the carrier lifetime of the perovskite films. With both the stoichiometry modification and optimized nanograin engineering, they obtained green PeLEDs with an EQE of 8.53% and current efficiency of 42.9 cd A^{-1} . Meanwhile, excess CsBr was used in the first inorganic CsPbBr3 LEDs to reduce non-radiative recombination losses compared to control devices without excess CsBr (PL and EL in **Figure 2a,b**). [35] The 3D perovskite film was prepared by spin-coating CsBr and PbBr₂ in DMSO solvent and annealed at a relatively low temperature (70 °C). An EQE of 0.008% was achieved in the green PeLEDs based on this thin film, and the authors suggested there was still ample room for performance improvement of inorganic PeLEDs.

Various interfacial engineering approaches have been explored to improve the quality of perovskite films and reduce the injection barrier. Wang *et al.* introduced a multifunctional polyethyleneimine (PEI) interlayer between the ZnO EIL and the perovskite emissive layer.[26] The hydrophilic nature of the PEI interlayer substantially improved the surface wetting property of the resulting EIL, and thus enhanced the crystallinity and surface coverage of the perovskite film. Furthermore, the PEI layer lowered the work function of ZnO from 3.7 to 3.2 eV and facilitated electron injection into the perovskite layer, leading to a low turn-on voltage of 1.3 V. They also used TFB as a hole injection layer and electron blocking layer due to its high hole mobility and high ionization potential. The combination of hole-blocking ZnO and electron-blocking TFB layers allowed efficient charge carrier confinement within perovskite layers. Their champion near-infrared PeLED device reached 3.5% EQE with a high radiance of 28 W sr⁻¹ m⁻². Zhang and co-workers demonstrated a similar approach to improve the perovskite film morphology.[³⁶] They introduced a thin hydrophilic insulating polymer polyvinyl pyrrolidine (PVP) between the ZnO EIL and perovskite layer for better wetting of the perovskite precursors (Figure 2c,d). In addition, the researchers incorporated a small fraction of MA cation in the perovskite structure and developed green PeLED with the mixedcation $Cs_{0.87}MA_{0.13}PbBr_3$ composition. The inorganic-based perovskite film exhibited a high PLQE of 55% (Figure 2e). As a result, their devices achieved an EQE of 10.4% and high luminance of 91000 cd m⁻².

Figure 2. a) PL spectra of equimolar and CsBr rich CsPbBr₃ films. b) EL spectra of LEDs based on CsBr rich CsPbBr₃ at different driving voltages. Insert: the photograph shows a working PeLED. Reproduced with permission.^[35] Copyright 2015, American Chemical Society. c) Band alignment and d) Cross-sectional SEM image of PeLEDs based on a $CS_{0.87}MA_{0.13}PbBr_3$ film, scale bar is 500 nm. e) PLQE of $Cs_{0.87}MA_{0.13}PbBr_3$ film as a function of excitation power density. Insert: PL image of perovskite films on ZnO/PVP under ultraviolet lamp excitation. Reproduced with permission.^[36] Copyright 2017, Springer Nature Ltd.

2.2. Perovskite goes small

Halide perovskite nanocrystals exhibit higher PLQE and narrower emission bandwidths than their bulk 3D perovskite counterparts, making them ideal for light-emitting applications.[37] Colloidal hybrid $MAPbX₃$ nanocrystals (NCs) for green LEDs were first reported through reprecipitation or hot injection methods, $[38,39]$ but the purification of these NCs (separation of targeted product from the prepared solution) remained a challenge. To improve this, a nonaqueous emulsion synthesis was developed by Huang *et al*.,^[40] where an emulsion system was created using two immiscible solvents (DMF and *n*-hexane), and a demulsifier was

subsequently added into the solvent to control the crystallization process. They made monodisperse MAPbBr3 NCs with a peak PLQE of 92% in solution, and the green PeLEDs based on these NCs exhibited an EQE of 1.1% with a turn-on voltage of 2.9 V. In 2017, PeLEDs based on colloidal FAPbI₃ NCs were demonstrated by Protesescu et al..^[41] They reported a facile colloidal synthesis method for stable FAPbI3 NCs with a uniform size of 10- 15 nm and PL emission peaks at 770-780 nm. With a ~30 nm spin-coated layer of colloidal FAPbI₃, their devices exhibited an EL peak at 772 nm, a radiance of 1.54 W sr⁻¹ m⁻², and a maximum EQE of 2.3%.

The most promising and well-studied perovskite NCs for light-emitting applications are the inorganic CsPb X_3 family. In 2015, colloidal synthesis of monodispersed inorganic CsPb X_3 NCs was reported, where the photoluminescence of perovskite NCs could be tuned across the visible spectrum (410-700 nm) with a high PLQE of 50-90%. [**Error! Bookmark not defined.**] The first e xample of PeLEDs based on CsPbBr₃ NCs was reported by Song and co-workers.^[42] The CsPbBr3 NCs could be stored for more than two months, showing higher stability compared to MAPbBr₃ NCs, and the thin film exhibited a very high PLQE of $>85\%$. Their perovskite emitter was sandwiched between 40 nm PEDOT:PSS with 10-nm-thick poly(9-vinlycarbazole) (PVK) HILs and 40-nm-thick TPBi EIL. The PVK layer was employed to reduce the hole injection barrier from PEDOT:PSS into the perovskite emissive layer. This strategy resulted in effective recombination of charge carriers in the perovskite NC layer. Their champion green PeLEDs exhibited a moderate EQE of 0.12%, a luminance of 946 cd m⁻² with a very narrow full width at half maximum (FWHM) of 23 nm, representing a promising starting point for inorganic PeLEDs.

However, CsPbX₃ NCs suffer from chemical instability due to the highly dynamic bonding between capping ligands and NC surface.^[43] For example, CsPbI₃ NCs for red emission can easily degrade into a non-perovskite yellow phase at room temperature.^[44] In

addition, most of the common capping ligands (for example oleic acid, OA, and oleylamine, OLA) are not electrically conductive, preventing charge carrier injection into perovskite NCs.[45] A universal solution to these issues involves the search for passivation agents capable of conducting charges and stabilizing perovskite NCs at the same time. This is work still in progress in the field, but one simple and effective way to improve carrier injection is by controlling the number of ligands on the NC surface. An optimum ligand density between excessive ligands (poor carrier injection and transportation) and insufficient ligands (low PLQE and colloidal stability) was found by using a mixture of hexane and ethylacetate (**Figure 3a**). [45] Benefitting from this approach, green PeLEDs with a peak EQE 6.3% were demonstrated with two-cycle-purified NCs (Figure 3b,c), remarkably higher than in previous reports.[42,40]

Pan *et al.* explored a novel ligand, 2,2['] -iminodibenzoic acid (IDA), for NC surface passivation, leading to a stronger bonding of the ligand to the perovskite surface in comparison to OA.[46] They found that the double carboxylic groups in the IDA ligand could bind to two exposed Pb atoms at the CsPbI₃ surface, resulting in a high surface binding energy which inhibited NC degradation to the yellow phase. Their IDA-passivated CsPbI3 NC solution showed a high PLQE of 95%, remarkably higher than the unpassivated sample (80%). With PEDOT:PSS and poly-TPD as HIL and TPBi as EIL, their red PeLED exhibited EL emission at 688 nm with turn-on voltage at 4.5 V, a maximum EQE of 5.02%, and a luminance of 748 $\text{cd } \text{m}^{-2}.$

One practical issue that the fabrication of all solution-processed PeLEDs (except the evaporation of metal electrode) involves is the washing out of the perovskite NCs when other device layers are spin-coated on top. To overcome this challenge, a cross-linking approach can be considered to not only make the NCs film stable against subsequent organic solvents but also to passivate the perovskite NCs surface. By exposing the perovskite film under trimethylaluminum (TMA) vapor, Li and co-workers linked perovskite NCs together with a well-connected network of aluminum oxide, improving PLQE of the treated CsPbI₃ films from 25% to 85%.[47] Their PeLEDs exhibited an EQE of 5.7% with EL emission at 698 nm and a luminance of 206 cd m⁻².

