

Stage Gate Decision making: a scoping review of Technology Strategic Selection Criteria for Early Stage Projects

Leonidas Aristodemou,

Innovation and Intellectual Property Management (IIPM) Lab, Centre for Technology Management (CTM), Institute for Manufacturing (IfM), Department of Engineering, University of Cambridge

The Alan Turing Institute, London

Dr. Frank Tietze,

Innovation and Intellectual Property Management (IIPM) Lab, Centre for Technology Management (CTM), Institute for Manufacturing (IfM), Department of Engineering, University of Cambridge

Matthew Shaw,

Teneo Consulting, London

Abstract— Innovation is a hybrid concept that has evolved over time and adapts itself to changing condition. It plays a major role in the growth and economic competitiveness of firms, and consequently, firms invest in innovation to build knowledge and thus increase competitive advantage. Front End of Innovation (FEI) projects, and in particular technology development projects, are therefore a fundamental component of innovation and a crucial factor in developing new competitive advantage. To effectively and objectively manage and evaluate these early stage technology projects, which are by nature uncertain, a number of firms deploy some form of stage gate processes, utilizing strategic decision criteria. Via a descriptive scoping literature review, we identify 46 articles, which contain 473 uniquely identified strategic selection criteria that can fit in 9 categories. We find that technical feasibility is the most frequently occurring unique selection criteria, whereas the market category is the largest category by size of unique individual criteria with 23.3% of the share total. In this research, we contribute to the on-going discussion about early stage technology projects and their effective evaluation using strategic technology selection criteria. The summary of criteria provided with definitions may serve as guidelines for technology and innovation managers.

Index Terms— Early Stage Technology, Front End Innovation, Innovation management, Stage Gate, Strategic Decision Making, Technology Selection Criteria

I. INTRODUCTION

In a time of rapidly changing technologies, shrinking product lifecycles and growing international competitiveness, it is increasingly important for firms to create, and maintain, competitive advantage [1], [2]. Innovation is a hybrid concept that has evolved over time and adapts itself to changing conditions [3]. It plays a major role in the growth and economic competitiveness of companies, industries and countries [4].

Innovation can also be defined as improvements in technology and better methods or ways of doing things, regardless of whether the new ideas are embodied in products, processes or services[5]–[9]. Fagerberg [3] argues that the function of innovation is to introduce novel knowledge into the economic sphere. Knowledge is considered an economic driver and a knowledge-based economy is defined as an economy directly based on the production, distribution and use of knowledge [10]. In addition, this knowledge-driven economy is at the heart of the technological era, which affects the innovation process as it strengthens the growth of all economies and sustainability paths [11], [12]. The increasing importance of knowledge as an economic driver has major implications for innovation management, which is a key determinant of competitiveness. Consequently, companies invest in innovation

to build knowledge and thus increase competitive advantage. Innovation management can be articulated as a process, comprising the front end of innovation (FEI), new product development (NPD) and commercialisation [13], [14]. Formalised processes, such as NPD and commercialisation are well-documented [15]. On the contrary, processes within FEI remain unclear [16], [17].

The FEI, known as the “fuzzy front end” (FFE), is uncertain and highly ambiguous. No clear, universally-agreed definition for the FEI exists within the literature [18]. In this research, we adopt a hybrid definition: FEI is the period of development between idea generation and the go/no-go decision that leads to a formalised NPD process, such as Stage Gate [16]–[18]. Effectively managing the FEI is difficult [16]; projects and project teams are new and less defined than the later stages. This often leads to poor management and lack of creative solutions [18], [19]. Kim et al. [21] argue that more formalised processes in the FEI will facilitate a higher success rate in innovation projects. This formalisation of the FEI may occur through the use of strategic selection criteria to evaluate technology project decisions within technology development processes [14].

We define early stage technology projects as technology projects at the FEI, which either originate from an idea-driven or opportunity driven process or are in-sourced from outside the firm’s boundaries, and include fundamental research, science or technology platform projects that lead to a diversity of developments. These projects are a directed effort at developing new knowledge, new technology, technical capability, skills and artefacts, that in turn will facilitate platform development [21]–[24]. This is similar to the definition by Cooper [15].

To effectively and objectively manage and evaluate these early stage technology projects, which are by nature uncertain, firms deploy a number of different models [17], [19], [25]–[30]. The debate of which model is more efficient and effective is ongoing both in academia and industry [31]–[36]. A number of these models and the on-going debate focus on how structured and formal this process is. In this research, we focus on the stage gate process particularly, which is a formalised process, to identify the strategic decision criteria of evaluating early stage technology projects [37]. The rationale is that the stage gate process resembles the decision making process, with a gathering of information stage, and an evaluation gate of information relative to different strategic selection criteria, which leads to a decision [38]–[46].

Via a descriptive scoping literature review, we contribute to the on-going discussion about early stage technology projects and their effective evaluation using technology selection criteria. We identify 46 articles, which contain 473 uniquely identified strategic selection criteria that can fit in 9 categories. We provide a comprehensive summary of technology selection criteria with their definitions, acting as guidelines for technology and innovation managers. Section 2 defines the Technology Development Process. This is followed by Section

3 that describes the review methodology. Section 4 presents the bibliographic analysis results, followed by section 5, which presents the analysis and discussion for the technology selection criteria. Section 6 concludes the paper with the key findings.

II. TECHNOLOGY DEVELOPMENT PROCESS

The process for managing technology development, and a structured review procedure in the form of a technology stage gate, is supported by the propositions by Cooper [15], who argues that technology development projects are the foundation platforms for new opportunities and require a separate process to be managed, which he defines as the technology development process. He points that these particular projects, are rare, fragile and unique, identifying the problem that these knowledge-build projects are mismanaged, and proposes the technology stage gate model to manage, similar to the arguments by [14].

