### **Cell and Tissue Research**



# Ultrastructural and immunocytochemical evidence for the reorganisation of the Milk Fat Globule Membrane after secretion.

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Fig. 1 209x297mm (300 x 300 DPI)



Fig. 2 163x236mm (300 x 300 DPI)

 $\begin{array}{r} 47\\ 48\\ 49\\ 50\\ 51\\ 52\\ 53\\ 54\\ 55\\ 56\\ 57\\ 58\\ 59\\ 60\\ \end{array}$ 



Fig. 3 209x297mm (300 x 300 DPI)



Fig. 4 162x207mm (300 x 300 DPI)

 $\begin{array}{r} 47\\ 48\\ 49\\ 50\\ 51\\ 52\\ 53\\ 54\\ 55\\ 56\\ 57\\ 58\\ 59\\ 60\\ \end{array}$ 



Fig. 5 209x297mm (300 x 300 DPI)



Fig. 6 209x297mm (300 x 300 DPI)

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Fig. 7 874x1237mm (72 x 72 DPI)

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Fig. 8 209x297mm (300 x 300 DPI)

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Ultrastructural and immunocytochemical evidence for the reorganisation of the Milk Fat Globule Membrane after secretion. F. B. Peter Wooding • Ian H Mather Abstract This paper reports a detailed ultrastructural and immunocytochemical investigation of the structure of the milk fat globule membrane (MFGM) in a variety of species. The process follows the same pattern in all mammals investigated so far. The initial [or primary] MFGM immediately on release from the mammary cell is a continuous unit membrane with a thin underlying layer of cytoplasmic origin and a monolayer of phospholipid separating it from the core lipid. This structure changes rapidly as the milk fat globule (MFG) moves into the alveolar lumen. The unit membrane plus the underlying layer of cytoplasm modifies drastically into discontinuous patches and networks. These are superimposed upon a continuous apparently structureless sheet of electron dense material stabilising the MFG and similar to that which bounded the lipid in the cell. The underlying layer of the patches increases in electron density, and immunocytochemistry demonstrates localisation of MFGM proteins in this layer. In four species the dense material shows ordered paracrystalline molecular arrays in section and en face views. All the arrays show the same basic pattern and unit size as determined by optical diffraction. Similar patches, networks and arrays are present on the surface of expressed MFG. 

Negative staining of lipid extracted expressed MFGs shows similar patches and networks of membrane. These also occasionally show the crystalline arrays and label with MFGM protein antibodies. Similar networks and strands of plasma membrane on the MFG surface are shown by our CLSM examination of unfixed expressed MFG from mice genetically modified to express a fluorescent molecule as a normal plasma membrane constituent. Keywords: Milk – Fat- Globule- Membrane . Ultrastructure. Immunocytochemistry. Paracrystalline arrays. Unit membrane. F.B.P. Wooding Physiology Neuroscience and Development Department, Cambridge University, Cambridge, CB2 3EG, UK e-mail: fbpw2@cam.ac.uk I.H. Mather Department of Animal and Avian Sciences, University of Maryland, College Park, MD20742, USA List of abbreviations used in the paper: **ADPH** Adipohilin(Plin2) **BTN Butyrophilin CLSM** Confocal laser scanning microscopy **EM Electron microscope/ic** 

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58	FRAP	<b>Fluorescence recovery</b>	after	photobleac	hing
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- **GFP** Green fluorescent protein 59
- MFG Milk fat globule 60
- MFGM Milk fat globule membrane 61
- **PMFGM** Primary Milk fat globule membrane 62
- **RPMFGM Residual Primary Milk fat globule membrane** 63
- SMFGM Secondary Milk fat globule membrane 64
- **TEM Transmission electron microscopy** 65
- **XOR Xanthine oxidase** 66
- 67
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Introduction 69

- 00 According to a recent comprehensive review (Lopez 2011, page 70
- 398) the structure of the milk fat globule membrane (MFGM) is 71
- "still not known in detail and remains the least understood 72
- aspect of the milk fat globule (MFG)". 73

The functional importance of the MFGM lies in its ability to 74

- stabilise the lipid droplets in the milk, facilitate the uptake of 75
- MFG components by the neonatal gut, and to supply the 76
- developmental cues provided by the biochemical constituents of 77
- the membrane. There is increasing evidence (Dewettinck et al 78
- 2008; Lopez 2011) for the important role of MFGM constituents 79
- in development of the neonatal gut and immune system and in 80
- providing antiviral and antimicrobial protection. Longer term 81
- the high glycerolipid content could make an important 82
- contribution to nervous system development. 83