Metal ion doping and passivation have also been applied to improve the stability and optical properties of perovskite NCs.[48] In 2018, Lu *et al.* replaced traditional ITO with an Ag cathode to reduce both electron and hole injection barriers in the PeLED structure (Figure 3d).^[49] They reported spontaneous doping of $Ag⁺$ ions from the cathode into the CsPbI₃ NC layer, where some of the Ag⁺ ions formed AgI through reaction with I⁻ ions at the NC surface, while the authors proposed others might enter the perovskite crystal lattice. Ag-doped CsPbI₃ film exhibited improved stability over time in both PL and EL with respect to their undoped counterparts, and the Ag/ETL/CsPbI3 half-device structure showed a PLQE of 70% compared to 60% with ITO. Their best-performing red PeLED based on the Ag cathode reached an EQE of 11.2% with a peak luminance of 1106 cd $m²$ (Figure 3e).

However, CsPbI₃ NCs still exhibited lower stability compared to CsPbBr₃ NCs. Chiba and co-workers developed red PeLEDs from CsPbBr₃ by inducing $Br\rightarrow I$ anion-exchange with ammonium iodine salts.^[50] After replacing Br anions in pristine CsPbBr₃ by I anions, the perovskite NC films showed a red-shifted PL as expected, i.e. from 508 nm to 649 nm. They used long alkylammonium and arylammonium cations during the anion-exchange process to replace oleic acid and oleylamine ligands, and the resulting NCs exhibited a higher PLQE of 80% and better thermal stability than pristine CsPbBr3. Their red PeLEDs showed an outstanding EQE of 21.3% with high color purity. However, the highly efficient red PeLEDs exhibited a short operational lifetime of < 1 h and a high operational voltage shift, which could be attributed to halide segregation in the mixed-halide perovskite NCs.^[51] Long-term operational stability of PeLEDs remains a big challenge for the research community.

Figure 3. a) Schematic illustration of the control of ligand density on CsPbBr₃ NC surfaces and the corresponding changes of ink stability, PLQE, and carrier injection. b) Normalized EL spectra (solid lines) and PL spectra (dashed lines) of CsPbBr3 PeLEDs with two purifying cycles. Inset: a photograph shows a working device (with an emitting area of 2 mm \times 2 mm) at an applied voltage of 5 V. c) Schematic illustration and a cross-sectional TEM image (scale bar: 50 nm) showing the PeLED architecture. Reproduced with permission.[45] Copyright 2016, Wiley-VCH. d) Current density vs voltage curves of the "electron-only" and "hole-only" PeLEDs with Ag and ITO cathodes. e) EQE vs current density for PeLEDs with Ag and ITO cathodes; insets show photographs of the respective working devices. Reproduced with permission.[49] Copyright 2018, American Chemical Society.

2.3. Dimensional control

Emerging 2D and quasi-2D Ruddlesden–Popper perovskites with quantum well structures have shown great advantages for the demonstration of stable and efficient PeLEDs. These systems benefit from the synergetic properties of purely confined perovskites (excellent thinfilm quality and maximized emission) and pure bulk perovskites (good carrier injection and stability).[52] In 2016, Yuan *et al.* utilized multilayered quasi-2D perovskite materials by

doping the MAPbI₃ perovskite precursor with phenylethylammonium (PEA, $C_6H_5C_2H_4NH_3^+$).^[52] The large ionic radius of the PEA cations forced the 3D perovskite network to separate into layered structures, with the number of PbI_6 monolayers, *n*, in the layered perovskite being controllable by adjusting the ratio of MAI to PEAI. The quasi-2D perovskite film consisted of multiphase perovskite with different *n* values, and they showed that charge carriers funneled down to, and recombined on, the smallest bandgap domains through charge transfer cascades within the film. With the same device architecture reported by Tan and co-workers,[2] their champion near-infrared PeLEDs achieved an EQE of 8.8% with a radiance of 80 W sr^1 m⁻² at 7.4 V.

Wang *et al.* reported similar quasi-2D PeLEDs based on the addition of 1 naphthylmethylamine cations (NMA⁺), reaching up to 60% PLOE in the (NMA)₂(FA)Pb₂I₇ perovskite films.[53] They applied an ultrathin layer of polyethylenimine ethoxylated (PEIE) to reduce the work function of the ZnO EIL towards more suitable values. Their champion PeLEDs based on $(NMA)_2(FA)Pb_2I_6Br$ film achieved a turn-on voltage of 1.3 V, a record EQE of 11.7%, and a maximum radiance of 82 W $\rm sr^{-1}$ m⁻² with an EL emission of 763 nm. Followup work by Zou *et al.* in 2018 found that both PL and EL responses decreased at high current densities (**Figure 4a**), which indicated that EQE drop at high current densities was mainly caused by luminescence quenching.^[54] By increasing the width of perovskite quantum wells (Figure 4b), they successfully suppressed the luminescence quenching in quasi-2D PeLEDs, raising the EQE to 12.7%. Their device EQE remained at \sim 10% even at a high current density of 500 mA cm-2 .

Optimization of the phase domain distribution is crucial to achieving efficient PeLEDs built upon quasi-2D perovskite systems. By controlling the distribution of domains with different bandgaps, Quan *et al.* improved the energy transfer efficiency in quasi-2D perovskite films.^[55] Through compositional and solvent engineering, they made films with a set of

different domains where an excitation effectively transferred from a large population of high bandgap domains to a low number of low bandgap domains at a rate out-competing trapping minimized subsequent non-radiative recombination. With such a design strategy, the optimized film achieved an improved PLQE of 60% under low excitation densities of 1.8 mW cm-2 . With these materials, they demonstrated green PeLEDs with a peak EQE of 7.4% and a high luminance of 8400 cd m⁻². On the other hand, Ban and co-workers added a small amount of an organic molecule (1,4,7,10,13,16-hexaoxacyclooctadecane) into a 2D PEA₂Cs_{n−1}Pb_nBr_{3n+1} film, resulting in more controlled phase separation between the organic and inorganic phases.[56] Their 2D nanoplatelet (NPLs) films exhibited a strong PLQE of 70%, and the related PeLEDs achieved low current leakage, a peak EQE of 15.5% (Figure 4c), and improved stability, where EQE maintained half of its initial value after \sim 90 min of constant current density operation.

