1   **To Sink, Swim, Twin, or Nucleate: A critical appraisal of crystal aggregation**

2   **processes**

3   Penny E. Wieser[1*], Zoja Vukmanovic[1], Rüdiger Kilian[2], Emilie Ringe[1,3], Marian B. Holness[1],

4   John Maclennan[1], Marie Edmonds[1]

5   [1] Department of Earth Sciences, University of Cambridge, UK.

6   [2] Institute for Geosciences and Geography, University Halle, Germany

7   [3] Department of Materials Science and Metallurgy, University of Cambridge, UK.

8   * Corresponding author: pew26@cam.ac.uk

9   **ABSTRACT**

10   Crystal aggregates in igneous rocks have been variously ascribed to growth processes (e.g.,

11   twinning, heterogeneous nucleation, epitaxial growth, dendritic growth), or dynamical

12   processes (e.g., synneusis, accumulation during settling). We tested these hypotheses by

13   quantifying the relative orientation of adjacent crystals using Electron Backscatter Diffraction.

14   Both olivine aggregates from Kīlauea Volcano (Hawai'i, USA) and chromite aggregates from

15   the Bushveld Complex (South Africa) show diverse attachment geometries inconsistent with

16   growth processes. Near-random attachments in chromite aggregates are consistent with

17   accumulation by settling of individual crystals. Attachment geometries and prominent

18   geochemical differences across grain boundaries in olivine aggregates are indicative of

19   synneusis.

20   **INTRODUCTION**

21   Despite the abundance of crystal aggregates in a diverse range of igneous rocks, no

22   consensus has been reached on their origin (Day and Taylor, 2007; Jerram et al., 2003;

23   Schwindinger and Anderson, 1989). As early as 1921, Vogt suggested that crystal

24   aggregates form by synneusis, the "swimming together" and attachment of previously

25   isolated crystals in a fluid medium. More recently, aggregates have been attributed to growth

26   twinning (Welsch et al., 2013), the nucleation and growth of a daughter crystal via epitaxial

27   growth/heterogeneous nucleation (Dowty, 1980a; Hammer et al., 2010; Kirkpatrick, 1977;

28   Špillar and Dolejš, 2015), or the textural maturation of dendrites (Welsch et al., 2013; 2014).

29   Previous attempts at distinguishing these hypotheses have utilized optical observations of

30   chemical zoning (Dowty, 1980a), assessments of crystallographic orientation using a

31   universal stage (Ross, 1957), and observations of 3D aggregate morphology (Schwindinger

32   and Anderson, 1989; Welsch et al., 2013). In this study, we quantied changes in

33   crystallographic orientation across grain boundaries using Electron Backscatter Diffraction

34   maps (EBSD; e.g., Prior et al., 1999). This allows direct comparison between observed

35   aggregate geometries and those predicted by each hypothesis, even in optically isotropic or

36   chemically homogeneous minerals. To demonstrate the versatility of this method, we

37   investigate olivine aggregates from rapidly quenched scoria from several eruptions at

38   Kīlauea Volcano, Hawaiʻi, USA A.D. ca. 1700, ca. 1920, and 1969–1975; see DR1 in the

39   GSA Data Repository1 41 ; Fig. 1) and chromite crystals from the UG2 chromitite layer of the

40   Bushveld Complex, South Africa (Fig. 2).

41

42   Unravelling the magmatic processes responsible for aggregation has important implications.

43   At Kīlauea, olivine constitutes the principal record of pre-eruptive processes in primitive

44   lavas. Understanding the formation and evolution of chromitite layers such as the Bushveld

45   UG2 is crucial to advance our understanding of how platinum group elements are

46   concentrated into economically viable ore deposits (Naldrett, 2013). The timing and

47   mechanism of aggregate formation also influences crystal re-distribution and accumulation in

48   layered intrusions (Campbell, 1978; Holness et al., 2017a), and the interpretation of

49   quantitative textural measurements such as crystal size distributions (CSDs), which

50   frequently record kinked CSDs, and an over-abundance of larger crystal sizes in volcanic

51   rocks (Marsh, 1998).

METHODS & RESULTS

52   **METHODS & RESULTS**

53   EBSD maps were made for 93 Kīlauean aggregates (Fig. 1) and a thin section of the UG2

54   layer of the Bushveld Complex containing ~3500 chromite grains (Fig. 2). The

55   crystallographic relationships between touching grains in aggregates were quantified in

56   terms of their misorientation. This describes the coordinate transform from one crystal

57   orientation to that across the grain boundary, displayed as an axis-angle pair (Fig. 3a).

58   Misorientations were calculated using MTEX V5.0.4 (Bachmann et al., 2010), an open-

59   source toolbox for MATLAB. Electron microprobe transects across olivine aggregates were

60   obtained using a Cameca SX100 electron probe microanalyzer (EPMA; see DR1).

61   Olivine aggregates, consisting of 2-17 individual crystals (Fig. 1), showed misorientation

62   axes strongly clustered about <100> (Fig. 3b), and broad peaks in misorientation angles at

63   <5˚, ~40˚ and ~80˚ (Fig. 3c). EPMA transects across attached olivine crystals reveal flat

64   compositional profiles in the cores of crystals, with sharp gradients across grain boundaries

65   (Fig. 1e; sections X-X', Z-Z'). The distribution of chromite misorientation angles was very

66   close to the theoretical random distribution (Fig. 4c), with the only prominent peak at 60˚.

67   Chromite misorientation axes exhibited weak clustering about <111> and <011> (Fig. 4a).

68   Removal of the {111} twins responsible for the 60˚ peak results in a nearly uniform

69   distribution of misorientation axes and angles (Fig. 4b-c).

PHYSICAL AGGREGATION OF CRYSTALS

Hydrodynamic processes within magmatic systems can drive the aggregation of preformed crystals (McIntire et al., 2019). One such process is synneusis (Vogt, 1921; Vance, 1969). While the driving forces associated with interfacial energy minimisation during synneusis are too localized to drive crystals together (Dowty, 1980a), crystals may be aligned while suspended in convecting magma (Holness et al., 2017b), or during settling (Schwindinger, 1999; Schwindinger and Anderson, 1989), resulting in their attachment in specific orientations. Once sufficiently close, reductions in interfacial energy associated with particular crystallographic orientations can drive small readjustments in aggregate geometry (Dowty, 1980a), before further crystal growth cements the crystals together.

To assess the synneusis hypothesis in Kilauean olivine aggregates, the faces of attachment between adjacent crystals were assessed by superimposing 3D olivine shapes onto EBSD maps using the crystalShape MTEX class (Enderlein, 1997; https://mtex-toolbox.github.io/files/doc/crystalShape_index.html; Fig. 1c), and these were compared to the predicted hydrodynamical alignments during settling. Oblate olivines align their axis of symmetry vertically during settling, while prolate olivines align their axis of symmetry horizontally (Leal, 1980). This creates mostly {010} attachments in oblate olivines, and {110} attachments in prolate olivines, with occasional {021} attachments in both cases (Schwindinger and Anderson, 1989). We anticipate that similar alignments would also occur during convection.

The {110}-{110} attachments were the most commonly observed geometry in Kīlauean aggregates (Fig. 1c), followed by {010}-{010} or parallel {021}-{021} attachments (difficult to distinguish in 2D). Crystals which are perfectly attached along parallel {110}-{110}, {010}-{010} and {021}-{021} faces would have identical orientations, while perfect attachments along {021}-{010} and perpendicular {021}-{021} faces would generate misorientations about <100> of 40.4° and 80.9 ° respectively. The presence of broad misorientation angle peaks centred about these angles is strong evidence for synneusis (Fig. 3c). Unlike crystal growth processes, which favour specific crystallographic relationships, attachment by synneusis can easily generate misalignments from these ideal attachment geometries, through the mechanical hindrance to re-orientation driven by the reduction of interfacial energies (Nespolo and Ferraris, 2004; Vance, 1969), or near-random attachment under conditions of high supersaturation (Schwindinger and Anderson, 1989). Imperfect attachment by synneusis also accounts for the presence of discontinuous melt films between adjacent

104   olivine crystals (Fig. 1a-b). If formed during growth, such films would impose high energy

105   penalties.