The MFGM is also important commercially for its valuable contribution to texture and flavour (Dewettinck et al 2008)

given the widespread use of milk and milk derivatives in the

- 80 given the widespread use of mink87 food industry.
  - 88 There are currently two very different interpretations of
- 89 MFGM structure in the alveolus and in expressed milk.
- 90 There is general agreement that immediately after secretion
- 91 from the mammary cell into the alveolus TEM shows that
- 92 the MFGM is a continuous unit membrane separated from
- 93 the core lipid by a 15-20 nm layer of cytoplasmic origin.
- 94 (Wooding 1971; JCS Mather and Keenan 1998; Vorbach et
- **al 2012)**

96 Recent confocal laser scanning microscopy(CLSM) studies

- 97 of unfixed isolated MFGs from bovine and human milk
- 98 using lipid probes suggest that the continuous unit
- 99 membrane persists in the alveolus and after release from the
- 100 glands. (Evert et al 2008; Gallier et al 2010, 2015; Lopez
- **2011; Zhang et al 2013)**
- 102 In contrast most early (Wooding 1971 JUR; Berendsen and
- 103 Blanchette- Mackie 1979) and more recent TEM results
- 104 (Armand et al 1996; Gallier et al 2015; can be interpreted to
- 105 show that there is a drastic rearrangement of the MFGM
- 106 into discontinuous patches and strands.
- 107 This study was designed to distinguish between these two 108 possibilities using a wide range of species and a variety of
- 109 EM and CLSM techniques.
- 110 This paper provides new information on the TEM structure of
- 111 the MFGM and direct evidence for the reorganisation of the
- 112 MFGM molecular structure after secretion.
- 113 Materials and methods
- 114 Electron Microscopy

Mammary tissue from lactating goats, ewes, rats, mice, guinea pigs, fur seals, horses, Friesian or Jersey cows and wallabies was either excised immediately after death by barbiturate overdose and cut into small cubes in an aldehyde, dichromate-acrolein or osmium fixative or fixed initially by perfusion with aldehyde via the mammary artery (cow, ewe, goat, guinea pig and horse). All the processing was carried out at room temperature. Expressed milk was added to an equal volume of fixative. All animal work was carried out in accordance with the UK Animals (Scientific Procedures) Act 1986 and the Animal Care and Use Committee of the National Institutes of Health, U.S.A. The usual fixation was in 4% glutaraldehyde in 0.1M phosphate buffer, pH 7.2, containing 2% sucrose, for 45 min. Alternatively 1% osmium tetroxide in 0.1M veronal buffer, pH 7-2 or 1.5% acrolein+1%potassium dichromate+6%sucrose in 0.1M veronal buffer at 4°C were used. The tissue was washed briefly in buffer, postfixed first in 1 % osmium tetroxide in 0.1M veronal buffer, pH 7-2, for 30 min, then in 5 % aqueous uranyl acetate for 2 h followed by ethanol dehydration and embedding in Araldite. Sections were cut on an LKB Ultrotome, stained with uranyl acetate and lead hydroxide and observed in a AEI EM6B electron microscope operated at 60 kV. Electron Microscope Immunocytochemistry. Tissue was fixed by immersion or perfusion in 4% formaldehyde in 0.1M phosphate buffer, pH 7-2, or in 4% formaldehyde plus 1% glutaraldehyde in 0.1M phosphate buffer, pH 7-2. No osmium was used. Dehydration and embedding was at room temperature for Araldite resin. Thin sections were cut from the Araldite blocks 

147 and picked up on 300 mesh nickel grids. Resin was removed

- 148 from the analdite sections by floating for 15 seconds on a
- solution of one volume of sodium ethoxide (15 grams of sodium
- 150 hydroxide pellets dissolved in 15 mls of absolute alcohol)
- diluted with four volumes of distilled water, followed by alcohol
- and water washes.