Compared to 3D perovskite, quasi-2D perovskites have smaller crystal sizes, which increase the concentration of trap states on the film surface and grain boundaries and result in low radiative recombination. To mitigate this issue, Yang *et al.* passivated the surface of $PEA_2(FAPbBr_3)_{n-1}PbBr_4$ thin films with a small organic molecule, trioctylphosphine oxide (TOPO) (Figure 4d,e).^[57] The PLQE of the best films ($n = 3$) improved from 57% to 74% with a small PL red-shift. They also modified the HIL with poly(styrenesulfonate) (PSS)-Na dopant to increase the work function for better hole injection. Through composition engineering and surface passivation, they achieved well-performing quasi-2D green PeLEDs with an EQE of 14.4%.

Figure 4. a) Dependence of current density (triangles), normalized PLQE (square), and EQE (circle) on the driving voltage. The PLQE and EQE were measured simultaneously on a working PeLED. b) Schematic representation of the flat-band energy level diagram and structures of the perovskite quasi-2D (multi-quantum-well) film which is an assembly of different layered lead halide perovskites with various n numbers. The quasi-2D structure enhances the probability of radiative recombination. Reproduced with permission.^[54] Copyright 2018 Springer Nature Ltd. c) J-V-L data of devices based on the quasi-2D perovskite films with 0% PEABr, 40% PEABr, and with 40% PEABr-crown. Reproduced with permission.[56] Copyright 2018 Springer Nature Ltd. d) Top: scheme of PEA2(FAPbBr3)n- 1 PbBr₄ phases. The black part is PEA, the blue square is PbBr₆-octahedron and the gray dot is FA. Bottom: PL image of $PEA_2(FAPbBr_3)_{n-1}PbBr_4$ films with different compositions under ultraviolet lamp excitation. e) Band alignment of each function layer in the PeLEDs. Reproduced with permission.[57] Copyright 2018 Springer Nature Ltd.

2.4. Perovskite film engineering

A well-thought-out design of the perovskite emissive layer through film engineering is necessary for realizing high-performing PeLEDs to: i) reduce non-radiative recombination at the perovskite/injection layer interfaces, and ii) ensure efficient carrier injection. MA-based perovskites tend to form rough and nonuniform films when solution deposited as ultrathin layers of <50 nm, leading to a substantial current leakage in PeLEDs. Li *et al.* embedded perovskites into a perovskite/polymer matrix to mitigate this problem. [27] They mixed the perovskite precursor with a commercial aromatic polyimide (PIP), a transparent and insulating polymer suitable to be used as a charge-blocking material in LEDs. After spin-coating, emissive perovskite NCs were uniformly distributed within a thin matrix of dielectric PIP polymer. The PIP polymer formed a pinhole-free charge-blocking layer, and non-radiative current losses (via uncovered pinholes of perovskite NCs) could therefore be mitigated by the insulating PIP layer. The PIP-modified green PeLED structure exhibited an improved EQE of 1.2% in comparison to the 0.01% EQE obtained in devices without PIP. In the same year, green PeLEDs based on a composite thin film of perovskite/poly(ethylene oxide) (PEO) with a peak EQE of 0.17% were demonstrated.^[58] The PEO polymer improved the morphology of the emissive layer and enhanced the ionic conductivity of the composite film, resulting in a moderate turn-on voltage of 2.9 V and a luminance of 4064 cd m⁻² in PeLEDs.

Like MA-based PeLEDs, the low efficiency of $CsPbBr₃$ analogues came from high leakage current due to its incomplete surface coverage. In 2016, Ling *et al.* introduced a small amount of polyethylene glycol (PEO) polymer in the perovskite precursor solution to reduce pinholes in the perovskite films.^[59] The CsPbBr₃-PEO film exhibited a high PLQE of 60% due to the surface passivation of PEO additives and smaller microcrystalline domains. Thus, they achieved an EQE of 4.26% and high luminance of $> 50,000$ cd m⁻² in their green PeLEDs.

In addition, the optical outcoupling from perovskite devices could be enhanced via film engineering. Cao *et al.* demonstrated efficient light extraction from their solution-processed perovskite with submicron-scale structures.[60] They utilized 5-aminovaleric acid (5AVA) additives in perovskite precursors to form perovskite films with α -phase FAPbI₃ platelets of submicron size. They showed that a dehydration reaction happened between 5AVA and PEIEmodified ZnO, resulting in an insulating organic layer that prevented current leakage from low surface coverage of the perovskite layer (**Figure 5a-c**). Benefiting from the concave-convex morphology where discrete perovskite platelets are embedded in a roughly 8-nm-thick organic layer, the perovskite film was able to emit wide-angle light with a high PLQE of 70%, and the PLQE remained high at 50% even at low laser excitation of 0.1 mW cm⁻². Moreover, the amino-acid additives passivated surface defects of the perovskite materials and thus enhanced the emission properties of perovskites. As a result, their best PeLEDs exhibited a low turn-on voltage at 1.25 V, a peak EQE of 20.7%, and a high radiance of 390 W sr⁻¹ m⁻².

Zhao and co-workers explored film engineering to enhance radiative recombination in near-infrared PeLEDs using a perovskite/polymer heterostructure.^[61] They combined quasi-2D/3D perovskites with a widegap polymer poly(2-hydroxyethyl methacrylate) (poly-HEMA) to form a perovskite-polymer bulk heterostructure, which exhibited a strong external PLQE of 96% under 532 nm laser excitation. Through transient optical measurements, they found that localized higher-energy excitations rapidly migrated into charge carriers at lower-energy sites within \sim 1 ps, significantly faster than the \sim 100 ps energy funneling time reported for quasi-2D perovskites. Due to the ultrafast excitation transfer, they observed negligible non-radiative recombination at the charge-injecting layer interfaces. The PPBH film also exhibited a lower refractive index of 1.9 than the value of 2.7 for standard halide perovskites, which improved the optical outcoupling from the emitter. Their device architecture included a 20-nm PEIEmodified magnesium-alloyed zinc oxide (MZO) as an EIL, a 180-nm-thick PPBH emissive layer, and a 50-nm-thick TFB layer blended with poly(9,9-di-n-octylfluorenyl2,7-diyl) (PFO)

as a tunable HIL. They obtained a record EQE of 20.1% with their near-infrared PeLEDs and a turn-on voltage of 1.3 V, and the operation half-life of encapsulated devices reached 46 hours.

Defect passivation has become an attractive strategy to obtain well-performing perovskite emitters.^[62,63] Inspired by amino acid passivation approaches, Xu and co-workers designed new passivation molecules 2,2′-[oxybis(ethylenoxy)]diethylamine (ODEA) with improved interaction with perovskite defect sites.^[64] They achieved a substantial decrease in nonradiative recombination in the perovskite films, boosting PLQE up to 56%. Consequently, the fabricated PeLEDs with FAPbI₃/ODEA film in the molar ratio of 1:0.125 showed a high EQE of 21.6% and a high radiance of 308 W sr⁻¹ m⁻² at 3.3V.