106

107   Finally, EPMA transects support the hypothesis that the olivine aggregates formed by

108   synneusis (Fig. 1e). While synneusis can bring together crystals with different core

109   compositions that formed in disparate environments (Schwindinger and Anderson, 1989),

110   aggregates produced by twinning or dendritic growth share a common history, so the cores

111   of attached crystals should have identical chemistry (Philpotts et al., 1998). The sharp

112   gradients in forsterite contents (which dissipate rapidly by diffusion) suggest that the

113   aggregation event occurred shortly before eruption. Crystal aggregation may occur following

114   a disturbance to the magmatic system triggering their eruption, or during transport of the

115   magma to the eruption site.

116

117   Evaluating the role of physical aggregation in the formation of chromite aggregates is

118   complicated because attachment along the only crystal face, {111}, produces misorientation

119   axes indistinguishable from primary twinning (60˚ rotation about <111>; Deer, 1966).

120   However, this geometric relationship is relatively uncommon, and the removal of

121   misorientations corresponding to the chromite twin law (and effects induced by crystal

122   symmetry) produces a near-uniform misorientation axis distribution, and an angle distribution

123   resembling the theoretical random distribution (Fig. 4b-c). This implies that chromite grains

124   are randomly aggregated by a mechanism which is not selective to crystallographic

125   orientation; this is inconsistent with the attachment of {111} faces by synneusis, or various

126   growth processes. We suggest that the randomly-oriented touching frameworks of chromite

127   grains formed during the settling of individual grains through the overlying magma column to

128   the top of the cumulate pile (Jackson, 1961). This hypothesis is consistent with

129   microstructures in the cumulates overlying UG2, in which individual chromite grains

130   apparently rest on underlying pyroxene primocrysts (Fig. 2c).

131

132   **CRYSTAL GROWTH PROCESSES**

133   Crystal aggregates attached along specific planes have also been attributed to primary

134   twinning (Welsch et al., 2013). However, neighbouring chromite grains displaying twin

135   relations are relatively rare (<10% of neighbouring grains, based on deviations from ideal

136   twin laws; Brandon, 1966; DR1). Similarly, <7% of neighbouring olivines are related by the

137   three olivine twin laws (twinning on {011}, {012} and {031}, corresponding to misorientations

4

138   about <100> of 60.7˚, 32.6˚ and 59.3˚ respectively; Azevedo and Nespolo, 2016; Dodd and

139   Calef, 1971). Thus, twinning is not the dominant cause of grain aggregation in our samples.

140

141   Dowty (1980a) suggested that the textural and chemical characteristics of crystal aggregates

142   could result from epitaxial growth or heterogeneous nucleation. These processes, driven by

143   the reduction of the activation barrier to nucleation by the presence of an existing crystalline

144   substrate in the melt (Lofgren, 1983; Mithen and Sear, 2014), are well-documented in

145   multiphase aggregates (Hammer et al., 2010; Kirkpatrick, 1977). However, in monomineralic

146   aggregates, nucleation and growth of a daughter crystal are associated with energy

147   penalties. The increased surface area per unit volume (and increased interfacial energy)

148   caused by the growth of a daughter crystal was assessed by comparing an individual crystal

149   of a given volume with an aggregate with the same total volume composed of two identical

150   crystals (volumes and areas calculated in SHAPE7.4; Dowty, 1980b; DR1). As chromite

151   crystals express only {111} faces, the increase in interfacial energy for aggregates compared

152   to individual crystals (11%) is independent of the interfacial energy of the {111} face. For

153   olivine, theoretical surface energies for the 6 different olivine faces in a vacuum at 0 K

154   (Bruno et al., 2014) were used. Regardless of the attachment face, the growth of a daughter

155   crystal in olivine is accompanied by significant energy penalties (13-24%; see DR1).

156

157   Energy penalties for heterogenous nucleation are even greater. While epitaxial growth

158   describes the nucleation of crystals in a specific crystallographic orientation with respect to

159   the host crystal (identical or twin orientations in single phase aggregates; Mithen and Sear,

160   2014), heterogeneous nucleation has no such orientation constraints. The large lattice

161   mismatches, and associated energy penalties, generated by heterogeneous nucleation may

162   drive the detachment of a poorly-orientated unit, followed by reattachment in a more

163   favourable orientation (Buerger, 1945). In certain cases, it may even be more energetically

164   favourable for the components of the misaligned daughter crystal to remain in the liquid state

165   (Brugger and Hammer, 2015).

166

167   The larger energy penalties for heterogeneous nucleation than epitaxial growth, alongside

168   lower nucleation rates for mismatching parent and daughter lattices (Turnbull and Vonnegut,

169   1952), means that heterogeneous nucleation should occur less frequently than epitaxy in

170   monomineralic aggregates. Olivine and chromite aggregates show little evidence for epitaxy;

171   twin relationships are rare (Fig. 3-4), and no crystals with uniform orientations show external

172   morphologies indicative of aggregation. Given the limited evidence for epitaxial growth, it is

173   improbable that the energetically unfavourable process of heterogeneous nucleation was the

174   dominant cause of grain aggregation in this study.

175

176   Welsch et al. (2013) propose that polyhedral aggregates are produced during an early period

177   of dendritic growth, followed by textural ripening. This hypothesis is based on observations

178   that attached olivine crystals have identical orientations, are in continuous contact, and are

179   superimposed into chains of decreasing crystal size elongated along <100> (Welsch et al.,

180   2013). However, crystallographic branching in dendrites (Cody and Cody, 1995; Faure et al.,

181   2003a, 2003b) is associated with misorientations lower than ~3˚ (Faure et al., 2003b), so

182   cannot account for the 86% of olivine aggregates with misorientations >3˚ (Fig. 3).

183   Additionally, neighbouring crystals in the subset of olivine aggregates displaying small

184   misorientations (<5˚) were often separated by pockets of melt, and showed no preferential

185   elongation direction or size ordering (Fig. 1a). While the textural maturation of non-

186   crystallographic branching dendrites (Donaldson, 1976; Keith and Padden, 1963) could

187   produce the 86% of aggregates with large misorientation angles, the crystallographic

188   signatures of branching olivine dendrites from West Greenland Picrites differ from those of

189   olivine aggregates (Supplementary Fig. DR5; DR1) Larsen and Pederson, 2000). While

190   olivine dendrites and aggregates both display a misorientation angle peak at <20˚, dendrites

191   show no peaks at higher angles (Supplementary Fig. DR5). The differences between these

192   distributions are statistically significant (p=0.013; Kolmogorov-Smirnov test). Additionally,

193   misorientation axes in branching dendrites form a bimodal distribution, with a primary

194   maximum at <010> (Donaldson, 1976) and a minor secondary maximum at <100>

195   (Supplementary Fig. DR5). This contrasts with the strong clustering of olivine misorientation

196   axes at <100> in Kīlauean aggregates (Fig. 3b). Overall, the crystallographic and textural

197   signatures of olivine aggregation are inconsistent with an origin from non-crystallographic

198   branching during dendritic growth.

199   **CONCLUSIONS**

200   The large range of misorientations in chromite and olivine aggregates cannot be explained

201   by crystal growth processes, which favour specific crystallographic relationships. Observed

202   facial attachments and compositional profiles across adjacent olivines are consistent with

203   crystal aggregation by synneusis shortly before eruption. In crystal populations affected by

204   synneusis, textural investigations such as crystal size distributions must be constructed from

205   measurements of individual grains within an aggregate. Consideration of the total size of an

206   aggregate is only justified if aggregation can be attributed to twinning or dendritic growth. To

distinguish between these cases routinely, a workflow could be developed whereby the origin of grain aggregation is assessed by EBSD maps, which are subsequently used to generate "informed" CSDs. The random crystallographic relationships between adjacent chromite grains in our sample of the UG2 chromitite layer are best explained by the formation of touching networks following crystal settling. Settling as individual crystals rather than aggregates has implications for initial mush porosity and accumulation timescales, with relevance to the formation of economically-viable platinum group element deposits.