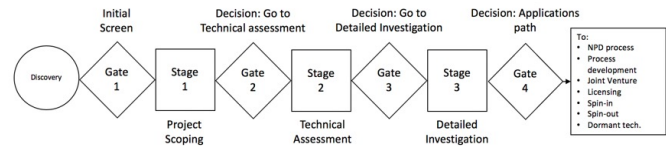


Fig. 1 Technology Development Process, defined by Cooper (2006)

The technology stage gate model consists of three stages and four gates and fuels the front end of innovation. The three stages consist of project scoping, technical assessment and detailed investigation. The four decision gates have different characteristics and consist of initial screening, go to technical assessment, go to detailed investigation, and the applications path (Fig. 1). This is similar to the work by Phaal [47], [48], with the transition model of industrial emergence, that within the innovation funnel there are transitions from discovery to science to technology to product development. Cooper [15] also argues that tailored strategic selection criteria should be used to evaluate these technology projects at the decision gates, which are guarded by gatekeepers ensuring the information is collected through a number of scoring techniques [26], [37], [49], [50]. Fig. 2 shows the stage gate process and how information is evaluated for an informed decision to be taken. Within the stage, there are information gathering activities, which lead to an integrated analysis of that information, resulting in deliverables. These deliverables act as input to the gate, where there is an evaluation of information relative to a set of strategic technology selection criteria, to take an informed decision. Recent publications in this field have argued for hybrid models of agile-stage gates, and opportunities and challenges arising from them [51]–[53].

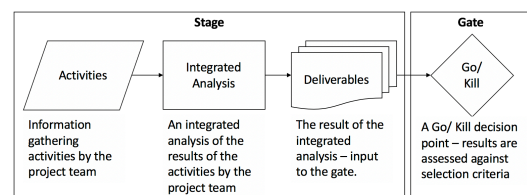


Fig. 2 Stage-gate decision process

III. METHODOLOGY

The paper aims to summarize the existing work on strategic selection criteria, deployed within technology development processes and technology stage gate models, to evaluate early stage technology projects, at the front end of innovation. To carry out the literature review, a combined narrative, descriptive and scoping literature review approaches have been adopted [54], [55], to develop a research strategy [56]. The detailed search strategy is found in Appendix A. Fig. 3 shows the process flow for the comprehensive literature review.

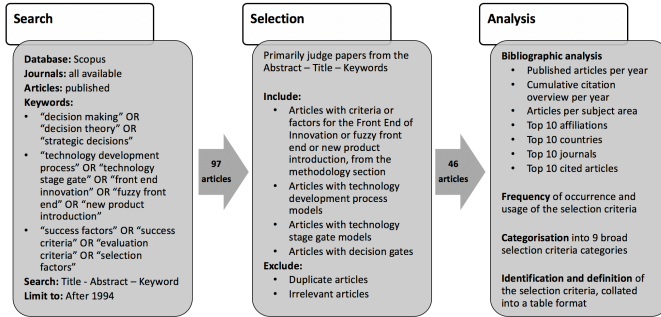


Fig. 3 Process flow of the comprehensive review

The articles on strategic selection criteria for early stage technology decisions were identified from Scopus database, to find the most relevant published articles or in press articles, in the English language. We search within the title, abstract and keywords for various terms such as "decision making", "decision theory" or "strategic decisions". The search is then narrowed to documents that also contain either in the title or the abstract or in the key words, the terms "technology development process", "technology stage gate", "stage gate", "decision gate", "innovation management", "front end innovation", "fuzzy front end", "early stage innovation", "front end process", "new product introduction", "technolog* innovation process", "innovation funnel". The search is further narrowed to documents that also contain either in the title or the abstract or in the key words, the terms "criteria", "factors", "success factors", "success criteria", "evaluation criteria", "evaluation factors", "selection criteria", "selection factors". In order to focus on recent literature, the search is limited to articles or in press articles published after the year 1994.

The search retrieved 97 articles, which after manual screening of removing duplicate or irrelevant articles 46 articles remained forming the core of this review. The purpose of presenting the results in detail is to provide the readers with the latest research and an overview on strategic selection criteria for early stage technology decisions. Results are in presented in section 5, with the first level focusing on the bibliographic information, followed by the analysis of the criteria categories and their definitions.

IV. BIBLIOGRAPHIC ANALYSIS RESULTS

The first level of the analysis focuses on the review of the 46 articles' (n₁) bibliographic information. Fig. 4 shows the number of articles published per year. The number of articles per year has been increasing since 1994, peaking in 2014 with 7 articles, which is an indication of increased interest in the field and the establishment of technology selection criteria. The average number of articles published per year is 1.84 and the median is 2. In addition, the rate of publication from 1994 to 2014 is 0.20, whereas the rate of from 2014 to 2018 is 1.10. Also, in 4 years, i.e. 1996, 1999, 2000, 2001, there are no articles identified, relative to the remaining 21 years.