153 For immunocytochemistry the grids were floated overnight

- section side down on drops of antibody, washed, incubated with
- immunogold colloid (Goat anti rabbit G10 or 15nm, Jackson
- 156 Immunoresearch Labs, USA) washed with buffer and water,
- stained with uranyl acetate and lead solutions and examined in
- 158 a Philips Electron microscope.
- 159 Two primary antibodies were used: rabbit anti BTN (bovine
- whole molecule, 1:1000) (Banghart et al 1998) and rabbit anti
- 161 XOR (Bovine whole molecule, 1:100) (Sullivan et al 1982).
- 162 Immunocytochemical controls, in which the primary antibody
- 163 was omitted and replaced with buffer or a non specific antibody
- 164 at the same concentration, were carried out routinely, alongside
- the experimental samples. Controls showed an insignificant
- 166 level of labelling.
- 167 Electron Microscope Negative Staining
- 168 Freshly expressed uncooled milk was fixed with an equal
- 169 volume of 4%Glutaraldehyde fixative for 60 min. The fixed milk
- 170 was spun at  $\sim$ 1500 rpm for 1 min. An EM grid was touched to
- the surface of a drop of the cream on parafilm, the grid held
- 172 horizontal for 1 min, then washed with water and dried. The grid
- 173 was immersed in Heptane for 5 min to remove triglyceride,
- dried, and negatively stained with a drop of 2% potassium
- 175 phosphotungstate, the excess blotted off and the grid dried
  - 176 before examination in the EM.
  - 177 For immunocytochemistry the heptane extracted grid was
- 178 rehydrated and incubated overnight on XOR antibody, and the

179 180	antigen localised with 15 nm gold colloid before negative staining.
181	Optical diffraction
182 183 184 185	The micrographs were analysed using a benchtop Optical Diffractometer (Amos 2005) by courtesy of Drs Amos and Richardson, MRC Laboratory of Molecular Biology, Cambridge.
186	
187	CLSM of mouse MFGs
188	Milk was collected as described (Ogg et al 2004) from three
189	green fluorescent protein (GFP)-membrane transgenic mT/mG
190	mice (Muzumdar et al. 2007) on the tenth day of lactation.
191	Samples of whole milk were immediately incubated at room
192	temperature with BODIPY 650/665 dye (ThermoFisher
193 194	Scientific) at a final concentration of $10\mu$ M for 30 min. This dye stains the triglyceride core of the MFG. Drops
195	of the stained milk were placed on Superfrost/Plus microscope
196	slides, sealed under coverslips and examined with a 60 X oil
197	immersion objective in an Olympus FluoView 1000 confocal
198	microscope. The GFP and BODIPY 650/665 fluorophores were
199	excited at 488 and 633 nm, and emissions collected at 520 and
200	688 nm, respectively. Optical sections (0.5 $\mu$ m) through a z
201	depth of 10-12 $\mu$ m were recorded as TIFF files and three
202	dimensional images reconstructed from the z-stacks with Imaris

203	software (Bitplane AG)
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208	Results
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210	Under optimal perfusion conditions (Wooding 1977) in ewe,
211	cow, horse and guinea pig only a few MFGs close or still
212	tenuously attached to the secretory cells show a continuous unit
213	membrane bounding an electron lucent space around the core
214	lipid (Fig 1a ewe; 1b cow; 1c,e horse; 1d,f guinea pig). Further
215	into the alveolar lumen MFGs show a variety of membrane
216	structures most of which can be interpreted as resulting from a
217	disruption and modification of the initial continuous membrane.
218	Mammary tissue optimally fixed by immersion also shows these
219	changes. These changes are coincident with or as a result of
220	alterations in the interactions of the proteins in the material
221	between the membrane and core lipid as indicated by an
222	increase in EM density (Fig 2a, b goat; 2c mouse; 2d pig; 2e,f
223	ewe; 2g cow).
224	This process produces patches and networks on the surfaces of
225	MFGs with a unit membrane overlying very electron dense
226	material seen on transverse sections on Figure 2. These patches
227	sit upon a continuous dense line, equivalent in EM appearance
228	to the electron dense line which was the lipid core boundary in
229	the cytoplasm. This dense line forms the only continuous

structure which stabilised the cytoplasmic lipid droplet in thecell and which now has a similar function in stabilising the

- 232 secreted MFGs. The area covered by the modified membrane is
- 233 very variable and different in different species. On sections such

- area of the MFG in the alveolus in all the species we have
- examined so far.
- 237 The dense line is comparatively thin and difficult to distinguish
- on low power micrographs (Figs 2a,c; 3a,c arrowheads) but the
- 239 uniformity of the circularity of the cross sections of the MFG
- 240 clearly indicate that it is present. At higher magnifications it can
- 241 be easily seen (Figs 2b,d,g; 3d arrowheads)