ACKNOWLEDGEMENTS

REFERENCES

Azevedo, S. and Nespolo, M., 2017. Twinning in olivine group revisited. European Journal of Mineralogy, *29*(2), pp.213-226.

Bachmann, F., Hielscher, R. and Schaeben, H., 2010. Texture analysis with MTEX–free and open source software toolbox. In Solid State Phenomena (Vol. 160, pp. 63-68). Trans Tech Publications. https://doi.org/10.4028/www.scientific.net/SSP.160.63

Brandon, D.G., 1966. The structure of high-angle grain boundaries. Acta metallurgica, 14(11), pp.1479-1484. https://doi.org/10.1016/0001-6160(66)90168-4

Brugger, C.R. and Hammer, J.E., 2015. Prevalence of growth twins among anhedral plagioclase microlites. American Mineralogist, 100(2-3), pp.385-395.

Bruno, M., Massaro, F.R., Prencipe, M., Demichelis, R., De La Pierre, M. and Nestola, F., 2014. Ab Initio calculations of the main crystal surfaces of forsterite (Mg2SiO4): a preliminary study to understand the nature of geochemical processes at the olivine interface. The Journal of Physical Chemistry C, 118(5), pp.2498-2506.

Buerger, M.J., 1945. The genesis of twin crystals. American Mineralogist: Journal of Earth and Planetary Materials, 30(7-8), pp.469-482.

239 Campbell, I.., 1978. Some problems with the cumulus theory. Lithos 11(4), pp. 311–323.

240 https://doi.org/10.1016/0024-4937(78)90038-5

241 Cody, A.M. and Cody, R.D., 1995. Dendrite formation by apparent repeated twinning of

242 calcium oxalate dihydrate. Journal of crystal growth, 151(3-4), pp.369-374.

243 https://doi.org/10.1016/0022-0248(94)00964-3

244 Day, J.M. and Taylor, L.A., 2007. On the structure of mare basalt lava flows from textural

245 analysis of the LaPaz Icefield and Northwest Africa 032 lunar meteorites. Meteoritics &

246 Planetary Science, 42(1), pp.3-17. https://doi.org/10.1111/j.1945-5100.2007.tb00213.x

247 Deer, W.A., 1966. An introduction to the rock-forming minerals. London, Longman.

248 Dodd, R.T. and Calef, C., 1971. Twinning and intergrowth of olivine crystals in chondritic

249 meteorites. Mineralogical Magazine, 38(295), pp.324-327.

250 https://doi.org/10.1180/minmag.1971.038.295.06

251 Donaldson, C.H., 1976. An experimental investigation of olivine morphology. Contributions to

252 Mineralogy and Petrology, 57(2), pp.187-213. https://doi.org/10.1007/BF00405225

253 Dowty, E., 1980a. Synneusis reconsidered. Contributions to Mineralogy and

254 Petrology, 74(1), pp.75-84. https://doi.org/10.1007/BF00375491

255 Dowty E., 1980b. Computing and drawing crystal shapes. American Mineralogist, 65,

256 pp.465-471.

257 Enderlein, J., 1997. A package for displaying crystal morphology. Mathematica Journal, 7(1),

258 pp.72-78.

259 Faure, F., Trolliard, G., Nicollet, C. and Montel, J.M., 2003a. A developmental model of

260 olivine morphology as a function of the cooling rate and the degree of

261 undercooling. Contributions to Mineralogy and Petrology, 145(2), pp.251-263.

262 https://doi.org/10.1007/s00410-003-0449-y

263 Faure, F., Trolliard, G. and Soulestin, B., 2003b. TEM investigation of forsterite

264 dendrites. American Mineralogist, 88(8-9), pp.1241-1250.

265 https://pubs.geoscienceworld.org/ammin/article-lookup?doi=10.2138/am-2003-8-907

266 Hammer, J.E., Sharp, T.G., Wessel, P., 2010. Heterogeneous nucleation and epitaxial

267 crystal growth of magmatic minerals. Geology 38, pp. 367–370.

268 https://doi.org/10.1130/G30601.1

269 Holness, M.B., Vukmanovic, Z., Mariani, E., 2017a. Assessing the Role of Compaction in the

270 Formation of Adcumulates: a Microstructural Perspective. Journal of Petrology. 58, pp.643–

271 673. https://doi.org/10.1093/petrology/egx037

272 Holness, M.B., Farr, R., Neufeld, J.A., 2017b. Crystal settling and convection in the Shaint

273 Isles Main Sill. Contributions to Mineralogy and Petrology, 171:7,

274 https://doi.org/10.1007/s00410-016-1325-x

275 Jackson, E.D., 1961. Primary Textures and mineral associations in the Ultramafic zone of

276 the Stillwater complex Montana: the petrographic features and origin of the layered

277 chromitites, bronzitites, and harzburgites in the lower part of the Stillwater complex. US

278 Government Printing Office.

279 Jerram, D.A., Cheadle, M.J. and Philpotts, A.R., 2003. Quantifying the Building Blocks of

280 Igneous Rocks: Are Clustered Crystal Frameworks the Foundation? Journal of Petrology.

281 44, pp. 2033–2051. https://doi.org/10.1093/petrology/egg069

282 Keith, H.D. and Padden Jr, F.J., 1963. A phenomenological theory of spherulitic

283 crystallization. Journal of Applied Physics, 34(8), pp.2409-2421.

284 https://doi.org/10.1063/1.1702757

285 Kirkpatrick, R.J., 1977. Nucleation and growth of plagioclase, Makaopuhi and Alae lava

286 lakes, Kilauea Volcano, Hawaii. Geological Society of America Bulletin, 88(1), pp.78-84.

287 https://doi.org/10.1130/0016-7606(1977)88<78:NAGOPM>2.0.CO;2

288 Larsen, L.M., Pedersen, A.K., 2000. Processes in High-Mg, High-T Magmas: Evidence from

289 Olivine, Chromite and Glass in Palaeogene Picrites from West Greenland. Journal of

290 Petrology, 41, pp.1071–1098. https://doi.org/10.1093/petrology/41.7.1071

291 Leal, L.G., 1980. Particle motions in a viscous fluid. Annual Review of Fluid

292 Mechanics, 12(1), pp.435-476. https://doi.org/10.1146/annurev.fl.12.010180.002251

293 Lofgren, G.E., 1983. Effect of Heterogeneous Nucleation on Basaltic Textures: A Dynamic

294 Crystallization Study. Journal of Petrology, 24, pp.229–255.

295 https://doi.org/10.1093/petrology/24.3.2290

296 Marsh, B.D., 1998. On the interpretation of crystal size distributions in magmatic

297 systems. Journal of Petrology, *39*(4), pp.553-599. https://doi.org/10.1093/petroj/39.4.5530

298 McIntire, M.Z., Bergantz, G.W. and Schleicher, J.M., 2019. On the hydrodynamics of crystal

299 clustering. Philosophical Transactions of the Royal Society A, *377*(2139).

300 https://doi.org/10.1098/rsta.2018.0015

301 Mithen, J.P. and Sear, R.P., 2014. Epitaxial nucleation of a crystal on a crystalline

302 surface. EPL (Europhysics Letters), 105(1), p.18004. https://doi.org/10.1209/0295-

303 5075/105/18004

304 Naldrett, A.J., 2013. Magmatic sulfide deposits: Geology, geochemistry and exploration.

305 Springer Science & Business Media.

306 Nespolo, M. and Ferraris, G., 2004. The oriented attachment mechanism in the formation of

307 twins-a survey. European Journal of Mineralogy, 16(3), pp.401-406.

308 https://doi.org/10.1127/0935-1221/2004/0016-0401

309 Philpotts, A.R., Shi, J. and Brustman, C., 1998. Role of plagioclase crystal chains in the

310 differentiation of partly crystallized basaltic magma. Nature, 395(6700), p.343.

311 Prior, D.J., et al., 1999. The application of electron backscatter diffraction and orientation

312 contrast imaging in the SEM to textural problems in rocks. American Mineralogist, *84*(11-12),

313 pp.1741-1759.