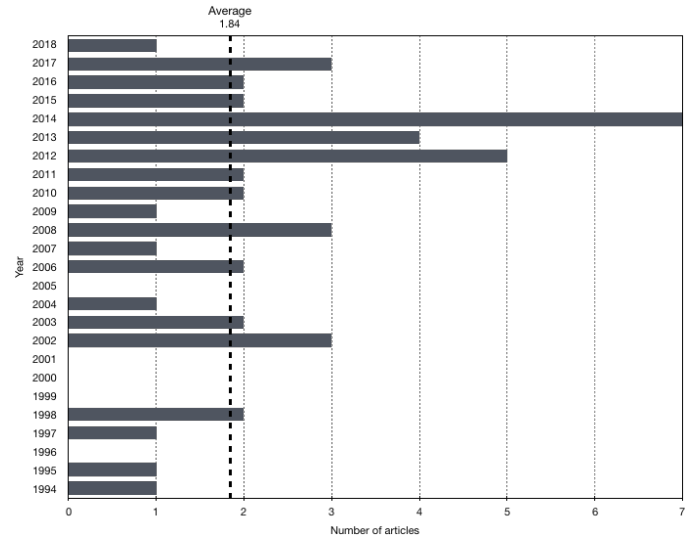


Fig. 4 Number of articles per year (n₁ = 46) since 1994

The increase interest in the field, and how to make informed strategic decisions for technology projects is also evident within the percentage distribution within subject areas, with business, management and accounting (37%) being the top area, followed by engineering (31%) and computer science (10%), as shown by Fig. 5. Moreover, from Fig. 6, we can observe that the number of citations per year has been increasing, with a steep increase after 2007, reaching a peak in 2015 and then remaining flat. There is a small deep in 2013 in the number of citations

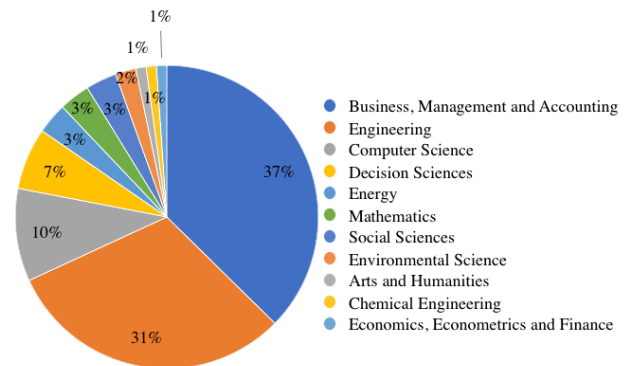


Fig. 5 Articles by subject area

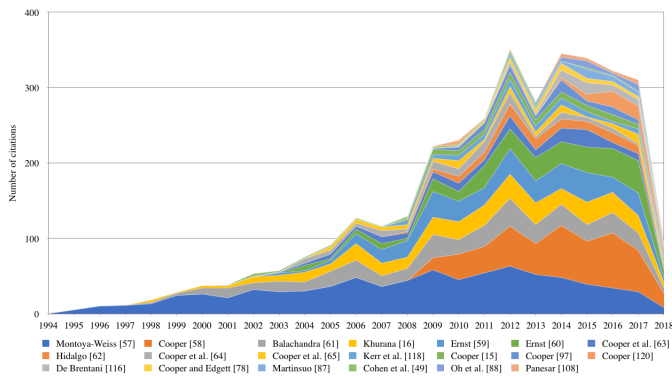


Fig.6 Citation overview per year for articles with 30+ citations

Table I shows the top 10 affiliations for the article authors. There have been a substantial number of papers published in McMaster University in Canada and this is reflected in Table II, where Canada is the second highest country. The University of Cambridge is the second highest institute in terms of affiliations and consequently the United Kingdom is the third highest country. Moreover, the U.S is the greatest contributor by country without a substantial contribution from one institution. This is likely due to an amalgamation of many different U.S. institutions given the fact that the top 10 institutions only account for 37% of the share total of the articles.

Table I

Top 10 Affiliations (n1 = 46 articles, n2 = 110 observations)

Affiliation	No. of observations	Share of Total (%)
McMaster University	9	8%
University of Cambridge	6	5%
Pennsylvania State University	5	5%
McMaster University, DeGroote School of Business	5	5%
Product Development Institute	3	3%
Wissenschaftliche Hochschule für Unternehmensführung	3	3%
Massachusetts Institute of Technology	3	3%
Product Development Institute Inc, Canada	3	3%
M. G. de Groote School of Business	2	2%
Product Development Institute	2	2%
Total	41	37%

Note: Articles with 1 or more affiliations are multi-counted

Table II shows the top 10 countries, where the article affiliations are. From Table II, it is also evident that European countries feature heavily with Sweden, Germany, France, Belgium and Spain all within the top 10, with 38% of the share

total, which is similar to 39% accounted by North America (United States and Canada). Moreover, the top 10 countries account for 87% of the share total, indicating that these countries represent the majority of articles identified in the review, and the rest 13% is dispersed within other countries.

Table II

Top 10 countries (n1 = 46 articles, n2 = 61 observations)

Country	No. of observations	Share of Total (%)
United States	14	23%
Canada	10	16%
United Kingdom	7	11%
Sweden	6	10%
Germany	5	8%
South Korea	3	5%
Belgium	2	3%
Brazil	2	3%
France	2	3%
Spain	2	3%
Total	53	87%

Note: Articles with 1 or more countries are multi-counted

Table III shows the top 10 journals that the articles have been published in. Research Technology Management leads the field with 12 articles, which is 26% of the total articles. This is followed by the Journal of Product Innovation Management at 11% and the International Journal of Technology Intelligence and Planning at 7%. The 24 articles have been published in total 24 journals. The top 10 journals account for 63% of the total number of articles showing that the research field is relatively focused; with the remaining 37% of articles being published in 14 journals.

Moreover, Table IV shows the top 10 most cited authors with the number of citations and the citation frequency. The citation frequency is the number of citations divided by the number of years that the article has been published. The most cited article is Montoya-Weiss [57], which although this article is the oldest published it still has a high citation frequency averaging at 33.13 per year. This is followed by Cooper [58], with 453 citations, which is the most frequently cited article with an average of 45.20 citations per year. In addition, 9 out of the top 10 cited articles have more than 100 cumulative citations, and out of those 9, 7 have a citation frequency of more than 10 citations per year. Moreover, 4 out of the 10 most cited articles are authored by R.G. Cooper.