The EM evidence for loss of membrane by vesiculation or "blebbing" (Wooding 1971b and Figs 2 e,f) is found in all species examined. A more likely explanation for the drastic morphological change is a contraction of the membrane area presumably driven by an increase in protein molecular order in the dense material under the unit membrane. For ease of discussion the continuous unit membrane and its adherent layer will be referred to as the Primary MFGM (PMFGM), the dense line as the Secondary MFGM (SMFGM) onto which patches and networks of Residual PMFGM (RPMFGM) are anchored by molecular interactions. Expressed MFGs show a very similar discontinuous MFGM on TEM examination to those in the alveolus (Fig 3a human; 3b,d cow; 3c wallaby; 3d inset, fur seal): a continuous dense line of SMFGM on which are superimposed RPMFGM patches of unit membrane plus underlying electron dense material. No significant differences have been seen in the structure or percentage of RPMFGM as a result of expression from the gland, and the stability of the membrane in expressed milk has been confirmed by biochemical studies. (Baumrucker and Keeenan 1973) CLSM micrographs of transverse sections of unfixed expressed MFGs from transgenic mice which constitutively express green fluorescent protein (GFP) on their plasma membrane (Fig 4a, b, c) clearly show an equivalent discontinuous distribution of the RPMFGM-like fluorescence on the contours of the MFGs on transverse sections (compare Figs 2 and 3 with 4a-c). CLSM 3D reconstruction of MFGs demonstrate very similar patches and networks of membrane on their surfaces (Fig 4d -f) equivalent to 

those on the electron micrographs on Figures 5 and 6.

The close similarity in MFGM structure between all species examined is emphasized by the occurrence of a paracrystalline organisation in the dense material under the unit membrane in some alveolar luminal and expressed MFGs of four unrelated

species. On Fig 5 this can be seen in both en face (5a,c,e cow alveolar; 5b horse milk; 5c goat milk; 5d human milk) and transverse sections (5f, g cow alveolar) of the MFG. The en face EM views on Figures 5 and 6 clearly show the patch and network distribution of the RPMFGM which characteristically show a variety of edge structures including "finger fringed" edges (Figs 5a,c; 6c; 8a,b). The evidence of a change to a greater molecular order in the dense material supports the idea of a post secretion contraction of the original PMFGM producing the patches and networks. The paracrystalline lattice is based on a similar hexagonal organisation and unit size with similar spacing in all species where it is found, as determined by optical diffraction techniques (Fig 5a-g, 8c). It is not dependent on a primary glutaraldehyde fixation, the same pattern is also produced in the cow MFGM by initial fixation in dichromate–acrolein (Fig 5e) or in osmium (results not shown). TEM serial section reconstruction of cow alveolar MFGs on Fig 6 show that small circular areas free of RPMFGM can often be clearly recognised. Immunocytochemical labelling of the sections with antibodies to MFGM proteins shows that only the dense material of the RPMFGM labels, the continuous dense line enveloping the whole MFG is unlabeled (Fig 7a,b). Emphasizing the difference between the two areas of SMFGM, when Ruthenium Red is used to probe for any glycocalyx on the outer surface of the MFG, again the label is only on the RPMFGM unit membrane area of the SMFGM (Fig 7c). The reality of this membrane structure is reinforced by TEM examination of negatively stained membrane from individual, fixed isolated expressed MFGs (Figs 8a,c,d,e). Extraction of the core lipid from MFGs adherent to a carbon coated EM grid and subsequent negative staining with Phosphotungstic Acid or Uranyl Acetate reveal membrane patches with finger fringing 

(Fig 8a) equivalent to those demonstrated en face (Fig 8b) onEM sections.

312 Prior incubation of the lipid extracted membrane patches with

antibodies to MFGM proteins localised with gold colloid either

- show dense or no label (Figs 8d,e), presumably depending on
- 315 which side of the membrane patch was uppermost, this
- assumption is supported by the observation that where

317 membrane is partially folded back on itself during preparation,

- only one side of the fold is labelled (Fig 8e).
- 319 Occasionally the negatively stained membrane patches show a
- 320 similar paracrystalline organisation to that demonstrated on the
- 321 sections (Fig 8c) and OD analysis (inset, arrow) shows a similar
- hexagonal pattern and unit size to the section material.