314 Ross, J.V., 1957. Combination twinning in plagioclase felspars. American Journal of

315 Science, 255(9), pp.650-655.

316 Schwindinger, K.R., 1999. Particle dynamics and aggregation of crystals in a magma

317 chamber with application to Kilauea Iki olivines. Journal of Volcanology and Geothermal

318 Research, 88(4), pp.209-238. https://doi.org/10.1016/S0377-0273(99)00009-8

319 Schwindinger, K.R. and Anderson, A.T., 1989. Synneusis of Kilauea Iki

320 olivines. Contributions to Mineralogy and Petrology, 103(2), pp.187-198.

321 https://doi.org/10.1007/BF00378504

322 Špillar, V. and Dolejš, D., 2015. Heterogeneous nucleation as the predominant mode of

323 crystallization in natural magmas: numerical model and implications for crystal–melt

324 interaction. Contributions to Mineralogy and Petrology, 169(1), p.4.

325 https://doi.org/10.1007/s00410-014-1103-6

326 Turnbull, D. and Vonnegut, B., 1952. Nucleation catalysis. Industrial & Engineering

327 Chemistry, 44(6), pp.1292-1298. https://doi.org/10.1021/ie50510a031

328 Vance, J.A., 1969. On synneusis. Contributions to Mineralogy and Petrology, 24(1), pp.7-29.

329 Vogt, J.H.L., 1921. The physical chemistry of the crystallization and magmatic differentiation

330 of igneous rocks. The Journal of Geology, 29(4), pp.318-350. https://doi.org/10.1086/622785

331 Welsch, B., Faure, F., Famin, V., Baronnet, A., Bachèlery, P., 2013. Dendritic Crystallization:

332 A Single Process for all the Textures of Olivine in Basalts? Journal of Petrology, 54, pp.539–

333 574. https://doi.org/10.1093/petrology/egs077

334 Welsch, B., Hammer, J., Hellebrand, E., 2014. Phosphorus zoning reveals dendritic

335 architecture of olivine. Geology 42, 867–870. https://doi.org/10.1130/G35691.1

336 **FIGURE CAPTIONS**

337 Fig. 1 – a-b) Backscatter Electron (BSE) images of olivine aggregates consisting of 3-5

338 crystals. Prominent areas of melt are trapped between neighbouring crystals. c-d) EBSD-

339 derived inverse pole figure maps (IPF) of the aggregates, color-coding the crystal direction

340 parallel to Z / image normal. For example, the crystals in c) are colored red to demonstrate

341 that their <100> axes are close to vertical. Olivine shapes in c) were computed using the

342 crystalShape MTEX class, allowing assessment of facial attachments. In this case, crystals

343 are predominantly attached along {110}-{110} faces. Note the presence of a misaligned

344 crystal in c) within an aggregate mostly formed of crystals with similar orientations. If this

345 aggregate formed by dendritic growth, synneusis would also have to be operating. The more

346 parsimonious explanation is that attached crystals with both high and low misorientations

347 formed by synneusis. e) BSE images of two olivine aggregates, showing the locations of

348 electron probe microanalyzer transects. Attached grains show different forsterite contents

349 [Fo=100xMg/(Mg+Fe), atomic]. The presence of flat plateaus within profiles X-X' and Z-Z'

350 demonstrates that these transects cut across grain cores, which must have grown in

351 different conditions. These profiles are not consistent with a scenario whereby

352 compositionally homogeneous aggregates (formed by growth processes) are altered by

353 diffusion or late-stage growth. The presence of steep gradients in forsterite content between

354 crystals indicates that limited diffusive re-equilibration has occurred following aggregation.
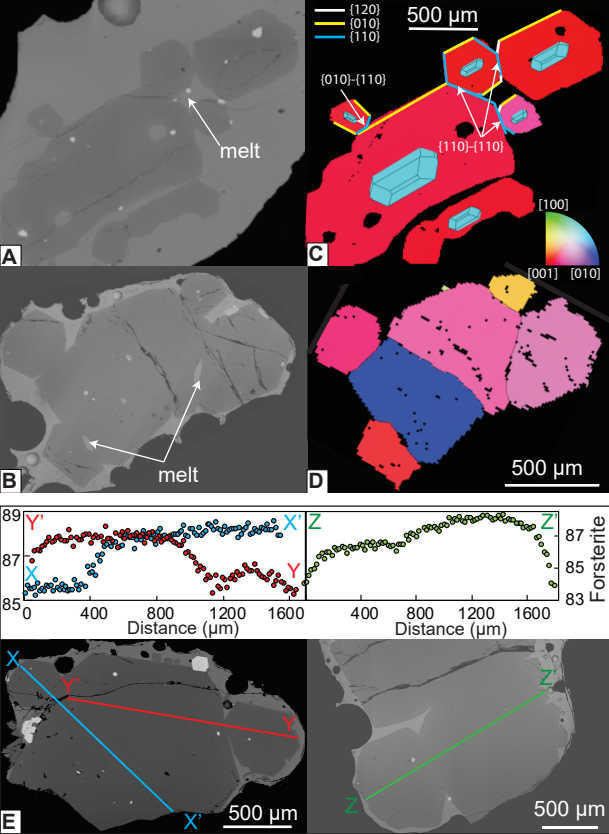
355

356 Fig. 2 -a) Transmitted light image of a small region of the UG2 chromitite (Bushveld

357 Complex, South Africa) thin section. The chromites (black) form a prominent touching

358 network. b) EBSD-derived inverse pole figure (IPF) map of a larger area of the thin section,

359 color-coded as in Figure 1 (e.g. grains with their <111> axes vertical appear blue). The wide

360 range of colors points to an absence of crystallographic preferred orientation. c) Transmitted

361 light image of a chromite-poor pyroxenite, lying 0.5 m above the UG2 chromitite layer.

362 Touching frameworks of chromite crystals are relatively scarce compared to the chromitite

363 layer itself (a-b), and separated and attached chromite crystals rest on the underlying

364 pyroxene grains. This indicates that chromites settle as isolated grains (accounting for their

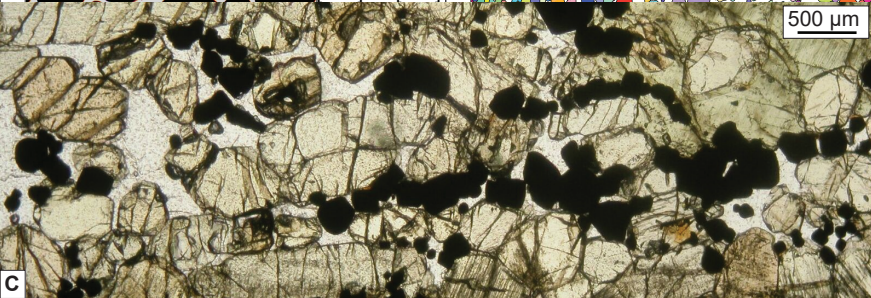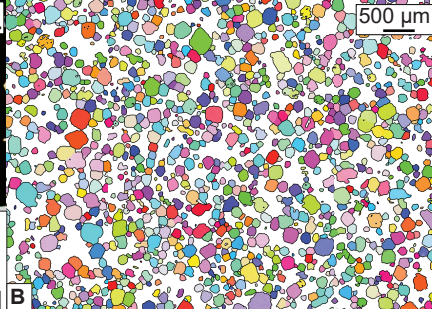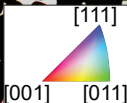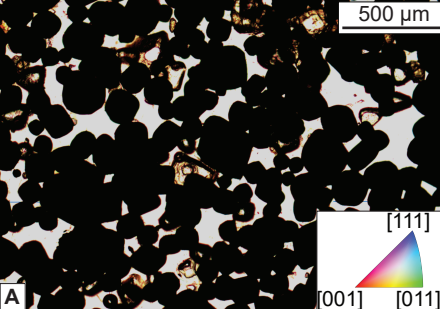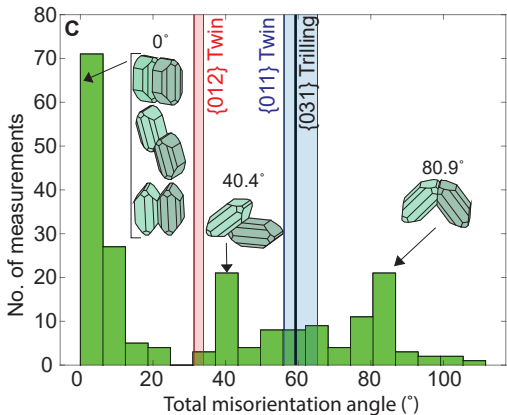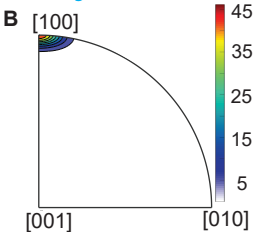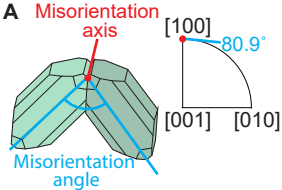365 random orientations), with aggregates only forming when sufficient grains settle in one place.