Table III
Top 10 Journals (n1 = 46 articles)

Journal	No. of articles	Share of Total (%)
Research Technology Management	12	26%
Journal of Product Innovation Management	5	11%
International Journal of Technology Intelligence and Planning	3	7%
R and D Management	2	4%
Technovation	2	4%
CIRP Annals Manufacturing Technology	1	2%
Design Journal	1	2%
Expert Systems with Applications	1	2%
IEEE Engineering Management Review	1	2%
IEEE Transactions on Engineering Management	1	2%
Total	29	63%

Note: The 46 articles have been published in 24 journals

Table IV
Top 10 cited authors

Author	Cited by	Citation Frequency
Cooper [58]	453	45.3
Montoya-Weiss [57]	795	33.1
Ernst [59]	339	21.2
Ernst [60]	296	19.7
Balachandra [61]	381	18.1
Khurana [16]	348	17.4
Hidalgo [62]	105	10.5
Cooper et al. [63]	144	9.0
Cooper et al. [64]	104	6.5
Cooper et al. [65]	86	6.1

V. TECHNOLOGY STRATEGIC SELECTION CRITERIA

The second level of the analysis focuses on the strategic technology selection criteria. Across the 46 articles reviewed, we identify the occurrence of 562 selection criteria, of which 473 are unique. For each article, we gather the following information: author, year, article title, journal, number of citations, aim of the article, the selection criteria and the selection criteria definition. The 473 unique selection criteria are then analysed according to their frequency of occurrence and when they appear in the literature. This is followed by the

grouping into 9 broad categories and the identification of each selection criterion definition.

Table V shows the appearance in the literature of the top 5 uniquely identified criteria before 2010, after 2010, and if they are in constant use. The most frequently occurring technology selection criterion, is technical feasibility with 9 occurrences in the 46 articles, followed by market attractiveness with 8 occurrences and then competitive advantage and strategic alignment, which both having 6 occurrences. The analysis of Table V describes when they appear in the literature: old (in use before 2010), new (in use after 2010), and constant (before and after 2010). The year 2010 is chosen because it has the highest frequency per year for all broad categories, as shown in Fig. 7. Constant appearance selection criteria include market attractiveness with 8 appearances, and strategic alignment with 6 appearances. Constant use criteria also include expected profitability, commercialisation and intellectual property with 2 appearances each. It is evident that constant use criteria fall within the Market, Strategy and business, Profit and Leverage broad categories of criteria, as shown by Table VI.

Table V
Appearance in the literature of old, new or constantly used unique identified criteria

	Old Criteria (< 2010)		New Criteria (>2010)		Constant use (since 1994)	
1	Competitive advantage	6	Technical feasibility	9	Market attractiveness	8
2	Strategic fit	4	Project management	5	Strategic alignment	6
3	Customer needs analysis	3	Availability of resources	3	Commercialization	2
4	Financial	3	Time to market	3	Expected profitability	2
5	Market maturity	3	Uncertainty	3	Intellectual Property	2

Note: The top 5 unique criteria per year category

Moreover, criteria appearing before 2010, include competitive advantage with 6 appearances, followed by strategic fit with 4, and customer needs analysis, financial and market maturity with 3 appearances. Competitive advantage is the third most frequently used unique criteria. Old criteria belong to the Leverage, Strategy and Business, Market, and Profit broad categories. New criteria, appearing after 2010, include technical feasibility with 9 occurrences, and project management with 5 occurrences. New criteria fall within the Technology, Project management, Resourcing, and Market broad categories. From the above, we can see that the Market and Strategy and Business broad categories are in constant use, whereas there is a shift from the leverage and profit broad categories before 2010, to the technology and project

management broad categories after 2010. It should be noted that although the new criteria are occurring more frequently in recent literature this does not mean that they did not originate from an earlier date.

Technical feasibility is the most frequently occurring selection criteria and under the appearance analysis in the literature, it is classified as a new criterion i.e. a majority of the occurrences occurred after 2010. This shows the impact technology is having in a whole number of industries at this present time [66]. Companies are having to make more decisions at the front end of innovation based upon whether they have the scope in their company to develop a complex technology or not i.e. is the project technically feasible.

Table VI clusters by inspection the 562 identified into 9 main categories. These categories have been defined similar to Cooper [15]. The largest selection criteria category is Market, the probability of commercial success, which has 23.3% of the total number of selection criteria, and followed by the Technology, the probability of technical success, which has 14.9% of the total share. This is due to the early stage need to reduce the high uncertainty surrounding the market, the commercialisation process and consumer behaviour, at the front end of innovation. The top 3 categories are concluded with the Profit category, the probability of reward, with a share of 12.8%, and account for 51% of the total selection criteria identified in the 46 articles. This shows the importance of these three categories, when making technology decisions, and is an indication of the market pull vs. technology push effect, with profit being the driver [67]–[72].

Table VI

Main Selection Criteria Categories and Definition

Main Criteria	Definition	No.	Share(%)
Market	Probability of commercial success	131	23.3%
Technology	Probability of technical success	84	14.9%
Profit	Profitability of reward	72	12.8%
Leverage	Probability of competitive advantage	66	11.7%
Strategy and Business	Probability of achieving long term goals	62	11.0%
Other	Other	58	10.3%
Project Management	Probability of implementation success	43	7.6%
Resourcing	Probability of capability	31	5.5%
Legal/Regulatory	Probability of legislative requirements	15	2.7%
Total		562	100%

Fig. 7 shows the category frequency distribution per year. It is evident that the year 2010 had the highest frequency and since then the moving average is significantly higher than before. The cumulative frequency distribution, from Fig. 8 shows that the trend has been increasing over the years. The growth of the Market and Technology categories reinforces their importance and significance in the literature. The Technology category grows significantly from 2008, which is due to the realization of the importance of technology factors [66]. The fact that all the categories are increasing is further evidence for the interest in this field.