## 325 Discussion

326 This paper establishes for the first time in a variety of

327 mammalian genera using a range of TEM and light microscope

328 techniques the uniformity of the detailed structural changes

329 characteristic of the MFGM after secretion from the mammary

- cell. This confirms and considerably extends the primary
- author's original studies (Wooding 1971a, b; 1977a,b). The unit
- 332 membrane which packages the cytoplasmic lipid droplet is
- necessary to permit continuous release of lipid without
- damaging the mammary cell. The ingenious solution of
- 335 collaboration between Golgi vesicles and plasmalemma
- 336 (Wooding and Sargeant 2015) provides the considerable amount
- 337 of packaging membrane (Mather 2011) required for MFGM
- 338 formation.
- 339 Once the MFG is released from the cell then the continuous unit
- 340 membrane is apparently unnecessary and interactions between
- the MFGM proteins are sufficiently strong to cause the

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considerable modification and contraction of the area of the unit membrane with its underlying protein layer. This produces the isolated finger fringed patches and networks of RPFGM on the SMFGM. This process occurs rapidly and describes 90% of the alveolar MFGs. Stability of the MFG is then dependent solely on the SMFGM which forms a continuous envelope equivalent to that which originally bounded the lipid in the cytoplasm. It appears as a continuous dense line on EM sections and is stable enough to survive expression from the mammary gland and storage.

This process of alveolar PMFGM reorganisation occurs in all species so far examined with optimally fixed EM samples and the uniformity of the modifications are exemplified by the equivalence of the paracrystalline structures in the dense material underneath the unit membrane in cow, goat, horse and human. The first report and illustration of paracrystalline areas in finger fringed PMFGM patches was described in cow sectioned material (Wooding 1977a, Figs34, 35; Wooding 1977b). The reality of such membrane structure has subsequently been confirmed by Bucheims freeze fracture studies (Bucheim 1982; 1986; Schmidt and Buchheim 1992) showing very similar images of equivalent unit size. The freeze fracture images were produced from unfixed milk with no glycerol added by ultra rapid cryofixation (Buchheim 1982) yet the micrographs show equivalent RPMFGM patches including some with paracrystalline arrays. These are very similar to those shown in this paper by conventional TEM processing. We consider Buchheim's results with freeze fracture more reliable than Robenek et al 2006 whose localisations and images do not agree with results in the literature. There are three papers with TEM micrographs which corrobate the discontinuities in MFG in expressed 

- 374 milk.(Berendson and Blanchette Mackie 1979, rat; Armand
- 375 et al 1996 and Gallier et al 2015, both human). There are
- 376 also two papers using TEM claim that alveolar
- 377 (Freudenstein et al 1979, bovine) and freshly expressed milk

Vorbach et al 2002, mouse) have all or most of the MFG covered with PMFGM. Unfortunately neither paper has micrographs showing several MFG at sufficient resolution to distinguish RPMFGM from SMFGM plus higher magnification of detail with unit membrane resolved such as in figures 2 and 3 in this paper. This is necessary to allow independent judgement of claims of membrane continuity. In this paper immunocytochemical results from sections confirms that MFGM proteins including BTN and XOR are present in the dense material, and this is reinforced by the MFGM antibody-gold colloid labelling of the negatively stained **RPMFGM** areas. Most of the results above are EM section based, and all require prior sample fixation with chemicals. We believe the structure and changes in the MFGM illustrated above are an accurate representation of the normal process in alveolar and expressed milk MFGs. Our conclusions are based on (1) perfusion of tissue providing simultaneous rapid optimal fixation throughout, producing spherical lipid droplets with unit membranes well resolved, (2) the fact that all species examined show the same transition on the same section from PMFGM to SMFGM plus RPMFGM with the production of very similar paracrystalline organisation in the residual frequently finger fringed RPMFGM areas in four of them, and (3) the equivalent structures demonstrable in negatively stained and freeze fractured specimens. It is also important to note that the PMFGM transition plus crystalline arrays can be found after using three very different primary fixatives: Glutaraldehyde, Osmium or Dichromate – Acrolein. The most likely proteins to interact to form the unit structure of the paracrystalline arrangements are BTN, XOR and ADPH. (Ishii et al (1995), (Jeong et al 2009), and 