11

366

367 Fig. 3– a) Schematic diagram showing the misorientation angle (80.9˚) and axis (<100>) for

368 a hypothetical olivine aggregate. b-c) Misorientation axes and angles for 203 touching olivine

369 crystals within 93 aggregates. Misorientation axes cluster strongly at <100>. Misorientation

370 angles exhibit prominent peaks around the angles predicted for perfect attachment along

371 different crystal faces (crystal aggregates drawn in SHAPE7.4; Dowty, 1980b). Small peaks

372 close to the (011) and (012) twin laws are also present. The color scale shown in B has units

373 of 'multiples of uniform distribution'

374

375 Fig. 4- a) Chromite misorientation axes show moderate clustering about <111> (for ~3500

376 chromite grains within one thin section). b) Removal of {111} twins and normalization to the

377 theoretical axis distribution (see DR1) leaves a near-uniform axis distribution. The color

378 scales shown in A and B has units of 'multiples of uniform distribution' c) Chromite

379 aggregates show a wide range of misorientation angles. Removal of the prominent peak at

380 60˚ caused by {111} twins results in a distribution similar to the symmetry-induced

381 distribution.

A

C

- ▬ {120}
- ▬ {010}
- ▬ {110}

500 μm

{010}-{110}

{110}-{110}

[100]

[001] [010]

B

melt

D

500 μm

89

Y'
X'
X
Y

85

0   400   800 1200 1600
Distance (μm)

Z
Z

87

83

0   400   800 1200 1600
Distance (μm)

Forsterite

E

X
Y'
Y
X'

500 μm

Z'
Z

500 μm

A Misorientation axis / Misorientation angle

[100] 80.9°

[001] [010]

B [100]

[001] [010]

45 35 25 15 5

C

No. of measurements

0° {012} Twin {011} Twin {031} Trilling 40.4° 80.9°

Total misorientation angle (°)

A All boundaries

B {111} twins removed

[111]

[001]

[011]

C

— Uncorrelated theoretical distribution

☐ All boundaries

▓ {111} twins removed

{111} twin

Frequency (%)

Total misorientation (°)
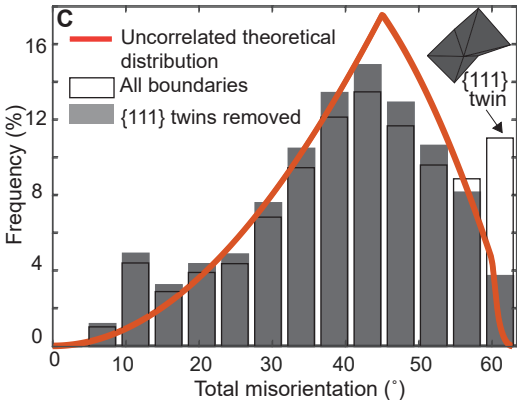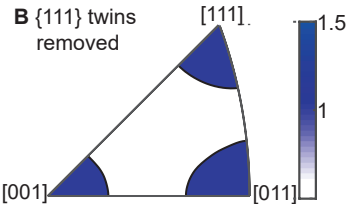
DATA REPOSITORY 1
To Sink, Swim, Twin or Nucleate: A critical appraisal of crystal aggregation processes

Penny E. Wieser[1][*], Zoja Vukmanovic[1], Rüdiger Kilian[2], Emilie Ringe[1,3], Marian B. Holness[1], John Maclennan[1], Marie Edmonds[1]

[1] Department of Earth Sciences, University of Cambridge, CB2 3EQ, UK.

[2] Department of Environmental Sciences, University Basel, Switzerland.

[3] Department of Materials Science and Metallurgy, University of Cambridge, CB3 OFS, UK.

* Corresponding author: pew26@cam.ac.uk

SAMPLE LOCATIONS

The UG2 chromitite sample was kindly provided by Ilya Veksler. This was collected from the Rustenburg layered suite at Khuseleka mine (25°37'26.73"S, 27°15'22.11"E; see Veksler et al. 2018 for more details).

Olivine dendrites within West Greenland picritic samples were kindly provided by Lotte Larsen (see Larsen and Pederson, 2000 for more details).

Olivine aggregates were analysed from a variety of subaerial eruptions at Kīlauea volcano (see below). The samples are from Kilauea's East Rift Zone (ERZ), the northern and southern strand of the South West Rift Zone (NSWRZ; SSWRZ), and around the summit caldera (intracaldera if within the summit depression, extracaldera if around the bordering faults).

Sample	Number of aggregates examined	Eruption Date	Location	GPS co-ordinates
KL0909	4	May 24th, 1969	ERZ	19˚ 21.826' N, 155˚ 12.877' W
KL0908	29	Dec 30th, 1969	ERZ	19˚ 20.839' N, 155˚ 12.518' W
KL0910	13	Nov 10th, 1973	ERZ	19˚ 22.313' N, 155˚ 13.510' W
KL0916	1	Aug 14th, 1971	Intracaldera	19˚ 24.137' N, 155˚ 16.644' W
KL0917	2	Late July, 1974	Intracaldera	19˚ 21.06' N, 155˚ 16.653' W
KL0919	5	Late Dec, 1974	SSWRZ	19˚ 22.649' N, 155˚ 17.609' W
KL0920	5	Late Dec, 1974	SSWRZ	19˚ 22.603' N, 155˚ 17.713' W
KL0921	7	~1700 AD	SSWRZ	19˚ 22.989' N, 155˚ 17.464 'W
KL0924	10	Late July, 1974	Extracaldera	19˚ 24.142' N, 155˚ 16.896' W
KL0930	15	1919-1920	NSWRZ	19˚ 21.230' N, 155˚ 23.892' W
KL0931	2	Sept 24-29th, 1971	NSWRZ	19˚ 20.625' N, 155˚ 21.659' W

SAMPLE PREPARATION

The vesicular nature of the basaltic scoria samples from Kīlauea Volcano was not amenable to thin section making. Additionally, due to the high modal proportion of vesicles, few olivines were found within each thin section. Instead, olivines were picked from sieved, jaw crushed material, and mounted in epoxy stubs. Aggregates were identified from the external morphology of crystals in backscatter electron maps. Samples from the UG2 chromitite layer and West Greenland Picrites were made into thin sections.

Epoxy stubs and thin sections were polished with progressively finer silicon pastes, then with colloidal silica using a VibroMet 2 Buehler Vibratory Polisher. A thin carbon coat was applied before EBSD analysis, and a thicker carbon coat was applied for olivine EPMA analysis.

EBSD-CHROMITE AGGREGATES

EBSD data was collected on a FEI sFEG XL30 SEM with an Oxford Nordlys HKL detector in the Department of Physics, University of Cambridge.