For each of the selection criteria categories a condensed table was assembled listing the selection criteria, definition and citation. There was substantial crossover of selection criteria across different articles either by direct repetition, by similar phrasing or by implicit meaning and consequently the definitions chosen were the most comprehensive. Table VII – XIV show the technology selection criteria per category, in descending category size order, sorted alphabetically within the tables, together with their definitions. The other category is omitted.

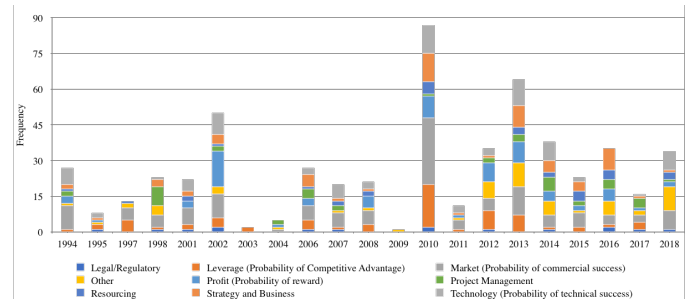


Fig. 7 Selection Criteria Categories Frequency distribution per year

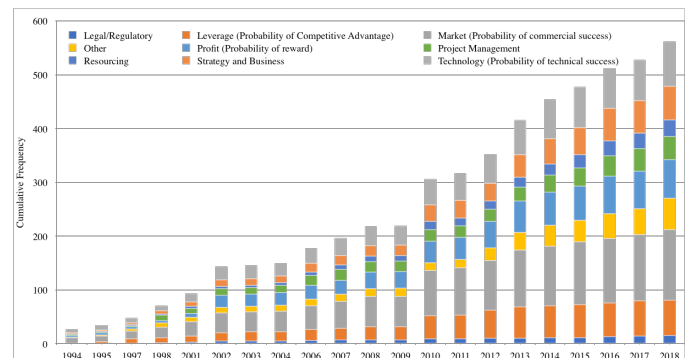


Fig. 8 Selection Criteria Categories Cumulative Frequency distribution per year

VI. CONCLUSION

To effectively manage and evaluate early stage technology projects, firms deploy stage gate processes, utilizing strategic decision criteria. In this paper, we identify via a scoping review 46 articles, which contain 473 uniquely identified strategic selection criteria that can fit in 9 broad categories. We find that technical feasibility is the most frequently occurring selection criteria, whereas the Market category is the largest category with 23.3% of the share total. There has been an increase in the interest to the field, shown by the increase in the number of articles in recent years, and the increase in the total number of citations of the papers. The majority of the articles (78%) are in the fields of Business, Management and Accounting, Engineering, Computer science.

We hope this literature review would be helpful for research scholars and industrial users, in finding the latest research efforts pertaining to early stage technology selection criteria in a unified form. This ensures the development of the field in both a research and industrial context. We hope that researchers use this review as a consolidated effort to look for early stage technology project selection criteria, their emergence, development and usage throughout the literature. We also encourage industry professionals, technology and innovation managers, to use this consolidated review, to understand and evaluate the suitability and choice of technology selection criteria at the FEI, especially using the summary tables at the end of the articles.

Further research is required in this field to identify the significance of these technology selection criteria in project success and evaluate their suitability. It is important to understand the development of complementary methodologies and extensions of the stage-gate process [51], [52], [73], and understand other models utilized for early stage technology selection and their suitability [17], [74]. Further research should also be directed on the practical effectiveness and contextual factors of selection criteria, their uniqueness in measure project success, comparability of usefulness with advantages and disadvantages for each, and how this is reflected on their usage by industrial sector and firm size.