Lin and co-workers developed a quasi-core/shell structure consisting of the CsPbBr3 emissive layer and MABr capping layer, where the MABr shell passivates non-radiative defects in CsPbBr₃ crystals and balances charge injection in the PeLEDs.^[62] They further improved the charge balance by depositing a thin PMMA layer on top of the perovskite film, which enabled charge injection into the perovskite via tunneling. They also applied a 40-nmthick B3PYMPM $(C_{37}H_{26}N_6)$ layer as an EIL instead of the more standard TPBi in their PeLED structure. With those device optimizations, they achieved PeLEDs with a narrow green emission and a record EQE of 20.3% with a peak luminance of 14000 cd m⁻² (Figure 5d-f).

Figure 5. a) Schematic illustration of PeLEDs with submicrometer-structured perovskite emissive layer. b) SEM image of the perovskite film, the scale bar is 1 μm. c) Cross-section HAADF-STEM tomography image at high magnification, the scale bar is 100 nm. Reproduced with permission.^[60] Copyright 2018, Springer Nature Ltd. d) Current efficiency-voltage curves of the three PeLEDs. Insert: photographs of PeLEDs fabricated with the mixture perovskite. e) EQE-L characteristics of the best-performing PeLEDs. f) Lifetime measurements of the bestperforming mixture PeLED device. A constant driving current of 5 mA (167 mA cm⁻²) led to the luminance increasing from 3,800 cd m⁻² to 7,130 cd m⁻² (L₀) and then diminishing. This device's T_{50} at 100 cd m⁻² is estimated to be about 104.56 h. Reproduced with permission.^[62] Copyright 2018, Springer Nature Ltd.

2.5. Breaking the blue wall

The development of blue PeLEDs has been lagging behind their green, red, and infra-red counterparts. As the blue color is an essential building block for full-color display and solidstate lighting applications, extensive efforts in the field have been dedicated to advancing this bottleneck technology. In 2015, Sadhanala and co-workers developed mixed Cl-Br PeLEDs with a tunable EL emission of 425-570 nm.^[65] However, these devices with chloride content only emitted below 200 K. Kumawat *et al.* demonstrated the first blue PeLEDs working at room temperature with mixed-halide 3D perovskite $MAPbBr_{1.08}Cl_{1.92}$. [66] However, these PeLEDs had poor charge carrier balance which resulted in a low EQE of 3×10^{-4} % and luminance of 2 cd m-2 (**Figure 6a**). Pinholes were present in the perovskite emissive layer as nonradiative recombination pathways in the devices.

Through interfacial engineering, blue PeLEDs with triple cation perovskite films of $Cs_{10}(MA_{0.17}FA_{0.83})_{(100-x)}PbBr_{1.5}Cl_{1.5}$ were developed by Kim *et al.* in 2017,^[67] where 100-x represented the content of MA and FA after Cs doping. Their perovskite film exhibited excellent surface coverage and a sharp EL emission at 475 nm with 28 nm FWHM. The ZnO EIL and $4,40$ -bis[N-(1-naphthyl)-Nphenylamin]-biphenyl (α -NPD) HIL in their devices offered negligible energy offsets with the perovskite layer, resulting in efficient radiative recombination by confined carrier injection into perovskite (Figure 6b). With balanced charge injections and reduced nonradiative recombination at interfaces, their devices reached a peak EQE of 1.7% and luminance of 3567 cd m⁻².

Blue PeLEDs based on perovskite NCs were demonstrated by Song *et al.* in 2015 with inorganic mixed halide perovskite $CsPb(Br_{1-x}Cl_x)$ ₃ made from a hot injection method.^[42] With PEDOT:PSS and PVK as HILs and TPBi as an EIL, their devices achieved a peak EQE of 0.07% and a turn-on voltage of 5.1 V. Pan and co-workers replaced OA and OLA long ligands at the perovskite surface with a short ligand di-dodecyl dimethyl ammonium bromide (DDAB) through ligand exchange, and thus developed more efficient sky-blue PeLEDs based on mixed halide NCs, which exhibited an EQE of 1.9% and a luminance of 35 cd m⁻² with EL emission peaked at 490 nm.[68] The authors proposed that the passivation of excess Br ions from short ligands improved the charge carrier balance of their devices.

However, LEDs based on mixed halide perovskite NCs are limited by halide phase segregation, resulting in shifts of EL/PL peaks and the formation of defects as the device operates.^[47] To achieve long-term device stability, one way is to use perovskite NPLs with a 2D-confined structure.[69] PeLEDs based on CsPbBr3 NPLs were demonstrated by Wu *et al.* with an EQE of 0.12% and a luminance of 62 cd $m²$, [70] where Br vacancies at the surface of NPLs were passivated by an introduction of a small amount of HBr aqueous solution during the fabrication process (Figure 6c), which improved film PLQE from 18% to 96%. However, the EL peak of their devices was still red-shifted due to the aggregation of NPLs under bias. Therefore, new passivation methods are needed to improve the stability of NPLs and facilitate charge carrier injection into the NPL emissive layer. Regarding the latter, Hoye *et al.* have identified that the deep ionization potentials of perovskite NPLs could lead to a poor interface between the perovskite emissive layer and the HIL, which quenches excitations on the perovskite layer and limits charge injection into perovskite, thus compromising the performance of the PeLEDs.^[71]

Examples of blue PeLEDs based on 2D perovskite with MAPbX3 films were reported by Kumar *et al.* with tunable emissions from green to blue and high PLQEs of 40-90% (Figure 6d).^[72] 2D perovskite was dispersed in an organic host $4.4'$ -Bis(N-carbazolyl)-1,1' biphenyl (CBP) and near-field fluorescence resonance energy transfer (FRET) between the host (donor) and the 2D perovskite material (acceptor) was created (Figure 6e), which enhanced device efficiencies. The best PeLEDs showed an EQE of 0.024% with a luminance of \sim 1 cd m⁻².

Quasi-2D perovskite with proper bandgap tuning has also shown its potential in blue emission. In 2016, PeLEDs based on layered (PEA)₂PbBr₄ with EL at 410 nm was demonstrated by Liang and co-workers with an excellent surface coverage of the perovskite emissive layer.^[73] This was achieved by converting quasi-2D polycrystalline perovskite films

to micrometer-sized 2D NPLs through a DMF vapor annealing method, leading to an EQE of 0.04% in devices. Apart from converting quasi-2D to 2D perovskite, however, the presence of impurities with lower bandgap phases often caused PEA-based quasi-2D perovskite with pure Br halide content to shift towards green emission. As energy funneled from the higher bandgap phase to the lower bandgap phase, recombination mainly occurred at the lowest bandgap, which generated green instead of blue lights.^[55] To solve this, Xing and co-workers replaced long PEA ligands with short iso-propylammonium (IPA) ligands to prevent nucleation of high *n* phases. Their quasi-2D film had pure and monodisperse $n = 2$, 3, and 4 phases (Figure 6f) with a high PLQE of 88% and a stable PL at 477 nm.^[74] They demonstrated sky-blue PeLEDs with a peak EQE of 1.5% and a luminance of 2480 cd m⁻² at 490 nm. Introducing ethylammonium bromide (EABr) to quasi-2D MAPbBr₃ had also achieved blue emission.^[75] With the passivation of large ammonium bromides, those PeLEDs exhibited an EQE of 2.6% and a luminance of 200 cd m⁻². Adding the amino acid molecule, γ -aminobutyric acid (GABA), into the perovskite precursor as also shown to suppress the growth of larger-*n* quantum wells while providing passivation on perovskite surface. [76] In addition to controlling the large-*n* phases, Wang *et al.* used mixed ligands of PEA and 3,3-Diphenylpropylamine (DPPA) to suppress perovskite formation of small-*n* phases and concentrated quasi-2D phases on a narrower distribution with mainly $n = 4$ domains, which reduced non-radiative recombination and improved charge transfer within the films.^[77] Their devices based on such films achieved a maximum EQE of 8.8% with a peak luminance of 482 cd m-2 at 473 nm.