SEM Settings		EBSD Settings	
Aperature	*3*		
Voltage	*20kV*	Background (frames)	*64*
Beam Size	*5*	Gain	*10*
Sample Tilt	*70˚*	Hough Resolution	*60*
Working Distance	*20mm*	Band Detection (min/max)	*6/7*
Step size	*15µm*	Reference	*Chromite.cry (Aztec database)*

ESBD-OLIVINE AGGREGATES

EBSD data was collected on a FEI Quanta 650FEG SEM equipped with a Bruker e-Flash HR EBSD detector in the Department of Earth Sciences, University of Cambridge. Data collection and indexing was performed with Bruker QUANTAX CrystaAlign. Step size was varied depending on the size of the aggregate so that each map took ~15-20 mins to collect.

SEM Settings		EBSD Settings	
Aperature	3	Sample-Detector Distance	*~14mm*
Voltage	20kV	Background (frames)	*2*
Beam Size	5.5	Gain	*10-30*
Sample Tilt	70˚	Hough Resolution	*60*
Working Distance	~17-14mm	Band Detection (min/max)	*6/12*
Step size	3-15µm	Reference	Forsterite (Fe 0.2 MgO 1.8) AMSDB-ID: 0008912
		EBSP resolution	*320x240 pixels*

EPMA-OLIVINE AGGREGATES

Olivine transects were performed using a Cameca SX100 EPMA in the Department of Earth Sciences, University of Cambridge. Run conditions of 15kv and 20nA were used, with a beam size of 1µm. Count times, calibration materials, and estimates of precision and accuracy calculated from repeated measurements of a San Carlos Olivine secondary standard are shown below.

Element	Calibration Material	Crystal	Peak Count Time	Precision (%) (Std dev/mean)	Accuracy (%) (measured/standard)
Al	Corundum	LTAP	60s	12.3	97.65
Ca	Diopside	PET, LPET	60s, 60s	6.43	93.55
Si	Diopside	TAP	10s	0.85	99.62
Mg	St. Johns Olivine	TAP	20s	0.75	99.06
Fe	Fayalite	LIF	20s	1.83	99.61

EBSD DATA PROCESSING

Calculating Misorientations

Slightly different methods were used to calculate the misorientation between adjacent grains within olivine and chromite aggregates, reflecting the fact that thousands of chromites were present within a single thin section, whereas olivines aggregates were mounted separately in epoxy, and mapped individually.

For a single EBSD map of an olivine aggregate, grains were calculated using the MTEX calcGrains function with a threshold angle of $0.5°$. The positions of the resulting grain boundaries were then compared to BSE images, and only those separating morphologically distinct grains were selected, discarding low angle boundaries in the interior of grains. Then, misorientations were calculated by comparing the mean orientation of adjacent grains selected by the user (Fig. DR1). The traditional approach of calculating misorientations along grain boundaries was not used due to the common presence of residual melt along boundaries. For each map, the resulting misorientation axis and angle were saved as a MATLAB variable. These variables were then combined for 203 touching grains within 93 aggregates to plot the resulting contoured axis and angle distributions shown in Fig. 3. The same methodology was used to assess the misorientation signature of olivine dendrites (Fig. DR5).

In contrast, chromite neighbour pair misorientation measurements were calculated automatically from a single EBSD map of the entire thin section. Due to the presence of thousands of individual chromites in a single EBSD map, a higher threshold for the grain segmentation was used ($8°$), to automatically separate high and low angle grain boundaries.
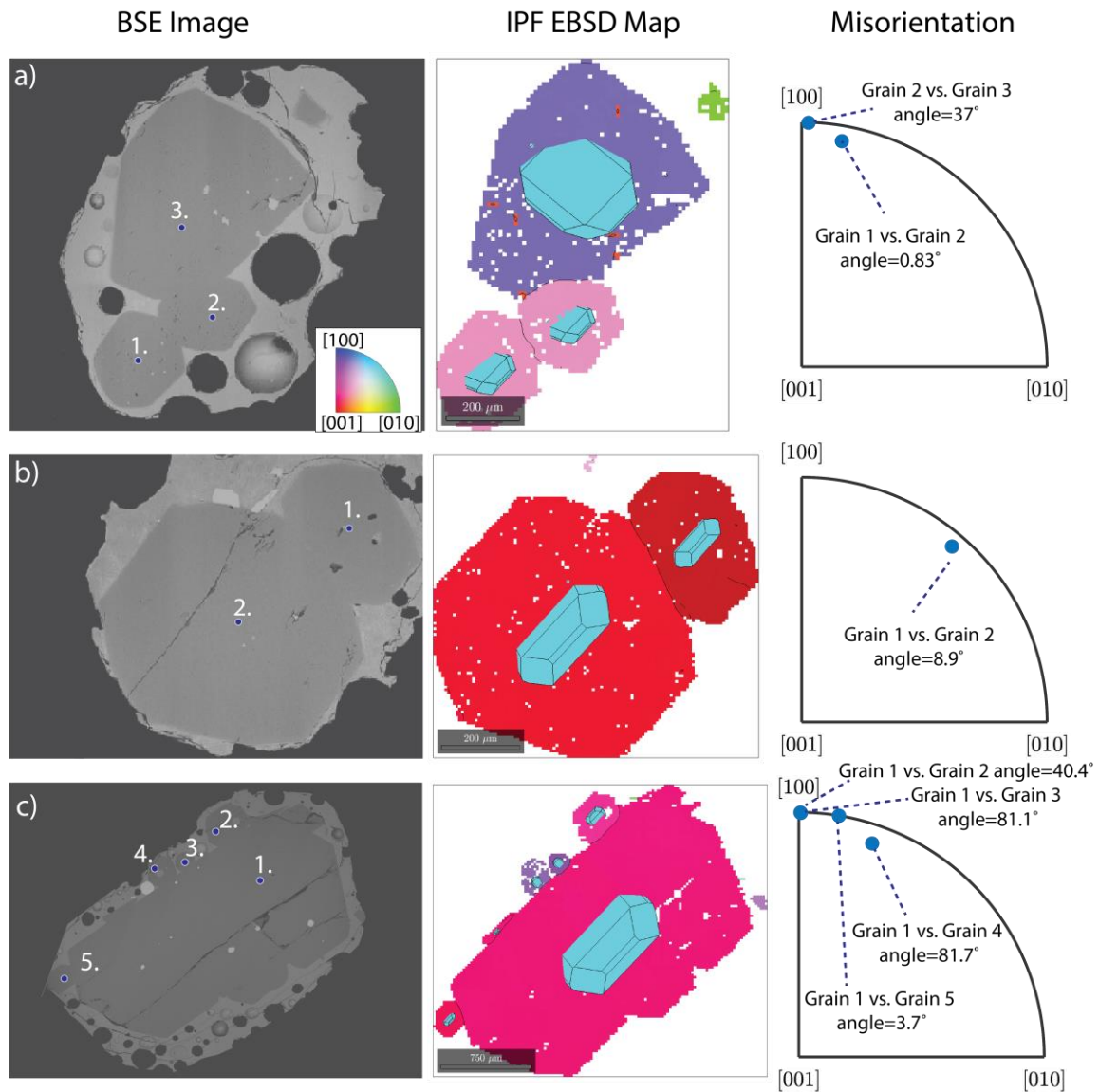
Fig. DR1 –Examples of the method used to quantify misorientations within individual olivine aggregates. BSE images (LHS) were used to identify boundaries between morphologically distinct crystals. EBSD maps (middle) are colored with respect to their orientation (e.g. red colors shows that the [001] axis is normal to the image plane). The orientation of each crystal can also be visualized from the 3D olivine shape superimposed in MTEX. Misorientations for each pair of touching grains are shown as axis-angle pairs (RHS). Individual measurements from 93 separate EBSD maps were combined to produce Fig. 3 in the main text.