Table VII
Market Selection Criteria

Selection Criteria	Definition	Citation
Brand image	What are the brand's attributes, design language, and design principles [75]	[4], [75]
Commercial applications	The strength of the commercial applications development skills in place at the company is important for success [15]	[4], [15], [76]
Commercialization	Commercialization includes routes to market, key partners, commercialization planning, manufacturability and an understanding of whether the end-users are satisfied [48], [77]	[4], [77]
Competitive intensity	This factor reflects the intensity of competition in the marketplace in general and/or with respect to price, margins earned by competitors [57], [78]	[4], [15], [57], [62], [64], [76], [78]–[81]
Concept field test and demonstration	Build and test pilot or field-scale unit to evaluate performance against end-user expectations [77]	[77], [79]
Customer dependency	Customer dependency is when a company becomes dependent on individual customers [82]	[82]
Customer focus	Focusing on the customer needs and employing a market orientation throughout all departments [83]	[49], [83]–[85]
Customer need	Customer need is defined as the product's adaptation to customer needs as well as knowledge of market and customer characteristics	[16], [79], [80], [86]–[89]
Customer relations	How important the project is to retaining customers for the business [4]	[4]
Customer support and feedback	An important part of the value chain that will determine the success of the project commercially is the degree of customer support and feedback [90]	[79], [89], [90]
Effective communication and marketing	Communication and dissemination of the marketing plan ensure effective commercialization [91]	[91]
Front End loading	Due diligence, yield vital information for defining product and project to proceed [83]	[57], [83], [84]
Growth potential	Growth potential is defined as the assessment of innovations for their value creation potential [82]	[4], [82]
Market analysis	Market analysis refers to the firm's knowledge and understanding of specific marketing and technical aspects prior to product development e.g. target market, customer needs, product concepts and product specifications [57]	[16], [57], [61], [79], [81], [92]
Market attractiveness	Defined according to market size and potential, growth, margins earned, the competitive situation, the entry barriers and the market accessibility [93], [94]	[4], [58], [84], [89], [93]–[97]
Market demand	Market demand investigates whether there is a demand and hence a market for the product [98]	[61], [98]
Market development	It establishes the 'newness' of the market to the company [14]	[4], [14], [61]
Market feasibility	Market feasibility considers the probability of the commercialization model and of the product benefits to reach market requirements [99]	[99]
Market growth	The rate of growth relative to other markets [78]	[61], [62], [64], [78], [89]
Market intelligence and knowledge	Market size known to +/- 20% and customer view established by formal survey [4]	[4], [85]
Market maturity	The state of the market: declining or growing. [15]	[4], [15], [76]
Market need	An existing market with a consumer need. [15]	[4], [15], [76]
Market potential	It considers if there an apparent need and assesses the potential for future market growth [14]	[14], [48], [57], [77], [87]
Market risks	Market Risk involves technical and market uncertainties that may result in losses to the company. These may include uncontrollable factors such as project delay, budget escalation, and nonconformity to market demands [89]	[77], [89]
Market size	What is the size of the market: from 100,000 units to 5,000 units [4], [78]	[4], [64], [78], [89]
Market uncertainty	The probability of commercial success given the uncertainties of the market [100]	[87], [89], [100]
Marketing resources and skills	To what extent does the marketing functional unit support the project. [4], [61]	[4], [61], [81], [85], [89]
Marketing synergies	Marketing synergies represents the fit between the needs of the project and the firm's resources and skills with respect to the salesforce, distribution, advertising, promotion, market research, and customer service [57]	[57], [64], [84], [96]
Product positioning	The extent to which the positioning of the product at launch will lead to market leadership [88]	[16]
Proficiency of market related activities (distribution)	This factor specifies proficiency of marketing research, customer tests of prototypes or samples, test markets/trial selling, service, advertising, distribution, and market launch. [57]	[4], [57], [80], [90], [101]
Sales force capability	What is the firm's ability to sell the product? [90]	[4], [79], [89], [90]
Time to market	Time to market considers the time span between the start of the product development and its arrival at the market [99]	[57], [65], [76], [99], [101]

Table VIII
Technology Selection Criteria

Selection Criteria	Definition	Citation
Existing production capacity	Having suitable production capacity and production know-how [80]	[80]
Manufacturing flexibility	Product concept can have designed to repeated and reproduced [89]	[89]
Production quality	A high-quality standard can especially be seen in the avoidance of "teething troubles" or "bugs" [80]	[80]
Rate of technology change	How rapidly is the rate of technological change for the project that is being pursued [78]	[78]
Technical complexity	How hard is it to see the solution for a given project [15]	[4], [15], [22], [64], [76], [80], [81], [89], [100], [102]
Technical feasibility	Technical feasibility considers the size of the technical gap, the technical complexity (are there any barriers), the familiarity of the technology to the business, the technical track record on these types of projects and the technical results to date [58]	[22], [49], [58], [76], [77], [79], [84], [87], [89], [92], [93], [95], [96]
Technical gap	It describes whether the development will require an incremental improvement or a radical change [15]	[4], [15], [64], [76]
Technical impact	How much the technology impacts the business [103]	[103]
Technical risk	Determined by an analysis of the critical assumptions, the amount of uncertainty, the newness of the market and technology [95]	[4], [22], [76], [90], [94], [95], [102]–[104]
Technical uncertainty	It is the insufficiency or imperfection of knowledge or information critical to decision-making [4], [102]	[4], [48], [64], [87], [89], [102], [105]
Technological capability	It is defined as whether or not new skills and knowledge are required or whether the project is well within the capability of the firm [4]	[4], [76], [80], [90], [104]
Technological manufacturing synergies or	This represents a measure of the fit between the needs of the project and the firm's resources and skills [57]	[57], [64]
Technological proficiency	Indicates proficiency of product development, in-house testing of the product or prototype, trial/pilot production, production start-up [57]	[57], [80]
Technology development	It covers whether the technology is new to the company or already widely practiced [14]	[14]
Technology elasticity	Where does the technology sit in the technological 'S' Curve [78]	[78]
Technology importance	It is a combination of the intensity of technology usage on the one hand, and dependence on novel technology through environmental pressure and technological dynamism on the other hand [82]	[82]
Technology potential	Evaluate potential of the topic to create technological change [77]	[14], [77]
Technology project scope	Develop technical project scope that addresses barriers and proposes a research approach [77]	[77]
Technology readiness levels	It is type of measurement system used to assess the maturity level of a particular technology [106]	[22], [103]
Technology skill base	It describes whether the technology is new to the company or widely practiced [15]	[4], [15], [80], [89], [94], [100], [103]