However, the quasi-2D perovskite films for blue emission had poor charge injection properties. In 2019, Liu and co-workers developed blue PeLEDs with a record EQE of 9.5% using a mixed perovskite with quantum-confined NCs and quasi-2D phases.^[78] By using an antisolvent processing technique to dissolve excess organic cations in the perovskite film, charge injection into the perovskite emissive layer was improved and non-radiative recombination was suppressed. Thus, their blue PeLEDs reached a maximum luminance of 700 cd m-2 , a turn-on voltage of 3.3 V, and a peak EQE of 9.5%. Using PSS-Na modified PEDOT:PSS to increase work function has also been reported to facilitate hole injection by forming better band alignment with the quasi-2D perovskite.^[57,79] Benefitting from this, Chu and co-workers demonstrated quasi-2D PeLEDs based on CH3CH2NH2 (EA)-incorporated perovskite films with tunable green-to-blue emission, and their sky-blue devices achieved 12.1% EQE at 488 nm with constant color output over 12 min of operation.^[79]

Recently, the efficiency record of blue PeLEDs was set by Dong *et al.* using strongly confined perovskite NCs.^[80] Perovskite NCs typically suffer from instability during ligand exchange and loss of efficiency through non-radiative recombination due to surface defects. Dong *et al.* successfully stabilized perovskite NCs through a two-step ligand exchange: first isopropyl-ammonium bromide (IPABr) was introduced to form a Br-rich surface of perovskite, then NaBr solution was added to replace the ammonium group with $Na⁺$ ions. Thus, the positively charged outer shell with $Na⁺$ was electrostatically adsorbed to the negatively charged inner shell, which lowered the trap density of the NCs and increased carrier mobility to ≥ 0.01 cm² V⁻¹ s⁻¹. Their stable perovskite NCs showed near-unity PLQEs and the blue PeLEDs achieved an EQE of 12.3% with 478 nm EL emission and a 2.8 V turn-on voltage. Their green PeLEDs also exhibited a remarkable efficiency of 22%. On the other hand, spectrally stable blue PeLEDs based on mixed Br-Cl perovskite were demonstrated by Karlsson and co-workers, which had tunable emission from 451 to 490 nm with different halide ratios.^[81] The perovskite films were prepared using a vapor-assisted crystallization method – the as-casted films were treated with a DMF atmosphere before annealing. This prolonged halide rearrangement within the perovskite films, which homogenized halide distribution and thus improved color stability of devices. Their blue PeLEDs achieved an EQE of 11.0% with EL peaks at 477 nm and a maximum luminance of 2180 cd cm⁻².

Figure 6. a) J–V–L characteristics of blue PeLEDs based on 3D MAPb $(Br_{1-x}Cl_x)$ ₃ with insets of the operational LED picture. Reproduced with permission.[66] Copyright 2015, American Chemical Society. (b) Maximum EQE of NIR-, green-, and blue-emission PLEDs using various HTLs. Reproduced with permission.^[67] Copyright 2017, Wiley-VCH. (c) Schematic demonstration of Br vacancy passivation in PbBr₆^{4−} octahedra with an HBr complex solution. Reproduced with permission.[70] Copyright 2018, American Chemical Society. (d) EL spectra for PeLEDs using 2D MAPbBr₃ perovskite colloidal solutions of $n = 7-10$, $n = 5$, $n = 3$, and *n* = 1. (e) Schematic of FRET occurring at the interface between the organic host and 2D perovskite, in which the singlet excitons in the host transferred to the conduction band (CB) of 2D perovskite. Reproduced with permission.[72] Copyright 2016, American Chemical Society. (f) TA spectra of $PEA_2A_{1.5}Pb_{2.5}Br_{8.5}$ (A = MA and Cs) with 0% and 40% IPABr additive, where *n* is the number of inorganic layers. Reproduced with permission.^[74] Copyright 2018, Springer Nature Ltd.

2.6 Beyond Pb-based PeLEDs

Concerns about the toxicity of Pb-based halide perovskites in connection with potential realworld applications have in recent years led to the development of lead-free, perovskite-inspired materials. Although these novel light-emitters and devices are yet in their infancy, they have demonstrated emission colors across the whole visible/infrared electromagnetic spectrum and ever-improving device integration.

For blue emission, Ma *et al.* fabricated LEDs with Cs₃Sb₂Br₉ quantum dots as the active material, achieving an EQE of 0.21% with an emission wavelength of 408 nm.[82] Additionally, Jun *et al.* accomplished EL originating from air-stable, lead-free Cs₃Cu₂I₅ materials, which has large excitonic binding energies (\sim 492 meV).^[83] Those Cs₃Cu₂I₅-based LEDs emitted at a peak wavelength of \sim 440 nm though reached a maximum luminance of only \sim 10 cd m⁻². Chen and co-workers fabricated Cs_3Cu_2Is thin film-based LEDs with 140 cd m⁻² peak luminance and just 0.27% EQE, despite near-unity PLQE values of the as-prepared thin $film.^{84}$ For the corresponding Cs3Cu2I5 NCs, Wang *et al.* demonstrated LEDs operating at 445 nm emission, with maximum EQE and luminance values of \sim 1.12% and 262.6 cd m⁻², respectively.^[85] Yet, the photoluminescence line width of the $Cs₃Cu₂I₅ NCs$ remained broad at ~63 nm, due to selftrapped excitonic emission, while the LED showed an encouraging record half-life of \sim 108 hours. Self-trapped excitons are known to occur in polar semiconductors with strong excitonphonon interaction, where the free exciton can trap in a pure, unperturbed crystal lattice.^[86] Due to their intrinsic broad-band emission, such self-trapped excitonic emitters may be less suitable for LED applications that require narrow emission linewidths.[87] Furthermore, the loss of excitation energy to phonons, as indicated by the large Stokes-shift for such materials, is undesirable.