Normalising Misorientation Axes in Chromite aggregates

The density distribution of misorientation axes over the full angle range is not uniform for all crystallographic directions, even for uniformly distributed crystal orientations. This is due to the non-uniform misorientation angle distribution (i.e. the maximum misorientation angle). For example, for chromites, the maximum angle about <100> is 45°, about <111> is 60°, while the maximum possible misorientation angle of 62.8° in a cubic system can only be realised around ~<773>. Accordingly, misorientation axis close to <773> have a higher probability of being encountered than other axes in a random sample of misorientations

107 drawn from a uniform distribution. In contrast, axes with a smaller angular range (e.g. <100>)
108 will have a lower probability density. The non-uniform misorientation axis distribution is
109 defined purely by the crystal symmetry, rather than the characteristics of the sample. Thus,
110 the measured misorientation axis distribution should be normalized to this. Normalisation
111 was performed by computing the spherical functions for each misorientation axis distribution,
112 and dividing the measured distribution by this uniform-derived function, and normalising to a
113 mean density of 1. This correction is particularly important in high symmetry minerals, such
114 as chromite. For simplicity, olivine axes were left unnormalized, as the clustering of
115 misorientation axes was so strong that normalizing to the uniform axis distribution was not
116 significant.

Identifying Twin Laws

118 To identify potential twins in aggregates, a criterion was required to specific the permitted
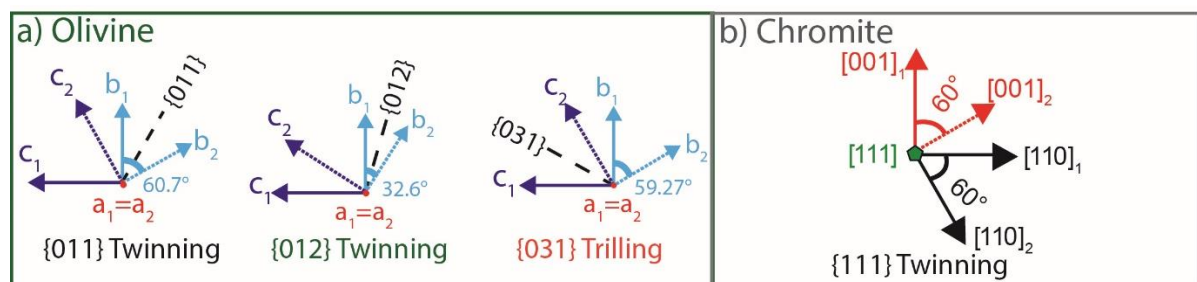119 deviation from the ideal twin laws (Fig. DR2).

121 **Fig. DR2** -Twin laws in olivine and chromite, after Dodd and Calef, 1971) and Deer (1966)
122 respectively.

123 Crystals of cubic minerals such as chromites exhibit a special type of low energy boundary
124 called coincidence site lattices (CSLs), where a finite number (Σ) of lattice points coincide
125 along the boundary (Randle and Engler, 2000). The chromite twin law is the most common
126 CSL with $\Sigma = 3$ (Garbacz and Grabski, 1989). The permitted deviation from these ideal CSLs
127 (or twins) was calculated using Brandons Law:

$$\vartheta = \vartheta_0 \ (\Sigma)^{-0.5}$$

129 where ϑ is the permitted deviation, ϑ_0 is the angle used to differentiate subgrain and true grain
130 boundaries ($8°$), and Σ is the CSL number.

131 For the {111} twin in chromites (CSL3), the permitted deviation is $4.61°$. The application of
132 Brandon's law (and thus CSL numbers) to systems with lower symmetry such as olivine is
133 less well established. As an approximation, CSL numbers can be calculated based on the
134 hexagonal cubic sublattice for planes of oxygen within olivine (Poirier, 1975). Using $\Sigma=3$ for
135 {011} twinning, and $\Sigma=39$ for {012} twinning (Faul and Fitz Gerald, 1999), this permits
136 angular deviations of $4.6°$ and $1.3°$ respectively from the idea twin laws (when $\vartheta_0=8°$).

Assessing Facial Attachments using crystalShape

138 The crystalShape MTEX class was used to superimpose 3D olivine crystals on 2D EBSD
139 maps (https://mtextoolbox.github.io/files/doc/crystalShape_index.html).This, alongside BSE
140 images showing the euhedral outlines of grains, allows assessment of facial attachments in
141 approximately ~50% of aggregates (those with euhedral-subhedral crystal shapes). For
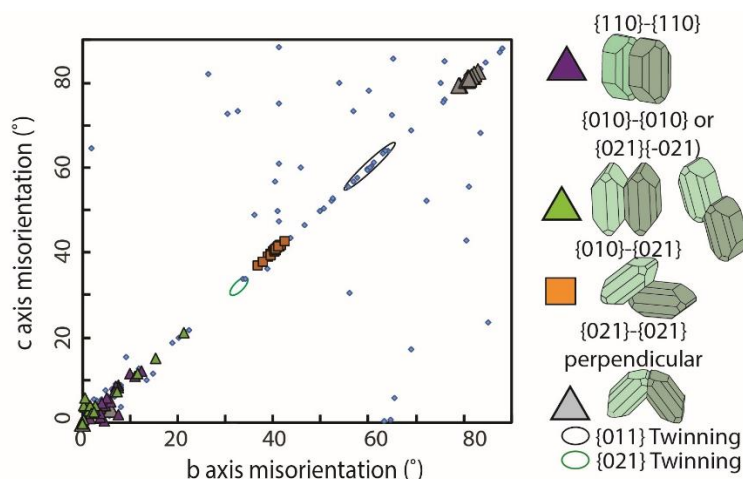142 examples, see Fig 1 in the text, and Fig. DR1 above.

Fig. DR3 – There is an excellent correlation between the misorientation of the b and c axes of neighbouring crystals in olivine aggregates (resulting from the clustering of misorientation axes about <100>). Grains where facial attachments could be assessed are indicated. Grains within the permitted deviation of olivine twin laws are circled.

143

CALCULATING SURFACE ENERGIES

144
145 SHAPE V7.4 (www.shapesoftware.com) was used to construct euhedral olivine and
146 chromite crystals of known facial areas and volumes. For olivine, forsterite unit cell
147 parameters were used (a=4.756, b=10.195, c=5.981 Å). The shape ratio was set at
148 a:b:c=1.5:1:2, with the central distances ratios used by Welsch et al. (2013). For cubic
149 chromite, only {111} faces were expressed. Central distances were adjusted to produce a
150 crystal with a volume of $1mm^3$ (Fig. DR4).

151 The interfacial energy for a single crystal with a volume of $1mm^3$ was calculated by
152 multiplying the area of each face by the interfacial energy of that face. Central distances
153 were then adjusted to yield a crystal with a volume of $0.5mm^3$. The total interfacial energy of
154 two attached $0.5mm^3$ crystals was calculated by multiplying the area of each face by its
155 energy, minus the energies of the two attached faces.

156 For chromite, surface energies for $NiFe_2O_4$ spinel from Mishra and Thomas (1977) were
157 used. However, as only {111} faces are expressed, the ratio of aggregate:single crystal
158 energies for chromite is not dependent on the choice of surface energy. For olivine, Ab initio
159 surface energies of forsterite in a vacuum at 0 K were used (Bruno et al., 2014). As surface
160 adsorption on olivine in basaltic melt is anisotropic (Wanamaker and Kohlstedt, 1991; de
161 Leeuw et al., 2000), our calculated energy differences are reliant on the assumption that the
162 relative magnitudes of facial energies are not affected by surface adsorption. However, as
163 there are significant energy penalties for growth of a daughter crystal for all attachment
164 faces, the conclusion that heterogeneous nucleation is energetically unfavourable is not
165 sensitive to the exact choice of facial energies.

166

167 Table 1a – Calculations for single olivine crystal with a volume of $1mm^3$ (morphology shown in Fig.
168 DR4)

Face	Energy (J/m²)	Number of faces	Total face area Area of each face (mm²)x # of faces	Total energy per face (µJ) Energy (J/m²)xArea (mm²)
010	1.22	2	1.109	1.353
021	1.90	4	2.023	3.843
110	2.18	4	1.438	3.135
101	1.78	4	0.179	0.319
001	1.78	2	0.176	0.313
120	1.36	4	0.683	0.928
Total interfacial energy (sum of all 6 faces)				**9.89 µJ**

169

170 Table 1b– Calculation of the interfacial energy for an olivine aggregate consisting of two identical
171 crystals (each with a volume of 0.5mm^3) joined along the {010} face.