- 410 MacManaman et al (2002) In addition, FRAP analysis showed
- 411 that a fraction of endogenously expressed GFP-BTN was
- 412 immobile in condensed areas on the surface of mouse MFGs,

suggesting incorporation into a macromolecular complex (Jeong et al 2013). The immunocytochemical results in this and our previous (Wooding and Sargeant 2015) paper clearly demonstrate the presence of BTN and XOR only in the PMFGM with ADPH throughout the SMFGM. The nature of the apparently structureless areas of the SMFGM lacking an intact unit membrane is less certain. At a minimum, these regions will comprise the phospholipid monolayer covering the entire globule surface and present on all cellular lipid droplets (Martin and Parton 2006), the PAT family protein ADPH (Chong et al 2011, Jeong et al 2013, Wooding and Sargeant 2015). There may be other proteins (Walther and Farese 2012), including elements of the outer phospholipid bilayer of the PMFGM that were not incorporated into the paracrystalline regions . Corroboration of the reality of the PMFGM to SMFGM plus RPMFGM transition is provided by the results from unfixed mouse MFGs from the endogenously GFP expressing mT/mGstrain. The GFP- fluorophore can be considered a marker for intact bilayer membrane (Muzumdar et al 2007). There is a striking equivalence between the confocal images of GFP in transverse sections and 3D reconstructions marking regions of intact bilayer and the morphology of the RPMFGM areas identified on the electron micrographs. Furthermore, when a GFP-BTN fusion protein was expressed in mouse mammary gland using an adenoviral vector, a fraction of the endogenously produced protein condensed on the surfaces of secreted droplets in similar patterns (Jeong et al 2013) These CLSM results are very similar to those (Evers et al 2008; Gallier et al 2010, 2015; Lopez et al 2010, Lopez 2011; Zhang et al 2013) using exogenous fluorescent lipid or lectin probes to label the unfixed MFG surfaces from bovine or human milk. The results with both markers show 

discontinuities (nonfluorescent microdomains) which divide the fluorescence into "patches and networks" (Lopez et al 2010).Lopez interprets these frequently circular nonfluorescent microdomains as local aggregates of molecules (e.g.sphingomyelin) which exclude the probes but with no immunocytochemical evidence for this as yet. Evers considers the domains to indicate the lack of a unit membrane which would agree with our TEM observations. Our serial reconstructions of MFGs show similar circular areas (Fig 6) corresponding to the domains without unit membrane bound RPMFGM. The uniformity of the detail of this PMFGM formation and transition to SMFGM plus RPMFGM in all species examined at sufficient resolution reinforces the idea that the unique lipid secretion mechanism and subsequent modification method evolved only once in the mammalian lineage. The argument that it is not possible to generalise about the mechanism of MFG secretion because only a small number of mammals have been examined (Heid and Keenan 2005) seems to be contradicted by the similarities in the detail now available in all metatherian and eutherian species adequately investigated. 

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  - 472 confocal microscope.

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600	Figure Legends

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602	Fig. 1 TEM of MFGs from a variety of genera just before (fig
603	1a) and immediately after (fig $1b - f$ ) release from the mammary
604	cell. Each is bounded by a continuous unit membrane with an
605	inner thin weakly stained cytoplasmic layer enveloping the lipid
606	droplet. All MFGs on figs 1e and 1f showed this PMFGM
607	structure at sufficient magnification as illustrated in the inset on
608	fig. 1f. Bars: a,c,d 50nm; b 75nm; e,f 1µm
609	Fig. 2 TEM of alveolar MFGs from a variety of genera. All the
610	MFGs show a discontinuous RPMFGM consisting of a unit
611	membrane overlying a cytoplasmic layer of considerably
612	increased electron density (arrows). These RPMFGM patches
613	and networks are supported by a continuous dense line
614	(arrowheads) around each MFG. Examples of a loss of PMFGM
615	by vesiculation (figs 2 e,f) can be found in a small but
616	significant number of MFG in all genera. Bars: a,b,c,d,g 1µm;
617	e,f, 50nm