Additionally, green PeLEDs based on $[Ph_4P]_2[MnBr_4]$ (Ph₄P = tetraphenylphosphonium) were reported. The devices emitted at ~520 nm and reached a peak current efficiency of 25.4 cd A^{-1} and an EQE of 7.2%.^[88] For orange EL, an LED with peak emission at 625 nm (FWHM

162 nm), with 0.1% EQE and maximum luminance of 350 cd m-2 , was developed using a 2D $(C_{18}H_{35}NH_3)_2$ SnBr₄ material, whose emission is ascribed to intrinsic self-trapped states.^[89] Similarly, also the yellow, broad EL from $CsCu₂I₃$ is ascribed to self-trapped states.^[90-92] Roccanova et al. carried out preliminary attempts to fabricate LEDs using CsCu₂I₃.^[90] 1,3-Bis(N-carbazolyl)benzene served as a host for the CsCu₂I₃ additive, which was deposited by vacuum thermal evaporation. These LEDs showed EL peaking at 554 nm (with FWHM of 136 nm), an EQE of ca. 0.1%, and luminance of 1 cd m⁻². Liu *et al*. fabricated CsCu₂I₃ LEDs, where CsCu2I3 powder was deposited with vacuum-based methods, demonstrating an EQE of 0.02% and luminance of 10 cd m⁻².^[91] Ma *et al.* reported LEDs made from solution-processed CsCu₂I₃ with emission peaking at 550 nm, reaching a maximum luminance of 47.5 cd m⁻² and EQE of 0.17%, and having an operational half-lifetime of 5.2 hours at 25 $^{\circ}$ C.^[92]

In general, the above-mentioned lead-free materials are more thermally, operationally, and/or structurally stable than their halide perovskite analogues, but the broader emission spectrum, poorer charge transport properties, and/or higher defect-intolerance make them more challenging for applications that require tailored, controllable, and narrow emission spectra including in high-quality white light applications. Indeed, these broad-band emitters may be more suitable in light-emission applications as scintillator detector or phosphor materials.

In contrast to blue, green, and orange lead-free LEDs, where Pb was substituted mainly by Sb, Cu, and Mn ions, for red and near-infrared LEDs the Pb-replacement is achieved with Sn. Advantages of Sn-based emitters include their exploitation for color-pure red emission based on single halide structures, thus potentially circumventing the device instabilities of red Pb-based mixed halide perovskites due to phase segregation.[93] Additionally, Sn-based LEDs can reach near-infrared emission wavelengths that are beyond the range of lead halide PeLEDs (>900 nm).^[94] Still, the facile oxidation of Sn^{2+} to Sn^{4+} in these Sn emitters remains problematic.^[94] For red EL, a 2D (PEA)₂SnI₄ emitter was used in an LED that reached a luminance of 0.15 cd m⁻² and shows a peak emission at \sim 618 nm.^[95] Compared to a 0.01% PLQE for 3D MASnI₃, the (PEA)₂SnI₄ emitter showed higher PLQE values at 0.24%, which is attributed to the excitonic character of the 2D structure of (PEA)2SnI4. Moreover, the stability of (PEA)2SnI4, when stored in ambient air in the dark, was shown to be better compared to that of MASnI3, which is believed to be due to a slowdown of oxygen diffusion (and unwanted oxidation of Sn^{2+} to Sn^{4+}) into the perovskite film as a result of the presence of the larger organic cation in the structure. Liang *et al.* demonstrated reduced oxidation of Sn^{2+} and improved film quality by using H_3PO_2 as an additive to the $(PEA)_2SnI_4$ precursor solution.^[93] Their (PEA)₂SnI₄ LEDs showed 0.3% peak EQE and 70 cd m⁻² maximum luminance and emitted at 633 nm with FWHM of 24 nm. Using a similar strategy, Gao *et al.* enhanced the performance of $(PEA)_2\text{SnI}_4$ LEDs to 0.72% EQE and 132 cd m⁻² luminance by using 2,3dihydroxynaphthalene-6-sulfonic acid sodium salt as an additive that facilitated the formation of a homogeneous (PEA)₂SnI₄ thin film, passivated Sn^{2+} dangling bonds, and reduced Sn^{2+} oxidation.[96] The half-lifetime of the device under continuous operation at constant 3.4 V was 62 seconds. Also, Yuan *et al.* used the additive strategy to enhance the performance of their (PEA)2SnI4 LEDs, which showed a 5% maximum EQE and an operating half-life of 15 hours at initial luminance of 20 cd m^{-2 [97]} The use of valeric acid as an additive is proposed to protect Sn^{2+} from oxidation and results in a strong interaction of the acid with Sn^{2+} , which enhanced film morphology by reducing the crystallization rate of the perovskite precursors. Liao *et al.* used chlorobenzene as an anti-solvent during the (PEA)2SnI4 spin-coating process, which led to an enhanced PLQE of the resulting $(PEA)_{2}SnI_{4}$ film.^[98] Additionally, they used phenylhydrazine hydrochloride as a reducing agent to lessen oxidation of the film. Their (PEA)2SnI4 LEDs, fabricated using both the anti-solvent and the reducing agent, showed peak EQE and luminance values of 0.52% and 250 cd m⁻², respectively. While the aforementioned approaches to enhance the EL performance of 2D tin-iodide-based emitters relied on the use of

additives, Wang *et al.* replaced the PEA cation in $(PEA)_{2}SnI_{4}$ with TEA $(TEA = 2$ thiopheneethyllammonium).^[99] Their (TEA)₂SnI₄ LEDs showed EL at ~638 nm (with FWHM of 28 nm), which is slightly red-shifted compared with (PEA)2SnI4. The authors attribute this red-shift to the narrower bandgap of (TEA)2SnI4, which results from a larger dielectric contrast $\varepsilon_{w}/\varepsilon_{b}$ of (TEA)₂SnI₄ (where ε_{w} and ε_{b} are the dielectric constants of the inorganic layer and the organic barrier layer, respectively) compared to that of (PEA)2SnI4. The LEDs based on $(TEA)_2SnI_4$ achieved a maximum luminance of 322 cd m⁻² and had an EQE of 0.62%. Additionally, the (TEA)2SnI4 samples showed a higher exciton binding energy and lower trap state density than $(PEA)_{2}SnI_{4}$. Apart from 2D Sn-based materials, 3D CsSnBr₃ has also been explored for red-light EL.^[100] The typical LED stack included (amongst others) a vacuum vapor-deposited CsSnBr3 thin film, sandwiched between two LiF layers, in an "insulator– perovskite–insulator" architecture, where injected electrons and holes tunnel through the respective LiF layers to recombine in the perovskite film. The CsSnBr₃ LED with emission centered at 672 nm and a FWHM of ~54 nm reached a peak EQE of ~0.34% and luminance of \sim 172 cd m⁻². The LED continuously operated for about 100 minutes under inert atmosphere and 6 V constant bias. Further, reports on red lead-free, perovskite-inspired LEDs aside Snbased ones have remained scarce. However, Singh et al. fabricated LEDs based on $Cs_3Sb_2X_9$ materials, where the broadly red-infrared emitting $Cs_3Sb_2I_9$ LED showed an EQE of $~10^{-8}$, leaving ample room for improvement of device performance.^[101]

For near-infrared perovskite-inspired LEDs, Lai et al. fabricated a MASnI₃-based LED, which emitted at 945 nm and had a peak EQE of 0.72% and a maximum radiance of 3.4 W sr– 1 m^{-2} . [102] If operated as an encapsulated device at constant 6 V applied voltage, the MASnI₃ LED degraded rapidly and was non-luminescent after 6 minutes of operation. By increasing the bromine content in the $MASn(Br_{1-x}I_x)$ ₃ structure, the EL of LEDs based on these materials could be tuned between 667 and 945 nm (for $0.5 \le x \le 1$). However, a lack of luminescence in $MASn(Br_{1-x}I_x)$ ₃ samples with higher bromine content (x < 0.5) was attributed to higher structural disorder and prevented detection of EL from the corresponding higher Br-containing LEDs. Additionally, Hong *et al.* demonstrated a CsSnI3 LED with EL at 950 nm and maximum EQE and maximum radiance of 3.8% and 40 W sr−1 m−2, respectively.[94] Wang *et al.* reported LEDs based on $(PEAI)_x(CsI)_y(SnI_2)_z$ multiple quantum well structures $(x:y:z)$ indicating the 3.5:5:4.5 molar ratios of PEAI:CsI:SnI2 precursors in solution), where the incorporation of bulky PEA aided the suppression of Sn^{2+} oxidation.^[103] Their devices achieved a peak EQE of 3% and radiance of 40 W sr⁻¹ m⁻² and showed an EL peak at 920 nm. Recently, solutions of CsSnI3 NCs were reported to photoluminesce at 938 nm with FWHM of 83 nm.[104] LEDs fabricated using these CsSnI₃ NCs only showed a low maximum EQE of about 0.007%.