Face	Energy (J/m^2)	Number of faces	Total face area Area of each face (mm^2)x # of faces	Total energy per face (µJ) Energy (J/m^2)xArea (mm^2)
010	1.22	2	0.699	0.853
021	1.90	4	1.274	2.421
110	2.18	4	0.906	1.975
101	1.78	4	0.113	0.201
001	1.78	2	0.111	0.197
120	1.36	4	0.430	0.585
Total interfacial energy per crystal				**6.23 µJ**
Interfacial energy of two 010 faces				**0.853 µJ**
Total interfacial energy of aggregate *2 x Total energy per crystal – energy of 2 touching 010 faces*				**11.6 µJ**
aggregate energy/single crystal energy (%)				**117%**

172

173 Table 1c- Energy differences for aggregates joined along each of the 6 olivine crystal faces.

Attached Faces	{110}	{120}	{010}	{021}	{001}	{101}
aggregate energy/single crystal energy (%)	116%	123%	117%	114%	124%	125%

174

175 Table 1d– Calculations for single chromite crystal with a volume of 1mm^3 (morphology shown in Fig.
176 DR4)

Face	Energy (J/m^2)	Number of faces	Total face area Area of each face (mm^2)x # of faces	Total energy per face (µJ) Energy (J/m^2)xArea (mm^2)
{111}	0.207	8	5.719	1.184
Total interfacial energy				**1.18 µJ**

177

178 Table 1e– Calculation of the interfacial energy for a chromite aggregate consisting of two identical
179 crystals (each with a volume of 0.5mm^3) joined along the {111} face.

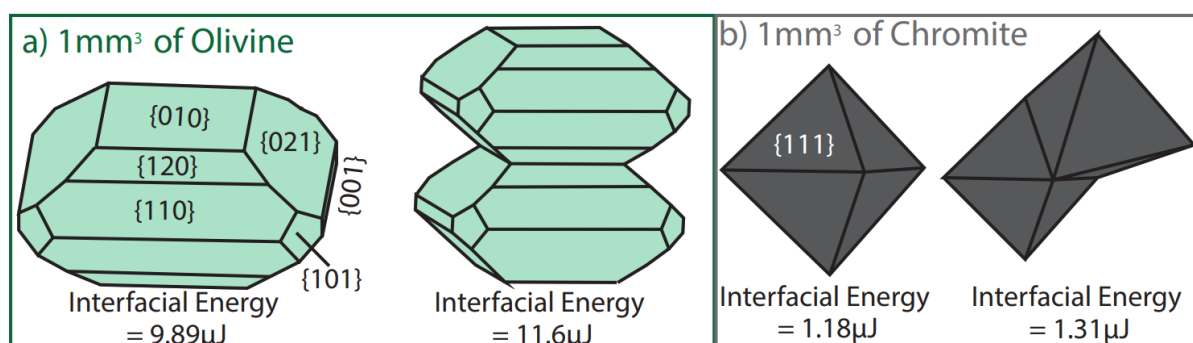| Face	Energy (J/m^2)	Number of faces	Total face area Area of each face (mm^2)x # of faces	Total energy per face (µJ) Energy (J/m^2)xArea (mm^2)
{111}	0.207	8	3.603	0.746
Total interfacial energy per crystal				**0.746 µJ**
Interfacial energy of two 111 faces				**0.186 µJ**
Total interfacial energy of aggregate *2 x Total energy per crystal – energy of 2 touching 111 faces*				**1.31 µJ**

180

Fig DR4– Crystal geometries used for interfacial energy calculations (produced in SHAPE V7.4).

MISORIENTATION SIGNATURES OF OLIVINE DENDRITES

Misorientations in branching olivine dendrites from West Greenland Picrites (Larsen and Pederson, 2000) were quantified to assess whether olivine aggregates represent texturally matured dendrites (as suggested by Welsch et al., 2013).
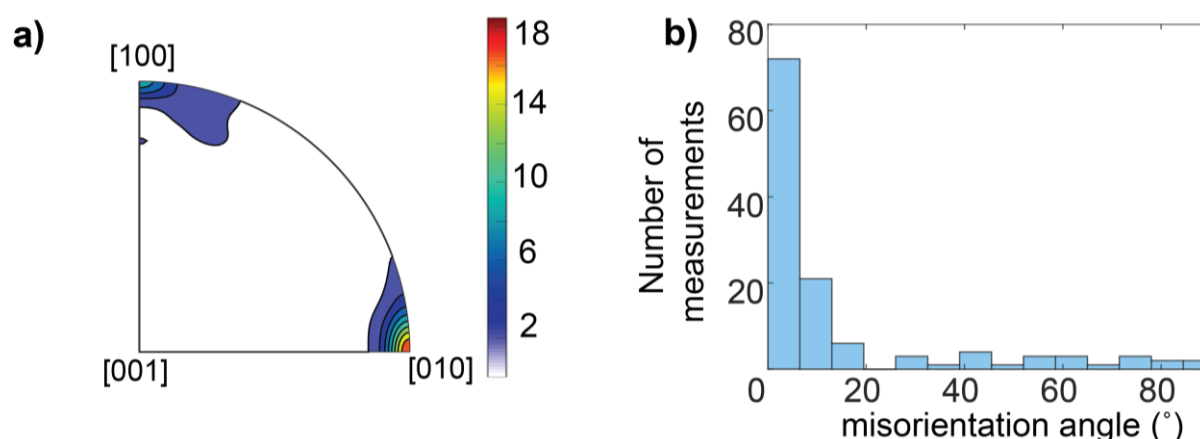

Fig DR5– a) Misorientation axes for 125 dendritic buds displaying non crystallographic branching cluster strongly at [010] (as reported by Donaldson, 1976), with a weak secondary maxima at [100] (previously unreported). The color scale in a) has units of 'multiples of uniform distribution'. b) Misorientation angles show a peak at <10˚, but a relatively uniform distribution at higher angles. This is in clear contrast to the multiple misorientation peaks observed in Kīlauean aggregates.

ADDITIONAL REFERENCES

Bruno, M., Massaro, F.R., Prencipe, M., Demichelis, R., De La Pierre, M. and Nestola, F., 2014. Ab Initio calculations of the main crystal surfaces of forsterite (Mg2SiO4): a preliminary study to understand the nature of geochemical processes at the olivine interface. The Journal of Physical Chemistry C, 118(5), pp.2498-2506.

De Leeuw, N.H., Parker, S.C., Catlow, C.R.A. and Price, G.D., 2000. Modelling the effect of water on the surface structure and stability of forsterite. Physics and Chemistry of Minerals, 27(5), pp.332-341.

Faul, U.H. and Gerald, J.D.F., 1999. Grain misorientations in partially molten olivine aggregates: an electron backscatter diffraction study. Physics and Chemistry of Minerals, 26(3), pp.187-197.

Garbacz, A., and M. W. Grabski. 1989. Modelling of CSL boundaries distribution in polycrystals. Scripta metallurgica 23(8), pp. 1369-1374.

Poirier, J.P., 1975. On the slip systems of olivine. Journal of Geophysical Research, 80(29), pp.4059-4061.

Mishra, R.K. and Thomas, G., 1977. Surface energy of spinel. Journal of Applied Physics, 48(11), pp.4576-4580.

QUANTAX CrystAlign. Bruker Nano GmbH, Berlin, Germany, 2010.

Randle, V. and Engler, O., 2000. Introduction to Texture Analysis: Macrotexture, Microtexture and Orientation Mapping. Gordon & Breach Science Publishers. Reading, UK.

Veksler, I.V., Sedunova, A.P., Darin, A.V., Anosova, M.O., Reid, D.L., Kaufmann, F.E., Hecht, L. and Trumbull, R.B., 2018. Chemical and textural re-equilibration in the UG2 chromitite layer of the Bushveld Complex, South Africa. Journal of Petrology.

Wanamaker, B.J. and Kohlstedt, D.L., 1991. The effect of melt composition on the wetting angle between silicate melts and olivine. Physics and Chemistry of Minerals, 18(1), pp.26-36. https://doi.org/10.1007/BF00199040