Table IX
Profit Selection Criteria

Selection Criteria	Definition	Citation
Contribution to profitability	It describes how much profit the project will contribute to the company [15]	[4], [15], [64], [65], [76], [85]
Cost	Reflects project development cost, including measures of production, R&D, or marketing cost overruns or expenditures [57]	[57], [88], [101], [107], [108]
Expected commercial value (ECV)	It defines the various possible outcomes of the project along with probabilities of each occurring.	[76], [96]
Financial business analysis	Reflects the proficiency of ongoing financial and business analysis during development, prior to commercialization and full-scale launch [57]	[57], [79], [104], [109]
Financial development	It is defined as the knowledge of how much the start-up cost, unit cost and other capital costs [14]	[14]
Financial feasibility	It is the ability of the product to be produced in a profitable manner [98]	[98]
Financial potential	It is defined as the degree of product demand and the amount of competition for that demand [14]	[14], [22], [62], [103]
Financial return	It considers the financial return of the product to the business, including metrics such as return of investment, payback period, internal rate of return and net present value [99]	[89], [99], [109]
Flexible pricing policy	High flexibility in the setting of prices differentiates between successful and unsuccessful innovators [110]	[80]
Innovation potential	This is the beginning of a major new business or many further applications and innovations [4]	[4], [107]
Internal rate of return (IRR)	It is a discount rate that makes the net present value (NPV) of all cash flows from a particular project equal to zero [111]	[64]
Learning and growth	Capability growth of the human resources, systems and organizational processes [4]	[4]
Level of investment required	The amount of money required and where it is sourced from [22]	[4], [22]
Net present value (NPV)	A financial indicator of a projects potential [96]	[4], [76], [88], [96]
Payback period	The payback period is how quickly the project returns the initial investment [15]	[4], [15], [64], [76], [85]
Return on investment	It measures the amount of return on an investment, relative to the investment's cost [112]	[4], [75], [76], [108]
Risk vs. return	Size of the financial opportunity; financial return (NPV/ ECV/ IRR); productivity index; certainty of financial estimates; level of risk and ability to address risks [58]	[58], [64], [76], [84], [89], [92], [93], [95], [96], [108]
Sales and profit objectives	Objectives include: expected revenue, number of sales, gross profit margins [85], [88]	[85], [88]
Time to commercial start up	How long will it take to set up the project and develop commercially [15]	[15], [64]
User base growth	Contribution to user base growth [88]	[88]

Table X
Leverage Selection Criteria

Selection Criteria	Definition	Citation
Characteristics of the product	Product differentiation, sustainability of competitive, technical challenge, uniqueness [4]	[4], [48], [64], [78], [98]
Competitive advantage	It is the technological or business advantage relative to the competition [49]	[4], [49], [77], [84], [89], [93], [104]
Core competency leverage	Core competencies and strengths in: technology, production, marketing, distribution [58]	[58], [78], [88], [89], [93], [95]
Durability	It covers the length of the lifecycle and the opportunity for incremental spin offs [15]	[4], [15], [76]
Early to market	Early entrance to market is a strong factor in the success of the new product [110]	[61]
Innovative product	The innovativeness of the product can span from incremental to radical [61]	[61], [88]
Inventor circumstances	How easy can the product be commercialized and awareness of inventor to commercialization [81]	[81]
New product portfolio management	The effectiveness in which an organization manages its new products portfolio is often a key determinant of competitive advantage [113]	[83], [109], [114]
Perceived value	The merits a customer ascribes to a product or service [115]	[61], [116]
Platform for growth	Does it open up new product possibilities? [15]	[4], [15], [76]
Product competitive advantage	It includes: delivering unique customer benefits; offering customer excellent value for money; Differentiation of the product in the eyes of the customer [58]	[4], [57], [58], [64], [89], [94]–[96], [99]
Intellectual Property (Proprietary position)	How well protected is the technology development project through trade secrets, patents, raw material access [15]	[4], [15], [60], [61], [76], [86], [88], [104]
Rate of product introduction	It reflects the stage of life cycle of the product category.	[61]
Unique customer benefits	When a product concept can deliver unique customer benefits [89]	[89]
User risk	The degree to which the attributes of user interaction with the product are known and the degree to which design and performance specifications are known [90]	[90]

Table XI
Strategy and Business Selection Criteria

Selection Criteria	Definition	Citation
Business incentives and risks	They takes into consideration economic attractiveness, key business issues, and uncertainties [49]	[49]
Business procedures	The firm's business model, competitive advantage and degree of integration [4]	[4], [75]
Congruence	A measure of how well the project fits with the business strategy [15]	[4], [15], [117]
Innovation strategy	The long term administrative commitment and recourse allocation towards innovation efforts[65]	[114]
Organizational commitment	People's motivation and commitment [99]	[99], [109]
Patent analytics	Patent analytics support informed strategic decisions [118]	[118]
Strategic alignment	It considers the product alignment or its contribution to corporate or business strategies, objectives, goals and interests [99]	[4], [16], [22], [63], [79], [89], [93], [95], [96], [99]
Strategic approach	Thinking strategically about your process implementation is critical for managing expectations and getting the buy-in you need [91]	[91]
Strategic fit	Strategic fit is the fit with the business strategy and needs [49]	[4], [49], [57], [63], [76], [77], [84], [87]–[89], [92], [119]
Strategic focus	High-level assessments regarding significant local or international gaps [109]	[109]
Strategic impact	The extent to which the business' future depends on the project [15]	[4], [15], [89]
Strategic importance	It considers to what extent does the success of the company's overall strategy depend on the particular program or project [58]	[4], [58], [63], [84], [89], [93], [104]
Synergy with other business units	Synergy is defined as the extent that the project can be applied to other business units [4]	[4], [15]
Technology intelligence	Technology intelligence supports informed strategic decisions [118]	[107], [109], [118]
Top management involvement	The degree to which top management demonstrates their strong and visible support [84]	[4], [57], [84], [117], [120]
Vision	The vision is the aspirational direction for future products [117]	[75], [109], [117]