3. Challenges and Outlook

3.1. Device stability

While perovskite solar cells retain > 95% of their efficiency after 1000 h under continuous solar illumination at 60°C,^[105] LEDs based on perovskite to date last less than 50 hours under operation, [106-108] far behind state-of-the-art inorganic quantum dot LEDs and organic LEDs (up to a million hours).^[109,110] The stability of PeLEDs is mainly compromised by moisture,^{[111-}] 113] temperature, [114, 115] photodegradation^[116-118] and bias-induced degradation.^[119-121] Compared to the low electric field across the absorber layer in perovskite solar cells under operation, the high bias applied in PeLEDs based on relatively thinner active layers (~500 nm in solar cells to \sim 30 nm in PeLEDs) causes severe ion migration in the devices, facilitating structural degradation, charge accumulation at interfaces and corrosion of metal electrodes.^[121,122] Methods applying protecting layers,^[123,124] non-metallic electrodes^[125,126] and MA-free perovskite^[127,128] have shown promising improvements in device stability. However, the operational degradation of PeLEDs is not fully understood. A recent investigation reveals that PeLEDs under normal operation release gaseous degradation compounds which lead to local delamination of the cathodes and thus reduce the electroluminescence of devices.^[114] On other hand, irreversible accumulation of ions at an interface is observed in mixed halide PeLEDs, leading to charge-carrier injection barriers and non-radiative recombination.^[129] The low formation energy of perovskite materials and the complex electrochemistry at the device interfaces remain big concerns for commercial lightemitting applications.^[130,131]

It is widely known that halide perovskites suffer from photo-instabilities, showing both photobrightening and photodarkening effects.^[132] These light-induced phenomena share a common underlying mechanism to some of the bias-induced instabilities found in PeLEDs, which are directly linked to the ionic character of the compounds and their migration processes triggered by electric fields. Therefore, it is crucial to understand how to achieve the ionic distributions at which peak operation occurs from time zero – and maintain it there. The photobrightening effect in perovskites excited under specific conditions of light and/or bias suggests there are achievable ionic distribution states which lead to very bright emission in PeLEDs. Through undesired chemical reactions with charge-injecting layers and bandgap shifts (color changes) or emission intensity variations in the perovskite layer, recent reports demonstrate a gamut of routes to freeze that transient behavior at its maximum.[133] This phenomenon is observed in electroluminescence leading to a 'burn-in' or 'luminance overshoot' under operation attributed to ionic reorganization in perovskites, that can be maintained for longer periods of operation with appropriate passivation.^[129,134,135] Interestingly, some groups have taken advantage of this phenomenon to propose perovskite-based light-emitting electrochemical devices (LECs),^[136] opening new avenues for these materials.^[137] It remains to be seen if such approaches can stabilize operation over long periods, including mitigating against redox chemistry in these ionic systems in the presence of high densities of injected

electrons under operating conditions – but such breakthroughs will be critical for long realizing term stability.

However, achieving long-term stability of PeLEDs will require first minimizing a primary cause of performance degradation in devices – ion migration – by designing a perovskite emissive layer with higher structural resistance to electric stress. Compared to pure 3D or randomly assembled 2D/3D perovskites, pure 2D layered perovskite,^[138] surface-2D/bulk-3D perovskite^[139] and perovskite-polymer composite films^[61] exhibit more than 10-fold operational time under constant bias. These results hint at routes to improve PeLED device stability. Introducing ion-blocking layers or using anti-corrosive transport layers and electrodes can further extend the lifespan of PeLEDs.

3.2. Outcoupling design

The demonstration of stable PeLEDs with EQEs surpassing 20% now motivates investigating routes based on light-management to further boost the efficiencies. In general, one can describe PeLEDs as a succession of thin films, one stacked on top of the other. This multilayered nature, in which the thickness of the system is on the order of the wavelength of the emitted light, gives rise to strong interference phenomena. The understanding, modeling, and control of these effects are key to promote radiative recombination events within the active layer through localization of the electromagnetic field and maximizing light outcoupling. In principle, if we fix the materials comprising the device and thus the spectral dependence of their dielectric function (complex refractive index),^[140-142] one can find the combination of layer thicknesses leading to optimal photon emission out of the system. This will come as a result of a convenient generation and propagation of photons across the device, which can be boosted through i) antireflective phenomena that augment the number of outcoupled photons, ii) decreasing parasitic absorption due to light delocalization in non-active layers, iii) increasing radiative recombination events through light confinement in the perovskite film, and iv) formation of multilayer-like resonances at the emission wavelength. Given the strong overlap between absorption and emission of many of the perovskite emitter layers, photon recycling, in which emitted photons are reabsorbed by the emitter layer following by further emission events, needs to be accounted for.[143,144] Recent calculations show that under PeLED operating conditions each emitted photon may undertake up to 10 recycling events before it is outcoupled from the device stack.^[145] Such recycling events can increase the maximum attainable EQE by allowing further opportunities to outcouple in the forward direction, rather than being waveguided laterally out of the device as is the case in thin-film OLED structures.^[146] In addition to this non-invasive optical optimization of the PeLED, the thin-film nature of the system makes it ideal for its combination with structured materials showing beneficial features in the range of the PeLED emission spectrum. This will involve the inclusion of photonic, plasmonic, and dielectric nanostructures into the device – aspects that have been extensively studied for perovskite solar cells,[147,148] but remain mostly unexplored for PeLEDs.[149] This kind of optical design will be central to drive PeLEDs towards higher efficiency horizons.