618	Fig. 3 TEM of transverse sections of MFGs from expressed
619	milk from a variety of genera demonstrating very similar
620	RPMFGM discontinuities and increases in electron density of
621	the cytoplasmic layer as in the alveolar MFGs. Figure 3d shows
622	two examples at higher magnification illustrating the unit
623	membrane of the discontinuous RPMFGM (arrows) covering the
624	electron dense layer and the single dense line of the SMFGM
625	(arrowheads) enveloping the lipid core. Bars: a,b,c 1µm; d 50nm
626	Fig. 4 CLSM of MFGs in expressed milk from the GFP-
627	membrane ( <i>mT/mG</i> ) mouse; (a-c) Two dimensional CLSM
628	images showing (a) GFP fluorescence (b) BIODIPY 665
629	fluorescence of neutral lipid in the MFG (c) Overlay of a and b.
630	Note that the GFP-membrane fluorescence is associated with
631	most of the MFG but in many cases is unevenly distributed on
632	the surface: asterisks show MFG with very little GFP
633	fluorescence on this plane of section, arrows MFG with $\sim 50\%$
634	and arrowheads ~100%. (d-f) CLSM of MFGs in three-
635	dimensional reconstructions showing uneven but global
636	distribution of GFP-membrane fluorescence on MFG surfaces.

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637	Compare the GFP distribution on the MFG at the arrows with
638	the TEM images of the MFG surface on Figure 6. (e) BIODIPY
639	665 fluorescence of neutral lipid in the MFGs, (f) overlay of d
640	and e. Bars, (a-c)20 µm, (d-f) 20 µm.
641	
642	Fig. 5 TEM of paracrystalline arrays in the RPMFGM. $(a - e)$
643	En face views of the MFGM from a variety of genera all
644	illustrating the paracrystalline arrays. (f, g)Transverse section
645	views establish the exact location of the arrays in the dense layer
646	underlying the unit membrane. The similarity of the organisation
647	of each en face micrograph is emphasised by their optical
648	diffraction patterns (inset on each) showing hexagonal
649	patterning with equivalent unit sizes. Figs 5a – d and 5f and 5g
650	were all initially fixed in glutaraldehyde, but the same
651	organisation is found after initial dichromate – acrolein fixation
652	of the cow mammary gland (fig 5e). Similar results were
653	obtained with osmium (results not shown). Bars: all 20nm.

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654	Fig. 6 Reconstructions of RPMFGM structure from TEM serial
655	sections of MFGs. The drastic modification of the originally
656	continuous membrane produces a variety of structures, but all
657	show one or more small circular areas free of RPMFGM, similar
658	in size to the areas found by CLSM. Fig.5c also shows large
659	areas (arrows) of paracrystalline organisation in the RPMFGM.
660	Bars: a,b 50nm; c 100nm.
661	
662	Fig. 7. (a) TEM immunolocalisation of BTN on the cow
663	RPMFGM (between arrows) but not on the dense line (between
664	arrowheads) which is part of the SMFGM. Fig 7b shows the
665	discontinuous distribution of the BTN label on human MFGs,
666	very similar to the discontinuous pattern of RPMFGM on fig.
667	3a. The section staining is insufficient to clearly distinguish
668	RPMFGM and SMFGM, but at higher magnification in the inset
669	the interruption in the gold colloid labelling is clear between the
670	arrows.

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671	Fig.7c is from cow milk fixed with 500ppm of Ruthenium red
672	added to the aldehyde fixative. The glycocalyx is clearly shown
673	(arrows) on the outside of the RPMFGM unit membrane, no
674	label is apparent on the SMFGM (arrowheads). Bars: a, inset on
675	b, c 50nm; b 1µm
676	Fig. 8. TEM of cow MFGM negatively stained with
677	phosphotungstic acid. (a) Negatively stained lipid extracted
678	MFG demonstrating the membrane sheets of characteristic
679	outline very similar to RPMFGM as seen en face on sectioned
680	material on (b). (c) The negatively stained RPMFGM sheet
681	shows a similar paracrystalline organisation to that found on the
682	sectioned MFG. Inset at arrow; optical diffraction pattern. (d)
683	TEM immunocytochemistry using 10nm gold particles to
684	demonstrate the distribution of XOR in the MFGM. Some, but
685	not all, of the negatively stained RPMFGM sheets on a grid can
686	be immunolabeled with XOR (or BTN, results not shown)
687	antibodies suggesting that only one side of the sheet labels.
688	Where such membrane sheets are folded back the 10 nm
689	immunolabel is only seen on one side (compare the areas

- 690 indicated by the arrow and asterisk on (e)) confirming this
  - 691 hypothesis. Bars: All 50nm.