TABLE XII
Project Management Selection Criteria

Selection Criteria	Definition	Citation
Cross functional teams	Cross functional teams are important because they provide a wealth of experience and input across many functional units [91]	[84], [91], [121]
Defined roles and responsibilities	All parties involved have clearly defined roles and responsibilities [91]	[16], [91]
Function (execution)	What is the nature of the deliverables: platform, modular, or custom product? What are the unique selling points and required number of Shelf Keeping Units? What are their technical requirements? [75]	[75]
Holistic approach	Clear success criteria - view of product innovation as a business function [83]	[83]
Internal and external communication	The coordination and cooperation within the firm and between firms and involves: communication or information exchange between departments and external firms, cross-functional participation on projects and degree of interaction [57]	[16], [57], [114]
Killer variables	Are there any showstoppers [49]	[49], [64], [92]
Knowledge management	The management of explicit and implicit knowledge within organizations [114]	[77], [114]
Leadership support	Leadership team is strongly behind the initiative then the chances of success will improve dramatically [91]	[91]
Metrics and accountability	You can't manage what you don't measure [83]	[83], [109]
NPD project meets objectives	Is the project on time and on budget and does it meet all of its objectives [65]	[65]
Organizational factors	The organizational structure of the firm, specifically with respect to the new product project (i.e. teams). It also includes measures of organizational climate, size, centralization, reward structure, and job design [57]	[57], [114], [122]
Plan to proceed	Plan for achieving goals, including objectives, milestones, resources and costs [49]	[16], [49], [75], [77]
Project functional attributes	Capability, robustness, speed, cost, reliability [123]	[123]
Project management	The relative priority of development objectives, planned timings, communication, milestones, project supervision [122]	[86], [103], [107], [114], [122]
Spiral development	Things change. Smart teams operate in iterative loops and build, test, obtain feedback, revise. [83]	[83]
Team organization	In terms of the team aspect: Are there people and facilities available or not? In terms of the organization is the project of high importance to the senior management team. [14]	[14], [16]

TABLE XIII
Resourcing Selection Criteria

Selection Criteria	Definition	Citation
Availability of people and facilities	This factor represents the compatibility of the resource base of the firm with the requirements of the project. It includes capital, manufacturing facilities, and man-power requirements. [57]	[4], [15], [57], [76], [79], [89], [91], [99], [108], [117]
Availability of raw materials	Assured availability of raw materials was defined as a critical factor [61]	[4], [61]
Constraints	Cost, schedule, personnel, technical [103]	[103]
Internal operating factors	Need to train employees, change in manufacturing or service operations [4]	[4], [103]
Level of dispersion	Level of decentralization and the spatial distribution of its staff [82]	[82], [100], [121]
organizational size	Defined in terms of the organization's number of full-time equivalent employees and by its revenue. Size is an effective context factor because of spreading of fixed costs, the potential for specialization, and experience [82]	[82]
Supply chain resilience	How resilient is the supply chain to fluctuations in resources [101]	[101]
Technological skills	Does the company have the capability and what is the fit between processes required and resources available [78]	[4], [76], [78], [85], [89]

TABLE XIV
Legal and Regulatory Selection Criteria

Selection Criteria	Definition	Citation
Legal and regulatory issues	Understand key legal and regulatory issues [77]	[4], [77], [81], [94], [104]
Legal compliance	Safety, health, environmental, operational integrity [49]	[49], [64]
Political impact	Positive or negative on a high-profile issue [15]	[4], [15], [76]
Regulatory	Are there any regulatory claims to settle and have there been sufficient tests [14]	[14]
Risk time and regulation	All regulatory body risk criteria overlooking industries should be taken into consideration [92]	[92]
Safety and working environment	Understand the need for safety in all operations particularly the workplace [103]	[103]

APPENDIX

The following search strategy is used to extract the literature: (TITLE-ABS-KEY ("Decision making" OR "Decision theory" OR "Strategic decisions") AND TITLE-ABS-KEY ("technology development process" OR "technology stage gate" OR "stage gate" OR "decision gate" OR "innovation management" OR "front end innovation" OR "fuzzy front end" OR "early stage innovation" OR "front end process" OR "new product introduction" OR "technolog* innovation process" OR "innovation funnel") AND TITLE-ABS-KEY (criteria OR factors OR "success factors" OR "success criteria" OR "evaluation criteria" OR "evaluation factors" OR "selection criteria" OR "selection factors")) AND (LIMIT-TO (DOCTYPE , "ar ") OR LIMIT-TO (DOCTYPE , "ip ")) AND (LIMIT-TO (LANGUAGE , "English"))

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¹ Papers marked with an asterisk (*) indicate those that are among the 46 identified articles

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AUTHORS



Leonidas Aristodemou is a doctoral researcher at the University of Cambridge, Department of Engineering, Institute for Manufacturing, Centre for Technology Management. He is also an enrichment scholar at The Alan Turing Institute, in London, UK. He is supervised by Dr. Frank Tietze and advised by Prof. Tim Minshall. He obtained a Master’s in engineering (MEng) with Distinction, and a Bachelor of Arts (BA) in Engineering, from the University of Cambridge. He went on to work for Procter and Gamble in the field of Technology and Operations Management. He is an executive board member of the Cambridge University Engineers Association and a member of St. Edmund’s College



Dr. Frank Tietze is a Lecturer in Technology and Innovation Management at University of Cambridge, Institute for Manufacturing. Within the Centre for Technology Management (CTM), he leads the Innovation and Intellectual Property Management (IIPM) Lab. He holds a doctoral degree in economics and social sciences from Hamburg University of Technology, in Germany. He is departmental editor of IEEE Transactions on Engineering Management, editorial board member of World Patent Information, editorial review board member of LES Nouvelles, and the editor for the CTM working paper series.



Matthew Shaw is an associate consultant in Teneo Consulting. He obtained a Master’s in engineering (MEng) with Distinction, and a Bachelor of Arts (BA) in Engineering, from the University of Cambridge. He completed his Master thesis under the supervision of Dr. Frank Tietze and Leonidas Aristodemou at the Centre for Technology Management, Institute for Manufacturing, Department of Engineering, University of Cambridge.