3.3. Towards white emission

Solid-state lighting is a major shift in artificial white lighting that has been driven by the development of highly efficient LEDs. For this reason, achieving efficient and cost-effective white emission is a holy grail for solid-state light emission applications based on perovskite materials, which represent an excellent opportunity for the realization of flexible panel lighting. However, blue PeLEDs, as a crucial component for white emission, still suffer from color instability and low efficiency. Blue emitting perovskites are typically composed of mixed halide ions or quantum-confined low-dimensional structures to achieve suitable bandgaps. The color instability of PeLEDs based on mixed halide perovskite comes from phase segregation

under the bias electrical field, where the blue EL peak shifts towards green at a working bias.[47,150] The relatively low PLQE of perovskite blue emitters arises from defect states close to the midgap which contribute to the recombination losses of the wider bandgap perovskite. [151] On the other hand, low-dimensional perovskites have achieved up to 80% PLQE with high color purity, [152] but carrier injection of these materials remains a problem. As typical lowdimensional perovskites are fabricated using long organic ligands,[42] optimizing surface ligands,^[153-155] engineering interfaces^[71] and passivating surface defects^[68,156,157] become crucial in improving charge injection for efficient blue PeLEDs. We believe that the combination of mixed-composition perovskites with a gradient of dimensionality (rather than labile halide composition) will lead to an optimum compromise between long-time operational stability and high luminescence yields through efficient charge carrier funneling. Additionally, the community is exploring a large family of alternative ionic materials that show promise for light-emission applications. For example, lead-free perovskite-inspired materials have recently shown promising blue light-emission characteristics.[158-162]

Another way to achieve white LEDs is through the use of wider gap 1D (**Figure 7a-d**) [163] or 2D-layered perovskites (Figure 7e,f),^[164-166] which emit broad white light through selftrapped exciton recombination. However, as the emission is generated from a single source, tuning the white color of these LEDs is not as easy as in LEDs with multiple color sources, unless the emissive layer consists of different phases that coexist to produce tunable white EL. For instance, LEDs based on $CsCu₂I₃(QCs₃Cu₂I₅$ composites showed white-light emission originating from the combined EL of broadly yellow and broadly blue-emitting CsCu₂I₃ and $Cs₃Cu₂I₅$ phases, respectively.^[167] Their devices achieved a maximum EQE of 0.15% and a luminance of 145 cd m⁻². Recently, Chen *et al.* demonstrated while LEDs based on a single perovskite layer of red-emitting $α$ -CsPbI₃ and white-emitting self-trapped δ-CsPbI₃, which showed an EQE of 6.5% and a peak luminance of 12,200 cd $m⁻²$.^[168] However, tuning the white

color of their LEDs requires careful control of the annealing process. A more practical way for tunable color temperature involves a combination of blue PeLEDs and orange-emitting perovskite^[169,170] or non-perovskite phosphors.^[171-173] On the other hand, blue LED chips covered with red and green perovskite color converters can also yield white emission, where perovskite quantum dots are embedded in organic silica shells to prevent contact with moisture and oxygen.[174-176] Digging further with the perovskite color converters, recent reports explore white emission from red, green and blue (RGB) perovskite phosphors excited by UV background light sources, achieving high stability with continuous illumination at high power.[177-179] For commercial color displays such as television and phone screens, researchers use pixel-wise integration of independent RGB LEDs, where the color can be tuned by adjusting the emission intensity of each sub-pixel color source. Thus, advances of PeLEDs in each color are crucial to exploit this family of compounds and ensure their real-world application.

Figure 7. Image of bulk 1D C4N2H14PbBr4 crystals under a) ambient light and b) UV light (365 nm). c) Comission Internationale de l'Eclairage (CIE) chromaticity coordinates of the 1D

perovskites (star), and the corrugated 2D perovskite (EDBE)[PbBr4]. d) Configuration coordinate diagram for the coexisting of free and self-trapped excitons in 1D perovskites; the straight and curved arrows represent optical and relaxation transitions, respectively. Reproduced with permission.^[163] Copyright 2017, Springer Nature Ltd. e) Crystal structure of 2D $(1,4$ -bbdms)₃Pb₃Br₁₂ perovskite. Inset: the 1,4-bbdms cation. Green, brown, yellow, and gray spheres represent Pb, Br, S, and C atoms, respectively. f) PL spectrum for powdered 2D $(1,4$ -bbdms)₃Pb₃Br₁₂ perovskite. Reproduced with permission.^[164] Copyright 2017, American Chemical Society.

3.4. Perovskite-inspired LEDs and lasing

Inspired by the successful integration of 3D perovskites in highly efficient LEDs, other materials with similar structural features are gaining increasing attentions including double perovskites,^[169,170, 180, 181] hollow 3D perovskites,^[182-185] 2D-layered perovskites,^[164-166] 1D[163,186] and 0D perovskites. [187-189] The properties of these materials need to be assessed on an individual material basis, which makes the generalization of material characteristics across certain classes of perovskite difficult. Principally, for the application of these materials in LEDs, the requirements to the material properties of the active LED material are set by the particular design and intended use of the LED. While lower-dimensional perovskites may have the additional advantage of large exciton binding energies, which increase radiative recombination and enhance PLQE,^[190] many double perovskites overcome toxicity issues by replacing lead with less hazardous systems such as $Bi^{[191-193]}$ and $Ag^{[194,195]}$ However, there are still important challenges to overcome to propose these materials for working devices: poor thin film morphology, indirect bandgaps, low emission yields, and large hole/electron-effective masses, which lead to low mobilities and poor charge transport, are but a sample of the phenomena limiting their use in high-performance devices to date.^[196-198] Nonetheless, these challenges can be overcome with elaborate materials engineering. For example, fabrication of the efficient Bi-doped white-light-emitting bulk powder $Cs_2(Ag_{0.60}Na_{0.40})InCl₆[199]$ into nanocrystals,^[200] band structure engineering via doping^[201] or compositional tuning.^[202-204]

Finally, halide perovskites and similarly inspired materials are sought as potential candidates for continuous-wave and electrically pumped solution-processed laser diodes. They show sharp absorption onsets, low non-radiative recombination at carrier densities for population inversion, large gain cross-section at the wavelength of emission, and excellent carrier mobilities; these properties make them suitable to support lasing.[205] In fact, opticallydriven lasing has been already well demonstrated in perovskites in which different strategies, such as Fabry-Perot cavities, whispering mode cavities, and random media, have been employed to attain gain media of high-quality.^[206] However, the realization of electricallypumped perovskite lasers remains a challenge in the field, mainly because of both the relatively low Auger thresholds and the low material stability at the high temperatures that are induced in the system at the lasing regime.[207] Still, we foresee that the tunability of perovskites and their integrability with optically active elements may eventually allow for configurations in which electrically pumped lasing will be possible.

4. Conclusion

Halide perovskites exhibit excellent properties such as highly efficient luminescence yields with narrow linewidths that, together with their versatile processability and bandgap tunability, make them good candidates for use in commercial light-emitting technologies. Although industry-ready operational stability and highly efficient blue PeLEDs are yet to be demonstrated, these materials have the potential to challenge the increasingly dominant market position of OLEDs for new generation displays and, in the longer term, that of the widely adopted traditional LEDs for white lighting. The processability of perovskite films to a broad range of passivation approaches enables devices with suppressed non-radiative recombination, pushing the emission yields in PeLEDs ever closer to the theoretical ceilings. Furthermore, their intrinsic nanostructured characteristics will allow them to be integrated within novel photonic and plasmonic designs which enables full control over color purity and directionality of light emission. These strategies could revolutionize solid-state lighting with a palette of possibilities for new light-emitting applications.

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Halide perovskites are extremely promising materials for next-generation light-emitting diodes. This article reviews the breakthroughs and recent advances of perovskite light-emitting diodes with near-infrared, red, green, and blue emission colors. Key challenges associated with the operational stability, outcoupling strategies towards high efficiencies, and achieving white emission and lasing based on perovskite materials are presented.

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Perovskite Light-Emitting Diode Technologies

